



Take  
a Good Look  
It May Be Your Future



# MARS

## SERIES 90

High Performance  
Flanged Ball Valves  
1/2" to 4" Full Port  
Fire-Safe Certified

[www.marsvalve.com.tw](http://www.marsvalve.com.tw)



# SERIES 90

## High Performance Flanged Ball Valves



- Construction** Split-Body Flanged Ball Valves, Full Port
- Size Range** 1/2" to 4" (DN 15 to DN 100)
- Pressure Rating** FIG. 90-10 ANSI 150#  
 FIG. 90-30 PN 10/16 DIN F1  
 FIG. 90-40 PN 10/16 DIN F4  
 FIG. 90-50 PN 25/40 DIN F1  
 FIG. 90-60 PN 25/40 DIN F4  
 FIG. 90-90 JIS 5K
- Valve Material** Standard: ASTM A351 Gr. CF8M / EN 10213 1.4408  
 Options: WCB/1.0619, CF3M/1.4409, Titanium, Duplex ,  
 Hastelloy C, Alloy 20, Monel
- Seat Material** Standard: R-TFE / PTFE  
 Options: TFM 1600, PEEK, Carbon filled PTFE, Delrin, UHMWPE,  
 50/50 S/S filled PTFE, Metal Seats....and others
- Inspection and Test** API 598
- Compliance Standards** ASME B16.34, ASME B16.5, ASME B16.10(CLASS), API 6D, API 607,  
 ISO 5211, MSS SP55, DIN3202 F1/F4(PN), ISO 5209, EN1092-1
- Material Certificate** EN 10204-3.1
- Quality System** ISO 9001
- Options** NACE MR - 0175  
 Standard valve is non-fire safe design, fire safe valve is optional



### Approvals



SIL 3



Fire safe tested  
API 607 Rev 6



0035  
PED 2014/68/EU  
Category II  
Module H

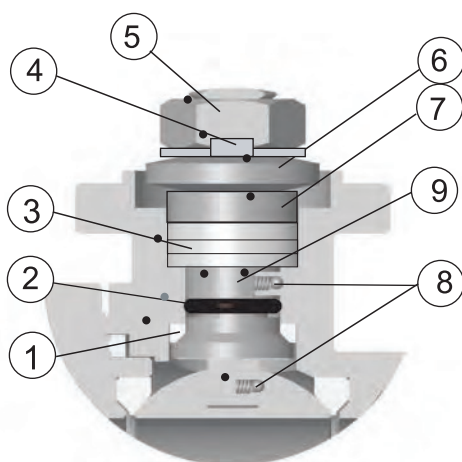


TA-Luft



ATEX 2014/34/EU

### Mars Unique SealMax<sup>®</sup> Triple - Sealing Stem Packing System Live Loaded - Maintenance Free - Extra Long Cycle Life - TA-Luft Approved



#### 1. Pyramidal Stem with Stem Seal

First stage of defense against leakage. The 45° slope of the stem accompany the stem seal effectively blocks all leak path during rotation.

#### 2. O-Ring Stem Packing

Second stage of defense against leakage. Enhances stem seal and maintains stem alignment, provides extra longer service life

#### 3. V-Ring Stem Packing

Third stage of defense against leakage. Multiple layers of V-Ring Chevron Packing expands side way as it is being compressed, blocking all air pockets to prevent leak path.

#### 4. Lock Saddle

Stabilizes the entire stem nut to keep it from loosening during operation.

#### 5. Stem Nut

Compress the entire stem system to enable blocking of leakage.

#### 6. Belleville Washers

Automatically compress the seals to adjust for wear, pressure, and temperature fluctuations.

#### 7. Gland

Made of stainless steel, equally distributes the compressive force on the packing and seal.

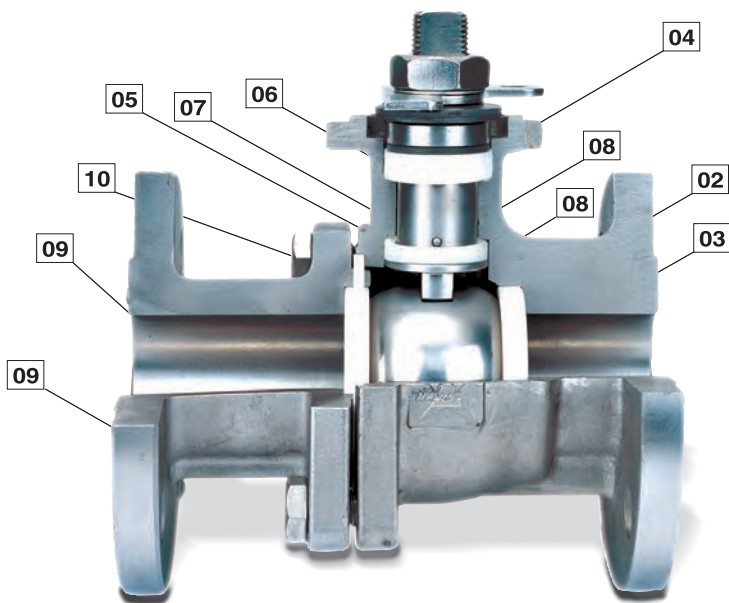
#### 8. Anti-Static Device

Spring loaded Stem-to-Ball and Stem-to-Body as standard.

#### 9. Super Smooth Stem Finish

Reduces seal friction and operating torque, prolongs service life.

## Series 90 DESIGN FEATURES



### 1. Fire-Safe Certified to API 607 6<sup>th</sup> Edition

### 2. Ball

- Floating ball design provides pressure-assisted sealing plus temperature and wear compensation.
- Precisely machined, mirror polished solid ball for bubble tight shutoff with less operating torque
- A relief hole in stem slot to balance the pressure in the body cavity ensures tight shutoff and long service life.
- V-PORT control valves available on request

### 3. Seats

- Features with relief slots to relieve pressure in upstream, reducing seat wear and valve torque.
- Wide range of materials available to suit various applications.

### 4. Fully machined ISO 5211 mounting pad

Tapped and drilled, ease of automation

### 5. Mars SealMax<sup>®</sup> Stem Design

Provides optimum stem seal and extremely high cycle life

### 6. Super smooth stem surface

Reduces seal friction and operating torque, prolongs service life

### 7. Blow-out proof stem

Prevents stem from blowing out, for maximum safety

### 8. Anti-Static Device

Standard applied stem-to-ball and stem to-body

### 9. All wetted parts and flange surface fully machined

### 10. Fully encapsulated body seals

Maintenance sealing integrity from high vacuum to high pressure and temperature applications.

### 11. Interchangeable Parts with Series 90D ball valves

End caps, Ball, and Ball Seats are interchangeable with Mars Series 90D ball valves, reduce manufacturing costs and your parts inventory

## STANDARD HANDLE

S.S. Handle with vinyl sleeves (1/2" to 2 1/2")

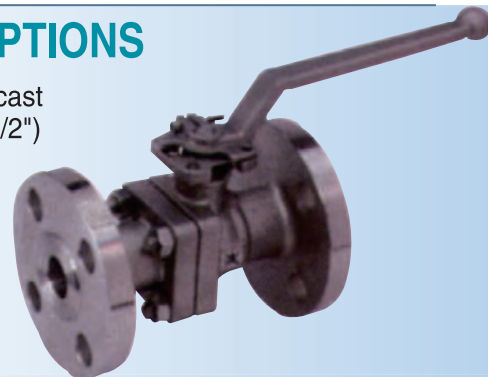


S.S. T - Handle (3" and 4")



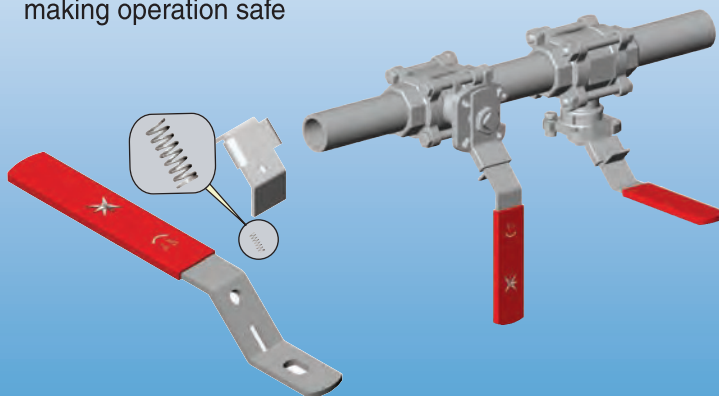
## HANDLE OPTIONS

S . S . investment cast handle (1/2" to 2 1/2")

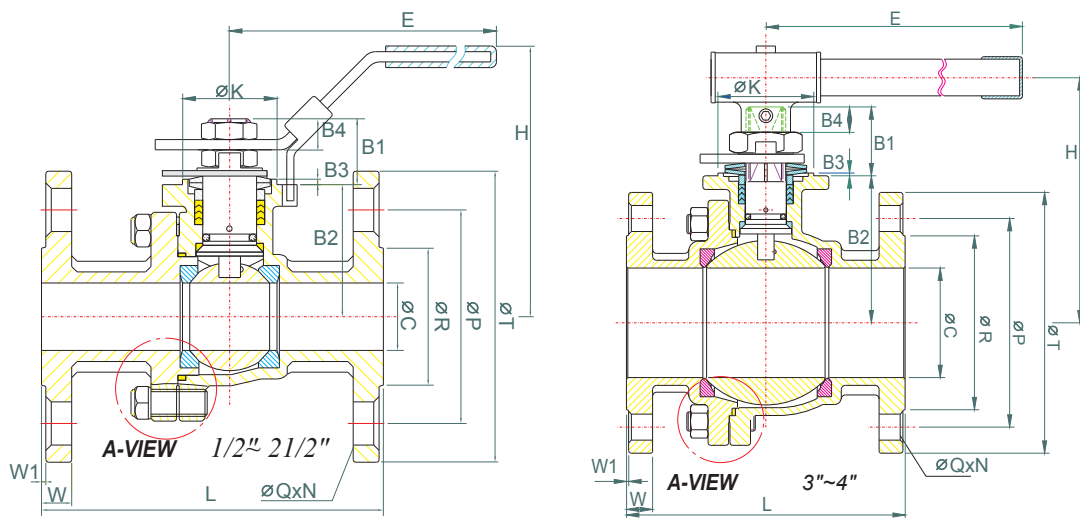
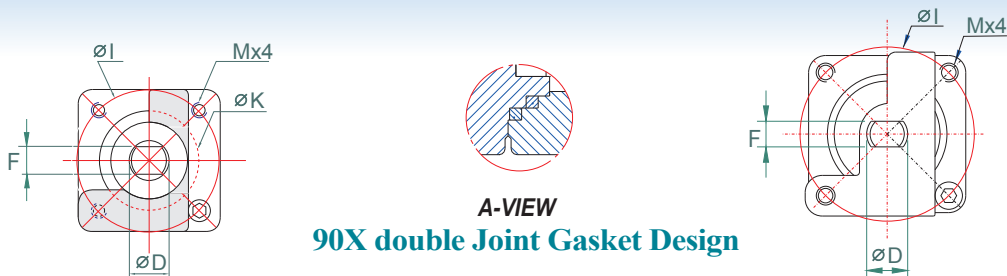


### ● SPRING RETURN SLIDING LOCK(SRSL) HANDLE MAKES OPERATION SAFE

No matter the orientation of the ball valves, the SRSL handle always (1/2" to 2 1/2") secures handle in position, making operation safe



## DIMENSIONS(mm)



### 90-10 (ANSI CLASS 150)

H ± 1m/m

SIZE	B1 <sup>+0.5</sup>	B2	B3	B4 <sup>+1.5</sup> <sub>-0.5</sub>	øC	øD	E	F	H	øI	øK	L	M	N	øP	øQ	øR	øT	W	W1	Wt(kg)	ISO5211
1/2"	23	34.5	1	9.2	15.0	11.1	170	8.0	80	42	30	108.3	M5(10-24UNC)	4	60.5	16	35.1	88.9	11.2	1.6	1.69	F04
3/4"	23	42	1	10.2	20.0	11.1	170	8.0	87	42	30	117.3	M5(10-24UNC)	4	69.9	16	42.9	98.6	11.2	1.6	2.10	F04
1"	23.5	49.8	2	8.1	25.0	14.3	207	9.7	103	50	35	127.1	M6(1/4"-20UNC)	4	79.2	16	50.8	108	11.2	1.6	3.02	F05
1 1/4"	23.5	55	2	8.1	32.0	14.3	207	9.7	108	50	35	139.7	M6(1/4"-20UNC)	4	88.9	16	63.5	117.3	12.7	1.6	5.56	F05
1 1/2"	34.8	78.3	2	14.8	38.0	19.0	261	12.0	153	70	55	165.1	M8(5/16"-18UNC)	4	98.6	16	73.2	127	14.3	1.6	6.17	F07
2"	34.8	86.4	2	14.8	50.0	19.0	261	12.0	162	70	55	178.3	M8(5/16"-18UNC)	4	120.7	19	91.9	152.4	15.9	1.6	8.70	F07
2 1/2"	34.8	97.4	2	14.8	65.0	19.0	261	12.0	173	70	55	190	M8(5/16"-18UNC)	4	139.7	19	104.6	177.8	17.6	1.6	13.62	F07
3"	46	107.4	2	23.5	80.0	24.0	365	15.0	174.8	102	70.0	203.5	M10(3/8"-16UNC)	4	152.4	19	127	190.5	19	1.6	18.58	F10
4"	46	122.4	2	23.5	100	24.0	365	15.0	189.9	102	70.0	228.6	M10(3/8"-16UNC)	8	190.5	19	157.2	228.6	23.9	1.6	29.6	F10

### 90-30 F1 (PN10/16)/90-40 F4 (PN10/16)

\* Dimension for (90-30) F1

SIZE	B1 <sup>+0.5</sup>	B2	B3	B4 <sup>+1.5</sup> <sub>-0.5</sub>	øC	øD	E	F	H	øI	øK	L		M	N	øP	øQ	øR	øT	W	W1	Wt(kg)	ISO5211
												F4	*F1										
1/2"	23	34.5	1	9.2	15.0	11.1	170	8.0	80	42	30	115	130	M5	4	65	14	45	95	16	2	2.23	F04
3/4"	23	42.5	1	10.2	20.0	11.1	170	8.0	87	42	30	120	150	M5	4	75	14	58	105	18	2	3.10	F04
1"	23.5	50	2	8.1	25.0	14.3	207	9.7	103	50	35	125	160	M6	4	85	14	68	115	18	2	4.11	F05
1 1/4"	23.5	54.7	2	8.1	32.0	14.3	207	9.7	108	50	35	130	180	M6	4	100	18	78	140	18	2	5.56	F05
1 1/2"	34.8	78	2	14.8	38.0	19.0	261	12.0	153	70	55	140	200	M8	4	110	18	88	150	16	3	7.64	F07
2"	34.8	86.7	2	14.8	50.0	19.0	261	12.0	162	70	55	150	230	M8	4	125	18	102	165	18	3	9.45	F07
2 1/2"	34.8	98	2	14.8	65.0	19.0	261	12.0	173	70	55	170	290	M8	4	145	18	122	185	18	3	13.93	F07
3"	46	108.0	2	23.5	80.0	24.0	365	15.0	175.4	102	70.0	180	310	M10	8	160	18	138	200	20	3	18.6	F10
4"	46	123.0	2	23.5	100	24.0	365	15.0	190.5	102	70.0	190	350	M10	8	180	18	158	220	20	3	25.86	F10

### 90-50 F1 (PN25/40)/90-60 F4 (PN25/40)

\* Dimension for (90-50) F1

SIZE	B1 <sup>+0.5</sup>	B2	B3	B4 <sup>+1.5</sup> <sub>-0.5</sub>	øC	øD	E	F	H	øI	øK	L		M	N	øP	øQ	øR	øT	W	W1	Wt(kg)	ISO5211
												F4	*F1										
1/2"	23	34.5	1	9.2	15.0	11.1	170	8.0	80	42	30	115	130	M5	4	65	14	45	95	16	2	2.23	F04
3/4"	23	42.5	1	10.2	20.0	11.1	170	8.0	87	42	30	120	150	M5	4	75	14	58	105	18	2	3.10	F04
1"	23.5	50	2	8.1	25.0	14.3	207	9.7	103	50	35	125	160	M6	4	85	14	68	115	18	2	4.11	F05
1 1/4"	23.5	54.7	2	8.1	32.0	14.3	207	9.7	108	50	35	130	180	M6	4	100	18	78	140	18	2	5.56	F05
1 1/2"	34.8	78.0	2	14.8	38.0	19.0	261	12.0	153	70	55	140	200	M8	4	110	18	88	150	18	3	7.64	F07
2"	34.8	86.7	2	14.8	50.0	19.0	261	12.0	162	70	55	150	230	M8	4	125	18	102	165	20	3	10.15	F07
2 1/2"	34.8	98.0	2	14.8	65.0	19.0	261	12.0	173	70	55	170	290	M8	8	145	18	122	185	22	3	15.00	F07
3"	46	108.0	2	23.5	80.0	24.0	365	15.0	175.4	102	70.0	180	310	M10	8	160	18	138	200	24	3	20.3	F10
4"	46	123.0	2	23.5	100	24.0	365	15.0	190.5	102	70.0	190	350	M10	8	190	22	162.6	235	24	3	29.92	F10

### 90-90 (JIS 5K)

SIZE	B1 <sup>+0.5</sup>	B2	B3	B4 <sup>+1.5</sup> <sub>-0.5</sub>	øC	øD	E	F	H	øI	øK	L	M	N	øP	øQ	øR	øT	W	W1	ISO5211
1/2"	23	34.5	1	9.2	15.0	11.1	170	8.0	80	42	30	108.3	M5(10-24UNC)	4	60	12	35.1	88.9	11.2	1.6	F04
3/4"	23	42	1	10.2	20.0	11.1	170	8.0	87	42	30	117.3	M5(10-24UNC)	4	65	12	42.9	98.6	11.2	1.6	F04
1"	23.5	49.8	2	8.1	25.0	14.3	207	9.7	103	50	35	127.1	M6(1/4"-20UNC)	4	75	12	50.8	108	11.2	1.6	F05
1 1/4"	23.5	55	2	8.1	32.0	14.3	207	9.7	108	50	35	139.7	M6(1/4"-20UNC)	4	90	15	63.5	117.3	12.7	1.6	F05
1 1/2"	34.8	78.3	2	14.8	38.0	19.0	261	12.0	153	70	55	165.1	M8(5/16"-18UNC)	4	95	15	73.2	127	14.3	1.6	F07
2"	34.8	86.4	2	14.8	50.0	19.0	261	12.0	162	70	55	178.3	M8(5/16"-18UNC)	4	105	15	88	152.4	15.9	1.6	F07
2 1/2"	34.8	97.4	2	14.8	65.0	19.0	261	12.0	173	70	55	190	M8(5/16"-18UNC)	4	130	15	104.6	177.8	17.6	1.6	F07
3"	46	107.4	2	23.5	80.0	24.0	365	15.0	174.8	102	70.0	203.5	M10(3/8"-16UNC)	4	145	19	125	190.5	19	1.6	F10



## SERIES 90 MARS OPTIONAL VALVE ACCESSORIES INCREASE PRODUCTIVITY AND GIVE YOU MORE CONTROL OVER YOUR INDUSTRIAL PROCESS

### SERIES 90 V-Control Ball Valves

Mars V-Control Ball valves match the control performance of globe valve, excellent for modulating service, but Mars V-Control ball valves are more compact, lighter weight, and much less expensive than globe valves.



30° V    60° V    90° V

30° V, 60° V, 90° V are standard, others on request

### SERIES 90 With Heating Jacket

Jacketed ball valve prevents solidification and blockage in use of hot water, steam, or other appropriate heating or cooling medium



### SERIES 90C Cryogenic Ball Valves

For low temperature to -196°c  
1/2" to 4", Full Port



### Mars "TSM" Unit adds Extra Safety and Long Service Life

- Secondary Seal for possible fugitive emission to meet TA-Luft requirement for a safe and clean environment
- Function as Stem Extension for insulation
- ISO 5211 mounting pad and square shaft for direct actuator mounting with no brackets and adapters, ease of automation.
- Cast bosses for monitoring device



### SERIES 90 TITANIUM BALL VALVES

Mars Valve is specialized in producing TITANIUM ball valves including Series 20, Series 22, Series 77, Series 83, Series 88, Series 90, Series 90D, and Series 91D



### Castings inspected to MSS SP-55

X-Ray testing per specifications of ANSI B16.34 ANNEX-B and ASTM E446 level 2 can be conducted



# SERIES 90

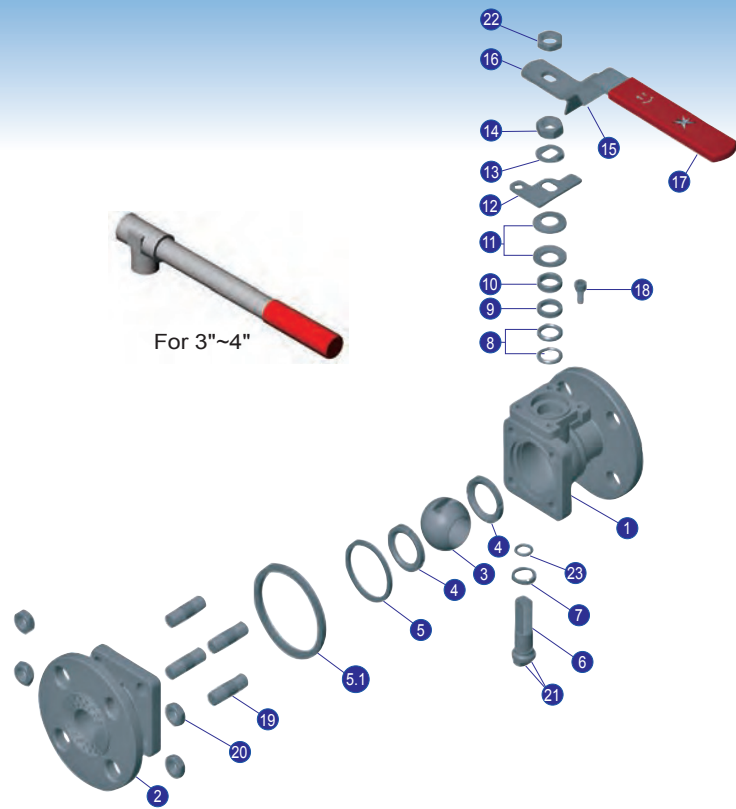
## MATERIALS LIST

NO.	PART NAME	MATERIAL	Q'TY
1	Body	CF8M / WCB	1
2	Cap	CF8M / WCB	1
3	Ball	CF8M	1
4	Seat	RPTFE	2
5	Joint Gasket	PTFE	1
6	Stem	SUS316	1
7	Stem Seal	RPTFE	1
8	Stem Packing	PTFE	§
9	Stem Packing	25% GLASS FIBER FILLED+ PTFE	1
10	Gland	SUS 304	1
11	Belleville Washer	SUS 301	2
12	Locking Plate	SUS 304	1
13	Lock Saddle	SUS 304	1
14	Stem Nut	SUS 304	1
15	Locking Device	SUS 304	1
16	Handle	SUS 304	1
17	Handle Sleeve	VINYL	1
18	Stop Pin	SUS 304	1
19	Bolt	SUS 304	‡
20	Bolt (Stud & Nut)	SUS 304	‡
21	Anti-static Device	SUS 316	2
22	Handle Nut	SUS 304	1
23	O-RING	VITON	1

§ For 1/2"~11/4"- 2pcs , For 11/2"~21/2"- 3pcs.

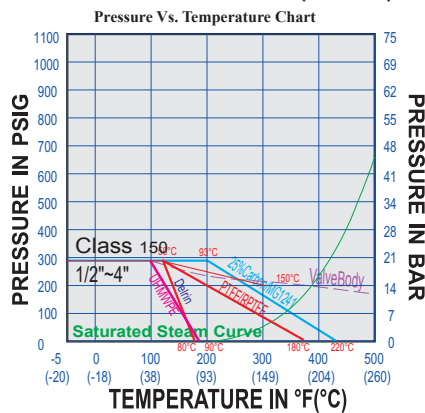
‡ For 1/2"~2"-4pcs of bolt; For 21/2"~4" -8 pcs of stud and nut

NO.\* 5.1 for 90X double Joint Gasket Design

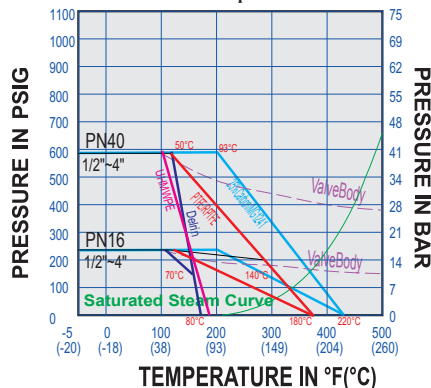


PN16: SERIES 90-30/40 (1/2"~4")  
 PN40: SERIES 90-50/60 (1/2"~4")

### Class 150: Series 90-10 (1/2"~4")



Pressure:PN16/PN40  
 Pressure Vs. Temperature Chart



### Breakaway Torque(RPTFE) & Cv Value

SIZE	DN	Inch-Lb	Nm	CV	Kv M <sup>3</sup> /h
1/2"	15	89	10	15	13
3/4"	20	124	14	40	34
1"	25	151	17	70	60
1.1/4"	32	204	23	110	94
1.1/2"	40	257	29	250	213
2"	50	319	36	430	366
2.1/2"	65	523	59	700	595
3"	80	691	79	1100	935
4"	100	833	94	2000	1700

\* Break Away Torque

30% safety factor included

Standard Mars valves are assembled with silicon-free based in lubricant, Torque for dry assembled valves please consult factory

## HOW TO ORDER 90-10 ST05B

90-10	S	T	05	B
VALVE	BODY MATERIAL	SEAT MATERIAL	SIZE	HANDLE STYLE
<input checked="" type="checkbox"/> 90-10 #150 <input type="checkbox"/> 90-30 PN16 F1 <input type="checkbox"/> 90-40 PN16 F4 <input type="checkbox"/> 90-50 PN40 F1 <input type="checkbox"/> 90-60 PN40 F4	<input checked="" type="checkbox"/> S - CF8M <input type="checkbox"/> W - WCB <input type="checkbox"/> L - CF3M <input type="checkbox"/> D - Duplex <input type="checkbox"/> T - Titanium <input type="checkbox"/> A - Alloy 20	<input type="checkbox"/> P PTFE <input type="checkbox"/> R R-TFE <input checked="" type="checkbox"/> T TFM1600 <input type="checkbox"/> S 50/50 S.S.+PTFE <input type="checkbox"/> M MG1241 <input type="checkbox"/> C Carbon filled PTFE <input type="checkbox"/> U UHMWPE <input type="checkbox"/> K Peek <input type="checkbox"/> D Delrin <input type="checkbox"/> A Metal	<input type="checkbox"/> 01) 1/4" <input type="checkbox"/> 02) 3/8" <input type="checkbox"/> 03) 1/2" <input type="checkbox"/> 04) 3/4" <input checked="" type="checkbox"/> 05) 1" <input type="checkbox"/> 06) 1 1/4" <input type="checkbox"/> 07) 1 1/2" <input type="checkbox"/> 08) 2" <input type="checkbox"/> 09) 2 1/2" <input type="checkbox"/> 10) 3" <input type="checkbox"/> 11) 4"	<input type="checkbox"/> Std. handle <input type="checkbox"/> I - Investment Cast <input type="checkbox"/> O - Oval handle <input type="checkbox"/> L - SRS handle <input type="checkbox"/> S - SRS handle <input checked="" type="checkbox"/> B - Bare shaft <input type="checkbox"/> G - Gear box

Oslo ☎ 22 21 51 00 | Bergen ☎ 55 39 32 00 | Arendal ☎ 37 06 11 40

✉ post@jsc.no | 🏠 www.jsc.no

