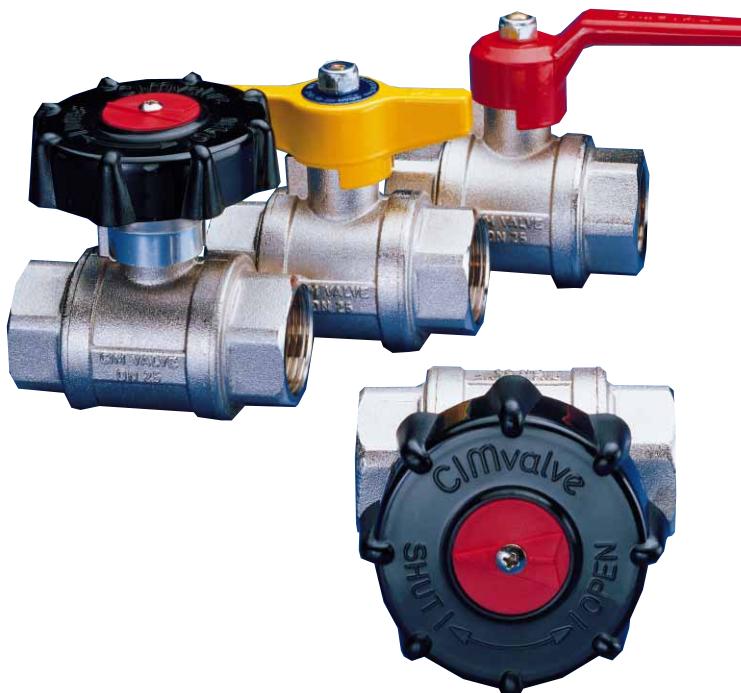




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cav. uff.   
**GIACOMO CIMBERIO** s.p.a. 

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Sede e stabilimento / Factory and offices in / Bureaux et usine à **San Maurizio d'Opaglio**.



Stabilimento / Factory in / Etablissement de **Berzonno di Pogno**.

## TRADIZIONE E FUTURO

## TRADITION AND THE FUTURE

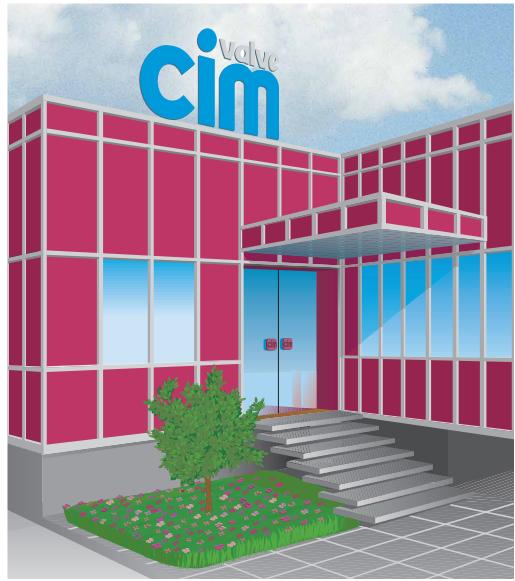
## TRADITION ET FUTUR

**Fondata nel 1957**, la Società Cimberio è stata creata e sviluppata con la specifica determinazione di rispondere alle molte richieste del mercato con una vasta gamma di valvole a sfera, saracinesche e valvolame di alta qualità che trova impiego nelle più svariate applicazioni in campo edilizio, idraulico, industriale ed agricolo.

Il nome Cimberio è sinonimo di buona qualità e giusto prezzo.

E crediamo che ciò non sia poca cosa per la nostra Società che, nel volgere di 40 anni, ha assunto una dimensione mondiale, quale maggiore fabbricante di valvole a sfera e saracinesche.

Situata nel cuore del Cusio, ove la rubinetteria vanta una secolare tradizione, la Società Cimberio, grazie alla non comune capacità imprenditoriale ed alla tenace volontà del suo fondatore Comm. G. Gimberio, ha sviluppato via via la sua potenzialità sino a raggiungere le considerevoli dimensioni attuali.



The name Cimberio has become synonymous with high quality products and competitive prices. We believe that this is a not inconsiderable achievement for a Company which, in 40 years has attained a world wide reputation as a major manufacturer of ball and gate valves.

Located in the heart of the Cusio region where valve production began over a century ago, the Cimberio Company has since its inception made rapid and continuous progress. This is mainly due to its founder Mr. G. Gimberio's foresightedness and exceptional abilities.



**Fondée en 1957**, la Société Cimberio a été conçue et développée pour répondre, plus particulièrement, aux exigences du marché avec une gamme très étendue de robinets à boisseau sphérique, vannes et soupapes de haute qualité pouvant intéresser le bâtiment, l'industrie, l'agriculture et le réseau d'eau.

Le nom Cimberio est synonyme de bonne qualité et prix compétitifs et ce n'est pas sans importance pour une Maison qui, en 40 ans, a atteint une dimension mondiale, devenant le plus important fabricant de robinets à boisseau sphérique et vannes.

Située au sein de la Région du Cusio, où la robinetterie est une longue tradition, la Société Cimberio, grâce à l'extraordinaire



capacité et à la volonté de fer de son fondateur, Monsieur G. Cimberio, développait progressivement, mais rapidement, sa puissance, jusqu'à atteindre la dimension actuelle.



**La gamma di valvole a sfera CIMBERIO** è in grado di soddisfare le più svariate richieste in ogni campo di utilizzo.

Sono consigliate ove sia necessaria l'intercettazione di fluidi di qualsiasi tipo. Secondo i limiti d'impiego dettati dal diagramma pressione/temperatura, possono essere impiegate in tutta sicurezza con vapore, acqua, olii combustibili.

bili, gas, in ogni tipo di impianto, dal riscaldamento all'aria compressa, nelle reti di distribuzione gas, idrocarburi e nell'acquedottistica.

Le valvole a sfera trovano particolare impiego nei casi in cui si richiedono frequenti manovre, dove la sfera è tenuta sia completamente aperta che chiusa.

Non sono invece adatte alla regolazione. Il passaggio del flusso su una sfera parzialmente aperta può causare deformazioni sulle garniture della sede con possibilità di bloccaggio della valvola e conseguenti effetti erosivi di trafilettatura.

La sua costruzione lineare infine offre una scarsa resistenza al flusso riducendo la perdita di carico al minimo.

**The range of CIMBERIO ball valves** is suitable for controlling a wide variety of service fluids, within the pressure/temperature ratings shown on the data sheets.

They are offered in fact under the general classification of steam, water, oil, gas or air and can be used for all applications such as heating, sanitary, pneumatic systems, hydrocarbon services, waterworks.

Ball valves are best for services that require frequent valve operation, and where the ball is kept either fully opened or closed. They are not practical for throttling. Velocity of flow against a partly opened ball may cause deformations of the seat gaskets, and possible blockage of the valve. Also, when throttled, the ball is subjected to severe wire-drawing erosive effects.

The straight through design offers little resistance to flow and reduces pressure drop to a minimum.



## VALVOLE A SFERA CIMBERIO

### CIMBERIO BALL VALVES

### ROBINET A BOISSEAU SPHERIQUE CIMBERIO

#### Les domaines d'utilisation des robinets à boisseau sphérique

**CIMBERIO** sont très étendus: de l'installation sanitaire et de chauffage à l'industrie, aux réseaux de distribution gaz, huiles, vapeur dans les conditions de service dictées par les diagrammes pression/température indiqués dans le catalogue.

Les robinets à boisseau sphérique sont particulièrement recommandés où l'on demande des manœuvres fréquentes. Ils fonctionnent entièrement ouverts ou fermés.

Par contre, ils ne sont pas utilisables au réglage: le passage du flux sur une bille partiellement ouverte peut causer des déformations sur les joints du siège avec possibilité de blocage du robinet, avec comme conséquence une érosion de l'ensemble.

Enfin la perte de charge est réduite au minimum grâce à sa construction linéaire qui offre une résistance faible.

**SISTEMA  
QUALITÀ AZIENDALE**

**COMPANY'S QUALITY SYSTEM**

**SYSTÈME  
QUALITÉ D'ENTREPRISE**

**Al fine di garantire** l'assoluta qualità del proprio prodotto la Cimberio si è dotata di un rigido controllo qualità che segue l'intero ciclo produttivo.

Iniziando da un controllo delle materie prime e loro proprietà meccaniche, ispettori altamente qualificati verificano ogni singola fase delle operazioni di stampaggio, lavorazione ed assemblaggio. Inoltre tutte le valvole a sfera CIM sono sottoposte ad una severa prova di pressione sia del corpo che della sede prima della spedizione.

La validità di tale politica è stata riconosciuta dai principali Enti certificanti quali British Standards (BSI) e Istituto di Certificazione per la Meccanica (ICIM), che hanno rilasciato sin dal 1987 la certificazione di qualità secondo la normativa ISO 9002 - EN 29002.



**In order to assure** the absolute quality of the product, CIMBERIO items are manufactured under a strict quality control system and quality control is carefully monitored throughout all stages of production.

Beginning with an inspection of the raw materials and their mechanical properties; full-time, highly trained inspectors test every process at the forging, machining and assembly stages.

Strict pressure testing is applied to the body and seat of every CIM ball

valve before shipment.

The validity of this policy has been recognized by the most important certifying Institutes, such as British Standards (BSI) and Istituto di Certificazione per la Meccanica (ICIM), that since 1987 have granted to our Company the quality certification according to ISO 9002 - EN 29002 standards.

**Afin de garantir** l'absolue qualité de ses articles, la Société CIMBERIO est dotée d'un système très sévère de "contrôle de qualité", attentivement enregistré pendant toutes les phases de production.

On commence le contrôle par les matières premières et leurs propriétés mécaniques: des inspecteurs très qualifiés vérifient chaque phase des opérations de matriçage, usinage et assemblage. En plus, toute pièce est soumise à un essai très sévère de pression soit du corps, soit du siège, avant la livraison.

La validité de cette politique a été reconnue par les principaux Instituts de Certification, tels que British Standard (BSI) et Istituto di Certificazione per la Meccanica (ICIM) qui, depuis 1987, ont délivré à notre Compagnie l'attestation de qualité selon les normes ISO 9002 - EN 29002.



**A ulteriore tutela della propria Clientela**, i prodotti Cimberio sono assicurati da "Assicurazioni Generali S.p.A." contro i rischi di responsabilità civile secondo le normative C.E.E. 85/374 riguardanti la responsabilità del fabbricante per qualsiasi danno derivante da prodotti.



**Cimberio products are insured** in accordance with E.C.E. 85/374 directives covering the manufacturer's responsibility for any damage arising from products, by Servizi assicurativi GENERALI.

**Les produits Cimberio sont assurés** par Servizi assicurativi GENERALI selon les directives E.C.E. 85/374 concernant la responsabilité du fabricant pour tout dommage causé par des produits.



**Il termine "qualità"** deve essere interpretato nel senso di uno "Standard Qualità" certo e costante nel tempo. Pertanto non si riferisce solo al prodotto, ma all'intera organizzazione. Materiali, programmi, metodi, comportamenti contribuiscono a raggiungere indissolubilmente questo obiettivo: l'alto standard di qualità attraverso il Sistema Qualità dell'Azienda. La qualità del prodotto Cimberio è attestata dalle molte omologazioni rilasciate dai principali Enti certificanti quali: BSI, DIN-DVGW, AGA, UL, CGA.



**The word "quality"** must be interpreted in the sense of a known and consistent "Quality Level" over a long period of time. Therefore it not only refers to the product but to the Company as a whole entity.

Materials, plans, processes and working practises contribute to this aim in an integral way, i.e. high product quality control throughout our Company.

The quality of Cimberio products is certified by the numerous certifications granted by the most important certifying Institutes, such as: BSI, DIN-DVGW, AGA, UL, CGA.



**La définition "qualité"** doit être interprétée comme "niveau de qualité" certain et constant dans le temps. De ce fait elle ne se rapporte pas seulement aux produits mais à toute l'Organisation.

Matériels, programmes, méthodes, comportements contribuent à atteindre indissolublement cet objectif: un niveau élevé à travers le Système Qualité d'Entreprise.

La qualité des produits CIMBERIO est certifiée par des différentes attestations délivrées par les principaux Instituts de Certification tels que: BSI, DIN-DVGW, AGA, UL, CGA.

**ASSICURAZIONE  
CONTRO I RISCHI  
DI RESPONSABILITÀ CIVILE**

**E.C.E. LIABILITY INSURANCE**

**ASSURANCE  
CONTRE LES RISQUES  
DE RESPONSABILITE CIVILE**

**QUALITÀ  
QUALITY  
QUALITE**

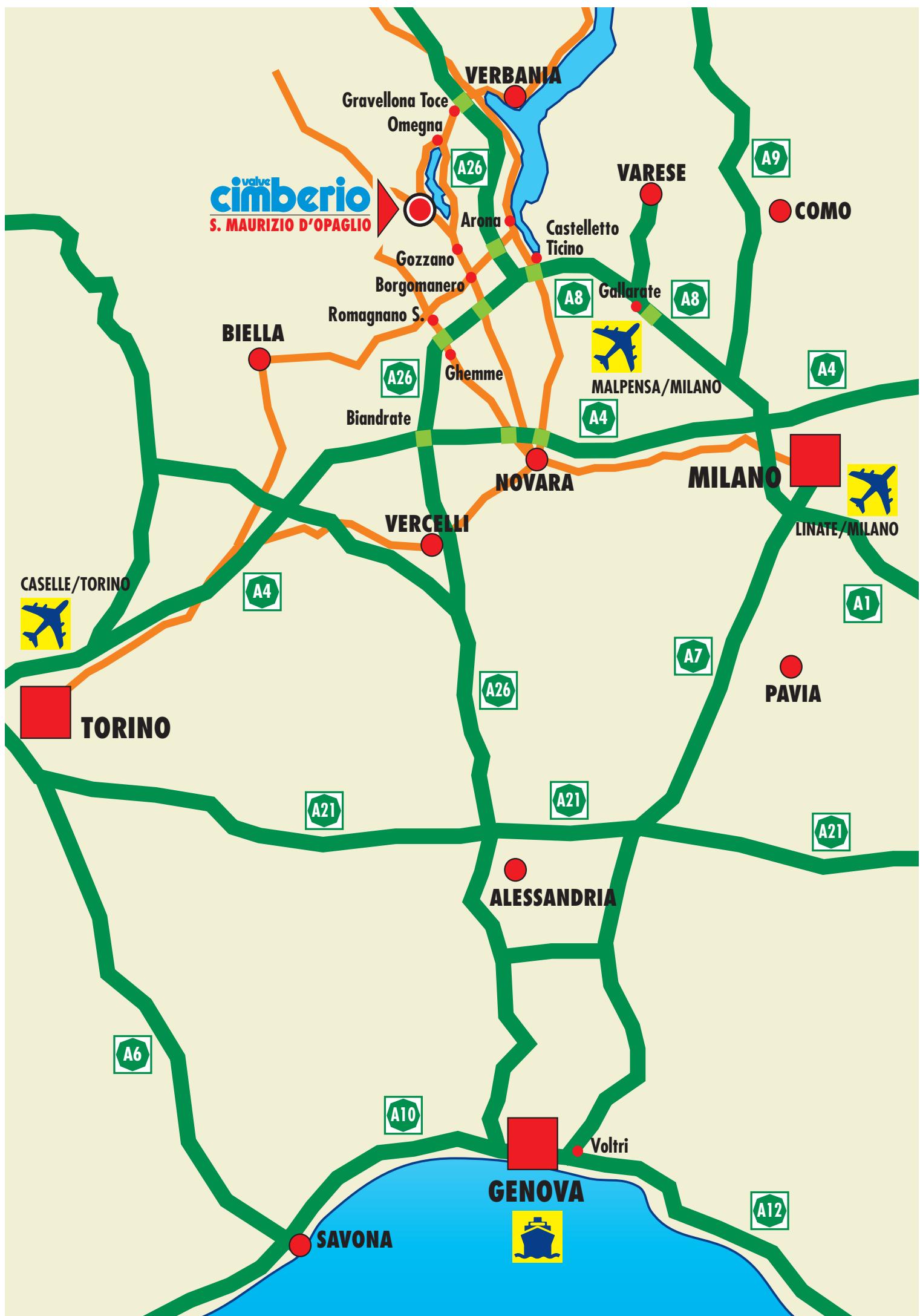
# cim - cim valve

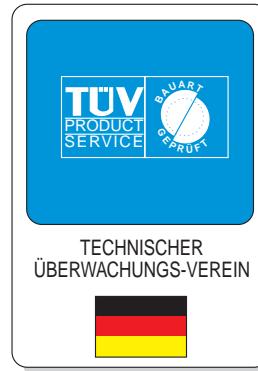
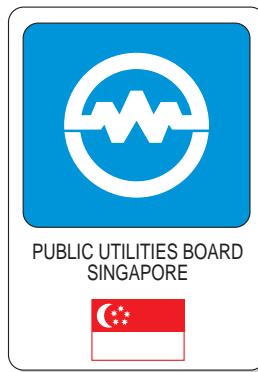
**Le valvole Cimberio** sono fornite con uno dei due marchi.

**Cimberio valves** are supplied with one of the two trademarks.

**Les robinets à B.S. Cimberio** sont fournis avec un des deux marques.

**MARCHIO CIMBERIO  
CIMBERIO LOGO  
MARQUE CIMBERIO**





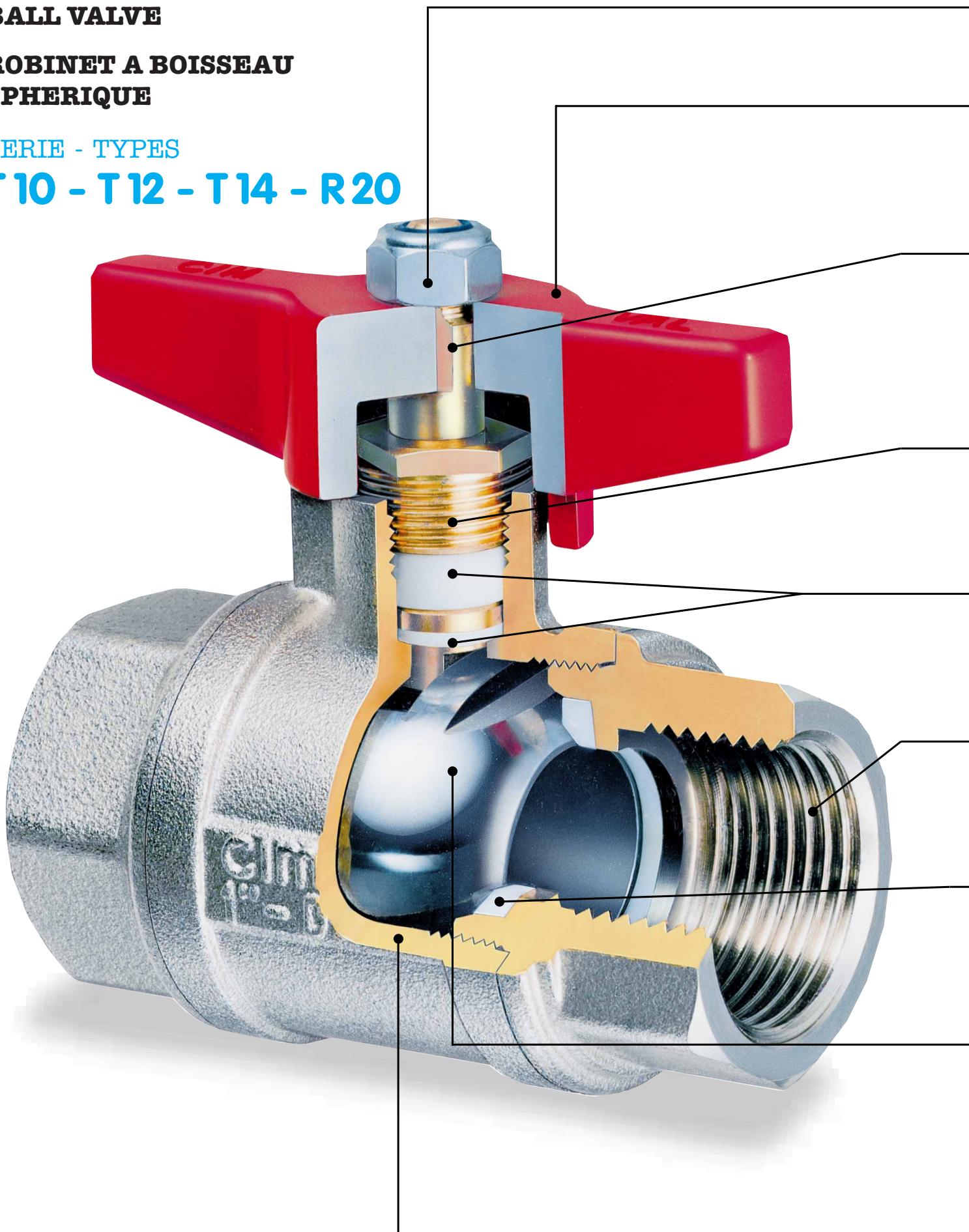
**VALVOLA A SFERA**

**BALL VALVE**

**ROBINET A BOISSEAU  
SPHERIQUE**

**SERIE - TYPES**

**T10 - T12 - T14 - R20**



<b>Dado:</b>	Tipo autobloccante.
<b>Nut:</b>	Self locking type.
<b>Écrou:</b>	Nyl stop.
<b>Maniglia:</b>	Lega in alluminio Al-Si 12, verniciata a fuoco con polvere epossidica.
<b>Handle:</b>	Hard Duralluminium Al-Si 12, epoxy painted.
<b>Levier:</b>	Alliage Duralluminium Al-Si 12.
<b>Asta:</b>	Tornita da barra in ottone: CuZn40Pb2 (serie standard), CuZn36Pb2As (serie "CR").
<b>Stem:</b>	Turned from brass bar CuZn40Pb2 (standard type), non-dezincifiable brass bar CuZn36Pb2As ("CR" type).
<b>Tige:</b>	Tournée de barre en laiton CuZn40Pb2 (série standard); barre en laiton non-dézincifiable CuZn36Pb2As (série "CR").
<b>Premistoppa:</b>	Tornito da barra in ottone: CuZn40Pb2 (serie standard), CuZn36Pb2As (serie "CR").
<b>Cap:</b>	Turned from brass bar CuZn40Pb2 (standard type), non-dezincifiable brass bar CuZn36Pb2As ("CR" type).
<b>Fouloir:</b>	Tourné de barre en laiton CuZn40Pb2 (série standard), barre en laiton non-dézincifiable CuZn36Pb2As (série "CR").
<b>Guarnizioni asta:</b>	P.T.F.E. puro, durezza 50÷60 Shore D.
<b>Stem gaskets:</b>	Pure P.T.F.E., hardness 50÷60 Shore D.
<b>Joints tige:</b>	P.T.F.E. pur, dureté 50÷60 Shore D.
<b>Manicotti:</b>	Stampati a caldo da barra in ottone: CuZn40Pb2 (serie standard), CuZn36Pb2As (serie "CR").
<b>Screwed ends:</b>	Hot pressed brass CuZn40Pb2 (standard type), non-dezincifiable brass CuZn36Pb2As ("CR" type).
<b>Manchons:</b>	Matricé de barre en laiton CuZn40Pb2 (série standard), barre en laiton non-dézincifiable CuZn36Pb2As (série "CR").
<b>Guarnizioni sfera:</b>	Anelli conici in P.T.F.E. puro, durezza 50÷60 Shore D.
<b>Ball gaskets:</b>	Conical rings in pure P.T.F.E., hardness 50÷60 Shore D.
<b>Joints sphère:</b>	Bagues coniques en P.T.F.E. pur, dureté 50÷60 Shore D.
<b>Sfera:</b>	Stampata a caldo da barra in ottone CuZn40Pb2 (serie standard), CuZn36Pb2As (serie "CR"); superficie speculare, diamantata e cromata.
<b>Ball:</b>	Hot pressed from brass bar CuZn40Pb2 (standard type), non-dezincifiable brass bar CuZn36Pb2As ("CR" type); machined to a micro smooth finish, hard chromium plated.
<b>Sphère:</b>	Matricée de barre en laiton CuZn40Pb2 (série standard), barre en laiton non-dézincifiable CuZn36Pb2As (série "CR"); superficie spéculaire, rectifiée et chromée à épaisseur.
<b>Corpo:</b>	Stampato a caldo da barra in ottone: CuZn40Pb2 (serie standard), CuZn36Pb2As (serie "CR").
<b>Body:</b>	Hot pressed brass CuZn40Pb2 (standard type), CuZn36Pb2As ("CR" type).
<b>Corps:</b>	Matricé à chaud de barre en laiton CuZn40Pb2 (série standard), CuZn36Pb2As (série "CR").

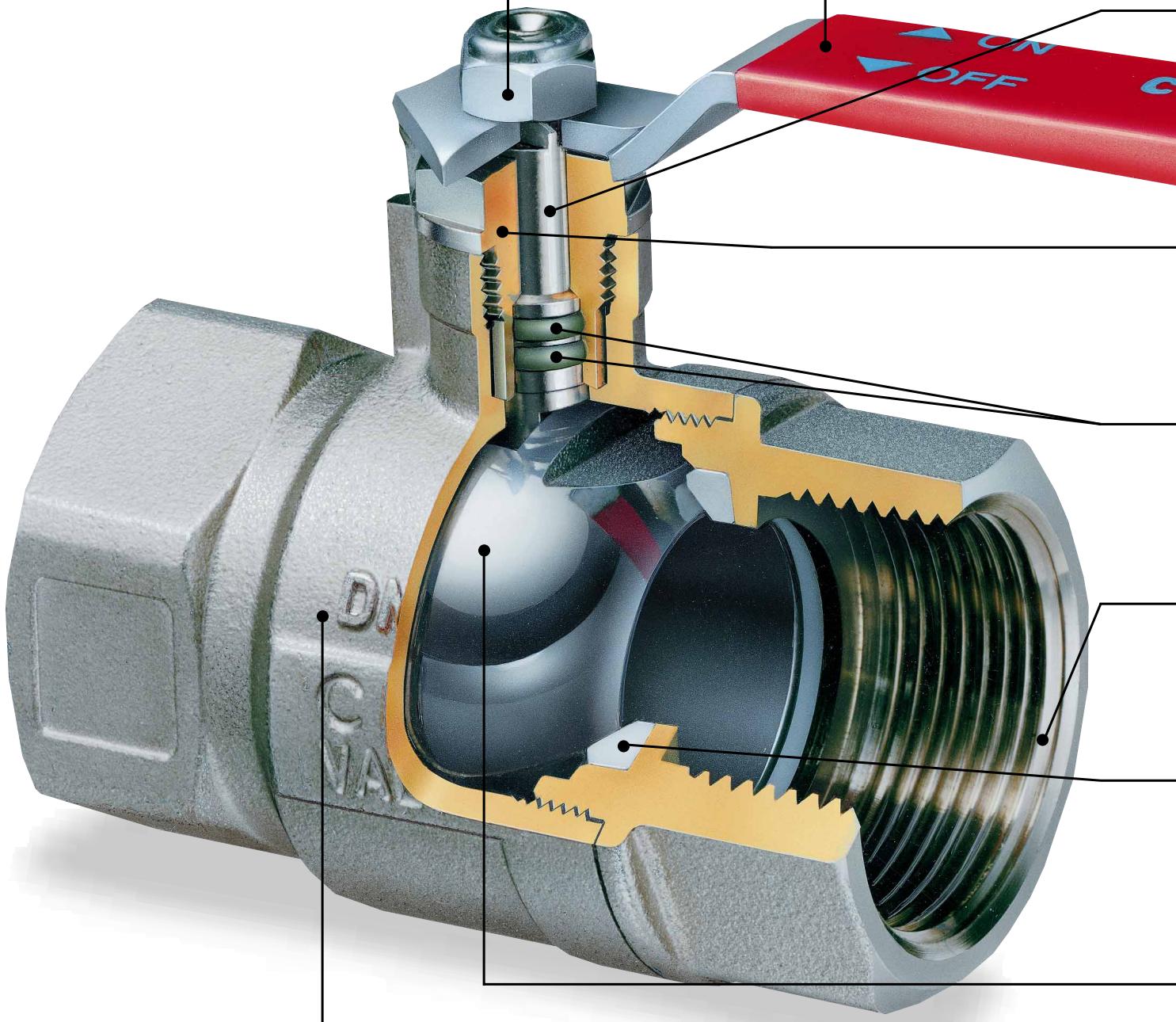
**VALVOLA A SFERA**

**BALL VALVE**

**ROBINET A BOISSEAU  
SPHERIQUE**

**SERIE - TYPES**

**T11 - T14M**



<b>Dado:</b>	Tipo autobloccante.
<b>Nut:</b>	Self locking type.
<b>Écrou:</b>	Nyl stop.
<b>Maniglia:</b>	Acciaio trattato Dacromet con impugnatura isolante PVC.
<b>Handle:</b>	Dacromet rugged steel with PVC grip.
<b>Levier:</b>	Acier traité en Dacromet avec poignée isolante en PVC.
<b>Asta:</b>	Tornita da barra in ottone: CuZn40Pb2 (serie standard), CuZn36Pb2As (serie "CR").
<b>Stem:</b>	Turned from brass bar CuZn40Pb2 (standard type), non-dezincifiable brass bar CuZn36Pb2As ("CR" type).
<b>Tige:</b>	Tournée de barre en laiton CuZn40Pb2 (série standard); barre en laiton non-dézincifiable CuZn36Pb2As (série "CR").
<b>Premistoppa:</b>	Tornito da barra in ottone: CuZn40Pb2 (serie standard), CuZn36Pb2As (serie "CR").
<b>Cap:</b>	Turned from brass bar CuZn40Pb2 (standard type), non-dezincifiable brass bar CuZn36Pb2As ("CR" type).
<b>Fouloir:</b>	Tourné de barre en laiton CuZn40Pb2 (série standard), barre en laiton non-dézincifiable CuZn36Pb2As (série "CR").
<b>Guarnizioni asta:</b>	Due O'Rings in FPM.
<b>Stem gaskets:</b>	Two O'Rings in FPM.
<b>Joints tige:</b>	Deux O'Rings en FPM.
<b>Manicotti:</b>	Stampati a caldo da barra in ottone: CuZn40Pb2 (serie standard), CuZn36Pb2As (serie "CR").
<b>Screwed ends:</b>	Hot pressed brass CuZn40Pb2 (standard type), non-dezincifiable brass CuZn36Pb2As ("CR" type).
<b>Manchons:</b>	Matricé de barre en laiton CuZn40Pb2 (série standard), barre en laiton non-dézincifiable CuZn36Pb2As (série "CR").
<b>Guarnizioni sfera:</b>	Anelli conici in P.T.F.E. puro, durezza 50÷60 Shore D.
<b>Ball gaskets:</b>	Conical rings in pure P.T.F.E., hardness 50÷60 Shore D.
<b>Joints sphère:</b>	Bagues coniques en P.T.F.E. pur, dureté 50÷60 Shore D.
<b>Sfera:</b>	Stampata a caldo da barra in ottone CuZn40Pb2 (serie standard), CuZn36Pb2As (serie "CR"); superficie speculare, diamantata e cromata.
<b>Ball:</b>	Hot pressed from brass bar CuZn40Pb2 (standard type), non-dezincifiable brass bar CuZn36Pb2As ("CR" type); machined to a micro smooth finish, hard chromium plated.
<b>Sphère:</b>	Matricée de barre en laiton CuZn40Pb2 (série standard), barre en laiton non-dézincifiable CuZn36Pb2As (série "CR"); superficie spéculaire, rectifiée et chromée à épaisseur.
<b>Corpo:</b>	Stampato a caldo da barra in ottone: CuZn40Pb2 (serie standard), CuZn36Pb2As (serie "CR").
<b>Body:</b>	Hot pressed brass CuZn40Pb2 (standard type), CuZn36Pb2As ("CR" type).
<b>Corps:</b>	Matricé à chaud de barre en laiton CuZn40Pb2 (série standard), CuZn36Pb2As (série "CR").

SERIE  
TYPES  
**T10**

**VALVOLA A SFERA A PASSAGGIO TOTALE**  
Attacchi Femmina/Femmina

**FULLWAY BALL VALVE**  
Female/Female Ends

**ROBINET A BOISSEAU SPHERIQUE**  
**A PASSAGE INTEGRAL**  
Manchons Femelle/Femelle

**IMPIEGHI:**

Le valvole a sfera CIM 10 sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo.

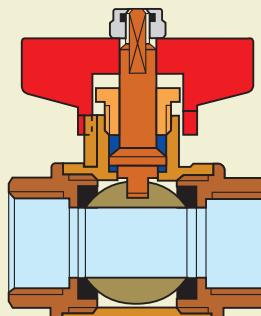


**SERVICE  
RECOMMENDATIONS:**

The CIM 10 ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid.

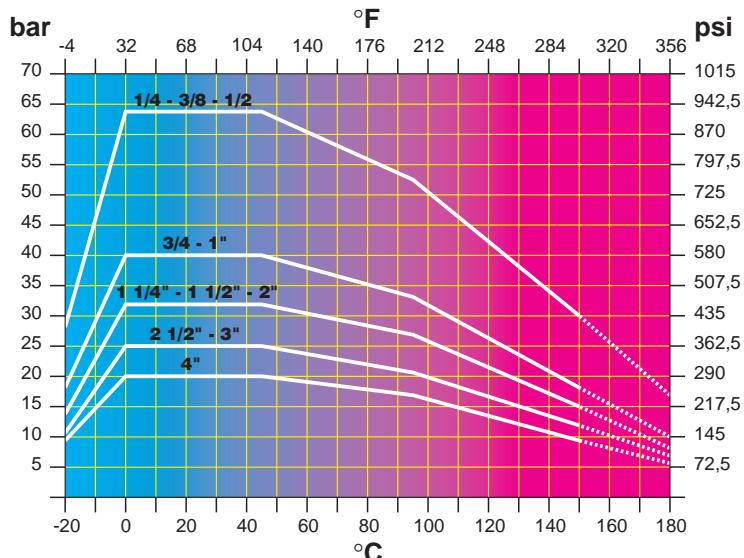
**UTILISATIONS:**

Les robinets à boisseau sphérique CIM 10 sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif.

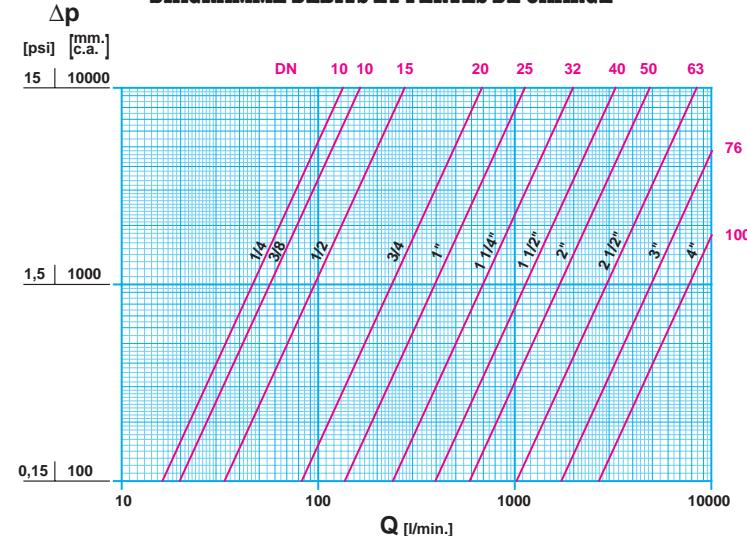


**cim 310**

**DIAGRAMMA PRESSIONE / TEMPERATURA - PRESSURE / TEMPERATURE RATINGS**  
**DIAGRAMME DE PRESIONE / TEMPERATURE**

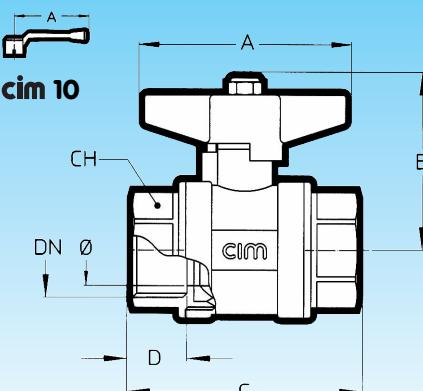


**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



**KV CM CS MT**

DN	1/4	3/8	1/2	3/4	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
Ø mm.	10	10	15	20	25	32	40	50	63	76	100
KV	8	10	17	41	68	123	198	290	520	850	1350
CM	1	1	3	4	5	8	10	13	15	17	19
CS	2	2	6	10	12	17	23	26	32	36	40
MT	10	10	20	45	45	93	93	280	280	550	



DN	1/4	3/8	1/2	3/4	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
Ø mm.	10	10	15	20	25	32	40	50	63	76	100
Grms.	180	185	340	610	830	1325	1730	3000	6630	10360	13500
A cim 10	80	80	100	120	120	150	150	150	240	240	310
A cim 310	50	50	70	85	85	100	100	-	-	-	-
B	50	50	53	65	69	83	89	96	121	133	155
C	47	50	64	74	88	101	105	130	158	183	222
D	12,5	13,5	17	18,5	22	24	23	28,5	31	35	43
CH	19	22	27	32	41	49	55	70	86	100	129



EN 29000  
ISO 9000



**Pressione di esercizio:** limite di servizio da 64 bar a 20 bar.  
**Temperatura di esercizio:** limite di servizio per fluidi da -20°C a 150°C.

**Pressioni di prova:** secondo ISO 5208 (1993).

**Filettatura:** STANDARD - femmina cilindrica a norme ISO 7/1"Rp. SU RICHIESTA - femmina conica ISO 7/1"Rc oppure filettatura americana NPT a norme ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2 e nichelato. SFERA: in ottone diamantata e cromata. MANIGLIA: in lega di alluminio Al-Si 12 verniciata rosso RAL 3000. GUARNIZIONI: anelli conici in P.T.F.E.

**Sottovuoto:** le valvole CIM 10 possono essere usate per aspirazione a: 10<sup>-3</sup> Torr.

**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 bar - ELEMENTO: acqua - TEMPERATURA: 15,5°C.

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure:** working limit at 64 bar to 20 bar.

**Maximum operating temperature:** working limit for fluids at -20°C to 150°C.

**Test pressures:** according to ISO 5208 (1993).

**Threading:** STANDARD - female parallel threads to ISO 7/1"Rp. ON REQUEST - female taper threads to ISO 7/1"Rc or american NPT threads ANSI B1.20.1.

**Materials:** BODY: hot pressed brass CuZn40Pb2, nickel plated. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: hard duraluminium alloy Al-Si 12 epoxy painted red RAL 3000. GASKETS: conical Rings in P.T.F.E.

**Vacuum:** the CIM 10 ball valves can be used for vacuum: 10<sup>-3</sup> Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 bar - ELEMENT: water - TEMPERATURE: 15,5°C.

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation:** limite de service de 64 bar à 20 bar.

**Température maximale d'utilisation:** limite de service pour fluides de -20°C à 150°C.

**Pressions d'essai:** selon les normes ISO 5208 (1993).

**Filetage:** STANDARD - femelle cylindrique selon les normes ISO 7/1"Rp. SUR DEMANDE - femelle conique selon les normes ISO 7/1"Rc ou bien NPT ANSI B1.20.1.

**Matériaux:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2, nickelé. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: alliage duraluminium Al-Si 12, vernis rouge RAL 3000. JOINTS: bagues coniques en P.T.F.E.

**Sous vide:** les robinets CIM 10 peuvent être utilisés pour aspiration à 10<sup>-3</sup> Torr.

**KV:** débit en m<sup>3</sup>/h avec un Δp de 1 bar -

ELEMENT: eau - TEMPERATURE: 15,5°C.

**CM:** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

SERIE  
TYPES  
**T12**

**VALVOLA A SFERA A PASSAGGIO TOTALE**  
Attacchi Femmina/Femmina

**FULLWAY BALL VALVE**  
Female/Female Ends

**ROBINET A BOISSEAU SPHERIQUE**  
**A PASSAGE INTEGRAL**  
Manchons Femelle/Femelle

**IMPIEGHI:**

Le valvole a sfera CIM 12 sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo.



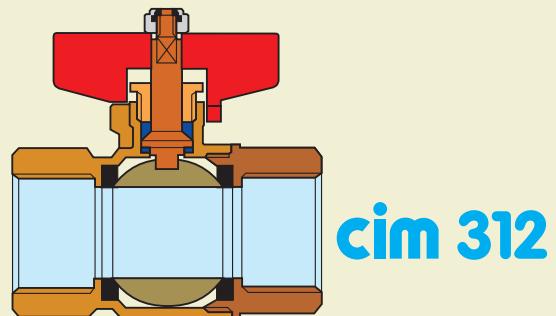
**cim 12**

**SERVICE  
RECOMMENDATIONS:**

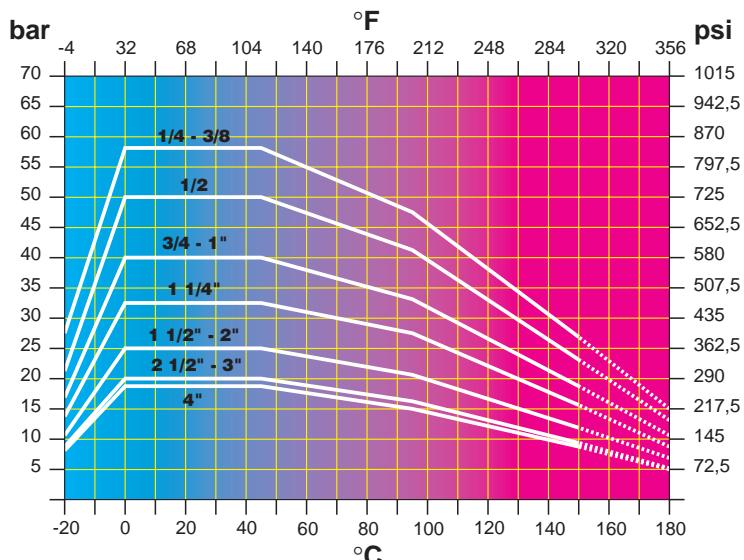
The CIM 12 ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid.

**UTILISATIONS:**

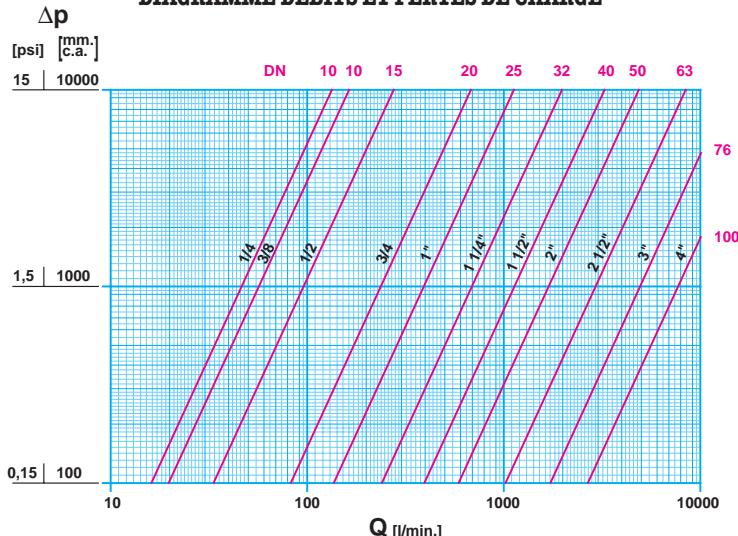
Les robinets à boisseau sphérique CIM 12 sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif.



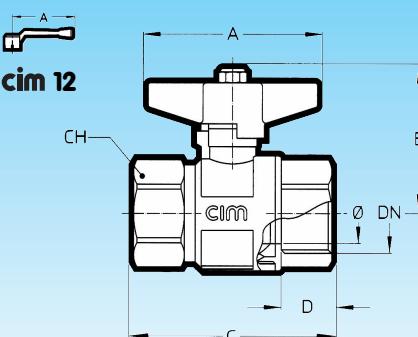
**DIAGRAMMA PRESSIONE / TEMPERATURA - PRESSURE / TEMPERATURE RATINGS**  
**DIAGRAMME DESSIEZIONE / TEMPERATURE**



**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



	<b>KV</b>	<b>CM</b>	<b>CS</b>	<b>MT</b>
DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>20</b>
KV	8	10	17	41
CM	1	1	3	5
CS	2	2	6	10
MT	10	10	10	24



DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>	<b>2"</b>	<b>2 1/2"</b>	<b>3"</b>	<b>4"</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>	<b>63</b>	<b>76</b>	<b>100</b>
Grms.	<b>115</b>	<b>120</b>	<b>220</b>	<b>360</b>	<b>590</b>	<b>915</b>	<b>1355</b>	<b>2060</b>	<b>4255</b>	<b>6210</b>	<b>10000</b>
A cim 12	65	65	80	100	100	120	150	150	240	240	310
A cim 312	43	43	50	70	70	85	100	100	-	-	-
B	36	36	52	56	60	73	89	96	121	132	155
C	45	47	61	68	82	92	107	125	151	171	206
D	11,5	12,5	17	18,5	21	22,5	23	26,5	27	28	35
CH	18	20	25	31	40	49	55	69	86	100	123



EN 29000  
ISO 9000



**Pressione di esercizio:** limite di servizio da 58 bar a 18 bar.

**Temperatura di esercizio:** limite di servizio per fluidi da -20°C a 150°C.

**Pressioni di prova:** secondo ISO 5208 (1993).

**Filettatura:** STANDARD - femmina cilindrica a norme ISO 7/1"Rp. SU RICHIESTA - femmina conica ISO 7/1"Rc oppure filettatura americana NPT a norme ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2 e nichelato. SFERA: in ottone diamantata e cromata. MANIGLIA: in lega di alluminio Al-Si 12 verniciata rosso RAL 3000. GUARNIZIONI: anelli conici in P.T.F.E.

**Sottovuoto:** le valvole CIM 12 possono essere usate per aspirazione a: 10<sup>-3</sup> Torr.

**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 bar - ELEMENTO: acqua - TEMPERATURA: 15,5°C.

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure:** working limit at 58 bar to 18 bar.

**Maximum operating temperature:** working limit for fluids at -20°C to 150°C.

**Test pressures:** according to ISO 5208 (1993).

**Threading:** STANDARD - female parallel threads to ISO 7/1"Rp. ON REQUEST - female taper threads to ISO 7/1"Rc or american NPT threads ANSI B1.20.1.

**Materials:** BODY: hot pressed brass CuZn40Pb2, nickel plated. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: hard duraluminum alloy Al-Si 12 epoxy painted red RAL 3000. GASKETS: conical Rings in P.T.F.E.

**Vacuum:** the CIM 12 ball valves can be used for vacuum: 10<sup>-3</sup> Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 bar - ELEMENT: water - TEMPERATURE: 15,5°C.

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation:** limite de service de 58 bar à 18 bar.

**Température maximale d'utilisation:** limite de service pour fluides de -20°C à 150°C.

**Pressions d'essai:** selon les normes ISO 5208 (1993).

**Filetage:** STANDARD - femelle cylindrique selon les normes ISO 7/1"Rp. SUR DEMANDE - femelle conique selon les normes ISO 7/1"Rc ou bien NPT ANSI B1.20.1.

**Matériaux:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2, nickelé. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: alliage d'aluminium Al-Si 12, vernis rouge RAL 3000. JOINTS: bagues coniques en P.T.F.E.

**Sous vide:** les robinets CIM 12 peuvent être utilisés pour aspiration à 10<sup>-3</sup> Torr.

**KV:** débit en m<sup>3</sup>/h avec un Ap de 1 bar -

ELEMENT: eau - TEMPERATURE: 15,5°C.

**CM:** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

SERIE  
TYPES  
**T11**

**VALVOLA A SFERA A PASSAGGIO TOTALE**

Attacchi Femmina/Femmina

**FULLWAY BALL VALVE**

Female/Female Ends

**ROBINET A BOISSEAU SPHERIQUE  
A PASSAGE INTEGRAL**

Manchons Femelle/Femelle

**IMPIEGHI:**

Le valvole a sfera CIM 11 sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo.



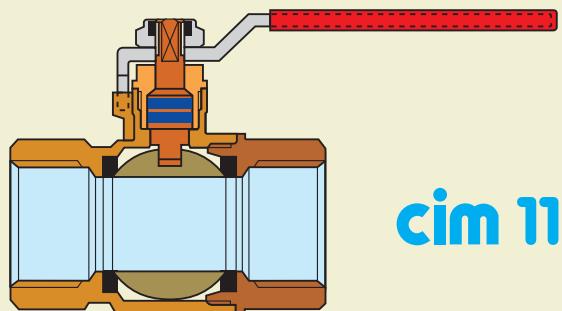
**SERVICE**

**RECOMMENDATIONS:**

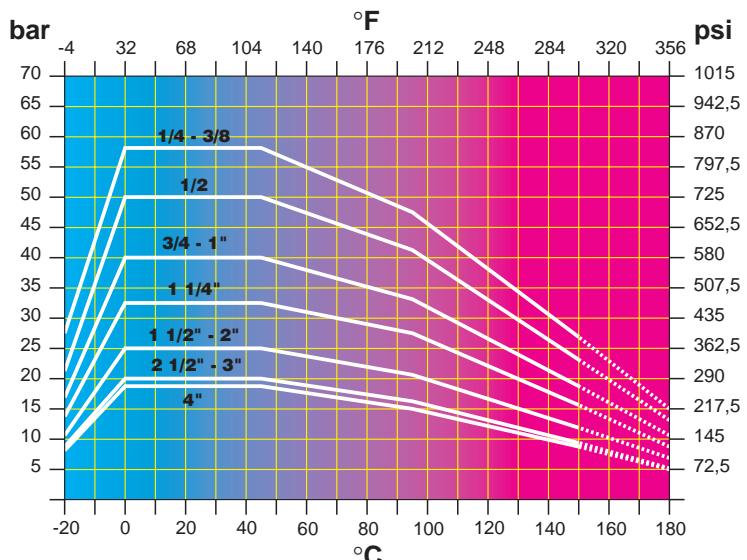
The CIM 11 ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid.

**UTILISATIONS:**

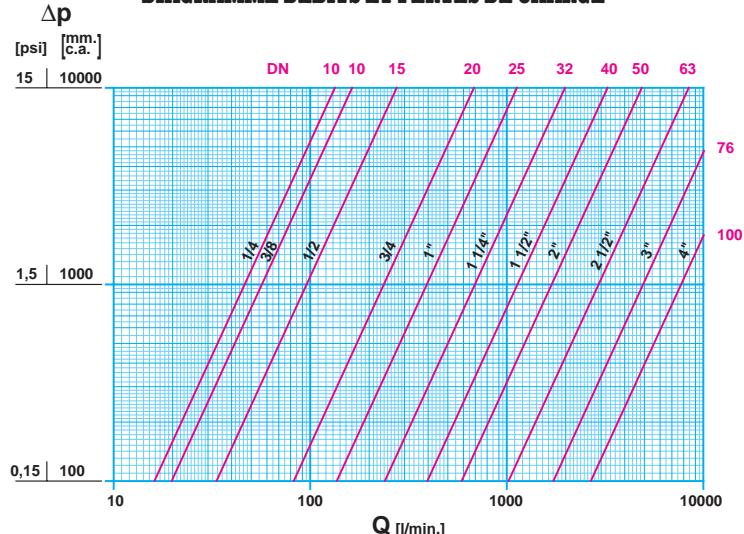
Les robinets à boisseau sphérique CIM 11 sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif.



**DIAGRAMMA PRESSIONE / TEMPERATURA - PRESSURE / TEMPERATURE RATINGS**  
**DIAGRAMME DE PRESIONE / TEMPERATURE**

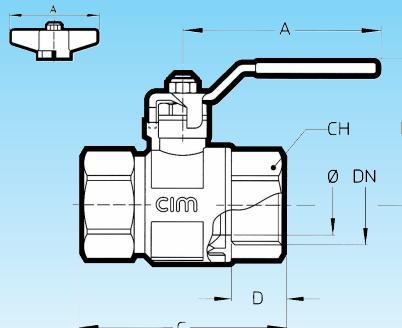


**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



	<b>KV</b>	<b>CM</b>	<b>CS</b>	<b>MT</b>
DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>20</b>
KV	8	10	17	41
CM	1	1	3	5
CS	2	2	6	10
MT	10	10	10	24

**cim 312**



DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>	<b>2"</b>	<b>2 1/2"</b>	<b>3"</b>	<b>4"</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>	<b>63</b>	<b>76</b>	<b>100</b>
Grms.	<b>115</b>	<b>120</b>	<b>220</b>	<b>360</b>	<b>590</b>	<b>915</b>	<b>1355</b>	<b>2060</b>	<b>4255</b>	<b>6210</b>	<b>10000</b>
A cim 11	65	65	80	100	100	120	150	150	240	240	310
A cim 312	43	43	50	70	70	85	100	100	-	-	-
B cim 11	34	34	46	53	57	66	81	88	134	150	180
B cim 312	36	36	52	56	60	73	89	96	121	132	155
C	45	47	61	68	82	92	107	125	151	171	206
D	11,5	12,5	17	18,5	21	22,5	23	26,5	27	28	35
CH	18	20	25	31	40	49	55	69	86	100	123



EN 29000  
ISO 9000



**Pressione di esercizio:** limite di servizio da 58 bar a 18 bar.  
**Temperatura di esercizio:** limite di servizio per fluidi da -20°C a 150°C.

**Pressioni di prova:** secondo ISO 5208 (1993).

**Filettatura:** STANDARD - femmina cilindrica a norme ISO 7/1"Rp. SU RICHIESTA - femmina conica ISO 7/1"Rc oppure filettatura americana NPT a norme ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2 e nichelato. SFERA: in ottone diamantata e cromata. MANIGLIA: in acciaio trattato in dacromet con impugnatura isolante in PVC. GUARNIZIONI: anelli conici in P.T.F.E.

**Sottovuoto:** le valvole CIM 11 possono essere usate per aspirazione a: 10<sup>-3</sup> Torr.

**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 bar - ELEMENTO: acqua - TEMPERATURA: 15,5°C.

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure:** working limit at 58 bar to 18 bar.

**Maximum operating temperature:** working limit for fluids at -20°C to 150°C.

**Test pressures:** according to ISO 5208 (1993).

**Threading:** STANDARD - female parallel threads to ISO 7/1"Rp. ON REQUEST - female taper threads to ISO 7/1"Rc or american NPT threads ANSI B1.20.1.

**Materials:** BODY: hot pressed brass CuZn40Pb2, nickel plated. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: dacromet rugged steel with PVC grip. GASKETS: conical Rings in P.T.F.E.

**Vacuum:** the CIM 11 ball valves can be used for vacuum: 10<sup>-3</sup> Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 bar - ELEMENT: water - TEMPERATURE: 15,5°C.

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation:** limite de service de 58 bar à 18 bar.

**Température maximale d'utilisation:** limite de service pour fluides de -20°C à 150°C.

**Pressions d'essai:** selon les normes ISO 5208 (1993).

**Filetage:** STANDARD - femelle cylindrique selon les normes ISO 7/1"Rp. SUR DEMANDE - femelle conique selon les normes ISO 7/1"Rc ou bien NPT ANSI B1.20.1.

**Matériaux:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2, nickelé. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: acier traité en dacromet avec poignée isolante en PVC. JOINTS: bagues coniques en P.T.F.E.

**Sous vide:** les robinets CIM 11 peuvent être utilisés pour aspiration à 10<sup>-3</sup> Torr.

**KV:** débit en m<sup>3</sup>/h avec un Ap de 1 bar -

ELEMENT: eau - TEMPERATURE: 15,5°C.

**CM:** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

SERIE  
TYPES  
**T14**

**VALVOLA A SFERA A PASSAGGIO TOTALE**  
Attacchi Femmina/Femmina

**FULLWAY BALL VALVE**  
Female/Female Ends

**ROBINET A BOISSEAU SPHERIQUE  
A PASSAGE INTEGRAL**  
Manchons Femelle/Femelle

**IMPIEGHI:**

Le valvole a sfera CIM 14 sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo.



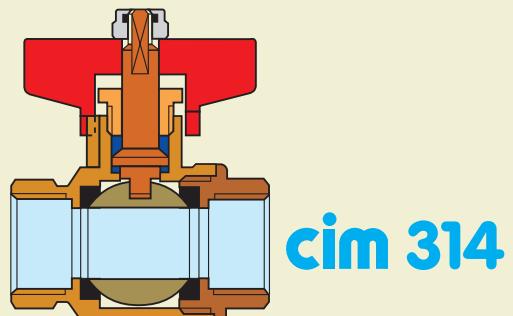
**cim 14**

**SERVICE  
RECOMMENDATIONS:**

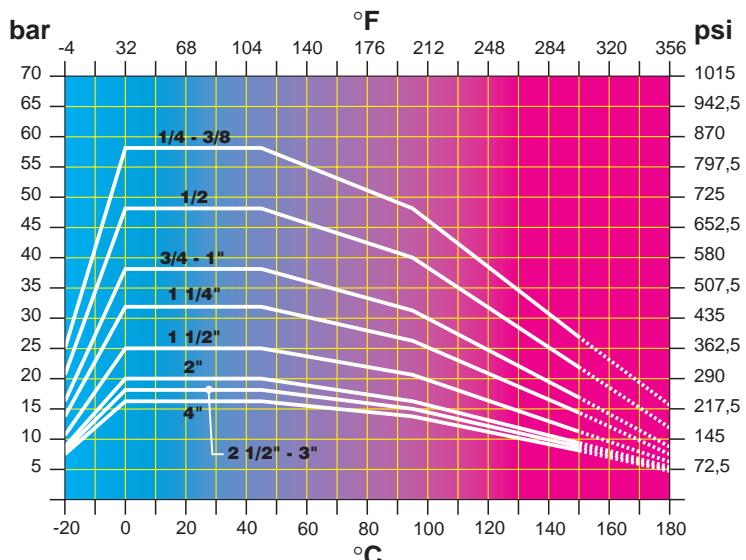
The CIM 14 ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid.

**UTILISATIONS:**

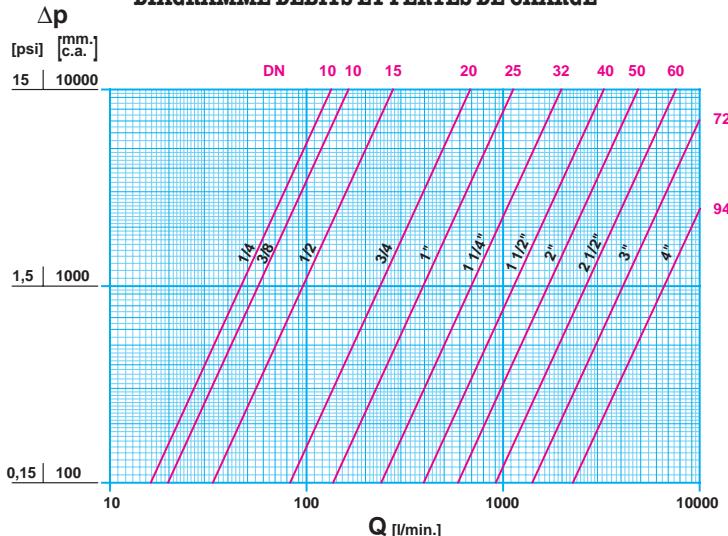
Les robinets à boisseau sphérique CIM 14 sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif.



**DIAGRAMMA PRESSIONE / TEMPERATURA - PRESSURE / TEMPERATURE RATINGS**  
**DIAGRAMME DE PRESIONE / TEMPERATURE**



**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



	<b>KV</b>	<b>CM</b>	<b>CS</b>	<b>MT</b>
DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>20</b>
KV	8	10	17	41
CM	1	1	3	5
CS	2	2	6	10
MT	10	10	10	24

DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>	<b>2"</b>	<b>2 1/2"</b>	<b>3"</b>	<b>4"</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>	<b>60</b>	<b>72</b>	<b>94</b>
Grms.					<b>115</b>	<b>120</b>	<b>200</b>	<b>330</b>	<b>480</b>	<b>785</b>	<b>1165</b>
A cim 14					65	65	80	100	100	120	150
A cim 314					43	43	50	70	70	85	100
B					36	36	52	56	60	73	88
C					45	47	52	57	68	81	96
D					11,5	12,5	12,5	14	17	18	20
CH					18	20	25	31	38	47	54



EN 29000  
ISO 9000



**Pressione di esercizio:** limite di servizio da 58 bar a 16 bar.

**Temperatura di esercizio:** limite di servizio per fluidi da -20°C a 150°C.

**Pressioni di prova:** secondo ISO 5208 (1993).

**Filettatura:** STANDARD - femmina cilindrica a norme ISO 228/1°G. SU RICHIESTA - americana NPT a norme ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2 e nichelato. SFERA: in ottone diamantata e cromata. MANIGLIA: in lega di alluminio Al-Si 12 verniciata rosso RAL 3000. GUARNIZIONI: anelli conici in P.T.F.E.

**Sottovuoto:** le valvole CIM 14 possono essere usate per aspirazione a: 10-3 Torr.

**KV:** portata in m³/h alla perdita di pressione di 1 bar - ELEMENTO: acqua - TEMPERATURA: 15,5°C.

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure:** working limit at 58 bar to 16 bar.

**Maximum operating temperature:** working limit for fluids at -20°C to 150°C.

**Test pressures:** according to ISO 5208 (1993).

**Threading:** STANDARD - female parallel threads to ISO 228/1°G. ON REQUEST - american NPT threads ANSI B1.20.1.

**Materials:** BODY: hot pressed brass CuZn40Pb2, nickel plated. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: hard duraluminium alloy Al-Si 12 epoxy painted red RAL 3000. GASKETS: conical Rings in P.T.F.E.

**Vacuum:** the CIM 14 ball valves can be used for vacuum: 10-3 Torr.

**KV:** capacity in m³/h at pressure drop of 1 bar -

ELEMENT: water - TEMPERATURE: 15,5°C.

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation:** limite de service de 58 bar à 16 bar.

**Température maximale d'utilisation:** limite de service pour fluides de -20°C à 150°C.

**Pressions d'essai:** selon les normes ISO 5208 (1993).

**Filetage:** STANDARD - femelle cylindrique selon les normes ISO 228/1°G. SUR DEMANDE - NPT ANSI B1.20.1.

**Matériaux:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2, nickelé. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: alliage duraluminium Al-Si 12, vernis rouge RAL 3000. JOINTS: bagues coniques en P.T.F.E.

**Sous vide:** les robinets CIM 14 peuvent être utilisés pour aspiration à 10-3 Torr.

**KV:** débit en m³/h avec un Δp de 1 bar -

ELEMENT: eau - TEMPERATURE: 15,5°C.

**CM:** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

SERIE  
TYPES  
**T14M**

## VALVOLA A SFERA A PASSAGGIO TOTALE

Attacchi Femmina/Femmina

## FULLWAY BALL VALVE

Female/Female Ends

## ROBINET A BOISSEAU SPHERIQUE A PASSAGE INTEGRAL

Manchons Femelle/Femelle

### IMPIEGHI:

Le valvole a sfera CIM 14 M sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo.



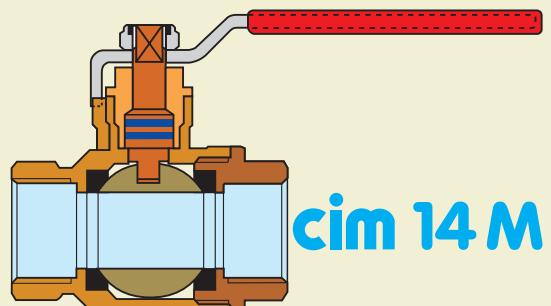
### SERVICE

### RECOMMENDATIONS:

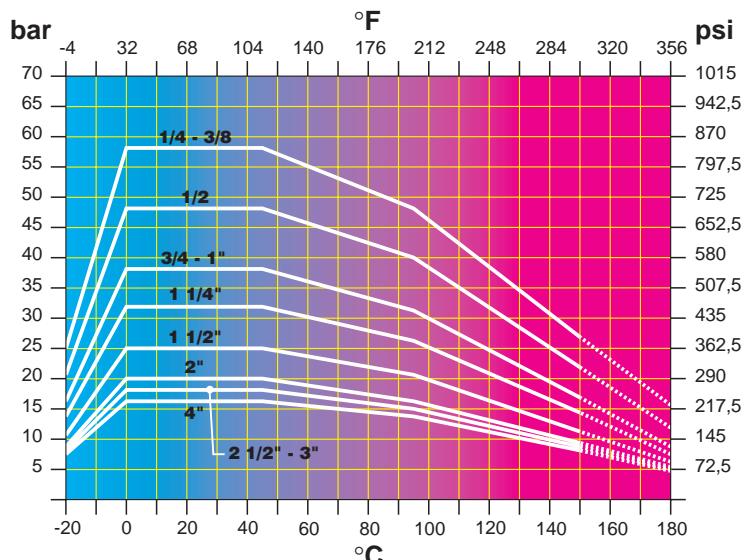
The CIM 14 M ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid.

### UTILISATIONS:

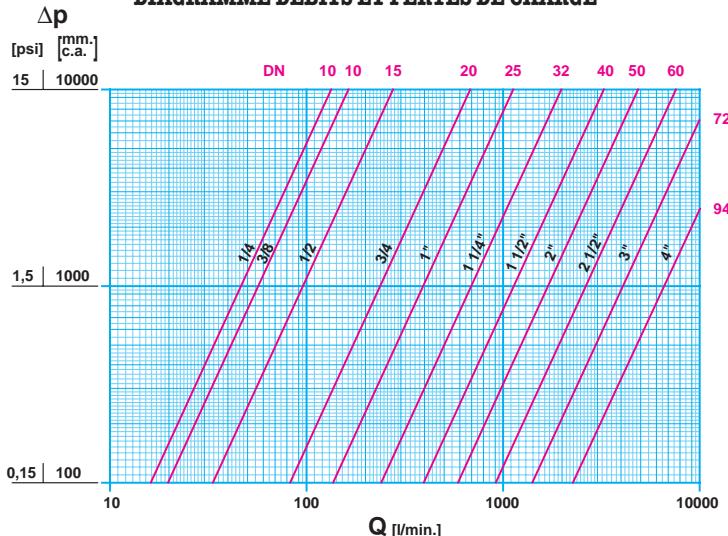
Les robinets à boisseau sphérique CIM 14 M sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif.



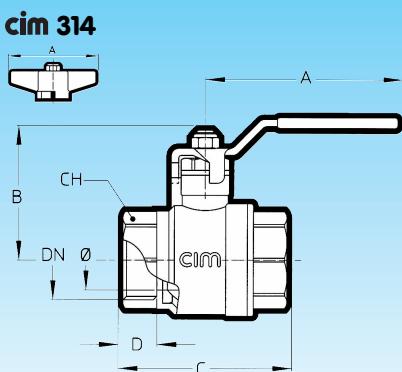
**DIAGRAMMA PRESSIONE / TEMPERATURA - PRESSURE / TEMPERATURE RATINGS**  
**DIAGRAMME DE PRESIONE / TEMPERATURE**



**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



	<b>KV</b>	<b>CM</b>	<b>CS</b>	<b>MT</b>
DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>20</b>
KV	8	10	17	41
CM	1	1	3	5
CS	2	2	6	10
MT	10	10	10	24



EN 29000  
ISO 9000



**Pressione di esercizio:** limite di servizio da 58 bar a 16 bar.

**Temperatura di esercizio:** limite di servizio per fluidi da -20°C a 150°C.

**Pressioni di prova:** secondo ISO 5208 (1993).

**Filettatura:** STANDARD - femmina cilindrica a norme ISO 228/1°G. SU RICHIESTA - americana NPT a norme ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2 e nichelato. SFERA: in ottone diamantata e cromata. MANIGLIA: in acciaio trattato in dacromet con impugnatura isolante in PVC. GUARNIZIONI: anelli conici in P.T.F.E.

**Sottovuoto:** le valvole CIM 14 M possono essere usate per aspirazione a: 10<sup>-3</sup> Torr.

**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 bar - ELEMENTO: acqua - TEMPERATURA: 15,5°C.

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure:** working limit at 58 bar to 16 bar.

**Maximum operating temperature:** working limit for fluids at -20°C to 150°C.

**Test pressures:** according to ISO 5208 (1993).

**Threading:** STANDARD - female parallel threads to ISO 228/1°G. ON REQUEST - american NPT threads ANSI B1.20.1.

**Materials:** BODY: hot pressed brass CuZn40Pb2, nickel plated. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: dacromet rugged steel with PVC grip. GASKETS: conical Rings in P.T.F.E.

**Vacuum:** the CIM 14 M ball valves can be used for vacuum: 10<sup>-3</sup> Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 bar -

ELEMENT: water - TEMPERATURE: 15,5°C.

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation:** limite de service de 58 bar à 16 bar.

**Température maximale d'utilisation:** limite de service pour fluides de -20°C à 150°C.

**Pressions d'essai:** selon les normes ISO 5208 (1993).

**Filetage:** STANDARD - femelle cylindrique selon les normes ISO 228/1°G. SUR DEMANDE - NPT ANSI B1.20.1.

**Matériaux:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2, nickelé. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: acier traité en dacromet avec poignée isolante en PVC. JOINTS: bagues coniques en P.T.F.E.

**Sous vide:** les robinets CIM 14 M peuvent être utilisés pour aspiration à 10<sup>-3</sup> Torr.

**KV:** débit en m<sup>3</sup>/h avec un  $\Delta p$  de 1 bar -

ELEMENT: eau - TEMPERATURE: 15,5°C.

**CM:** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>	<b>2"</b>	<b>2 1/2"</b>	<b>3"</b>	<b>4"</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>	<b>60</b>	<b>72</b>	<b>94</b>
Grms. cim 14 M	<b>115</b>	<b>116</b>	<b>210</b>	<b>350</b>	<b>500</b>	<b>780</b>	<b>1215</b>	<b>1765</b>	<b>3300</b>	<b>4350</b>	<b>7250</b>
Grms. cim 314	<b>115</b>	<b>120</b>	<b>200</b>	<b>330</b>	<b>480</b>	<b>785</b>	<b>1165</b>	<b>1660</b>	<b>3100</b>	<b>4250</b>	<b>7100</b>
A cim 14 M	65	65	80	100	100	120	150	150	240	240	240
A cim 314	43	43	50	70	70	85	100	100	-	-	-
B cim 314	36	36	52	56	60	73	88	96	116	125	140
B cim 14 M	34	34	46	53	57	66	81	88	116	125	140
C	45	47	52	57	68	81	96	112	133	150	177
D	11,5	12,5	12,5	12,5	14	17	18	20	23	25	29
CH	18	20	25	31	38	47	54	66	82	96	123

SERIE  
TYPES  
**R20**

**VALVOLA A SFERA A PASSAGGIO STANDARD**

Attacchi Femmina/Femmina

**STANDARD BALL VALVE**

Female/Female Ends

**ROBINET A BOISSEAU SPHERIQUE  
A PASSAGE STANDARD**

Manchons Femelle/Femelle

**IMPIEGHI:**

Le valvole a sfera CIM 20 sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo.

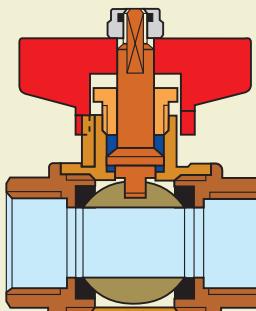


**SERVICE  
RECOMMENDATIONS:**

The CIM 20 ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid.

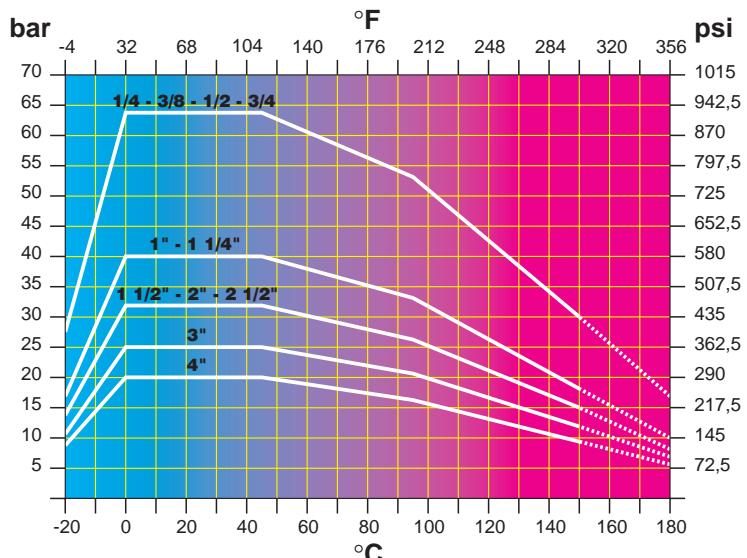
**UTILISATIONS:**

Les robinets à boisseau sphérique CIM 20 sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif.

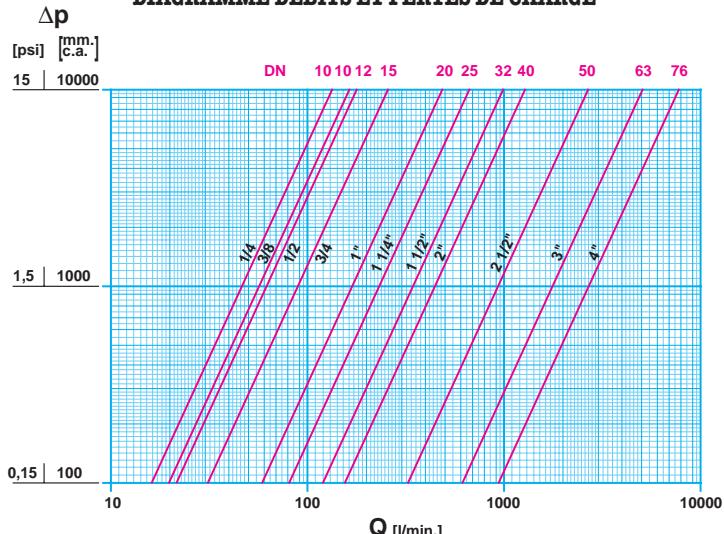


**cim 320**

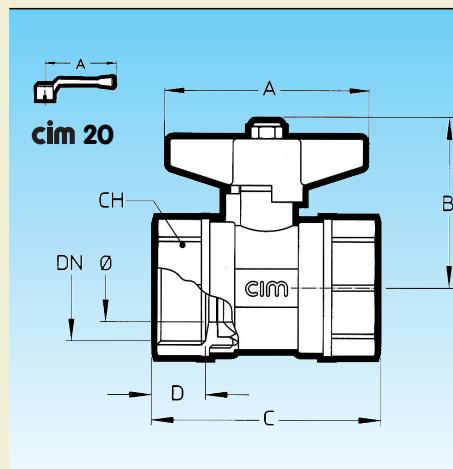
**DIAGRAMMA PRESSIONE / TEMPERATURA - PRESSURE / TEMPERATURE RATINGS**  
**DIAGRAMME DE PRESIONE / TEMPERATURE**



**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



	<b>KV</b>	<b>CM</b>	<b>CS</b>	<b>MT</b>
DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>12</b>	<b>15</b>
<b>KV</b>	8	10	11	16
<b>CM</b>	1	1	3	3
<b>CS</b>	2	2	6	6
<b>MT</b>	10	10	20	20



DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>	<b>2"</b>	<b>2 1/2"</b>	<b>3"</b>	<b>4"</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>12</b>	<b>15</b>	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>	<b>63</b>	<b>76</b>
Grms.	<b>180</b>	<b>185</b>	<b>220</b>	<b>350</b>	<b>605</b>	<b>745</b>	<b>1265</b>	<b>1735</b>	<b>2805</b>	<b>6770</b>	<b>11330</b>
A cim 20	80	80	100	100	120	120	150	150	150	240	240
A cim 320	50	50	50	70	85	85	100	100	100	-	-
B	50	50	52	53	65	69	83	89	96	121	132
C	47	50	52	64	73	82	93	105	120	158	183
D	12,5	13,5	13,5	15,5	16,5	17,5	19,5	22	22	31	34
CH	19	22	25	31	38	47	55	66	85	100	129



EN 29000  
ISO 9000



**Pressione di esercizio:** limite di servizio da 64 bar a 20 bar.

**Temperatura di esercizio:** limite di servizio per fluidi da -20°C a 150°C.

**Pressioni di prova:** secondo ISO 5208 (1993).

**Filettatura:** STANDARD - femmina cilindrica a norme ISO 228/1°G. SU RICHIESTA - americana NPT a norme ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2 e nichelato. SFERA: in ottone diamantata e cromata. MANIGLIA: in lega di alluminio Al-Si 12 verniciata rosso RAL 3000. GUARNIZIONI: anelli conici in P.T.F.E.

**Sottovuoto:** le valvole CIM 20 possono essere usate per aspirazione a: 10<sup>-3</sup> Torr.

**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 bar - ELEMENTO: acqua - TEMPERATURA: 15,5°C.

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure:** working limit at 64 bar to 20 bar.

**Maximum operating temperature:** working limit for fluids at -20°C to 150°C.

**Test pressures:** according to ISO 5208 (1993).

**Threading:** STANDARD - female parallel threads to ISO 228/1°G. ON REQUEST - american NPT threads ANSI B1.20.1.

**Materials:** BODY: hot pressed brass CuZn40Pb2, nickel plated. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: hard duraluminium alloy Al-Si 12 epoxy painted red RAL 3000. GASKETS: conical Rings in P.T.F.E.

**Vacuum:** the CIM 20 ball valves can be used for vacuum: 10<sup>-3</sup> Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 bar -

ELEMENT: water - TEMPERATURE: 15,5°C.

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation:** limite de service de 64 bar à 20 bar.

**Température maximale d'utilisation:** limite de service pour fluides de -20°C à 150°C.

**Pressions d'essai:** selon les normes ISO 5208 (1993).

**Filetage:** STANDARD - femelle cylindrique selon les normes ISO 228/1°G. SUR DEMANDE - NPT ANSI B1.20.1.

**Matériaux:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2, nickelé. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: alliage duraluminium Al-Si 12, vernis rouge RAL 3000. JOINTS: bagues conique en P.T.F.E.

**Sous vide:** les robinets CIM 20 peuvent être utilisés pour aspiration à 10<sup>-3</sup> Torr.

**KV:** débit en m<sup>3</sup>/h avec un Δp de 1 bar -

ELEMENT: eau - TEMPÉRATURE: 15,5°C.

**CM:** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

SERIE

TYPES

T11

## VALVOLA A SFERA A PASSAGGIO TOTALE OTTONE NON DEZINCIFICABILE "CR"

FULLWAY BALL VALVE  
NON DEZINCIFIABLE BRASS "CR"

ROBINET A BOISSEAU SPHERIQUE  
A PASSAGE INTEGRAL  
LAITON NON DEZINCIFIABLE "CR"

### IMPIEGHI:

Le valvole a sfera CIM 11 CR sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo.



cim 11 CR

### SERVICE

### RECOMMENDATIONS:

The CIM 11 CR ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid.



cim 12 CR



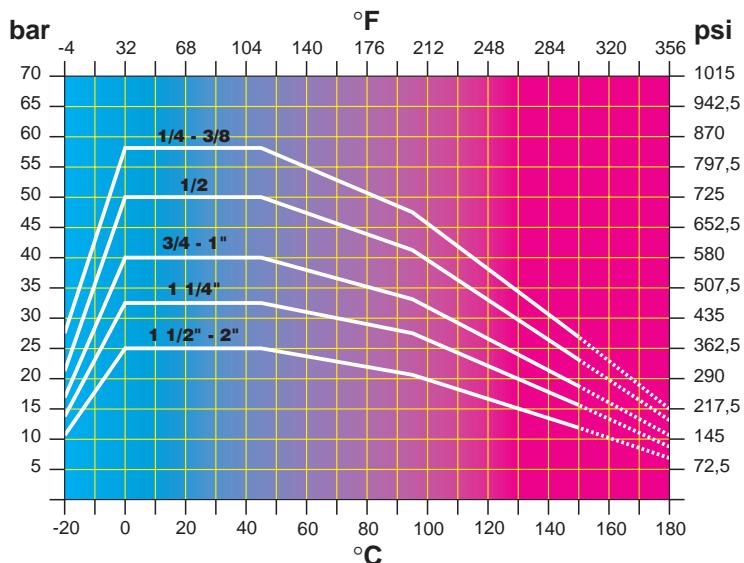
cim 312 CR

T12

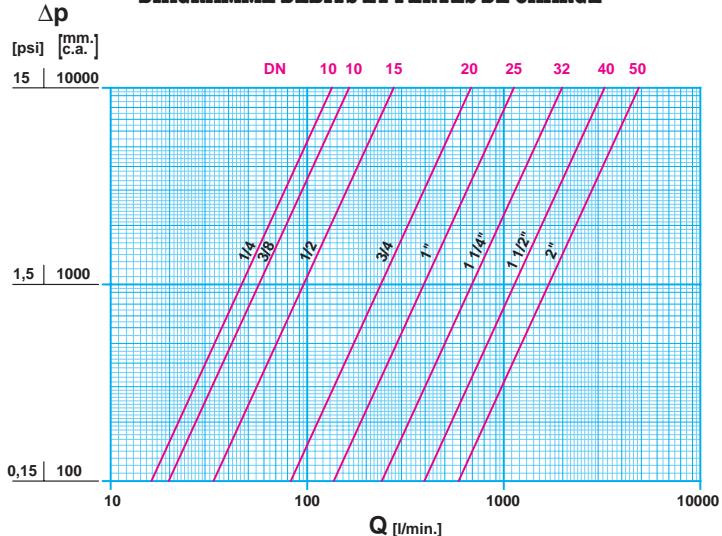
### UTILISATIONS:

Les robinets à boisseau sphérique CIM 11 CR sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif.

**DIAGRAMMA PRESSIONE / TEMPERATURA - PRESSURE / TEMPERATURE RATINGS**  
**DIAGRAMME DE PRESIONE / TEMPERATURE**

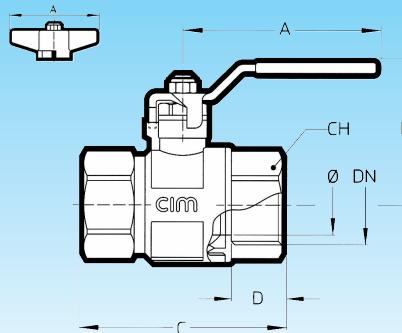


**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



	<b>KV</b>	<b>CM</b>	<b>CS</b>	<b>MT</b>
DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>20</b>
KV	8	10	17	41
CM	1	1	3	5
CS	2	2	6	10
MT	10	10	10	24

**cim 312 CR**



DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>	<b>2"</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>
Grms.	<b>115</b>	<b>120</b>	<b>220</b>	<b>360</b>	<b>590</b>	<b>915</b>	<b>1555</b>	<b>2060</b>
A cim 11 CR - 12 CR	65	65	80	100	100	120	150	150
A cim 312 CR	43	43	50	70	70	85	100	100
B cim 11 CR	34	34	46	53	57	66	81	88
B cim 12 CR - 312 CR	36	36	52	56	60	73	89	96
C	45	47	61	68	82	92	107	125
D	11,5	12,5	17	18,5	21	22,5	23	26,5
CH	18	20	25	31	40	49	55	69



EN 29000  
ISO 9000



**Pressione di esercizio:** limite di servizio da 58 bar a 25 bar.  
**Temperatura di esercizio:** limite di servizio per fluidi da -20°C a 150°C.

**Pressioni di prova:** secondo ISO 5208 (1993).

**Filettatura:** STANDARD - femmina cilindrica a norme ISO 7/1"Rp. SU RICHIESTA - femmina conica ISO 7/1"Rc oppure filettatura americana NPT a norme ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato non dezincificabile "CR" CuZn36Pb2As. SFERA: in ottone "CR" diamantata e cromata. MANIGLIA: CIM 11 CR in acciaio trattato in dacromet con impugnatura isolante in PVC - CIM 12 CR-312 CR in lega di alluminio Al-Si 12 verniciata rosso RAL 3000. GUARNIZIONI: anelli conici in P.T.F.E.

**Sottovuoto:** le valvole CIM 11 CR possono essere usate per aspirazione a: 10-3 Torr.

**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 bar - ELEMENTO: acqua - TEMPERATURA: 15,5°C.

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure:** working limit at 58 bar to 25 bar.

**Maximum operating temperature:** working limit for fluids at -20°C to 150°C.

**Test pressures:** according to ISO 5208 (1993).

**Threading:** STANDARD - female parallel threads to ISO 7/1"Rp. ON REQUEST - female taper threads to ISO 7/1"Rc or american NPT threads ANSI B1.20.1.

**Materials:** BODY: hot pressed non-dezincifiable brass "CR" CuZn36Pb2As. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: CIM 11 CR dacromet rugged steel with PVC grip - CIM 12 CR-312 CR hard duraluminium alloy Al-Si 12 epoxy painted red RAL 3000. GASKETS: conical Rings in P.T.F.E.

**Vacuum:** the CIM 11 CR ball valves can be used for vacuum: 10-3 Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 bar - ELEMENT: water - TEMPERATURE: 15,5°C.

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation:** limite de service de 58 bar à 25 bar.

**Température maximale d'utilisation:** limite de service pour fluides de -20°C à 150°C.

**Pressions d'essai:** selon les normes ISO 5208 (1993).

**Filetage:** STANDARD - femelle cylindrique selon les normes ISO 7/1"Rp. SUR DEMANDE - femelle conique selon les normes ISO 7/1"Rc ou bien NPT ANSI B1.20.1.

**Matériaux:** CORPS: matriçé à chaud de barre en laiton non dezincificable "CR" CuZn36Pb2As. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: CIM 11 CR acier traité en dacromet avec poignée isolante en PVC - CIM 12 CR-312 CR alliage duraluminium Al-Si 12, vernis rouge RAL 3000. JOINTS: bagues coniques en P.T.F.E.

**Sous vide:** les robinets CIM 11 CR peuvent être utilisés pour aspiration à 10-3 Torr.

**KV:** débit en m<sup>3</sup>/h avec un Δp de 1 bar -

ELEMENT: eau - TEMPÉRATURE: 15,5°C.

**CM:** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

SERIE

TYPES

T11

## VALVOLA A SFERA A PASSAGGIO TOTALE

Attacchi Femmina/Femmina - NPT

## FULLWAY BALL VALVE

Female/Female Ends - NPT

## ROBINET A BOISSEAU SPHERIQUE

A PASSAGE INTEGRAL

Manchons Femelle/Femelle - NPT

### IMPIEGHI:

Le valvole a sfera CIM 11 NPT sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo.



cim 11 NPT

### SERVICE

### RECOMMENDATIONS:

The CIM 11 NPT ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid.



cim 12 NPT



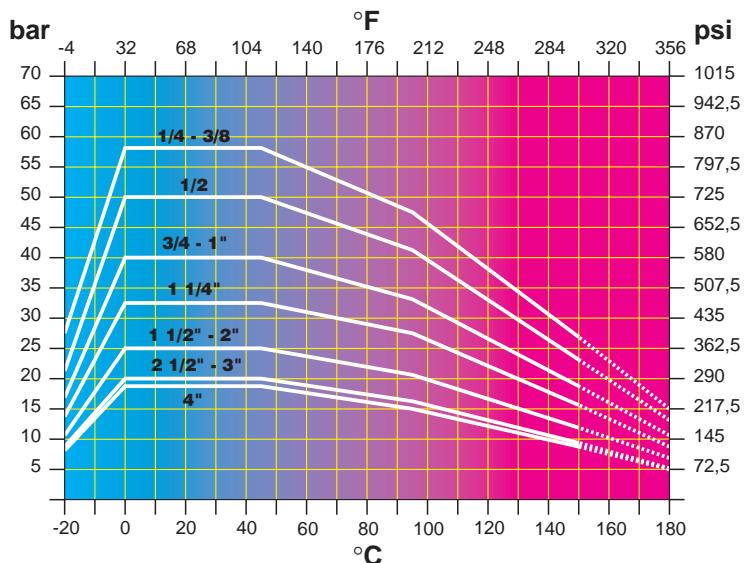
T12

cim 312 NPT

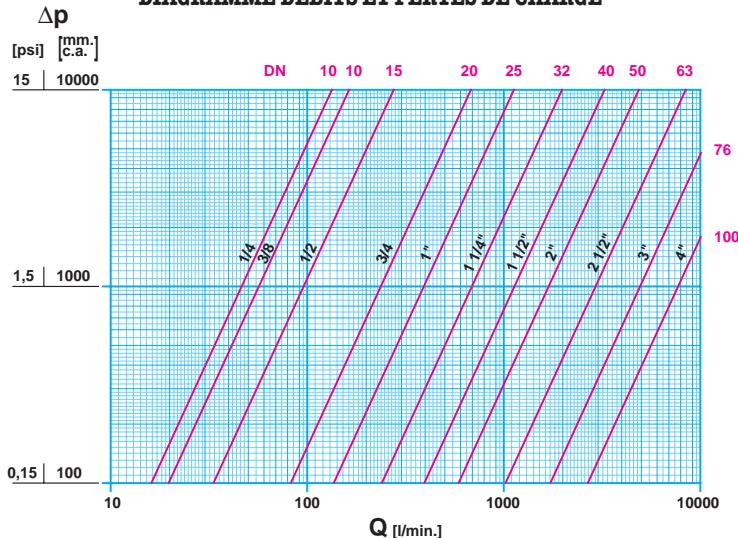
### UTILISATIONS:

Les robinets à boisseau sphérique CIM 11 NPT sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif.

**DIAGRAMMA PRESSIONE / TEMPERATURA - PRESSURE / TEMPERATURE RATINGS**  
**DIAGRAMME DESSIEUR / TEMPERATURE**

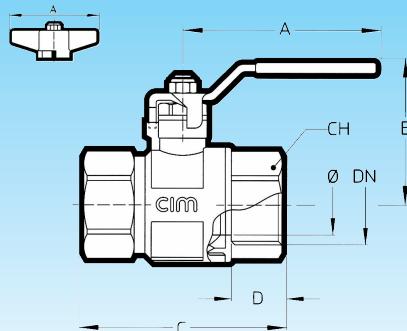


**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



	<b>KV</b>	<b>CM</b>	<b>CS</b>	<b>MT</b>
DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>20</b>
KV	8	10	17	41
CM	1	1	3	5
CS	2	2	6	10
MT	10	10	10	24

**cim 312 NPT**



DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>	<b>2"</b>	<b>2 1/2"</b>	<b>3"</b>	<b>4"</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>	<b>63</b>	<b>76</b>	<b>100</b>
Grms.	<b>115</b>	<b>120</b>	<b>220</b>	<b>360</b>	<b>590</b>	<b>915</b>	<b>1355</b>	<b>2060</b>	<b>4255</b>	<b>6210</b>	<b>10000</b>
A cim 11 - 12 NPT	65	65	80	100	100	120	150	150	240	240	310
A cim 312 NPT	43	43	50	70	70	85	100	100	-	-	-
B cim 11 NPT	34	34	46	53	57	66	81	88	134	150	180
B cim 12 - 312 NPT	36	36	52	56	60	73	89	96	121	132	155
C	45	47	61	68	82	92	107	125	151	171	206
D	11,5	12,5	17	18,5	21	22,5	23	26,5	27	28	35
CH	18	20	25	31	40	49	55	69	86	100	123



EN 29000  
ISO 9000



**Pressione di esercizio:** limite di servizio da 58 bar a 18 bar.

**Temperatura di esercizio:** limite di servizio per fluidi da -20°C a 150°C.

**Pressioni di prova:** secondo ISO 5208 (1993).

**Filettatura:** STANDARD - filettatura americana NPT a norme ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2. SFERA: in ottone diamantata e cromata. MANIGLIA: CIM 11 NPT in acciaio trattato in dacromet con impugnatura isolante in PVC - CIM 12 NPT-312 NPT in lega di alluminio Al-Si 12 verniciata rosso RAL 3000. GUARNIZIONI: anelli conici in P.T.F.E.

**Sottovuoto:** le valvole CIM 11 NPT possono essere usate per aspirazione a: 10<sup>-3</sup> Torr.

**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 bar - ELEMENTO: acqua - TEMPERATURA: 15,5°C.

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure:** working limit at 58 bar to 18 bar.

**Maximum operating temperature:** working limit for fluids at -20°C to 150°C.

**Test pressures:** according to ISO 5208 (1993).

**Threading:** STANDARD - american NPT threads ANSI B1.20.1.

**Materials:** BODY: hot pressed brass CuZn40Pb2. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: CIM 11 NPT dacromet rugged steel with PVC grip - CIM 12 NPT-312 NPT hard duraluminium alloy Al-Si 12 epoxy painted red RAL 3000. GASKETS: conical Rings in P.T.F.E.

**Vacuum:** the CIM 11 NPT ball valves can be used for vacuum: 10<sup>-3</sup> Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 bar - ELEMENT: water - TEMPERATURE: 15,5°C.

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation:** limite de service de 58 bar à 18 bar.

**Température maximale d'utilisation:** limite de service pour fluides de -20°C à 150°C.

**Pressions d'essai:** selon les normes ISO 5208 (1993).

**Filetage:** STANDARD - NPT ANSI B1.20.1.

**Matiériaux:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2. SPHERE: en laiton, rectifiée et chromée à épaulement. LEVIER: CIM 11 NPT acier traité en dacromet avec poignée isolante en PVC - CIM 12 NPT-312 NPT alliage duraluminium Al-Si 12, vernis rouge RAL 3000. JOINTS: bagues coniques en P.T.F.E.

**Sous vide:** les robinets CIM 11 NPT peuvent être utilisés pour aspiration à 10<sup>-3</sup> Torr.

**KV:** débit en m<sup>3</sup>/h avec un Δp de 1 bar -

ELEMENT: eau - TEMPERATURE: 15,5°C.

**CM:** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

**T10**

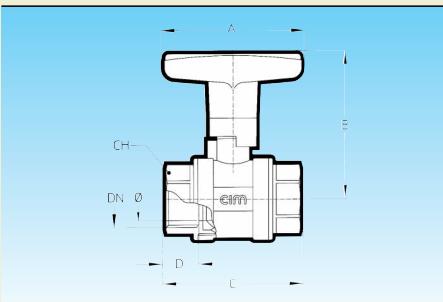
**VALVOLA A SFERA A PASSAGGIO TOTALE  
CON MANIGLIA IN NYLON 6/6**

**FULLWAY BALL VALVE WITH NYLON 6/6 HANDLE**

**ROBINET A BOISSEAU SPHERIQUE A PASSAGE INTEGRAL  
AVEC POIGNEE EN NYLON 6/6**

**cim A10**

DN	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	15	20	25	32	40	50
Grms.	350	620	840	1345	1750	3020
A	80	95	95	110	110	110
B	79	88	92	104	110	116,5
C	64	74	88	101	105	130
D	17	18,5	22	24	23	28,5
CH	27	32	41	49	55	70

**T12**

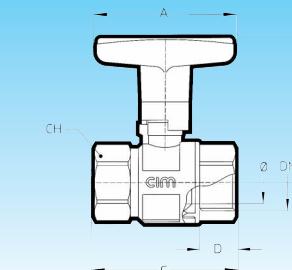
**VALVOLA A SFERA A PASSAGGIO TOTALE  
CON MANIGLIA IN NYLON 6/6**

**FULLWAY BALL VALVE WITH NYLON 6/6 HANDLE**

**ROBINET A BOISSEAU SPHERIQUE A PASSAGE INTEGRAL  
AVEC POIGNEE EN NYLON 6/6**

**cim A12**

DN	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	15	20	25	32	40	50
Grms.	230	370	600	925	1375	2080
A	80	80	80	95	110	110
B	77	81	85	95	109	116,5
C	61	68	82	92	106,5	124,5
D	17	18,5	21	22,5	23	26,5
CH	25	31	40	49	55	69

**T14**

**VALVOLA A SFERA A PASSAGGIO TOTALE  
CON MANIGLIA IN NYLON 6/6**

**FULLWAY BALL VALVE WITH NYLON 6/6 HANDLE**

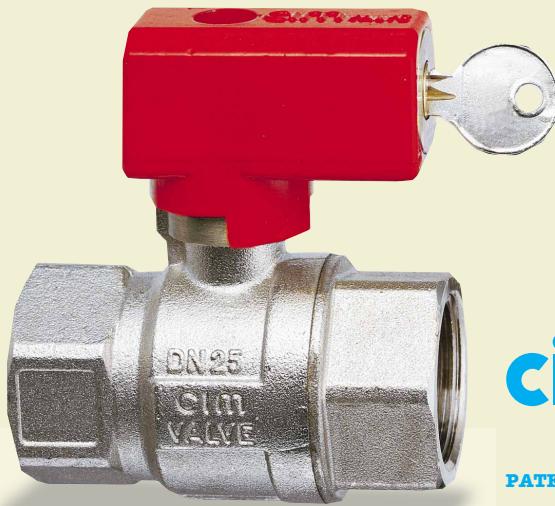
**ROBINET A BOISSEAU SPHERIQUE A PASSAGE INTEGRAL  
AVEC POIGNEE EN NYLON 6/6**

**cim A14**

DN	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	15	20	25	32	40	50
Grms.	210	340	490	795	1185	1680
A	80	80	80	95	110	110
B	77	81	85	95	109	117
C	52	57	68	81	96	112
D	12,5	12,5	14	17	18	20
CH	25	31	38	47	54	66

**IMPIEGHI:**

Le valvole a sfera CIM 12 SI sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo. La maniglia con serratura consente il bloccaggio della valvola sia in posizione aperta che chiusa. Possibilità di 50 serie diverse. A richiesta può essere fornita una chiave passe-partout.



PATENTED

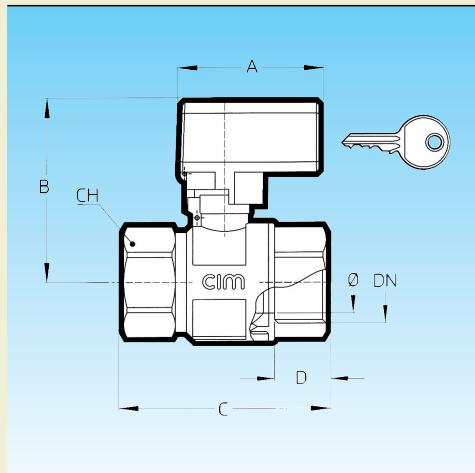
**SERVICE**

**RECOMMENDATIONS:**

The CIM 12 SI ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid. The lock in the handle operates in both in the open or in the closed position. 50 different lock ranges. Master key available on request.

**UTILISATIONS:**

Les robinets à boisseau sphérique CIM 12 SI sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif. La poignée avec serrure permet d'arrêter le robinet aussi bien en position ouverte que fermée. 50 différentes séries. Passe-partout disponible sur demande.

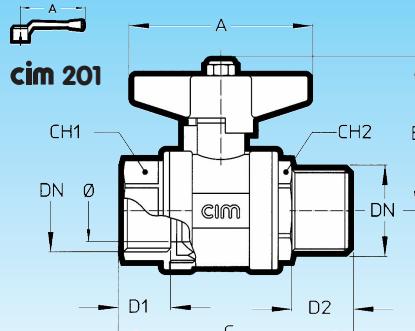


DN	1/2	3/4	1"
Ø mm.	15	20	25
Grms.	400	530	775
A	56	56	56
B	64	68	72
C	61	68	82
D	17	18,5	21
CH	25	31	40

**VALVOLA A SFERA  
A PASSAGGIO TOTALE**  
Attacchi Femmina/Maschio

**FULLWAY BALL VALVE**  
Female/Male Ends

**ROBINET A BOISSEAU  
SPHERIQUE  
A PASSAGE INTEGRAL**  
Manchons Femelle/Male



cim 201



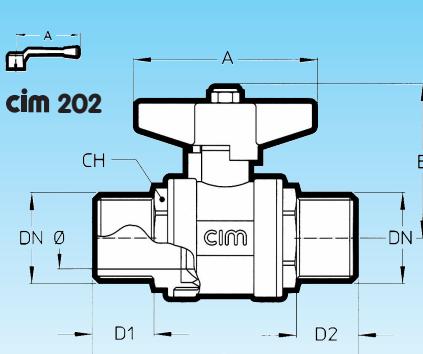
cim 301

DN	1/4	3/8	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	10	10	15	20	25	32	40	50
Grms.	185	195	345	630	835	1400	1780	2925
A cim 201	80	80	100	120	120	150	150	150
A cim 301	50	50	70	85	85	100	100	100
B	50	50	53	65	69	83	89	96
C	55,5	57	72	85	96	112	119	144
D1	12,5	13,5	17	18,5	22	24	23	28,5
D2	12,5	12,5	15,5	18	20,5	23,5	25	28
CH1	19	22	27	32	41	49	55	70
CH2	22	22	24	32	41	46	57	65

**VALVOLA A SFERA  
A PASSAGGIO TOTALE**  
Attacchi Maschio/Maschio

**FULLWAY BALL VALVE**  
Male/Male Ends

**ROBINET A BOISSEAU  
SPHERIQUE  
A PASSAGE INTEGRAL**  
Manchons Male/Male



cim 202



cim 302

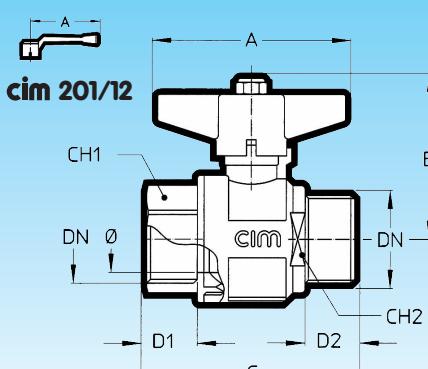
DN	1/4	3/8	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	10	10	15	20	25	32	40	50
Grms.	190	200	335	655	850	1460	1860	3015
A cim 202	80	80	100	120	120	150	150	150
A cim 302	50	50	70	85	85	100	100	100
B	50	50	53	65	69	83	89	96
C	64	64	80	96	105	123	133	158
D1-D2	12,5	12,5	15,5	18	20,5	23,5	25	28
CH	22	22	24	32	41	46	57	65

## T12

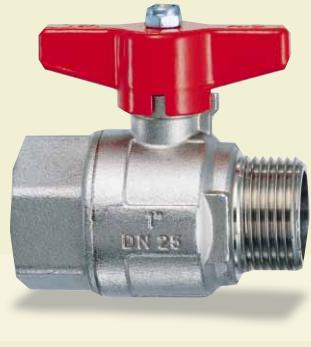
**VALVOLA A SFERA  
A PASSAGGIO TOTALE**  
Attacchi Femmina/Maschio

**FULLWAY BALL VALVE**  
Female/Male Ends

**ROBINET A BOISSEAU  
SPHERIQUE  
A PASSAGE INTEGRAL**  
Manchons Femelle/Male



**cim 201/12**



**cim 301/12**

DN	1/4	3/8	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	10	10	15	20	25	32	40	50
Grms.	110	110	210	340	545	870	1225	1915
A cim 201/12	65	65	80	100	100	120	150	150
A cim 301/12	43	43	50	70	70	85	100	100
B	36	36	52	56	60	73	89	96
C	46	47	60	69	80	92	106	124
D1	11,5	12,5	17	18,5	21	22,5	23	26,5
D2	12,5	12,5	15,5	18	18,5	22	23	26
CH1	18	20	25	31	40	49	55	69
CH2	20	20	24	32	40	47	55	69

## T12

**VALVOLA A SFERA  
A PASSAGGIO TOTALE**  
Attacchi Maschio/Maschio

**FULLWAY BALL VALVE**  
Male/Male Ends

**ROBINET A BOISSEAU  
SPHERIQUE  
A PASSAGE INTEGRAL**  
Manchons Male/Male



**cim 202/12**



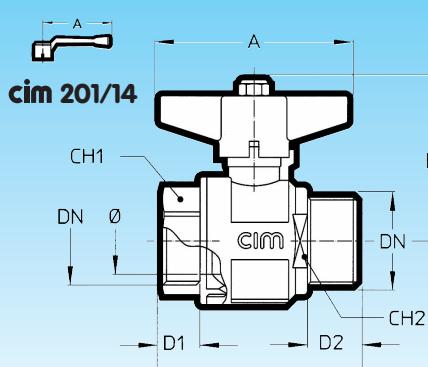
**cim 302/12**

DN	1/4	3/8	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	10	10	15	20	25	32	40	50
Grms.	110	120	220	345	530	915	1185	1885
A cim 202/12	65	65	80	100	100	120	150	150
A cim 302/12	43	43	50	70	70	85	100	100
B	36	36	52	56	60	73	89	96
C	55	55	69	77	87	104	116	139
D1	12,5	12,5	17	18	21	25	26	29,5
D2	12,5	12,5	15,5	18	18,5	22	23	26
CH1	18	18	24	27	36	47	50	65
CH2	20	20	24	32	40	47	55	69

**VALVOLA A SFERA  
A PASSAGGIO TOTALE**  
Attacchi Femmina/Maschio

**FULLWAY BALL VALVE**  
Female/Male Ends

**ROBINET A BOISSEAU  
SPHERIQUE  
A PASSAGE INTEGRAL**  
Manchons Femelle/Male



cim 201/14

cim 301/14

DN	1/4	3/8	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	10	10	15	20	25	32	40	50
Grms.	110	110	205	330	490	800	1150	1740
A cim 201/14	65	65	80	100	100	120	150	150
A cim 301/14	43	43	50	70	70	85	100	100
B	36	36	52	56	60	73	89	96
C	46	47	56	63	73	87	101	118
D1	11,5	12,5	12,5	12,5	14	17	18	20
D2	12,5	12,5	15,5	18	18,5	22	23	26
CH1	18	20	25	31	38	47	54	66
CH2	20	20	24	32	40	47	55	69

**VALVOLA A SFERA  
A PASSAGGIO TOTALE**  
Attacchi Maschio/Maschio

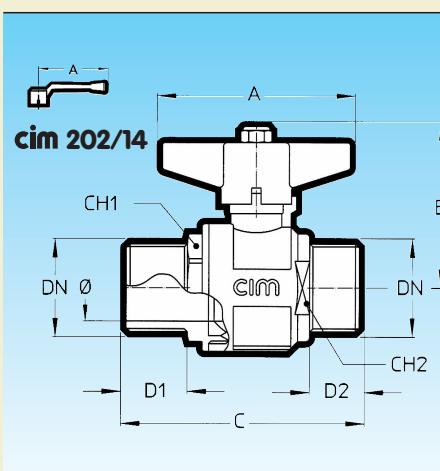
**FULLWAY BALL VALVE**  
Male/Male Ends

**ROBINET A BOISSEAU  
SPHERIQUE  
A PASSAGE INTEGRAL**  
Manchons Male/Male



cim 202/14

cim 302/14



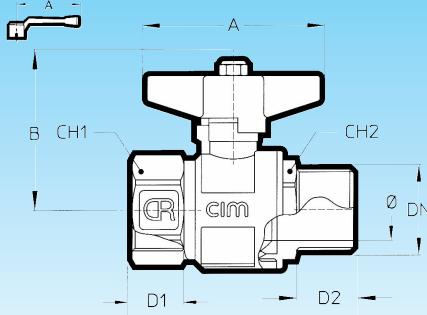
DN	1/4	3/8	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	10	10	15	20	25	32	40	50
Grms.	110	120	220	345	530	915	1185	1885
A cim 202/14	65	65	80	100	100	120	150	150
A cim 302/14	43	43	50	70	70	85	100	100
B	36	36	52	56	60	73	89	96
C	55	55	69	77	87	104	116	139
D1	12,5	12,5	17	18	21	25	26	29,5
D2	12,5	12,5	15,5	18	18,5	22	23	26
CH1	18	18	24	27	36	47	50	65
CH2	20	20	24	32	40	47	55	69

## T12

**VALVOLA A SFERA  
A PASSAGGIO TOTALE**  
Attacchi Femmina/Maschio

**FULLWAY BALL VALVE**  
Female/Male Ends

**ROBINET A BOISSEAU  
SPHERIQUE  
A PASSAGE INTEGRAL**  
Manchons Femelle/Male

**cim 201/12 CR****cim 301/12 CR****cim 201/12 CR**

DN	1/4	5/8	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	10	10	15	20	25	32	40	50
Grms.	120	125	230	380	610	950	1330	2120
A cim 201/12 CR	65	65	80	100	100	120	150	150
A cim 301/12 CR	43	43	50	70	70	85	100	100
B	36	36	52	56	60	73	87	95
C	54	54	69	76	90	103	117	139
D1	13	13	17	19	21	23	23	27
D2	13	13	17	18	21	25	26	30
CH1	22	22	25	31	40	49	55	69
CH2	18	18	24	27	36	47	49	65

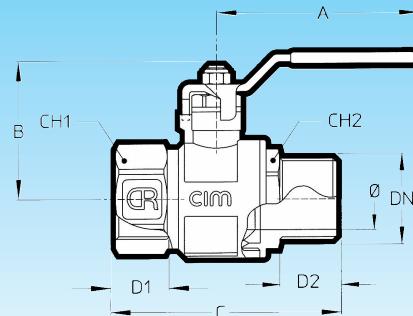
## T11

## T12

**VALVOLA A SFERA  
A PASSAGGIO TOTALE**  
Attacchi Maschio/Maschio

**FULLWAY BALL VALVE**  
Male/Male Ends

**ROBINET A BOISSEAU  
SPHERIQUE  
A PASSAGE INTEGRAL**  
Manchons Male/Male

**cim 201/11 CR****cim 301/12 CR****cim 201/11 CR**

DN	1/4	5/8	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	10	10	15	20	25	32	40	50
Grms.	120	125	230	380	610	950	1330	2120
A	65	65	80	100	100	120	150	150
B	33	33	45	50	54	62	75	83
C	54	54	69	76	90	103	117	139
D1	13	13	17	19	21	23	23	27
D2	13	13	17	18	21	25	26	30
CH1	22	22	25	31	40	49	55	69
CH2	18	18	24	27	36	47	49	65

SERIE  
TYPES

BALLSTAR

## VALVOLA A SFERA A PASSAGGIO TOTALE CON RIDUTTORE DI MANOVRA

### FULLWAY BALL VALVE WITH SPEED REDUCER HANDWHEEL

### ROBINET A BOISSEAU SPHERIQUE A PASSAGE INTEGRAL AVEC REDUCTEUR DE MANOEUVRE

#### IMPIEGHI:

Le BALLSTAR sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate, per le loro caratteristiche anti "colpo d'ariete", nei più svariati settori dell'impiantistica. Sono consigliate principalmente negli impianti igienico-sanitari, di riscaldamento, nelle reti di distribuzione idriche e tubazioni ad aria compressa.

#### VANTAGGI:

La manovra di apertura e chiusura delle BALLSTAR avviene con una rotazione di 360° della maniglia di comando munita di riduttore.

Il riduttore permette una manovra di chiusura graduale, impedisce urti, colpi, oscillazioni e vibrazioni nella tubazione, ne elimina gli inconvenienti ed annulla i colpi d'ariete consueti nelle valvole a sfera a causa della rapidità di manovra con 1/4 di giro.

- La serie Cim 610-612-613 sono in ottone CuZn40Pb2.
- La serie Cim 612 CR-613 CR sono in ottone non dezincificabile "CR" CuZn36Pb2As.



#### SERVICE RECOMMENDATIONS:

The BALLSTAR are manufactured in accordance with EN 29000 - ISO 9000 and, due to their anti-water hammer characteristics, can be used in many applications for which a conventional ball valve would not be suitable. They are specially recommended in heating, sanitary, pneumatic systems and waterworks.

#### ADVANTAGES:

The open-closed operation of the BALLSTAR is facilitated by a 360° rotation of the handwheel equipped with a speed reducer.

The handwheel allows for gradual and controlled closure; it prevents concussive damage, surges and vibrations in the piping system and eliminates all the inconvenience and water-hammer that might be associated with quarter turn "on-off" ball valves.

- The series Cim 610-612-613 are brass CuZn40Pb2.
- The series Cim 612 CR-613 CR are in non-dezincifiable brass "CR" CuZn36Pb2As.

#### UTILISATIONS:

Les BALLSTAR sont fabriqués selon les normes EN 29000 - ISO 9000 et, grâce à leurs caractéristiques anti "coup de bâlier", peuvent être utilisés dans les secteurs les plus variés des installations. Ils sont recommandés plus particulièrement dans les installations de chauffage, de sanitaire et, en industrie, sur des nombreux fluides, y compris l'air comprimé.

#### AVANTAGES:

La manœuvre d'ouverture et de fermeture du BALLSTAR est progressive. Celle-ci est assurée par la rotation de 360° de la poignée renfermant le réducteur. Un tel système empêche les chocs, coups, oscillations et vibrations dans les conduites.

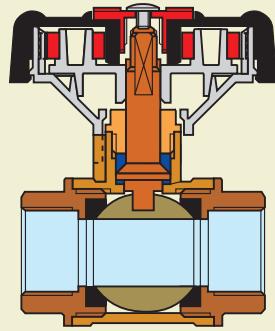
Il élimine tous les inconvénients consécutifs aux coups de bâlier habituels rencontrés avec les robinets à boisseau sphérique à manœuvre au 1/4 de tour.

- La série Cim 610-612-613 sont en laiton CuZn40Pb2.
- La série Cim 612 CR-613 CR sont en laiton non dézincifiable "CR" CuZn36Pb2As.

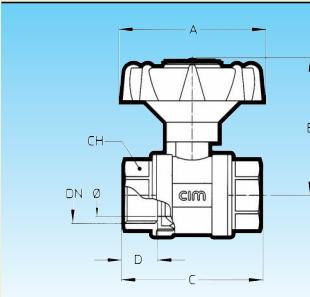


**cim 610**

SERIE  
TYPES  
**T10**



**cim 610**



DN	<b>1/2</b>	<b>3/4</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>	<b>2"</b>
Ø mm.	<b>15</b>	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>
Grms.	<b>430</b>	<b>665</b>	<b>880</b>	<b>1430</b>	<b>1835</b>	<b>3095</b>
A	80	80	80	110	110	110
B	68	75	79	96	102	108
C	64	74	88	101	105	130
D	17	18,5	22	24	23	28,5
CH	27	32	41	49	55	70

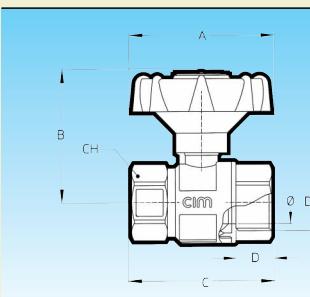


**cim 612**

SERIE  
TYPES  
**T12**



**cim 612 CR**



DN	<b>1/2</b>	<b>3/4</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>	<b>2"</b>
Ø mm.	<b>15</b>	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>
Grms.	<b>330</b>	<b>445</b>	<b>695</b>	<b>1093</b>	<b>1472</b>	<b>2176</b>
A	80	80	80	80	110	110
B	67	71	75	83	101	109
C	61	69	82	92	107	125
D	17	18,5	21	22,5	23	26,5
CH	25	31	40	49	55	69

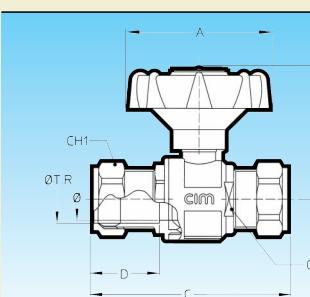


**cim 613**

SERIE  
TYPES  
**T12**



**cim 613 CR**



DN mm.	<b>15 x 15</b>	<b>18 x 18</b>	<b>22 x 22</b>	<b>28 x 28</b>	<b>35 x 35</b>	<b>42 x 42</b>	<b>54 x 54</b>
Ø mm.	<b>14,5</b>	<b>17,5</b>	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>
Grms.	<b>350</b>	<b>465</b>	<b>525</b>	<b>715</b>	<b>1030</b>	<b>1560</b>	<b>2375</b>
A	80	80	80	80	80	110	110
B	65	67	70	73	81	100	107
C	77	81	87	95	114	128	150
D	21,5	22	25	26	34,5	35,5	40,5
CH1	24	31	32	39	47	55	70
CH2	24	30	32	40	47	55	69

SERIE

TYPES

**T12**

## VALVOLA A SFERA A PASSAGGIO INTEGRALE CON ATTACCHI A BICONO

FULLWAY BALL VALVE  
WITH COMPRESSION ENDS FOR COPPER TUBE

ROBINET A BOISSEAU SPHERIQUE  
A PASSAGE INTEGRAL AVEC ECROU BICONE

### IMPIEGHI:

Le valvole a sfera CIM 209 sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo. Gli articoli 209 CR - 209 MCR - 309 CR sono in ottone non dezincificabile "CR".



**cim 209**

### SERVICE RECOMMENDATIONS:

The CIM 209 ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid. Items 209 CR - 209 MCR - 309 CR are manufactured in non dezincifiable brass "CR".

### UTILISATIONS:

Les robinets à boisseau sphérique CIM 209 sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif. Les articles 209 CR - 209 MCR - 309 CR sont fabriqués en laiton non dézincifiable "CR".



**T11**

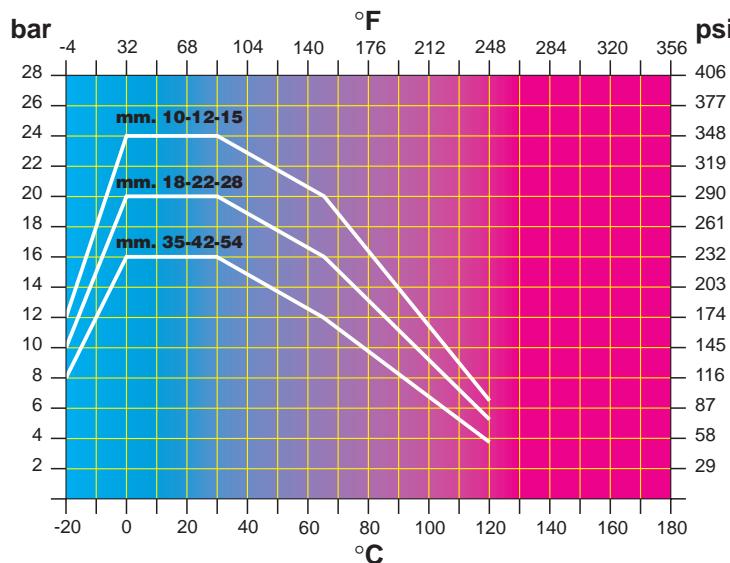
**cim 209 M**



**cim 309**

**T12**

**DIAGRAMMA PRESSIONE / TEMPERATURA - PRESSURE / TEMPERATURE RATINGS  
DIAGRAMME DEPRESSION / TEMPERATURE**



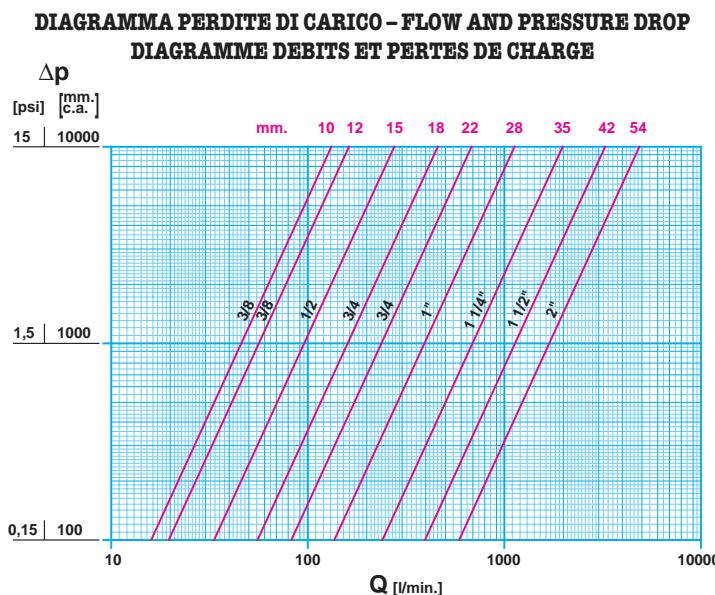
**T12**

**cim 209 CR**



**T11**

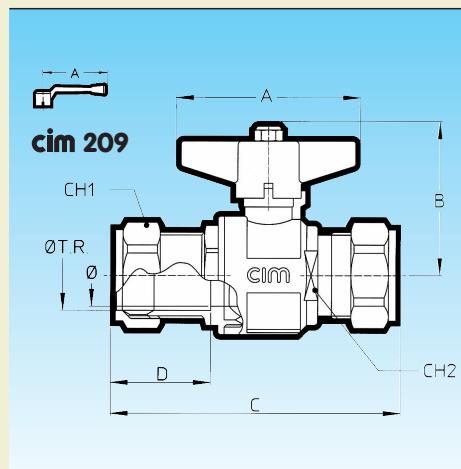
**cim 209 MCR**



**T12**

**cim 309 CR**

	<b>KV</b>	<b>CM</b>	<b>CS</b>	<b>MT</b>
DN mm.	<b>10 x 10</b>	<b>12 x 12</b>	<b>15 x 15</b>	<b>18 x 18</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>17,5</b>
KV	8	10	17	28
CM	1	1	3	5
CS	2	2	6	10
MT	10	10	10	24



DN mm.	<b>10 x 10</b>	<b>12 x 12</b>	<b>15 x 15</b>	<b>18 x 18</b>	<b>22 x 22</b>	<b>28 x 28</b>	<b>35 x 35</b>	<b>42 x 42</b>	<b>54 x 54</b>
Ø mm.	<b>9,5</b>	<b>10</b>	<b>14,5</b>	<b>17,5</b>	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>
Grms.	<b>155</b>	<b>165</b>	<b>255</b>	<b>370</b>	<b>420</b>	<b>625</b>	<b>980</b>	<b>1455</b>	<b>2270</b>
A cim 209	65	65	80	80	100	100	120	150	150
A cim 309	43	43	50	50	70	70	85	100	100
B	36	36	52	54	56	60	73	89	96
C	70	70	77	81	87	95	114	128	150
D	20	20	21,5	22	25	26	34,5	35,5	40,5
CH1	20	22	24	31	32	39	47	55	70
CH2	20	20	24	30	32	40	47	55	69

**IMPIEGHI:**

Le valvole a sfera CIM 200 sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, generalmente con ogni fluido non corrosivo.



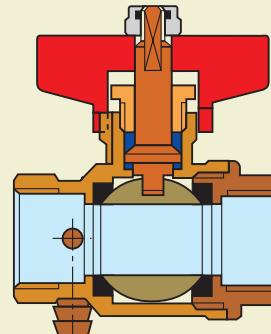
**SERVICE**

**RECOMMENDATIONS:**

The CIM 200 ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, generally with every non aggressive fluid.

**UTILISATIONS:**

Les robinets à boisseau sphérique CIM 200 sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, ainsi que tout fluide non corrosif.



**cim 300**

	DN	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	15	20	25	32	40	50	
Grms.	285	420	585	860	1290	1790	
A cim 200	80	100	100	120	150	150	
A cim 300	50	70	70	85	100	100	
B	52	56	60	73	88	96	
C	57	62	76	91	107	124	
D	12,5	12,5	14	17	18	20	
CH	25	31	38	47	54	66	

SERIE  
TYPES  
**T14**

# VALVOLA A SFERA A PASSAGGIO TOTALE CON BOCCHETTONE

## FULLWAY BALL VALVE WITH UNION JOINT

### ROBINET A BOISSEAU SPHERIQUE A PASSAGE INTEGRAL AVEC RACCORD

#### IMPIEGHI:

Le valvole a sfera CIM 246 sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo.



**cim 246**

#### SERVICE RECOMMENDATIONS:

The CIM 246 ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid.



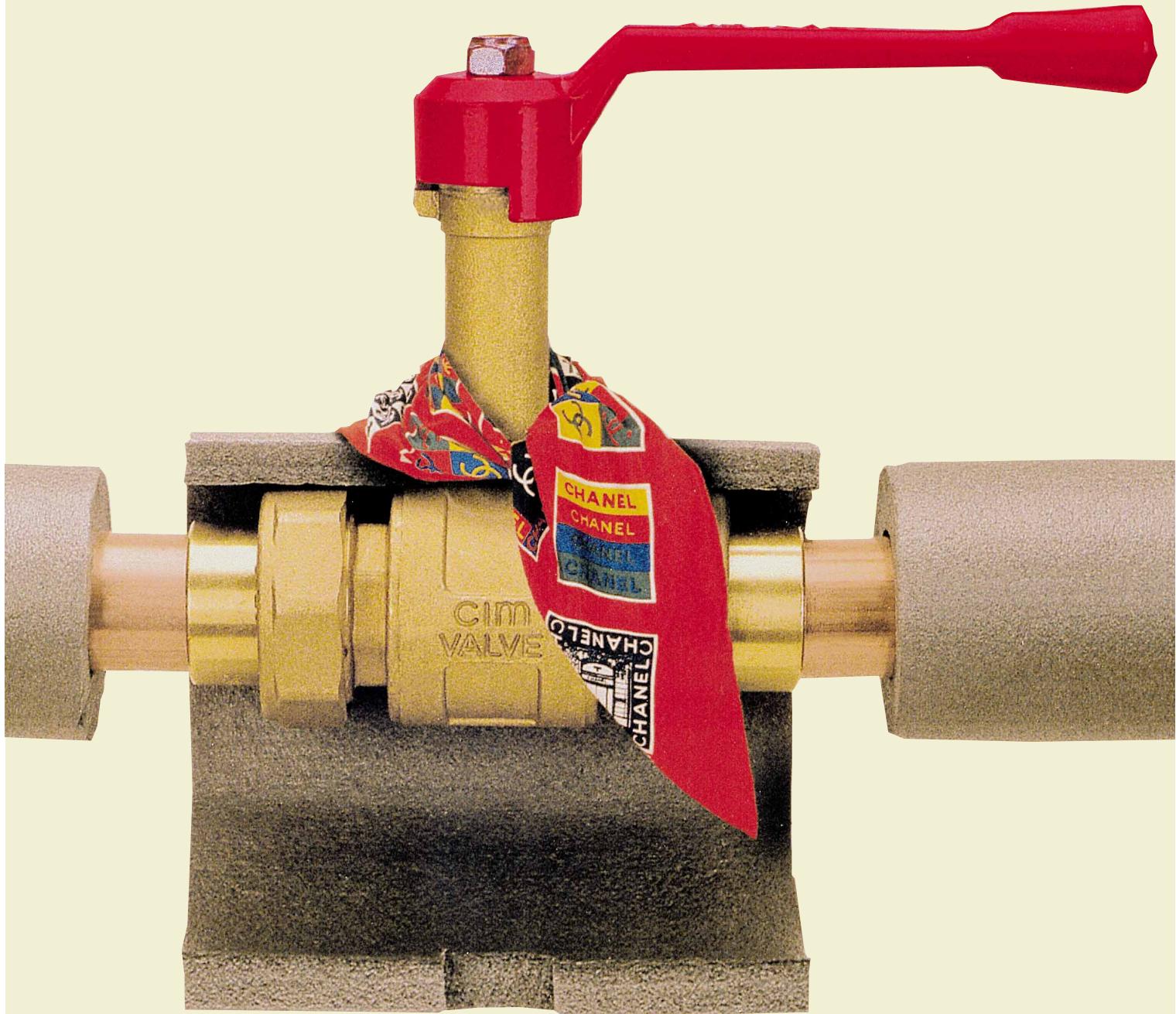
**cim 346**

#### UTILISATIONS:

Les robinets à boisseau sphérique CIM 246 sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif.

cim 246	DN1 x DN2	1/2 x 1/2	3/4 x 3/4	1" x 1"	1 1/4" x 1 1/4"
Ø mm.	<b>15</b>	<b>20</b>	<b>25</b>	<b>32</b>	
Grms.	<b>270</b>	<b>435</b>	<b>650</b>	<b>980</b>	
A cim 246	80	100	100	120	
A cim 346	50	70	70	85	
B	52	56	60	73	
C	81	91	105	120	
D1	12,5	12,5	14	17	
D2	11	13	14	14	
CH1	25	31	38	47	
CH2	31	37	47	52	

# At last, a beautiful neck to match a beautiful body!



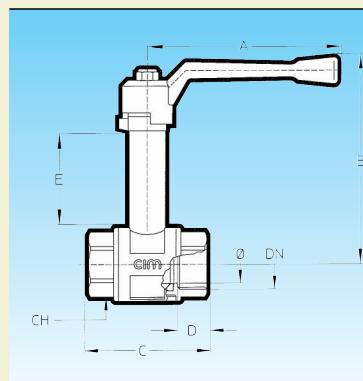
**CIMBERIO BALL VALVES OFFER SUPERIOR ISOLATION.  
CIM 500 "CR" COMBINES ISOLATION AND INSULATION.**

**VALVOLA A SFERA A PASSAGGIO TOTALE  
CON PROLUNGA D'ISOLAMENTO - OTTONE NON DEZINCIFICABILE "CR"**  
**FULLWAY BALL VALVE WITH SOLID STEM EXTENSION  
NON DEZINCIFIABLE BRASS "CR"**  
**ROBINET A BOISSEAU SPHERIQUE A PASSAGE INTEGRAL  
AVEC RALLONGE D'ISOLATION "CR"**

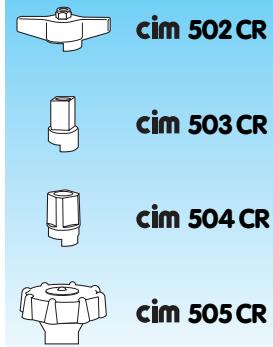
**ATTACCHI FEMMINA/FEMMINA  
FEMALE/FEMALE ENDS  
MANCHONS FEMELLE/FEMELLE**



**cim 501CR**



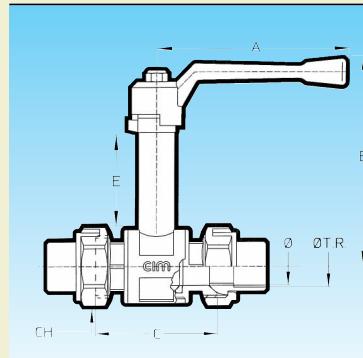
DN	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	15	20	25	32	40	50
Grms.	345	475	810	1095	1670	2480
A	100	100	120	120	150	150
B	100	104	120	124	148	155
C	60	68	82	92	107	125
D	17	18,5	21	22,5	23	26,5
E	45	45	50	50	55	55
CH	25	31	40	47	55	69



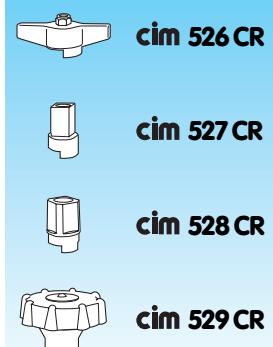
**ATTACCHI A SALDARE PER TUBO RAME  
CAPILLARY ENDS FOR COPPER TUBE  
BOUTS A SOUDER POUR TUBE CUIVRE**



**cim 525CR**



DN mm.	15 x 15	18 x 18	22 x 22	28 x 28	35 x 35
Ø mm.	15	20	20	25	32
Grms.	470	645	655	1010	1340
A	100	100	100	120	120
B	100	104	104	120	124
C	58	65	65	70	82
D	17	17	17	22	28
E	45	45	45	50	50
CH	31	37	37	47	52



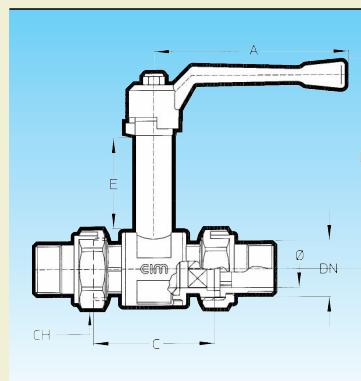
SERIE  
TYPES  
**T12**

**VALVOLA A SFERA A PASSAGGIO TOTALE  
CON PROLUNGA D'ISOLAMENTO - OTTONE NON DEZINCIFICABILE "CR"**  
**FULLWAY BALL VALVE WITH SOLID STEM EXTENSION  
NON DEZINCIFIABLE BRASS "CR"**  
**ROBINET A BOISSEAU SPHERIQUE A PASSAGE INTEGRAL  
AVEC RALLONGE D'ISOLATION "CR"**

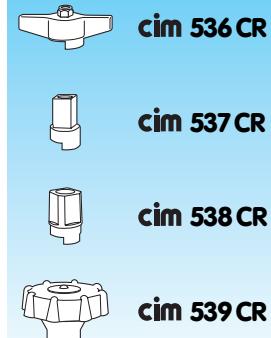
**CON BOCCHETTONE  
UNION  
AVEC RACCORD**



**cim 535 CR**



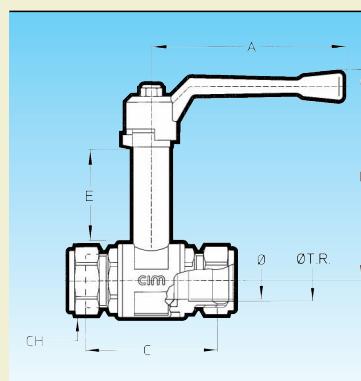
DN	1/2 x 1/2	3/4 x 3/4	1" x 1"	1 1/4" x 1 1/4"
Ø mm.	<b>15</b>	<b>20</b>	<b>25</b>	<b>32</b>
Grms.	<b>480</b>	<b>680</b>	<b>1040</b>	<b>1385</b>
A	100	100	120	120
B	100	104	120	124
C	58	65	70	82
E	45	45	50	50
CH	31	37	47	52



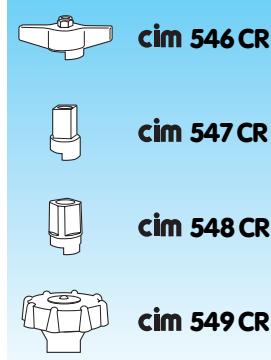
**ATTACCHI A BICONO PER TUBO RAME  
COMPRESSION ENDS FOR COPPER TUBE  
ECROU BICONE POUR TUBE CUIVRE**



**cim 545 CR**



DN mm.	15 x 15	18 x 18	22 x 22	28 x 28	35 x 35	42 x 42	54 x 54
Ø mm.	<b>15</b>	<b>18</b>	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>
Grms.	<b>385</b>	<b>450</b>	<b>560</b>	<b>845</b>	<b>1190</b>	<b>1735</b>	<b>2655</b>
A	100	100	100	120	120	150	150
B	100	100	104	120	124	148	165
C	60	70	69	77	92	105	124
E	45	45	45	50	50	55	55
CH	24	31	32	39	47	55	70



SERIE  
TYPES  
**T12**

**VALVOLA A SFERA A PASSAGGIO TOTALE  
CON PROLUNGA D'ISOLAMENTO - OTTONE NON DEZINCIFICABILE "CR"**  
**FULLWAY BALL VALVE WITH SOLID STEM EXTENSION  
NON DEZINCIFIABLE BRASS "CR"**  
**ROBINET A BOISSEAU SPHERIQUE A PASSAGE INTEGRAL  
AVEC RALLONGE D'ISOLATION "CR"**

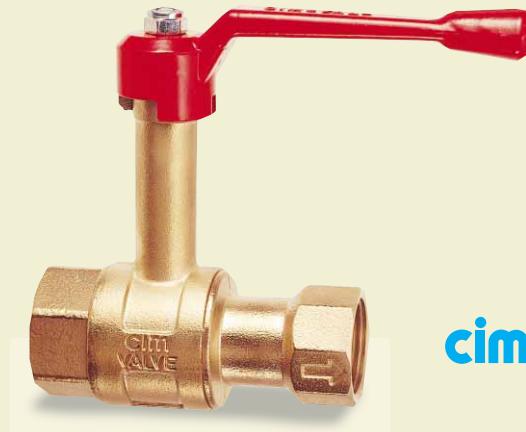
**ATTACCHI A BICONO PER TUBO FERRO  
COMPRESSION ENDS FOR IRON TUBE  
ECROU BICONE POUR TUBE FER**



**cim 555 CR**

DN mm Ø mm.	21 x 21	27 x 27	34 x 34		<b>cim 556 CR</b>
	20	25	32		
Grms.	<b>585</b>	<b>880</b>	<b>1235</b>		
A	100	120	150		<b>cim 557 CR</b>
B	104	120	124		
C	69	77	92		<b>cim 558 CR</b>
E	45	50	50		
CH	32	39	47		<b>cim 559 CR</b>

**CON VALVOLA DI NON RITORNO  
WITH NON RETURN VALVE  
AVEC CLAPET DE NON RETOUR**



**cim 570 CR**

DN Ø mm.	1/2	3/4	1"	1 1/4"	1 1/2"	2"		<b>cim 571 CR</b>
	15	20	25	32	40	50		
Grms.	<b>370</b>	<b>495</b>	<b>830</b>	<b>1155</b>	<b>1785</b>	<b>2720</b>		
A	100	100	120	120	150	150		
B	100	104	120	124	148	155		
C	74	86	107	117	139	170		
D1	17	19	21	23	23	27		
D2	15	16	20	17	19	20		
E	45	45	50	50	55	55		
CH1	25	31	40	47	55	69		
CH2	25	31	38	47	54	66		

SERIE

TYPES

T12

## FILTRASFERA

### VALVOLA A SFERA CON FILTRO A PASSAGGIO TOTALE BREVETTO N° 0341345

### FULLWAY BALL VALVE WITH STRAINER PATENT N° 0341345

### ROBINET A BOISSEAU SPHERIQUE A PASSAGE INTEGRAL AVEC FILTRE BREVET N° 0341345

#### IMPIEGHI:

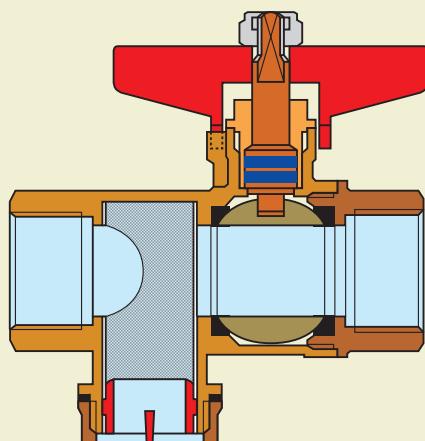
Le valvole a sfera CIM 620 sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idrici, riscaldamento, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo. Proteggono e risolvono le problematiche di installazione nella filtrazione dei fluidi, trattenendo impurità, sabbia, ruggine, trucioli metallici presenti nelle condutture, assicurando così una protezione totale all'impianto.



cim 620

#### SERVICE RECOMMENDATIONS:

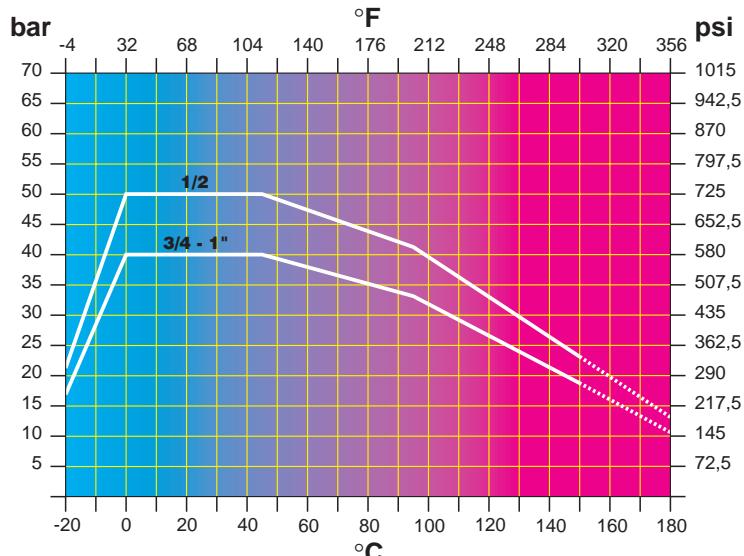
The CIM 620 ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: waterworks, heating systems, sanitary, pneumatic systems, oil pipelines, oil, gasoline networks, saturated steam. Protecting and expediting installation for the filtration of fluid, collecting impurities, sand, rust, metal shavings, assuring total protection of the system.



#### UTILISATIONS:

Les robinets à boisseau sphérique CIM 620 sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations de l'eau sanitaire, chauffage, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau. Ils protègent et résolvent tout problème concernant les installations pour le filtrage des fluides, arrêtent toute impureté, sable, rouille, copeaux métalliques circulant dans les conduites, assurant ainsi une protection totale de l'installation.

**DIAGRAMMA PRESSIONE / TEMPERATURA - PRESSURE / TEMPERATURE RATINGS**  
**DIAGRAMME DESSURE / TEMPERATURE**



EN 29000  
ISO 9000



**Pressione di esercizio:** limite di servizio da 50 bar a 40 bar.

**Temperatura di esercizio:** limite di servizio per fluidi da -20°C a 150°C.

**Pressioni di prova:** secondo ISO 5208 (1993).

**Filettatura:** STANDARD - femmina cilindrica a norme ISO 7/1°Rp. SU RICHIESTA - filettatura americana NPT a norme ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2 e nichelato. SFERA: in ottone diamantata e cromata. MANIGLIA: in lega di alluminio Al-Si 12 verniciata rosso RAL 3000. GUARNIZIONI: anelli conici in P.T.F.E. FILTRO: acciaio inox 18/8 Ø perforazione 0,65 mm.

**Sottovuoto:** le valvole CIM 620 possono essere usate per aspirazione a: 10<sup>-3</sup> Torr.

**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 bar -

**ELEMENTO:** acqua - **TEMPERATURA:** 15,5°C.

**CM:** coppia di manovra in Nm.

**CS:** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure:** working limit at 50 bar to 40 bar.

**Maximum operating temperature:** working limit for fluids at -20°C to 150°C.

**Test pressures:** according to ISO 5208 (1993).

**Threading:** STANDARD - female parallel threads to ISO 7/1°Rp. ON REQUEST - american NPT threads ANSI B1.20.1.

**Materials:** BODY: hot pressed brass CuZn40Pb2, nickel plated. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: hard duraluminium alloy Al-Si 12 epoxy painted red RAL 3000. GASKETS: conical Rings in P.T.F.E. STRAINER: Stainless steel 18/8 Ø perforations 0,65 mm.

**Vacuum:** the CIM 620 ball valves can be used for vacuum: 10<sup>-3</sup> Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 bar -

**ELEMENT:** water - **TEMPERATURE:** 15,5°C.

**CM:** working torque in Nm.

**CS:** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation:** limite de service de 50 bar à 40 bar.

**Température maximale d'utilisation:** limite de service pour fluides de -20°C à 150°C.

**Pressions d'essai:** selon les normes ISO 5208 (1993).

**Filetage:** STANDARD - femelle cylindrique selon les normes ISO 7/1°Rp. SUR DEMANDE - femelle conique selon les normes ISO 7/1° Rc ou bien NPT ANSI B1.20.1.

**Matiériaux:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2, nickelé. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: alliage duraluminium Al-Si 12, vernis rouge RAL 3000. JOINTS: bagues coniques en P.T.F.E. TAMIS: Acier inox 18/8 Ø perforation 0,65 mm.

**Sous vide:** les robinets CIM 620 peuvent être utilisés pour aspiration à 10<sup>-3</sup> Torr.

**KV:** débit en m<sup>3</sup>/h avec un Δp de 1 bar -

**ELEMENT:** eau - **TEMPERATURE:** 15,5°C.

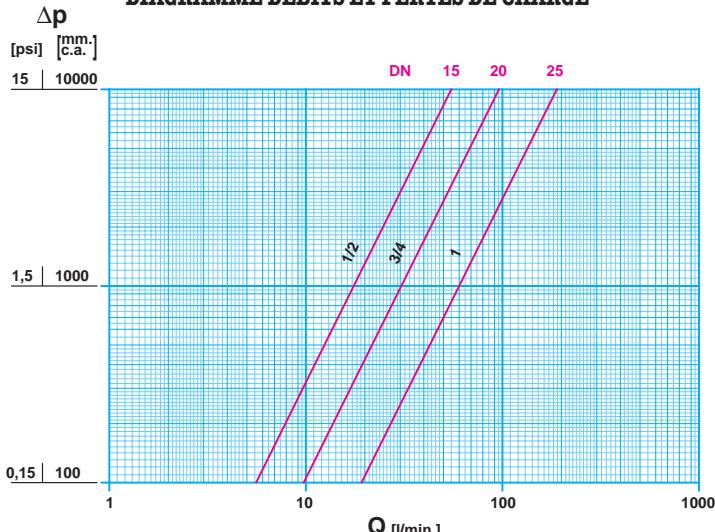
**CM:** couple de manœuvre en Nm.

**CS:** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

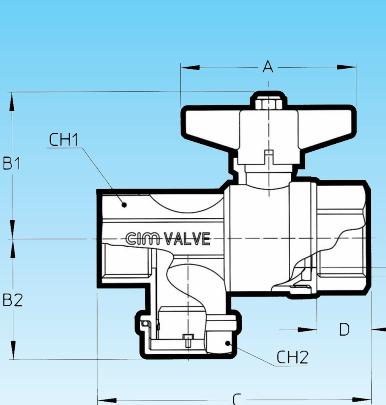
**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**

**DIAGRAMME DEBITS ET PERTES DE CHARGE**



**KV CM CS MT**

DN	1/2	3/4	1"
Ø mm.	15	20	25
KV	3	6	11
CM	3	5	6
CS	6	10	12
MT	10	24	24

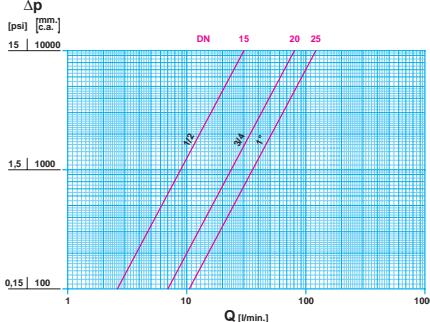


DN	1/2	3/4	1"
Ø mm.	15	20	25
Grms.	320	520	685
A	50	70	70
B1	52	56	60
B2	39	43	50
C	81	92	112
D	17	19	21
CH1	25	31	38
CH2	25	30	37

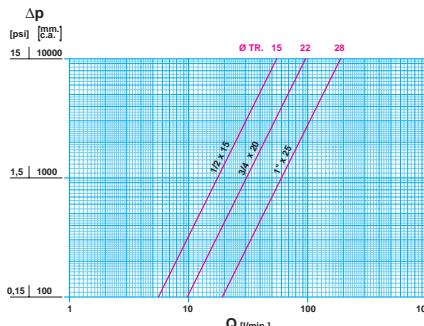
**T12****cim 621****FILTRASFERA****CON VALVOLA  
NON RITORNO****WITH NON RETURN  
VALVE****AVEC CLAPET  
NON RETOUR**

DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP

DIAGRAMME DEBITS ET PERTES DE CHARGE



DN Ø mm.	1/2 x 1/2 15	3/4 x 3/4 20	1" x 1" 25
Grms.	<b>400</b>	<b>585</b>	<b>840</b>
A	50	70	70
B1	52	56	60
B2	39	43	50
C	101	117	141
D1	17	19	21
D2	15	16	16
CH1	25	31	40
CH2	25	30	37
CH3	25	31	38

DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP  
DIAGRAMME DEBITS ET PERTES DE CHARGE**T12****FILTRASFERA****ATTACCHI  
A BICONO****WITH COMPRESSION  
ENDS****AVEC ECROU BICONE**

DN x T.R.

**15 x 15****22 x 22****28 x 28**

Ø mm.

**15****20****25**

Grms.

**360****600****860**

A

**50****70****70**

B1

**52****56****60**

B2

**39****43****50**

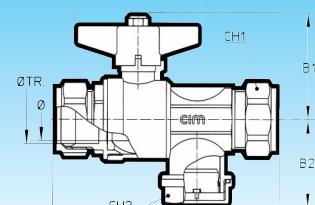
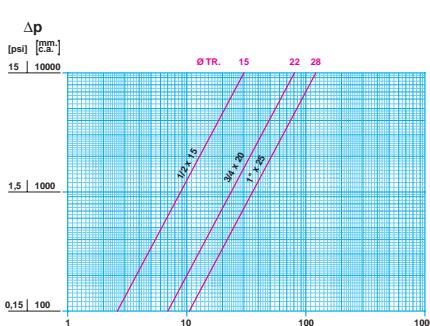
C

**97****110****127**

CH1

**24****32****39**

CH2

**25****30****37****T12****cim 628****FILTRASFERA****ATTACCHI A BICONO  
E VALVOLA NON  
RITORNO****WITH COMPRESSION  
ENDS AND NON  
RETURN VALVE****AVEC ECROU BICONE  
ET CLAPET DE NON  
RETOUR**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP  
DIAGRAMME DEBITS ET PERTES DE CHARGE

DN x T.R.

**15 x 15****22 x 22****28 x 28**

Ø mm.

**15****20****25**

Grms.

**405****710****990**

A

**50****70****70**

B1

**52****56****60**

B2

**39****43****50**

C

**112****132****150**

CH1

**24****32****39**

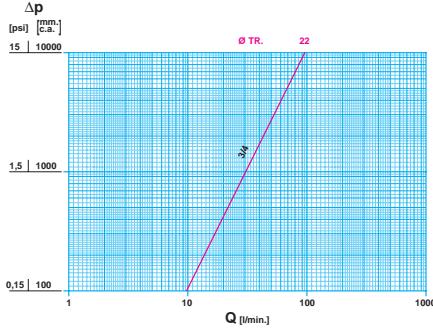
CH2

**25****30****37**

**T12****filtracim**VALVOLA A SFERA  
CON FILTRO PER POMPEBALL VALVE WITH  
STRAINER FOR PUMPSROBINET A BOISSEAU  
SPHERIQUE AVEC  
FILTRE POUR POMPES**cim 622**

DIAGRAMMA PERDITE DI CARICO – FLOW AND PRESSURE DROP

DIAGRAMME DEBITS ET PERTES DE CHARGE



Ø T.R.

Ø mm.

Grms.

A

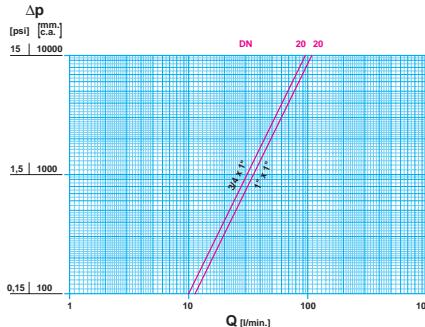
B1

B2

C

CH1

CH2

**22 x 1 1/2"****20****635****70****56****43****105****32****30**DIAGRAMMA PERDITE DI CARICO – FLOW AND PRESSURE DROP  
DIAGRAMME DEBITS ET PERTES DE CHARGE**T12****filtracim**VALVOLA A SFERA  
CON FILTRO PER POMPEBALL VALVE WITH  
STRAINER FOR PUMPSROBINET A BOISSEAU  
SPHERIQUE AVEC  
FILTRE POUR POMPES**cim 626**

DN

Ø mm.

Grms.

A

B1

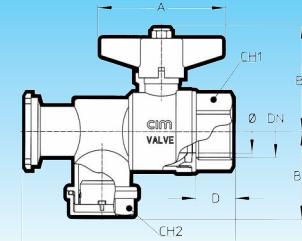
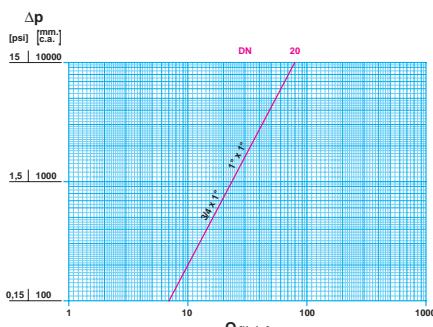
B2

C

D

CH1

CH2

**3/4 x 1 1/2"****20****515****1" x 1 1/2"****20****560****T12****filtracim**VALVOLA A SFERA  
CON FILTRO PER POMPEBALL VALVE WITH  
STRAINER FOR PUMPSROBINET A BOISSEAU  
SPHERIQUE AVEC  
FILTRE POUR POMPES**cim 627**DIAGRAMMA PERDITE DI CARICO – FLOW AND PRESSURE DROP  
DIAGRAMME DEBITS ET PERTES DE CHARGE

DN

Ø mm.

Grms.

A

B1

B2

C

D

CH1

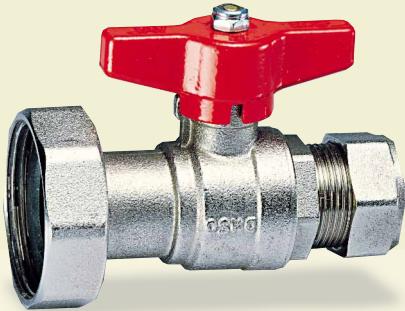
CH2

**3/4 x 1 1/2"****20****630****70****56****43****115****16****31****30****1" x 1 1/2"****20****675****70****56****43****123****20****38****30**

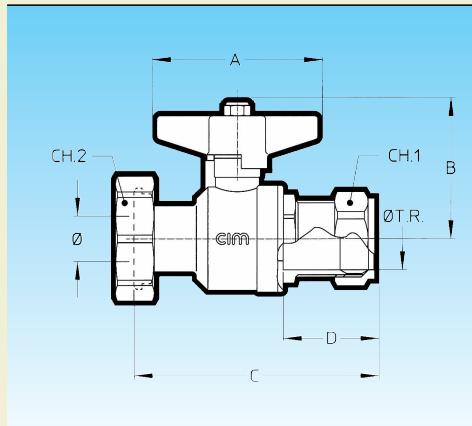
# VALVOLA A SFERA PER POMPE

## BALL VALVE FOR PUMPS

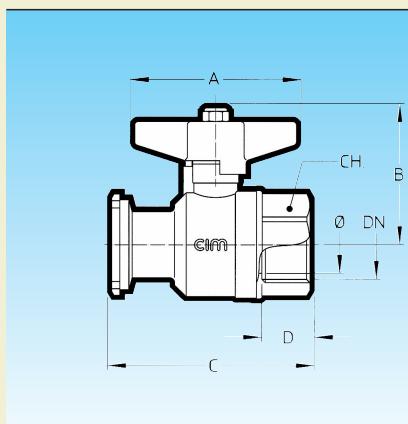
### ROBINET A BOISSEAU SPHERIQUE POUR POMPES



**cim 624**



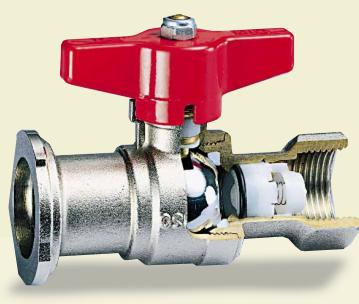
Ø T.R.	22 x 1"	
Ø mm.	20	
Grms.	580	
A	70	
B	56	
C	89	
D	25	
CH1	32	
CH2	52	



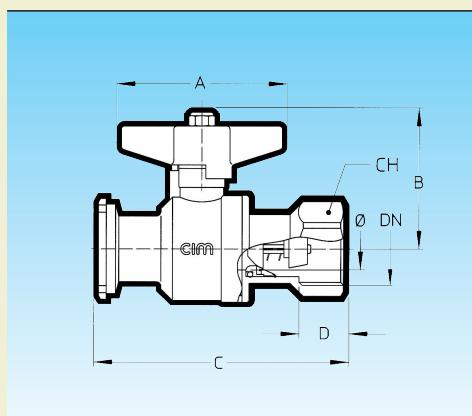
DN	3/4 x 1"	1" x 1"
Ø mm.	20	20
Grms.	395	415
A	70	70
B	56	56
C	79	86
D	19	23
CH	31	38



**cim 353 R**

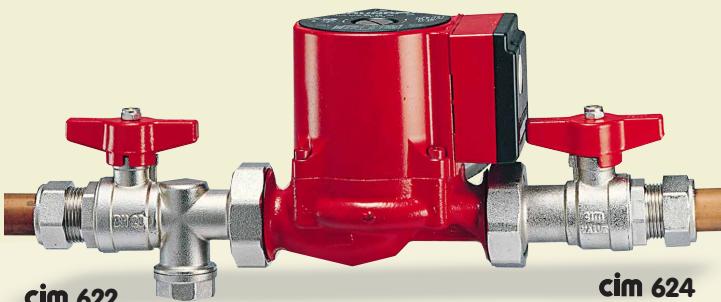


**cim 354 R**



DN	3/4 x 1"	1" x 1"
Ø mm.	20	20
Grms.	433	470
A	70	70
B	56	56
C	99	106
D	16	20
CH	31	38

# filtracim



**cim 622**

**cim 624**



**IMPIEGHI:**

Le serie di valvole a sfera per contatore Cimberio sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per impianti domestici e commerciali, applicazioni industriali ed agricole. La loro particolare costruzione (dato prigioniero piombabile, valvole di ritegno e rubinetti di scarico incorporati) consente un'installazione semplice e rapida di un contatore con un minimo ingombro. Inoltre, eliminando il montaggio dei diversi particolari richiesti (raccorderie, valvole di ritegno, ecc.) consentono di ridurre costi e tempi di installazione, aumentandone nel contempo la sicurezza. Le serie che incorporano una speciale valvola di non ritorno (approvata KIWA, WRC, NF, DVGW) assicurano una perdita di pressione limitata e, al tempo stesso, salvaguardano dai pericoli di contaminazione/inquinamento che possono essere causati da ritorni di flusso nel sistema.



PATENTED

**cim 203**

**SERVICE RECOMMENDATIONS:**

The series of Cimberio ball valves for water-meters are manufactured in accordance with EN 29000 - ISO 9000 and can be used for domestic and commercial plants, industrial and agricultural applications.

Their special construction (with lockable swivel nut, check and drain valves included) allow the easy and quick installation of a meter, with a minimum encumbrance.

Furthermore, installation times and costs are reduced thanks to the exclusion of the assembly of different parts (such as fittings, check valves etc.) while safety is improved.

The series which have a special built-in non return valve (KIWA, WRC, NF, DVGW approved) ensure a limited pressure drop and at the same time safeguards against the threat of contamination/pollution that can be caused by the back flow of water in a system.

**UTILISATIONS:**

Les séries de robinets à boisseau sphérique Cimberio pour compteur d'eau sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les installations domestiques et commerciales, de l'industrie et de l'agriculture.

Leur construction particulière (avec écrou prisonnier plombable, clapet de retenue et robinet de décharge incorporés) permet l'installation simple et rapide du compteur, avec un encombrement minimum.

Encore, grâce à l'élimination des différents composants (raccords, clapet de retenue, etc.) il est possible de réduire les coûts et les temps d'installation, tout en augmentant la sécurité.

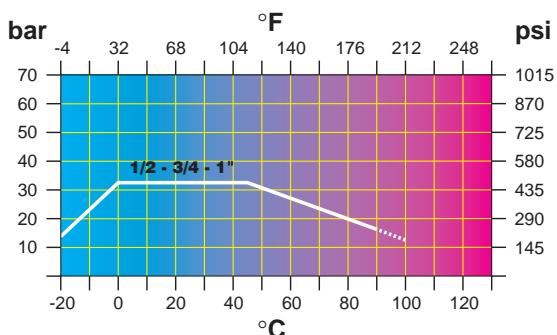
Les séries qui ont incorporé un clapet spécial de non retour (approuvé KIWA, WRC, NF, DVGW), assurent une perte de pression limitée et, même temps, empêchent tout risque de contamination/pollution provoquée par le retour du flux dans l'installation.



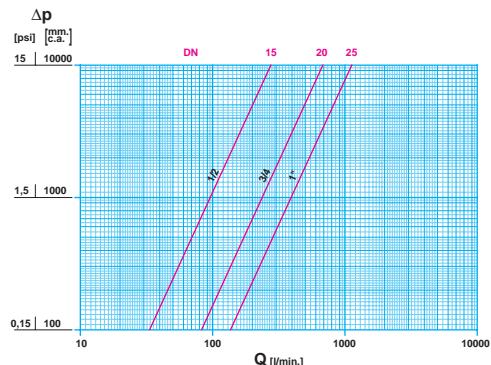
PATENTED

**cim 278**

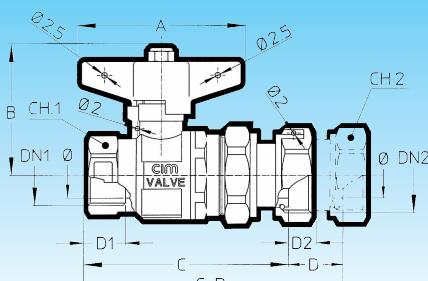
**DIAGRAMMA PRESSIONE/TEMPERATURA - PRESSURE/TEMPERATURE RATINGS**  
**DIAGRAMME DEBUTS ET PERTES DE CHARGE**



**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



cim 203

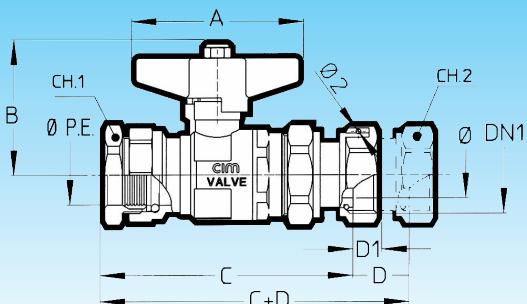


DN1 x DN2	1/2 x 3/4	3/4 x 1"	1" x 1 1/4"
Ø mm.	<b>15</b>	<b>20</b>	<b>25</b>
Grms.	<b>395</b>	<b>585</b>	<b>905</b>
A	50	70	70
B	52	56	60
C	92	100	113
D	16	16	16
C+D	108	116	129
D1	17	19	21
D2	9	10	11
CH1	25	31	40
CH2	31	37	47

**KV CM CS MT**

DN	1/2 x 3/4	3/4 x 1"	1" x 1 1/4"
Ø mm.	<b>15</b>	<b>20</b>	<b>25</b>
KV	17	42	67
CM	3	5	6
CS	6	10	12
MT	10	24	24

cim 278



EN 29000  
ISO 9000



**Pressione di esercizio:** limite di servizio 32 bar.

**Temperatura di esercizio:** limite di servizio da -20°C a 90°C.

**Filettatura:** CORPO - femmina parallela a norme ISO 7/1°Rp. CALOTTA PRIGIONIERA - femmina parallela a norme ISO 228/1°G.

**Materiali:** CORPO E BOCCHETTONE TELESCOPICO: in ottone stampato CuZn40Pb2. SFERA: in ottone diamantata e cromata. MANIGLIA: in lega di alluminio Al-Si 12 verniciata rosso RAL 3000. GUARNIZIONI SFERA: anelli conici in P.T.F.E. GUARNIZIONI BOCCHETTONE TELESCOPICO: anelli in fluoropolimero

**KV:** portata in m³/h alla perdita di pressione di 1 bar - ELEMENTO: acqua - TEMPERATURA: 15,5°C.

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure:** working limit at 32 bar.

**Maximum operating temperature:** working limit at -20°C to 90°C.

**Threading:** BODY - female parallel threads to ISO 7/1°Rp. SWIVEL NUT - female parallel threads to ISO 228/1°G.

**Materials:** BODY AND TELESCOPIC EXTENSION: hot pressed brass CuZn40Pb2. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: hard duraluminium alloy Al-Si 12 epoxy painted red RAL 3000. BALL GASKETS: conical Rings in P.T.F.E. GASKETS TELESCOPIC EXTENSION: fluoro-elastomer Rings.

**KV:** capacity in m³/h at pressure drop of 1 bar - ELEMENT: water - TEMPERATURE: 15,5°C.

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation:** limite de service de 32 bar.

**Température maximale d'utilisation:** limite de service de -20°C à 90°C.

**Filetage:** CORPS - femelle cylindrique selon les normes ISO 7/1°Rp. ECROU PRISONNIER - femelle cylindrique selon les normes ISO 228/1°G.

**Matériaux:** CORPS ET RACCORD TELESCOPIQUE: matricé à chaud de barre en laiton CuZn40Pb2. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: alliage duraluminium Al-Si 12, vernis rouge RAL 3000. JOINTS DE LA SPHERE: bagues coniques en P.T.F.E. JOINTS DU RACCORD TELESCOPIQUE: bagues en fluorélastomère.

**KV:** débit en m³/h avec un  $\Delta p$  de 1 bar -

ELEMENT: eau - TEMPÉRATURE: 15,5°C.

**CM:** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

Ø P.E. x DN	20 x 3/4	25 x 3/4	25 x 1"	32 x 1 1/4"
Ø mm.	<b>15</b>	<b>15</b>	<b>20</b>	<b>25</b>
Grms.	<b>495</b>	<b>525</b>	<b>685</b>	<b>1065</b>
A	50	50	70	70
B	52	52	56	60
C	96	98	104	117
D	16	16	16	16
C + D	112	114	120	133
D1	9	9	10	11
CH1	32	39	39	49
CH2	31	31	37	47

**VALVOLA A SFERA ENTRATA CONTATORE**

CIM 204 Femmina - Dado prigioniero

CIM 204 NR Con valvola di non ritorno

**BALL VALVE - WATER METER INLET**

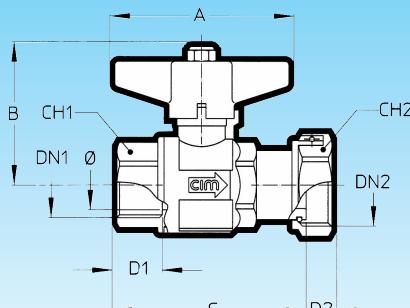
CIM 204 Female - Swivel nut

CIM 204 NR With non-return valve

**cim 204****cim 204 NR****ROBINET A BOISSEAU SPHERIQUE AVANT COMPTEUR**

CIM 204 Femelle - Ecrou prisonnier

CIM 204 NR Avec clapet de non retour



DN1 x DN2 Ø mm.	<b>1/2 x 3/4</b> <b>15</b>	<b>3/4 x 3/4</b> <b>15</b>	<b>3/4 x 1"</b> <b>20</b>	<b>1" x 1"</b> <b>20</b>
Grms. cim 204	<b>245</b>	<b>265</b>	<b>420</b>	<b>470</b>
Grms. cim 204 NR	<b>255</b>	<b>265</b>	<b>430</b>	<b>490</b>
A	50	50	70	70
B	52	52	56	56
C cim 204	64	62	76	83
C cim 204 NR	67	65	83	90
D1	17	13	19	23
D2	9	9	10	10
CH1	25	31	31	38
CH2	31	31	37	37

**VALVOLA A SFERA ENTRATA PER CONTATORE**

CIM 205 Maschio - Dado prigioniero

CIM 205 NR Con valvola di non ritorno

**BALL VALVE FOR WATER METER INLET**

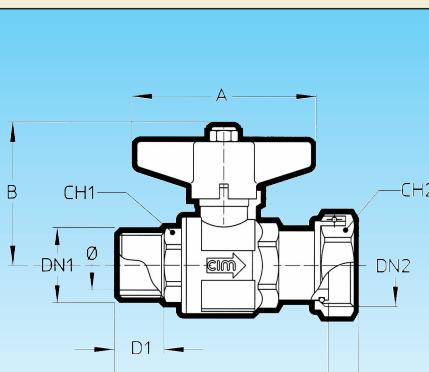
CIM 205 Male - Swivel nut

CIM 205 NR With non-return valve

**cim 205****cim 205 NR****ROBINET A BOISSEAU SPHERIQUE AVANT COMPTEUR**

CIM 205 Mâle - Ecrou prisonnier

CIM 205 NR Avec clapet de non retour



DN1 x DN2 Ø mm.	<b>1/2 x 3/4</b> <b>15</b>	<b>3/4 x 3/4</b> <b>15</b>	<b>3/4 x 1"</b> <b>20</b>	<b>1" x 1"</b> <b>20</b>
Grms. cim 205	<b>260</b>	<b>280</b>	<b>430</b>	<b>470</b>
Grms. cim 205 NR	<b>270</b>	<b>290</b>	<b>445</b>	<b>485</b>
A	50	50	70	70
B	52	52	56	56
C cim 205	73	74	84	86
C cim 205 NR	76	77	91	93
D1	17	18	18	20
D2	9	9	10	10
CH1	24	27	27	36
CH2	31	31	37	37

**VALVOLA A SFERA ENTRATA CONTATORE**

CIM 283 Polietilene - Dado prigioniero

CIM 283 NR Con valvola di non ritorno

**BALL VALVE - WATER METER INLET**

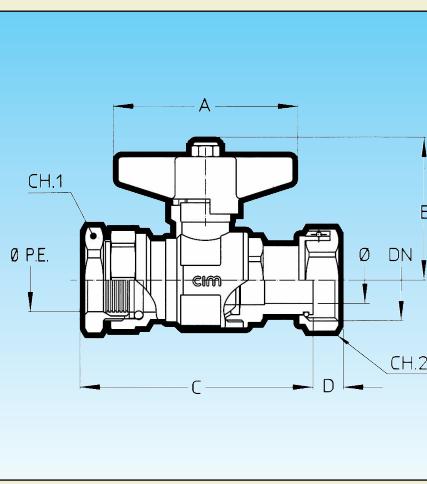
CIM 283 Polyethylene - Swivel nut

CIM 283 NR With non-return valve

**ROBINET A BOISSEAU SPHERIQUE  
AVANT COMPTEUR**

CIM 283 Polyéthylène - Ecrou prisonnier

CIM 283 NR Avec clapet de non retour

**cim 283****cim 283 NR**

P.E. x DN	<b>20 x 3/4</b>	<b>25 x 3/4</b>	<b>25 x 1"</b>	<b>32 x 1"</b>	<b>32 x 1 1/4"</b>
Ø mm.	<b>15</b>	<b>15</b>	<b>20</b>	<b>20</b>	<b>25</b>
Grms. cim 283	<b>350</b>	<b>420</b>	<b>540</b>	<b>625</b>	<b>785</b>
Grms. cim 283 NR	<b>350</b>	<b>420</b>	<b>550</b>	<b>630</b>	<b>785</b>
A	50	50	70	70	70
B	52	52	56	56	60
C cim 283	89	91	95	100	106
C cim 283 NR	89	91	95	100	106
D cim 283	9	9	10	10	11
D cim 283 NR	9	9	10	10	11
CH1	32	39	39	49	49
CH2 cim 283	31	31	37	37	47
CH2 cim 283 NR	31	31	37	37	47

**VALVOLA A SFERA ENTRATA CONTATORE**

CIM 284 Polietilene - Dado prigioniero

CIM 284 NR Con valvola di non ritorno

**BALL VALVE - WATER METER INLET**

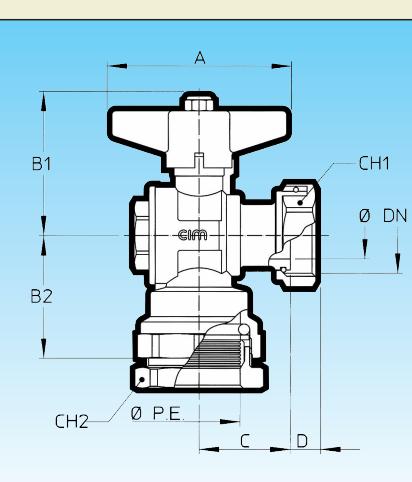
CIM 284 Polyethylene - Swivel nut

CIM 284 NR With non-return valve

**ROBINET A BOISSEAU SPHERIQUE  
AVANT COMPTEUR**

CIM 284 Polyéthylène - Ecrou prisonnier

CIM 284 NR Avec clapet de non retour

**cim 284****cim 284 NR**

P.E. x DN	<b>25 x 3/4</b>	<b>25 x 1"</b>	<b>32 x 1"</b>
Ø mm.	<b>15</b>	<b>20</b>	<b>20</b>
Grms. cim 284	<b>420</b>	<b>440</b>	<b>625</b>
Grms. cim 284 NR	<b>420</b>	<b>450</b>	<b>630</b>
A	50	70	70
B1	53	56	56
B2	45	48	50
C cim 284	34	37	37
C cim 284 NR	46	47	47
D	9	10	10
CH1	31	37	37
CH2	39	39	49

**VALVOLA A SFERA ENTRATA CONTATORE**

CIM 289 Femmina - Dado prigioniero

CIM 289 NR Con valvola di non ritorno

**BALL VALVE - WATER METER INLET**

CIM 289 Female - Swivel nut

CIM 289 NR With non-return valve

**ROBINET A BOISSEAU SPHERIQUE AVANT COMPTEUR**

CIM 289 Femelle - Ecrou prisonnier

CIM 289 NR Avec clapet de non retour

**cim 289****cim 289 NR**

DN1 x DN2	<b>3/4 x 3/4</b>	<b>3/4 x 1"</b>	<b>1" x 3/4</b>	<b>1" x 1"</b>
Ø mm.	<b>20</b>	<b>20</b>	<b>20</b>	<b>20</b>
Grms. cim 289	<b>435</b>	<b>470</b>	<b>435</b>	<b>470</b>
Grms. cim 289 NR	<b>435</b>	<b>435</b>	<b>435</b>	<b>475</b>
A	70	70	70	70
B1	56	56	56	56
B2	45	45	45	45
C cim 289	43	43	43	43
C cim 289 NR	43	47	43	47
D	9	10	9	10
CH	31	37	31	37

**VALVOLA A SFERA ENTRATA CONTATORE**

CIM 290 Maschio - Dado prigioniero

CIM 290 NR Con valvola di non ritorno

**BALL VALVE - WATER METER INLET**

CIM 290 Male - Swivel nut

CIM 290 NR With non-return valve

**ROBINET A BOISSEAU SPHERIQUE AVANT COMPTEUR**

CIM 290 Mâle - Ecrou prisonnier

CIM 290 NR Avec clapet de non retour

**cim 290****cim 290 NR**

DN1 x DN2	<b>3/4 x 3/4</b>	<b>1" x 3/4</b>	<b>1" x 1"</b>
Ø mm.	<b>15</b>	<b>20</b>	<b>20</b>
Grms. cim 290	<b>420</b>	<b>430</b>	<b>460</b>
Grms. cim 290 NR	<b>420</b>	<b>420</b>	<b>465</b>
A	50	70	70
B1	53	56	56
B2	35	45	45
C cim 290	46	43	43
C cim 290 NR	46	43	47
D	9	9	10
CH	31	31	37

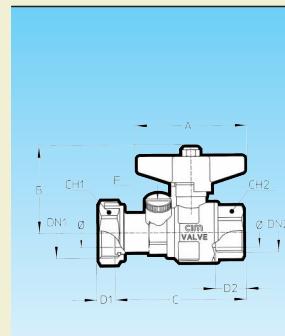
# VALVOLA A SFERA USCITA CONTATORE

## BALL VALVE FOR WATER-METER OUTLETS

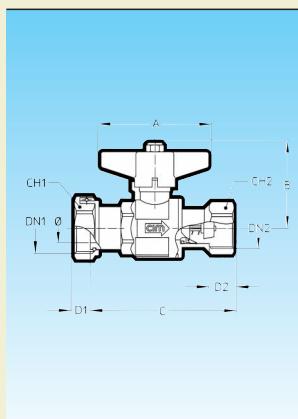
### ROBINET A BOISSEAU SPHERIQUE POUR COMPTEUR D'EAU INSTALLATION APRES COMPTEUR



**cim 303**



DN1 x DN2	3/4 x 1/2	1" x 3/4	1 1/4" x 1"
Ø mm.	<b>15</b>	<b>20</b>	<b>25</b>
Grms.	<b>295</b>	<b>440</b>	<b>755</b>
A	50	70	70
B	52	56	60
C	76	84	106
D1	9	10	11
D2	17	19	21
CH1	31	37	47
CH2	25	31	40
F.	1/4	1/4	3/8



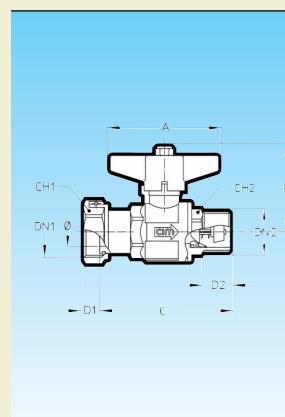
DN1 x DN2	3/4 x 1/2	3/4 x 3/4	1" x 3/4	1" x 1"
Ø mm.	<b>15</b>	<b>15</b>	<b>20</b>	<b>20</b>
Grms.	<b>285</b>	<b>310</b>	<b>460</b>	<b>505</b>
A	50	50	70	70
B	52	52	56	56
C	78	84	96	103
D1	9	9	10	10
D2	15	16	16	20
CH1	31	31	37	37
CH2	25	31	31	38



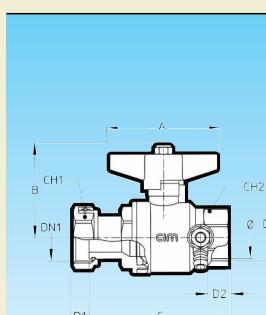
**cim 304**



**cim 305**



DN1 x DN2	3/4 x 1/2	3/4 x 3/4	1" x 3/4	1" x 1"
Ø mm.	<b>15</b>	<b>15</b>	<b>20</b>	<b>20</b>
Grms.	<b>270</b>	<b>275</b>	<b>420</b>	<b>460</b>
A	50	50	70	70
B	52	52	56	56
C	73	72	84	86
D1	9	9	10	10
D2	17	16	18	20
CH1	31	31	37	37
CH2	24	27	27	36



DN1 x DN2	3/4 x 1/2	3/4 x 3/4	1" x 3/4	1" x 1"	1 1/4" x 1"
Ø mm.	<b>15</b>	<b>20</b>	<b>20</b>	<b>25</b>	<b>25</b>
Grms.	<b>365</b>	<b>475</b>	<b>515</b>	<b>680</b>	<b>770</b>
A	50	70	70	70	70
B	52	56	56	60	60
C	75	76	76	91	91
D1	9	9	10	10	11
D2	11	11	11	14	14
CH1	31	31	37	37	47
CH2	25	31	31	38	38

**cim 210**



**ROBINET A BOISSEAU SPHERIQUE  
AVEC PURGE ET CLAPET NON RETOUR  
APRES COMPTEUR**

**IMPIEGHI:**

È una valvola multifunzionale e incorpora in un'unica valvola un'ampia componentistica che permette varie funzioni:

- valvola a sfera di intercettazione del flusso;
- valvola di non ritorno, anti-inquinamento, che impedisce il ritorno del flusso;

- quattro prese (1/4), di cui due a monte e due a valle della valvola di non ritorno.

Da ciascuna delle prese è possibile eseguire varie funzioni, come:

- carico e scarico dell'impianto;
- rilevamento della pressione e della temperatura;
- controllo della tenuta della valvola di non ritorno.



## cim 211

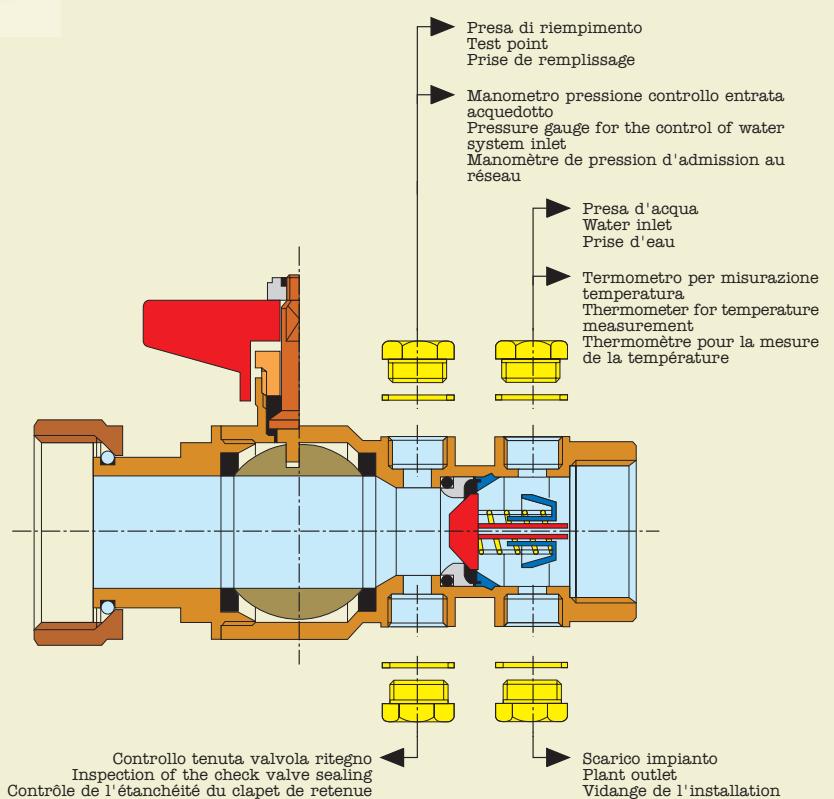
**UTILISATIONS:**

C'est un robinet multifonctions qui comprend, dans un seul robinet, un vaste choix de composants, permettant plusieurs fonctions:

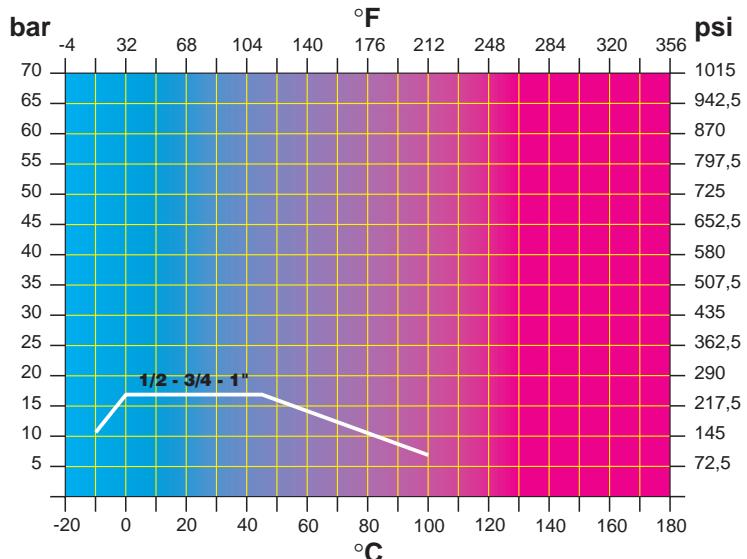
- robinet à boisseau sphérique d'interception du fluide;
- clapet de non retour, antipollution, qui empêche le retour de flux;
- quatre prises (1/4), dont deux en amont et deux en aval du clapet de non retour.

Il est possible d'effectuer différentes fonctions, depuis chaque prise, telles que:

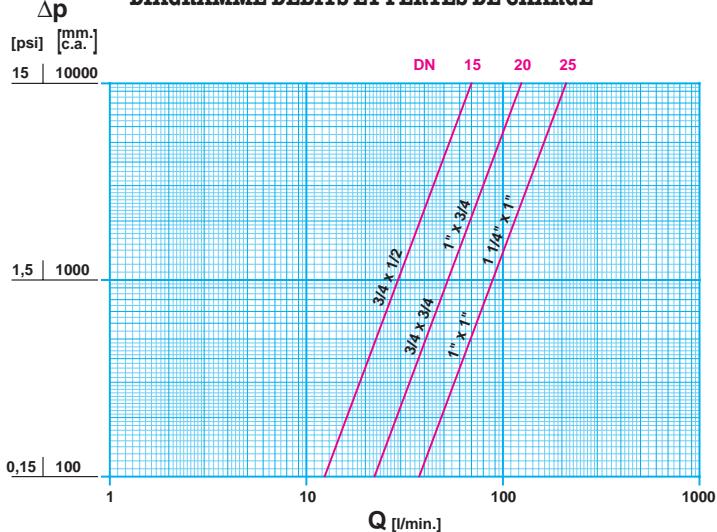
- remplissage et vidange de l'installation;
- contrôle de la pression et de la température;
- contrôle de l'étanchéité du clapet de non retour.



**DIAGRAMMA PRESSIONE/TEMPERATURA - PRESSURE/TEMPERATURE RATINGS**  
**DIAGRAMME DE PRESSEUR/TEMPÉRATURE**



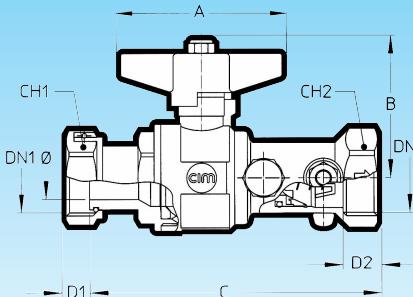
**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



**KV CM CS MT**

DN	<b>1/2</b>	<b>3/4</b>	<b>1"</b>	
Ø mm.	<b>15</b>	<b>20</b>	<b>25</b>	
KV	4,2	7,5	13	
CM	3	5	6	
CS	6	10	12	
MT	10	24	24	

**cim 211**



	DN1 x DN2	3/4 x 1/2	3/4 x 3/4	1" x 3/4	1" x 1"	1 1/4" x 1"
Ø mm.	<b>15</b>		<b>20</b>	<b>20</b>	<b>25</b>	<b>25</b>
Grms.	<b>455</b>		<b>570</b>	<b>610</b>	<b>810</b>	<b>900</b>
A	70		70	70	70	70
B	52		56	56	60	60
C	113		116	116	125	125
D1	15		16	16	15	15
D2	9		9	10	10	11
CH1	31		31	37	37	47
CH2	25		31	31	39	39



EN 29000  
ISO 9000



**Pressione di esercizio:** limite di servizio 16 bar.

**Temperatura di esercizio:** limite di servizio per fluidi da -10°C a 100°C.

**Pressioni di prova:** secondo ISO 5208 (1993).

**Filettatura:** femmina cilindrica a norme ISO 228/1°G.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2 e nichelato. SFERA: in ottone diamantata e cromata. MANIGLIA: in lega di alluminio Al-Si 12 verniciata rosso RAL 3000. GUARNIZIONI: anelli conici in P.T.F.E.

**Valvola di non ritorno:** approvata KIWA - WRC - NF - DVGW. L'otturatore è in Hostaform e si apre ad una pressione di 10 mbar (0,14 psi).

**KV:** portata in m³/h alla perdita di pressione di 1 bar - ELEMENTO: acqua - TEMPERATURA: 15,5°C.

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure:** working limit 16 bar.

**Maximum operating temperature:** working limit for fluids at -10°C to 100°C.

**Test pressures:** according to ISO 5208 (1993).

**Threading:** female parallel threads to ISO 228/1°G.

**Materials:** BODY: hot pressed brass CuZn40Pb2, nickel plated. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: hard duraluminium alloy Al-Si 12 epoxy painted red RAL 3000. GASKETS: conical Rings in P.T.F.E.

**Non-return check valve:** KIWA - WRC - NF - DVGW approved. The inner valve in Hostaform made and opens at 10 mbar (0,14 psi) pressure.

**KV:** capacity in m³/h at pressure drop of 1 bar -

ELEMENT: water - TEMPERATURE: 15,5°C.

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation:** limite de service 16 bar.

**Température maximale d'utilisation:** limite de service pour fluides de -10°C à 100°C.

**Pressions d'essai:** selon les normes ISO 5208 (1993).

**Filetage:** femelle cylindrique selon les normes ISO 228/1°G.

**Matériels:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2, nickelé. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: alliage duraluminium Al-Si 12, vernis rouge RAL 3000. JOINTS: bagues coniques en P.T.F.E.

**Clapet de non retour:** approuvé KIWA - WRC - NF - DVGW. L'obturateur est en Hostaform et s'ouvre à une pression de 10 mbar (0,14 psi).

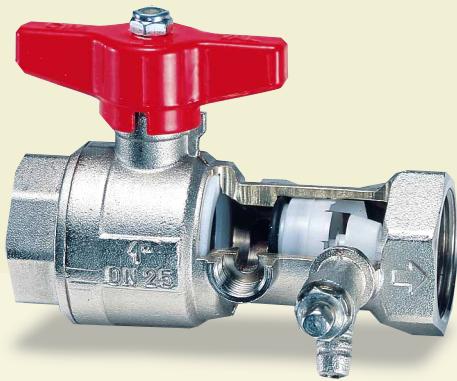
**KV:** débit en m³/h avec un Δp de 1 bar -

ELEMENT: eau - TEMPÉRATURE: 15,5°C.

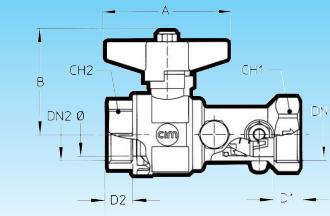
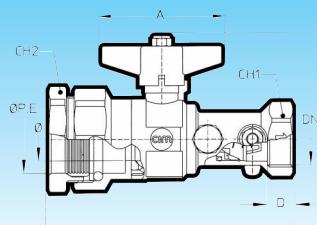
**CM:** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

**T12****cim 212**

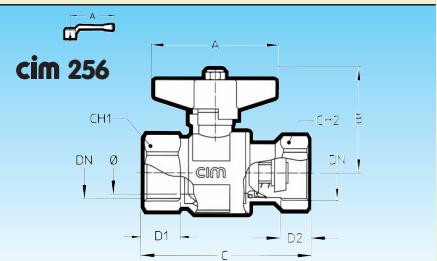
DN1 x DN2	1/2 x 1/2 15	3/4 x 3/4 20	1" x 1" 25
Ø mm.			
Grms.	<b>370</b>	<b>505</b>	<b>710</b>
A	70	70	70
B	52	56	60
C	95	102	111
D1	15	16	15
D2	13	13	14
CH1	25	31	39
CH2	25	31	38

**T12****ATTACCHI POLIETILENE/FEMMINA****POLYETHYLENE/FEMALE ENDS****cim 214****MANCHONS  
POLYETHYLENE/FEMELLE**

Ø P.E. x DN	25 x 1/2 15	25 x 3/4 20	32 x 3/4 20
Ø mm.			
Grms.	<b>480</b>	<b>590</b>	<b>700</b>
A	70	70	70
B	52	56	56
C	116	122	129
D	15	16	16
CH1	25	31	31
CH2	39	39	49

**T12****cim 356****ATTACCHI FEMMINA/FEMMINA****FEMALE/FEMALE ENDS****MANCHONS FEMELLE/FEMELLE**

DN	1/2 15	3/4 20	1" 25	1 1/4" 32	1 1/2" 40	2" 50
Ø mm.						
Grms.	<b>240</b>	<b>400</b>	<b>645</b>	<b>980</b>	<b>1485</b>	<b>2350</b>
A cim 256	80	100	100	120	150	150
A cim 356	50	70	70	85	100	100
B	52	56	60	73	89	96
C	75	88	107	115	136	166
D1	17	19	21	23	23	27
D2	15	16	20	17	19	20
CH1	25	31	40	49	55	69
CH2	25	31	38	47	54	66

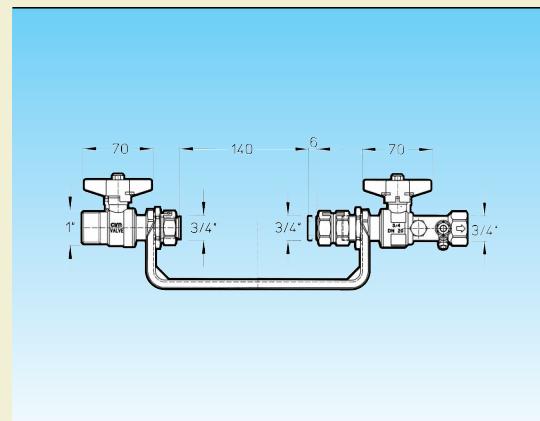
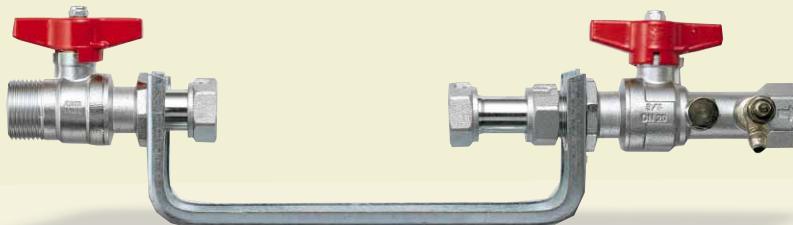


# cim 497

## MENSOLA PER CONTATORI

Entrata: valvola a sfera maschio / dado prigioniero.

Uscita: valvola a sfera a 4 prese con valvola di non ritorno e raccordo estensibile, dado prigioniero / femmina.

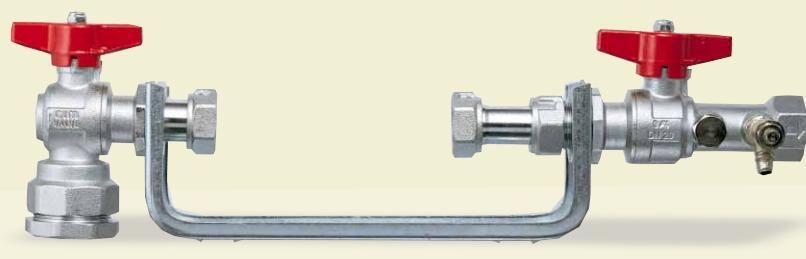
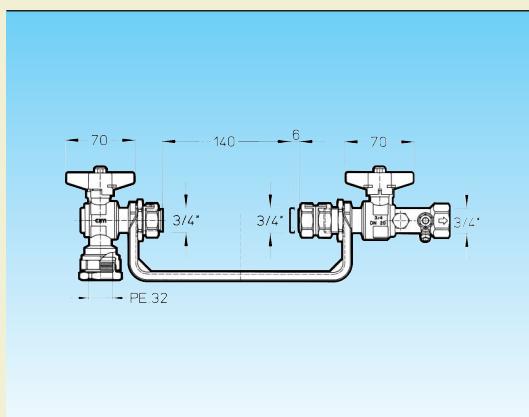


# cim 498

## BRACKET FOR WATER METERS

Inlet: angle ball valve, polyethylene / swivel nut.

Outlet: 4 test points ball valve with non return valve and extension union, swivel nut / female.

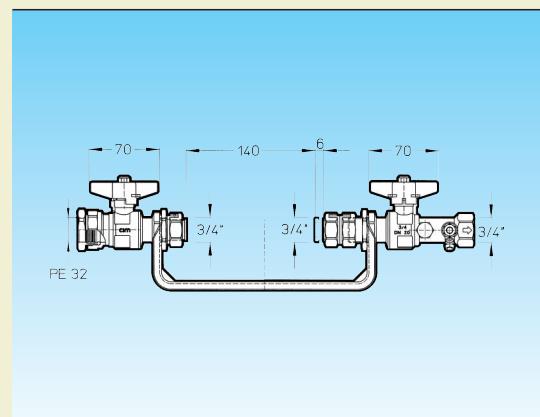


# cim 499

## CONSOLE POUR COMPTEURS

Entrée: robinet à boisseau sphérique droit, polyéthylène / écrou prisonnier.

Sortie: robinet à boisseau sphérique à 4 prises avec clapet de non retour et raccord extensible, écrou prisonnier / femelle.



SERIE

TYPES

T10

## VALVOLA A SFERA A SQUADRA - PASSAGGIO TOTALE

### RIGHT ANGLE FULLWAY BALL VALVE

### ROBINET A BOISSEAU SPHERIQUE MODELE EQUERRE A PASSAGE INTEGRAL

#### IMPIEGHI:

Le valvole a sfera CIM 229 sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo.



cim 229

#### SERVICE

#### RECOMMENDATIONS:

The CIM 229 ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid.

#### UTILISATIONS:

Les robinets à boisseau sphérique CIM 229 sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif.



cim 230

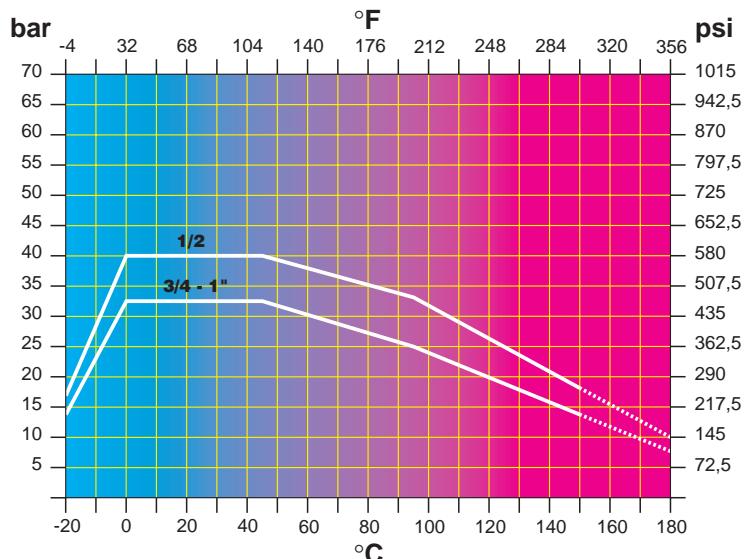


cim 231



cim 232

**DIAGRAMMA PRESSIONE / TEMPERATURA - PRESSURE / TEMPERATURE RATINGS**  
**DIAGRAMME DE PRESION / TEMPERATURE**



EN 29000  
ISO 9000



**Pressione di esercizio:** limite di servizio da 40 bar a 32 bar.  
**Temperatura di esercizio:** limite di servizio per fluidi da -20°C a 150°C.

**Pressioni di prova:** secondo ISO 5208 (1993).

**Filettatura:** STANDARD - femmina cilindrica a norme ISO 7/1"Rp. SU RICHIESTA - femmina conica ISO 7/1"Rc oppure filettatura americana NPT a norme ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2 e nichelato. SFERA: in ottone diamantata e cromata. MANIGLIA: in lega di alluminio Al-Si 12 verniciata rosso RAL 3000. GUARNIZIONI: anelli conici in P.T.F.E.

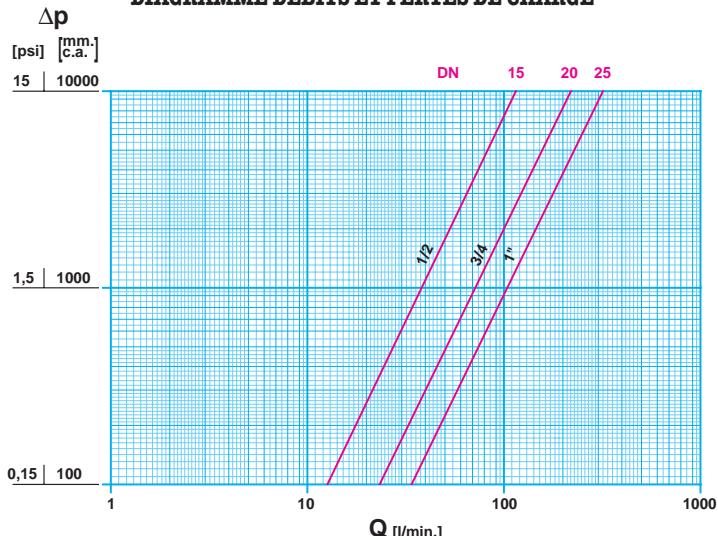
**Sottovuoto:** le valvole CIM 229 possono essere usate per aspirazione a: 10<sup>-3</sup> Torr.  
**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 bar - ELEMENTO: acqua - TEMPERATURA: 15,5°C.

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



**KV CM CS MT**

DN	1/2 x 1/2	3/4 x 3/4	1" x 1"
Ø mm.	15	20	25
KV	17	41	68
CM	3	4	5
CS	6	10	12
MT	20	45	45

**Maximum operating pressure:** working limit at 40 bar to 32 bar.

**Maximum operating temperature:** working limit for fluids at -20°C to 150°C.

**Test pressures:** according to ISO 5208 (1993).

**Threading:** STANDARD - female parallel threads to ISO 7/1"Rp. ON REQUEST - female taper threads to ISO 7/1"Rc or american NPT threads ANSI B1.20.1.

**Materials:** BODY: hot pressed brass CuZn40Pb2, nickel plated. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: hard duraluminium alloy Al-Si 12 epoxy painted red RAL 3000. GASKETS: conical Rings in P.T.F.E.

**Vacuum:** the CIM 229 ball valves can be used for vacuum: 10<sup>-3</sup> Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 bar - ELEMENT: water - TEMPERATURE: 15,5°C.

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation:** limite de service de 40 bar à 32 bar.

**Température maximale d'utilisation:** limite de service pour fluides de -20°C à 150°C.

**Pressions d'essai:** selon les normes ISO 5208 (1993).

**Filetage:** STANDARD - femelle cylindrique selon les normes ISO 7/1"Rp. SUR DEMANDE - femelle conique selon les normes ISO 7/1"Rc ou bien NPT ANSI B1.20.1.

**Matériaux:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2, nickelé. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: alliage duraluminium Al-Si 12, vernis rouge RAL 3000. JOINTS: bagues coniques en P.T.F.E.

**Sous vide:** les robinets CIM 229 peuvent être utilisés pour aspiration à 10<sup>-3</sup> Torr.

**KV:** débit en m<sup>3</sup>/h avec un Δp de 1 bar -

ELEMENT: eau - TEMPERATURE: 15,5°C.

**CM:** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

DN1 x DN2	1/2 x 1/2    3/4 x 3/4    1" x 1"			DN1 x DN2	1/2 x 1/2    3/4 x 3/4    1" x 1"		
	15	20	25		15	20	25
Ø mm.	265	545	755	Grms.	285	565	780
A	70	85	85	A	70	85	85
B	53	65	69	B	53	65	69
C cim 229	35	39	47	C cim 230	35	39	47
C cim 231	35	42	49	C cim 232	35	42	49
D1	16	18	22	D1	16	18	21
D2	17	18	22	D2	17	18	22
E	31	37	44	E	38,5	48	52
CH	26	32	41	CH	24	32	41

cim 229 - cim 231

cim 230 - cim 232

SERIE  
TYPES  
**T12**

## VALVOLA A SFERA A SQUADRA - PASSAGGIO TOTALE

### RIGHT ANGLE FULLWAY BALL VALVE

#### ROBINET A BOISSEAU SPHERIQUE MODELE EQUERRE A PASSAGE INTEGRAL



**cim 234**

DN1 x DN2	3/4 x 3/4	1" x 1"
Ø mm.	<b>20</b>	<b>25</b>
Grms.	<b>390</b>	<b>535</b>
A	70	70
B	56	60
C 234	45	48
C 236	42	48
D1	19	21
D2 234	20	18
D2 236	17	18
E	34	41
CH1	31	40
CH2	27	38

**cim 234 - cim 236**



**cim 236**



**cim 235**

DN1 x DN2	3/4 x 3/4	1" x 1"
Ø mm.	<b>20</b>	<b>25</b>
Grms.	<b>390</b>	<b>520</b>
A	70	70
B	56	60
C 235	45	48
C 237	42	48
D1	18	21
D2 235	20	18
D2 237	17	18
E	42	49
CH1	27	36
CH2	27	38

**cim 235 - cim 237**



**cim 237**



**cim 238**

DN1 x DN2	3/4 x 3/4	1" x 1"
Ø mm.	<b>20</b>	<b>25</b>
Grms.	<b>490</b>	<b>670</b>
A	70	70
B	56	60
C 238	45	48
C 239	42	48
D1	13	14
D2 238	20	18
D2 239	17	18
E	63	71
CH1	37	47
CH2	27	38

**cim 238 - cim 239**



**cim 239**

# VALVOLA A SFERA - ATTACCHI A COMPRESSIONE

## BALL VALVE - COMPRESSION ENDS

### ROBINET A BOISSEAU SPHERIQUE - MANCHONS A COMPRESSION

#### ATTACCHI POLIETILENE / POLIETILENE

#### POLYETHYLENE / POLYETHYLENE ENDS

#### MANCHONS POLYETHYLENE / POLYETHYLENE

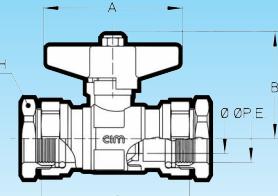


**T12**

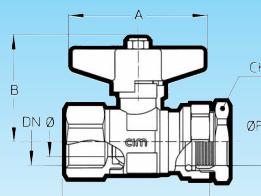
**cim 280**

Ø P.E. x Ø P.E.	Ø mm.	Grms.	A 280	A 380	B	C	CH
<b>20 x 20</b>	15	<b>335</b>	80	50	52	69	32
<b>25 x 25</b>	15	<b>445</b>	80	50	52	74	39
<b>25 x 25</b>	20	<b>535</b>	100	70	56	76	39
<b>32 x 32</b>	20	<b>705</b>	100	70	56	84	49

**cim 380**



**cim 381**



DN x Ø P.E.	Ø mm.	Grms.	A 281	A 381	B	C	CH
<b>1/2 x 20</b>	15	<b>275</b>	80	50	52	65	32
<b>1/2 x 25</b>	15	<b>340</b>	80	50	52	67	39
<b>3/4 x 25</b>	15	<b>370</b>	80	50	52	70	39
<b>3/4 x 32</b>	20	<b>465</b>	100	70	56	72	49
<b>1" x 32</b>	20	<b>590</b>	100	70	56	84	49

#### ATTACCHI FEMMINA / POLIETILENE

#### FEMALE / POLYETHYLENE ENDS

#### MANCHONS FEMELLE / POLYETHYLENE

**T12**

**cim 281**



#### ATTACCHI FERRO / FERRO

#### IRON / IRON ENDS

#### MANCHONS FER / FER

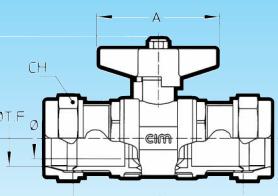
**T10**



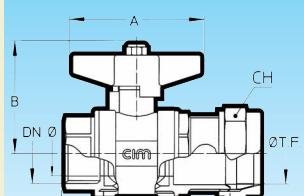
**cim 285**

Ø T.F. x Ø T.F.	Ø mm.	Grms.	A 285	A 385	B	C	CH
<b>21 x 21</b>	15	<b>480</b>	100	70	53	80	32
<b>27 x 27</b>	20	<b>760</b>	120	85	65	90	39
<b>34 x 34</b>	25	<b>1060</b>	120	85	69	95	47

**cim 385**



**cim 386**



DN x Ø T.F.	Ø mm.	Grms.	A 286	A 386	B	C	CH
<b>1/2 x 21</b>	15	<b>405</b>	100	70	53	72	32
<b>3/4 x 27</b>	20	<b>670</b>	120	85	65	82	39
<b>1" x 34</b>	25	<b>920</b>	120	85	69	91	47

#### ATTACCHI FEMMINA / FERRO

#### FEMALE / IRON ENDS

#### MANCHONS FEMELLE / FER

**T10**



**IMPIEGHI:**

Le valvole a sfera ad incasso sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, impianti di riscaldamento, idrici, igienico-sanitari, servizi di acqua calda, generalmente con ogni fluido non corrosivo.



**cim 26**



**cim 25**

**SERVICE  
RECOMMENDATIONS:**

The ball valve to panel mount is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, requirements and heating, sanitary, hot water services, and is suitable generally with every non aggressive fluid.



**cim 28**

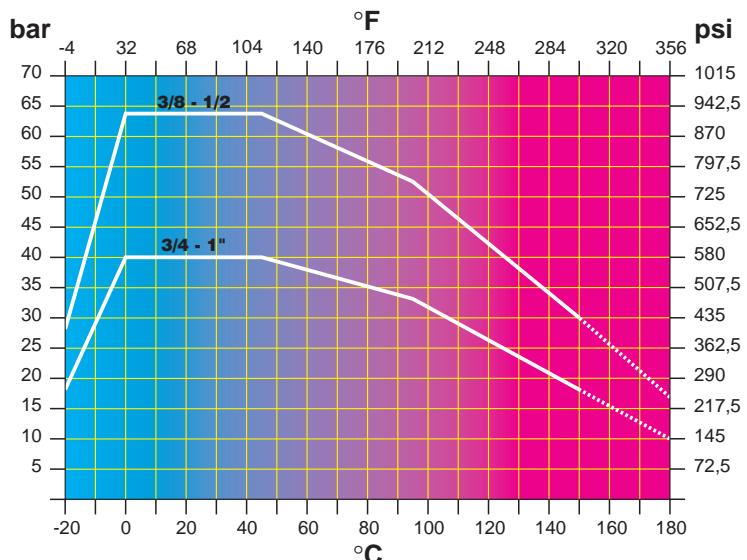


**cim 27**

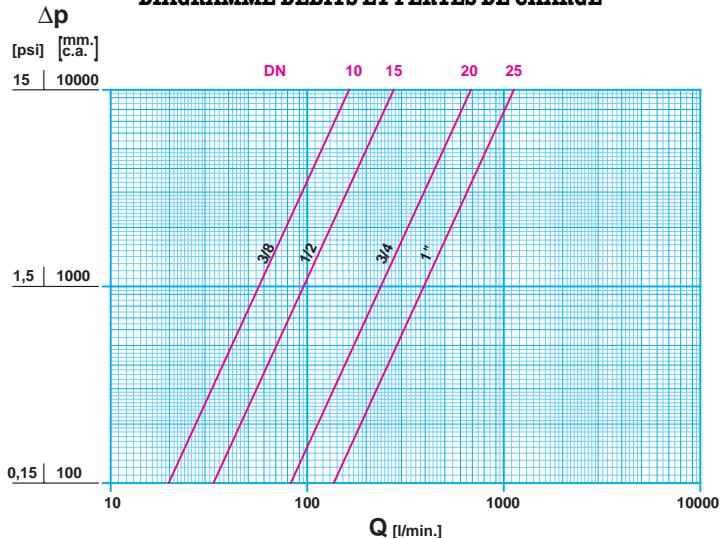
**UTILISATIONS:**

Les robinets à boisseau sphérique a encastrer sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, du chauffage, de l'eau sanitaire, eau chaude, ainsi que tout fluide non corrosif.

**DIAGRAMMA PRESSIONE / TEMPERATURA - PRESSURE / TEMPERATURE RATINGS**  
**DIAGRAMME DE PRESIONE / TEMPERATURE**



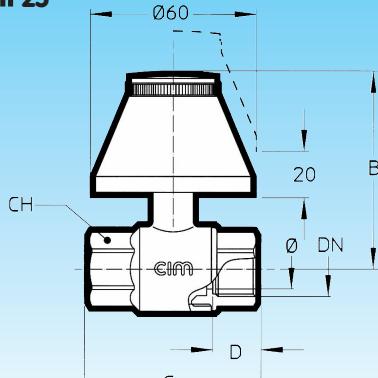
**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



**KV CM CS MT**

DN	3/8	1/2	3/4	1"
Ø mm.	10	15	20	25
KV	10	17	41	68
CM	1	3	4	5
CS	2	6	10	12
MT	10	20	45	45

**cim 25**



**cim 25 - 26 - 27 - 28**

DN	3/8	1/2	3/4	1"
Ø mm.	10	15	20	25
Grms. cim 25	375	450	700	945
Grms. cim 26	460	540	785	1030
Grms. cim 27-28	420	500	740	990
A cim 26-27	100	100	100	100
A cim 28	70	70	70	70
B cim 25	88	90	98	100
B cim 26	81	85	90	93
B cim 27-28	77	80	85	88
C	50	62	74	88
D	13	16	19	22
CH	22	25	32	41



**Pressione di esercizio:** limite di servizio da 64 bar a 40 bar.

**Temperatura di esercizio:** limite di servizio per fluidi da -20°C a 100°C.

**Pressioni di prova:** secondo ISO 5208 (1993).

**Filettatura:** STANDARD - femmina cilindrica a norme ISO 7/1"Rp. SU RICHIESTA - filettatura americana NPT a norme ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2. SFERA: in ottone diamantata e cromata. CAPPUCIO E MANIGLIA: in ottone stampato e cromato. CAPPUCIO CONICO E ROSONE: regolabile con corsa di 20 mm. GUARNIZIONI: anelli conici in P.T.F.E.

**Sottovuoto:** le valvole CIM 25 possono essere usate per aspirazione a: 10<sup>-3</sup> Torr.

**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 bar -

**ELEMENTO:** acqua - **TEMPERATURA:** 15,5°C.

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure:** working limit at 64 bar to 40 bar.

**Maximum operating temperature:** working limit for fluids at -20°C to 100°C.

**Test pressures:** according to ISO 5208 (1993).

**Threading:** STANDARD - female parallel threads to ISO 7/1"Rp. ON REQUEST - american NPT threads ANSI B1.20.1.

**Materials:** BODY: hot pressed brass CuZn40Pb2. BALL: brass, machined to a micro-smooth finish, hard chromium plated. CAP AND HANDLE: hot pressed brass, hard chromium plated. CONICAL CAP AND COVER PLATE: adjustable by 20 mm. GASKETS: conical Rings in P.T.F.E.

**Vacuum:** the CIM 25 ball valves can be used for vacuum: 10<sup>-3</sup> Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 bar -

**ELEMENT:** water - **TEMPERATURE:** 15,5°C.

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation:** limite de service de 64 bar à 40 bar.

**Température maximale d'utilisation:** limite de service pour fluides de -20°C à 100°C.

**Pressions d'essai:** selon les normes ISO 5208 (1993).

**Filetage:** STANDARD - femelle cylindrique selon les normes ISO 7/1"Rp. SUR DEMANDE - NPT ANSI B1.20.1.

**Matiériaux:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2. SPHERE: en laiton, rectifiée et chromée à épaisseur. CAPUCHON ET LEVIER: matricé à chaud de barre en laiton, chromés. CAPUCHON CONIQUE ET ROSACE: réglable avec levée de 20 mm. JOINTS: bagues coniques en P.T.F.E.

**Sous vide:** les robinets CIM 25 peuvent être utilisés pour aspiration à 10<sup>-3</sup> Torr.

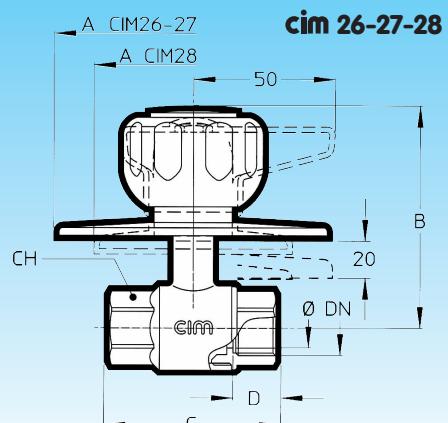
**KV:** débit en m<sup>3</sup>/h avec un  $\Delta p$  de 1 bar -

**ELEMENT:** eau - **TEMPERATURE:** 15,5°C.

**CM:** couple de manœuvre en Nm.

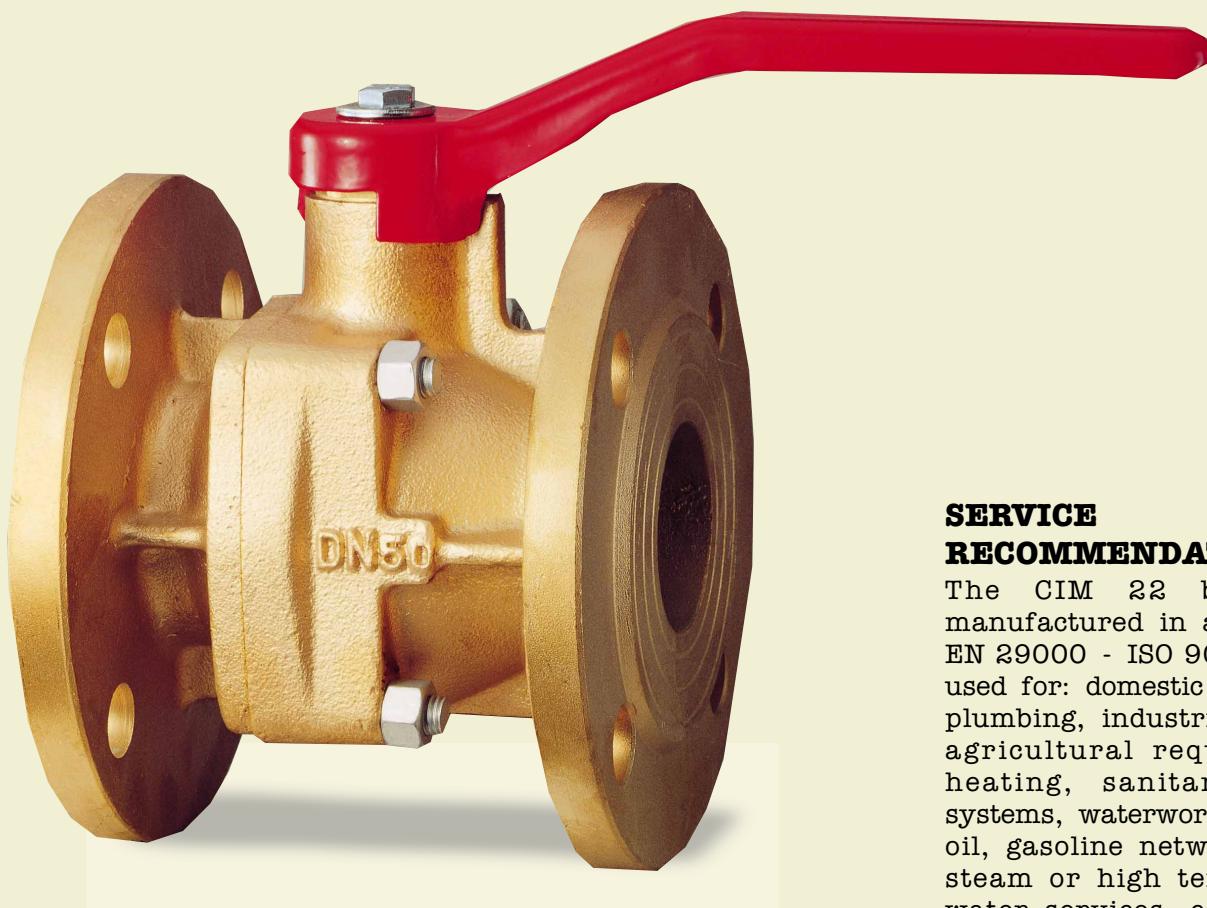
**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.



**IMPIEGHI:**

Le valvole a sfera CIM 22 sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo.



**cim 22**

**SERVICE**

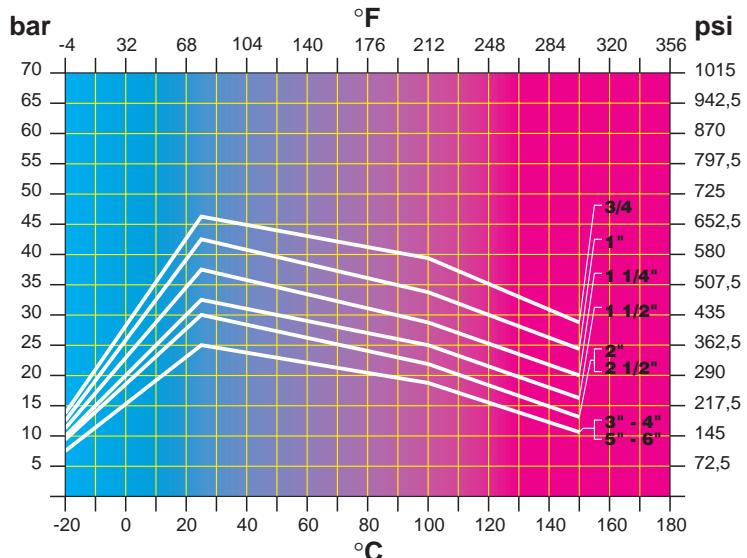
**RECOMMENDATIONS:**

The CIM 22 ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid.

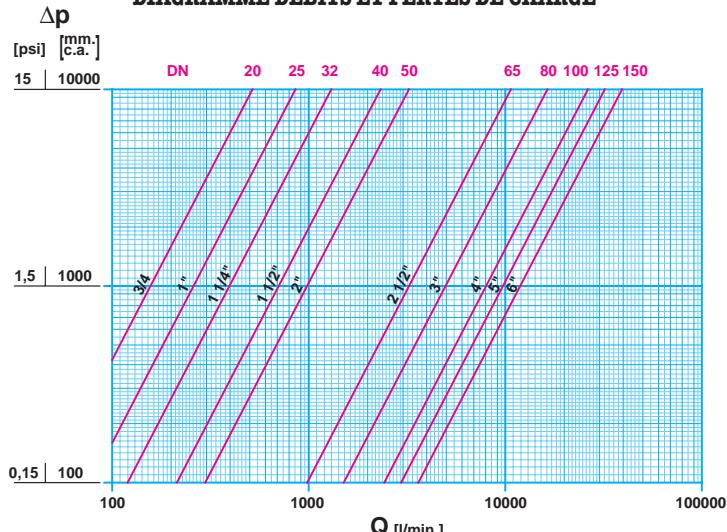
**UTILISATIONS:**

Les robinets à boisseau sphérique CIM 22 sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif.

**DIAGRAMMA PRESSIONE / TEMPERATURA - PRESSURE / TEMPERATURE RATINGS**  
**DIAGRAMME DE PRESION / TEMPERATURE**



**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



	<b>KV</b>	<b>CM</b>	<b>CS</b>	<b>MT</b>
DN	<b>3/4</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>
KV	30	51	78	138
CM	10	13	13	13
CS	15	18	18	18
MT	45	45	93	93

DN	<b>3/4</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>	<b>2"</b>	<b>2 1/2"</b>	<b>3"</b>	<b>4"</b>	<b>5"</b>	<b>6"</b>
Ø mm.	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>	<b>63</b>	<b>76</b>	<b>95</b>	<b>120</b>	<b>145</b>
Grms.	<b>2500</b>	<b>3200</b>	<b>4400</b>	<b>5500</b>	<b>8500</b>	<b>11500</b>	<b>15500</b>	<b>20000</b>	<b>30000</b>	<b>36000</b>
A	130	170	170	220	220	284	284	360	447	560
B	85	95	100	118	125	152	166	180	225	242
C	120	125	130	140	150	170	180	190	200	210
D	105	115	140	150	165	185	200	220	250	285
E	15	15	15	15	16	16	18	19	20	20



EN 29000  
ISO 9000



**Pressione di esercizio:** limite di servizio da 46 bar a 25 bar.

**Temperatura di esercizio:** limite di servizio per fluidi da -20°C a 150°C.

**Pressioni di prova:** secondo ISO 5208 (1993).

**Flangiatura:** UNI 2223/67 - forata PN 16.

**Materiali:** CORPO: bronzo 85.5.5. SFERA: ottone diamantata e cromata. MANIGLIA: Fe 360C verniciata rosso RAL 3000. GUARNIZIONI: anelli conici in P.T.F.E.

**Sottovuoto:** le valvole CIM 22 possono essere usate per aspirazione a: 10<sup>-3</sup> Torr.

**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 bar - ELEMENTO: acqua - TEMPERATURA: 15,5°C.

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure:** working limit at 46 bar to 25 bar.

**Maximum operating temperature:** working limit for fluids at -20°C to 150°C.

**Test pressures:** according to ISO 5208 (1993).

**Flanges:** BS 4504 drilled PN 16.

**Materials:** BODY: bronze 85.5.5. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: Fe 360C epoxy painted red RAL 3000. GASKETS: conical Rings in P.T.F.E.

**Vacuum:** the CIM 22 ball valves can be used for vacuum: 10<sup>-3</sup> Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 bar - ELEMENT: water - TEMPERATURE: 15,5°C.

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation:** limite de service de 46 bar à 25 bar.

**Température maximale d'utilisation:** limite de service pour fluides de -20°C à 150°C.

**Pressions d'essai:** selon les normes ISO 5208 (1993).

**Brides:** UNI 2223/67 percées PN 16.

**Matériaux:** CORPS: bronze 85.5.5. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: Fe 360C, vernis rouge RAL 3000. JOINTS: bagues coniques en P.T.F.E.

**Sous vide:** les robinets CIM 22 peuvent être utilisés pour aspiration à 10<sup>-3</sup> Torr.

**KV:** débit en m<sup>3</sup>/h avec un  $\Delta p$  de 1 bar - ELEMENT: eau - TEMPÉRATURE: 15,5°C.

**CM:** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

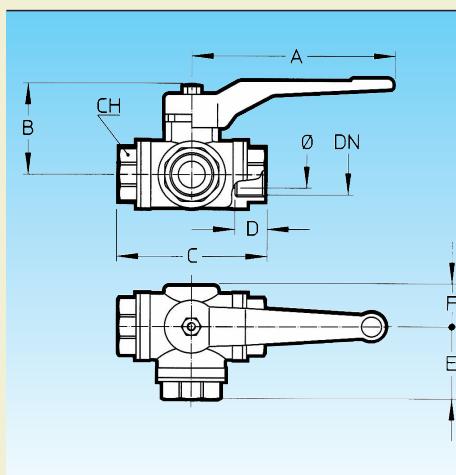
## VALVOLA A SFERA A TRE VIE



**cim 21**

## BALL VALVE THREE WAYS

ROBINET A BOISSEAU SPHERIQUE  
A TROIS VOIES



	CIM 21/T	CIM 21/L
T1		
T2		
T3		
T4		
DN	<b>1/4</b>	<b>3/8</b>
Ø mm.	<b>10</b>	<b>10</b>
Grms.	<b>460</b>	<b>440</b>
A	92	92
B	42	42
C	74	74
D	12	12
E	37	37
F	22	22
CH	22	22
DN	<b>1/2</b>	<b>1/2</b>
Ø mm.	<b>12</b>	<b>12</b>
Grms.	<b>665</b>	<b>840</b>
A	115	115
B	48	51
C	80	90
D	14	16
E	42	46
F	23	28
CH	29	34
DN	<b>3/4</b>	<b>3/4</b>
Ø mm.	<b>15</b>	<b>20</b>
Grms.	<b>840</b>	<b>1530</b>
A	115	150
B	51	61
C	90	105
D	16	19
E	46	53
F	28	31
CH	34	39
DN	<b>1"</b>	<b>1 1/4"</b>
Ø mm.	<b>20</b>	<b>25</b>
Grms.	<b>1530</b>	<b>2060</b>
A	150	150
B	61	65
C	105	116
D	19	21
E	53	58
F	31	35
CH	39	50
DN	<b>1 1/2"</b>	<b>1 1/2"</b>
Ø mm.	<b>25</b>	<b>32</b>
Grms.	<b>2060</b>	<b>3580</b>
A	150	150
B	65	72
C	116	140
D	21	23
E	58	69
F	35	42
CH	50	57
DN	<b>2"</b>	<b>26</b>
Ø mm.	<b>40</b>	<b>5170</b>
Grms.	<b>5170</b>	

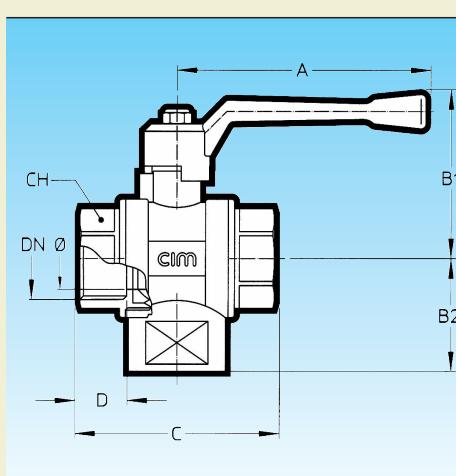


**cim 23**

## DEVIATORE A SFERA A TRE VIE

## BALL VALVE THREE WAYS DIVERTER

ROBINET A BOISSEAU SPHERIQUE  
A TROIS VOIES VERTICAL

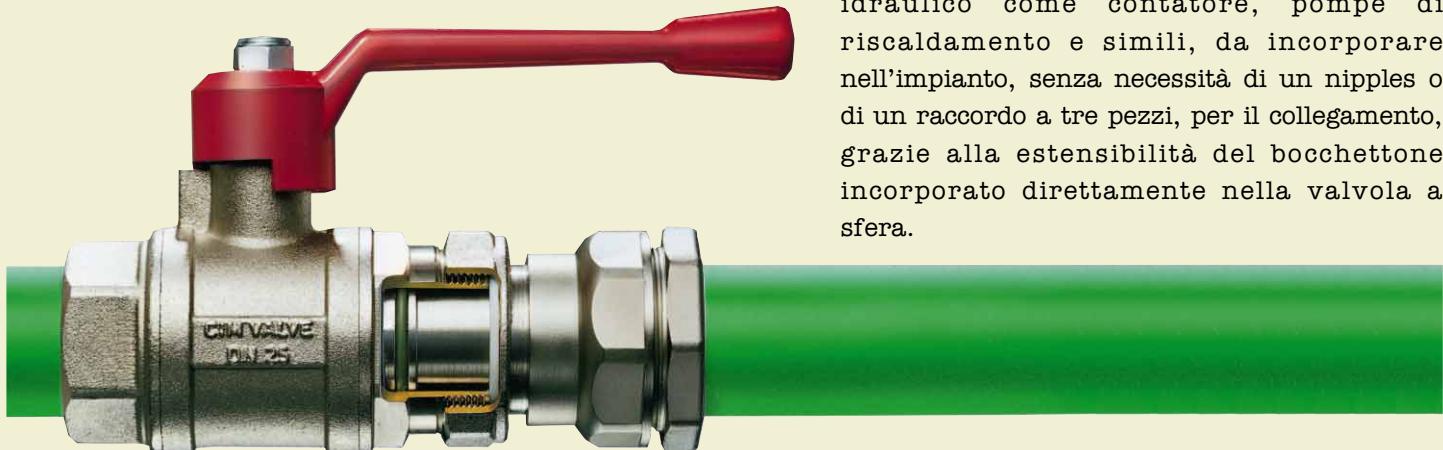


	T1	T2	T3
DN		<b>1/2</b>	<b>3/4</b>
Ø mm.		<b>15</b>	<b>20</b>
Grms.		<b>370</b>	<b>585</b>
A		100	120
B1		60	72
B2		34	39
C		64	74
D		17	19
CH		27	32
DN	<b>1"</b>	<b>25</b>	
Ø mm.	<b>20</b>	<b>25</b>	
Grms.	<b>865</b>		
A	120	120	
B1	76	76	
B2	46	46	
C	88	88	
D	22	22	
CH	41		

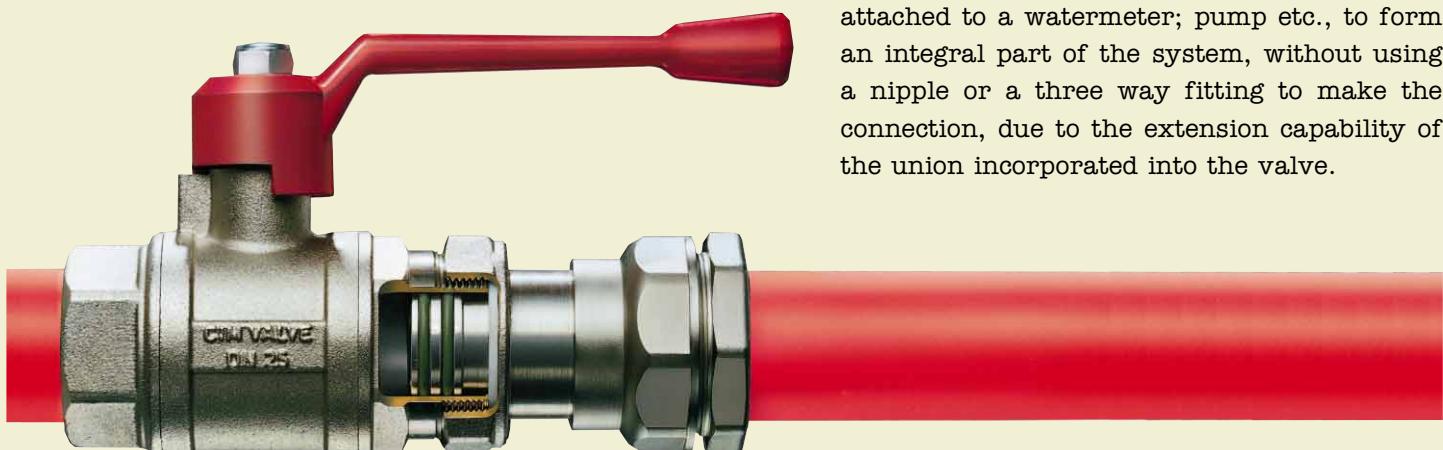
# Cim Joint

Le valvole a sfera con bocchettone estensibile sono fabbricate secondo le norme EN 29000 - ISO 9000 e sono atte a risolvere le problematiche degli impianti tradizionali e delle installazioni specifiche. Progettate in modo particolare per gli impianti idraulici, di riscaldamento, sanitari, pneumatici e simili, permettono di raccordare facilmente le estremità contrapposte di tubazioni, oppure un'estremità di una tubazione con un componente

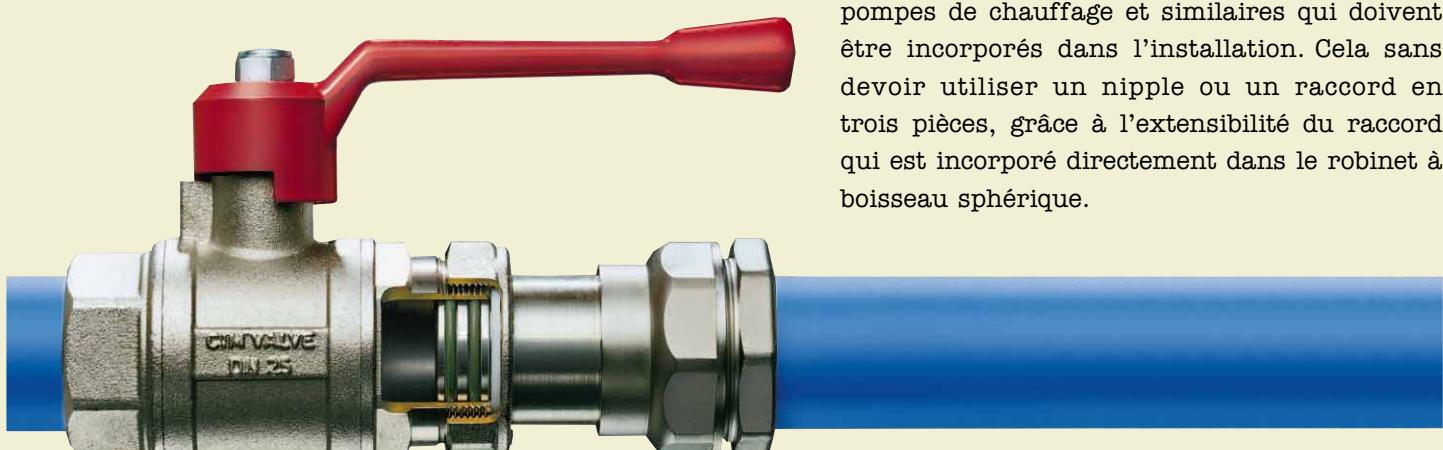
idraulico come contatore, pompe di riscaldamento e simili, da incorporare nell'impianto, senza necessità di un nipples o di un raccordo a tre pezzi, per il collegamento, grazie alla estensibilità del bocchettone incorporato direttamente nella valvola a sfera.



The ball valve with a telescopic expansion union is manufactured in accordance with EN 29000 - ISO 9000 and can be used to solve the expansion and contraction problems normally found in pipe systems and similar installations. Specifically designed for hydraulic, heating, sanitary, pneumatic and similar systems, these valves can be easily screwed into the pipework or, alternatively, one end can be attached to a watermeter; pump etc., to form an integral part of the system, without using a nipple or a three way fitting to make the connection, due to the extension capability of the union incorporated into the valve.



Les robinets à boisseau sphérique avec raccord télescopique sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent résoudre tout problème aussi bien dans les installations traditionnelles que spécifiques. Ils ont été étudiés en particulier pour les installations hydrauliques, de chauffage, sanitaires, pneumatiques et similaires, car ils permettent de raccorder facilement les extrémités opposées des tuyauteries, ou bien une extrémité d'une tuyauterie avec un composant hydraulique comme, par exemple, compteurs, pompes de chauffage et similaires qui doivent être incorporés dans l'installation. Cela sans devoir utiliser un nipple ou un raccord en trois pièces, grâce à l'extensibilité du raccord qui est incorporé directement dans le robinet à boisseau sphérique.



**T10****VALVOLA A SFERA CON BOCCHETTONE TELESCOPICO****FULLWAY BALL VALVE WITH EXPANSION UNION****ROBINET A BOISSEAU SPHERIQUE  
AVEC RACCORD TELESCOPIQUE****ATTACCHI  
FERRO****IRON  
ENDS****MANCHONS  
FER****cim 63****cim 163****cim 463**

PATENTED

DN	Gim	mm.	Grms. 63	Grms. 163	Grms. 463	A1	A2	B	D	CH2	CH3
<b>1/2 x 21</b>	<b>63</b>	<b>15</b>	<b>595</b>	<b>575</b>	<b>670</b>	100	70	53	32	34	32
<b>3/4 x 27</b>	<b>163</b>	<b>20</b>	<b>910</b>	<b>880</b>	<b>950</b>	120	85	65	33	39	39
<b>1" x 34</b>	<b>463</b>	<b>25</b>	<b>1235</b>	<b>1250</b>	<b>1370</b>	120	85	69	35	47	47

DN	Gim	C	C+D	CH1	Gim	C	C+D	CH1	Gim	C	C+D	CH1
<b>1/2 x 21</b>		111	143	27		119	151	24		119	151	31
<b>3/4 x 27</b>	<b>63</b>	121	154	32	<b>163</b>	132	165	32	<b>463</b>	129	162	36
<b>1" x 34</b>		135	170	41		143	178	41		138	173	44

**T10****ATTACCHI  
FERRO****IRON  
ENDS****MANCHONS  
FER****cim 64****cim 464**

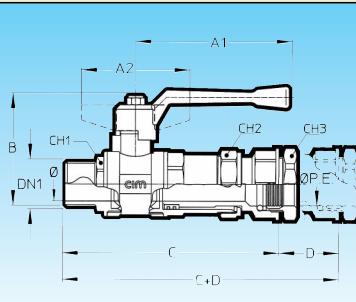
PATENTED

DN	Gim	mm.	Grms. 64	Grms. 164	Grms. 464	A1	A2	B	D	CH2		
<b>1/2 x 1/2</b>	<b>64</b>	<b>15</b>	<b>530</b>	<b>495</b>	<b>575</b>	100	70	53	32	34		
<b>3/4 x 3/4</b>	<b>164</b>	<b>20</b>	<b>810</b>	<b>795</b>	<b>870</b>	120	85	65	33	39		
<b>1" x 1"</b>	<b>464</b>	<b>25</b>	<b>1115</b>	<b>1095</b>	<b>1200</b>	120	85	69	35	47		

DN	Gim	C	C+D	CH1	Gim	C	C+D	CH1	Gim	C	C+D	CH1
<b>1/2 x 1/2</b>		113	145	27		121	153	24		121	153	32
<b>3/4 x 3/4</b>	<b>64</b>	123	156	32	<b>164</b>	134	167	32	<b>464</b>	131	164	39
<b>1" x 1"</b>		140	175	41		148	183	41		143	178	47

**T10****VALVOLA A SFERA CON BOCCHETTONE TELESCOPICO****FULLWAY BALL VALVE WITH EXPANSION UNION****ROBINET A BOISSEAU SPHERIQUE  
AVEC RACCORD TELESCOPIQUE****ATTACCHI  
POLIETILENE****POLYETHYLENE  
END****MANCHONS  
POLYETHYLENE****cim 65****cim 165**

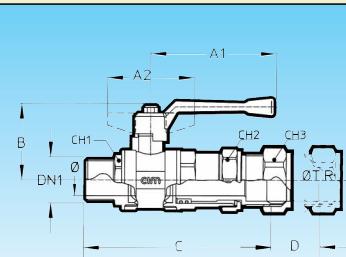
PATENTED



cim	DN	Ø mm.	Grms.	A1	A2	B	C	D	C+D	CH1	CH2	CH3
65	1/2 x 20	15	565	100	70	53	119	32	151	27	34	32
	3/4 x 25	20	955	120	85	65	129	33	162	32	39	39
	1" x 32	25	1350	120	85	69	145	35	180	41	47	49
165	DN	Ø mm.	Grms.	A1	A2	B	C	D	C+D	CH1	CH2	CH3
	1/2 x 20	15	610	100	70	53	127	32	159	24	34	32
	3/4 x 25	20	950	120	85	65	140	33	173	32	39	39
	1" x 32	25	1220	120	85	69	153	35	188	40	47	49

**T10****ATTACCHI  
RAME****COPPER  
END****MANCHONS  
CUIVRE****cim 66****cim 166****cim 563**

PATENTED



DN	Gim	mm.	Grms. 66	Grms. 166	Grms. 563	A1	A2	B	D	CH2	CH3
1/2 x 15		15	525	520	575	100	70	53	32	34	24
1/2 x 22	66	15	565	560	645	100	70	53	32	34	32
3/4 x 22		15	590	570		100	70	53	32	34	32
3/4 x 28	166	20	865	880	970	120	85	65	33	39	39
1" x 28		20	950	920		120	85	65	33	39	39
1" x 35	563	25	1200	1215	1325	120	85	69	35	47	47
1 1/4" x 35		25	1215	1230		120	85	69	35	47	47
DN	Gim	C	C+D	CH1	Gim	C	C+D	CH1	Gim	C	C+D
1/2 x 15		113	145	27		121	153	24		121	153
1/2 x 22	66	111	143	27		119	151	24		119	151
3/4 x 22		111	143	32		119	151	32			
3/4 x 28	166	121	154	32		132	165	32	563	129	162
1" x 28		121	154	41		130	163	41		119	151
1" x 35	563	135	170	41		143	178	41		138	173
1 1/4" x 35		132	167	49		138	173	46			

**VALVOLA A SFERA A PASSAGGIO TOTALE  
CON COMANDO A CAPPUCCIO QUADRO 20x20**

**FULLWAY BALL VALVE WITH CAP CONTROL  
20x20 HEAD SQUARE CONTROL**

**ROBINET A BOISSEAU SPHERIQUE A PASSAGE INTEGRAL  
COMMANDE PAR CAPUCHON 20x20**

**IMPIEGHI:**

Le valvole a sfera CIM 206 sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo.



**cim 206**

**UTILISATIONS:**

Les robinets à boisseau sphérique CIM 206 sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif.

**SERVICE RECOMMENDATIONS:**

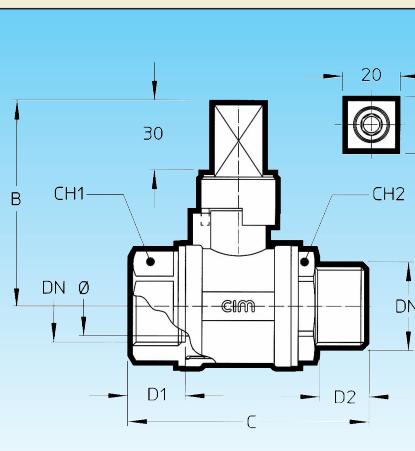
The CIM 206 ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid.



**cim 207**



**cim 208**



DN Ø mm.	1/4 10	3/8 10	1/2 15	3/4 20	1" 25	1 1/4" 32	1 1/2" 40	2" 50
Grms. cim 206	<b>255</b>	<b>260</b>	<b>410</b>	<b>660</b>	<b>880</b>	<b>1325</b>	<b>1725</b>	<b>2990</b>
Grms. cim 207	<b>260</b>	<b>270</b>	<b>410</b>	<b>680</b>	<b>885</b>	<b>1405</b>	<b>1785</b>	<b>2930</b>
Grms. cim 208	<b>265</b>	<b>275</b>	<b>400</b>	<b>705</b>	<b>900</b>	<b>1460</b>	<b>1860</b>	<b>3020</b>
B	69	69	73	81	84	94	101	107
C cim 206	47	50	64	74	88	101	105	130
C cim 207	56	57	72	85	96	112	119	144
C cim 208	64	64	80	96	105	123	133	158
D1 cim 206-207	13	14	17	19	22	24	23	29
D2 cim 207-208	13	13	16	18	21	24	25	28
CH1 cim 206-207	19	22	27	32	41	49	55	70
CH2 cim 207-208	22	22	24	32	41	46	57	65

SERIE  
TYPES  
**T12**



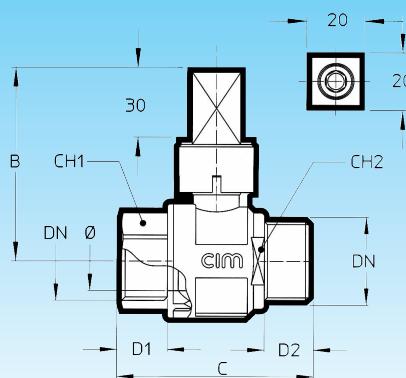
**cim 206/12**



**cim 207/12**



**cim 208/12**

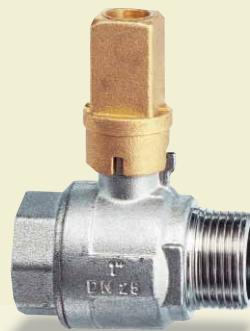


DN Ø mm.	1/2 15	3/4 20	1" 25	1 1/4" 32	1 1/2" 40	2" 50
Grms. cim 206/12	<b>300</b>	<b>425</b>	<b>660</b>	<b>965</b>	<b>1360</b>	<b>2055</b>
Grms. cim 207/12	<b>285</b>	<b>410</b>	<b>610</b>	<b>915</b>	<b>1225</b>	<b>1915</b>
Grms. cim 208/12	<b>295</b>	<b>415</b>	<b>600</b>	<b>965</b>	<b>1190</b>	<b>1885</b>
B	73	77	80	88	100	105
C cim 206/12	61	68	82	92	107	125
C cim 207/12	60	69	80	92	106	124
C cim 208/12	69	77	87	104	116	139
D1 cim 206/12-207/12	17	19	21	23	23	27
D2 cim 207/12-208/12	16	18	19	22	23	26
D1 cim 208/12	17	18	21	25	26	30
CH1 cim 206/12-207/12	25	31	40	49	55	69
CH2 cim 207/12-208/12	24	32	40	47	55	69
CH1 cim 208/12	24	27	36	47	50	65

SERIE  
TYPES  
**T14**



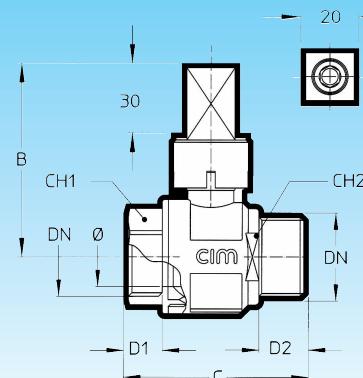
**cim 206/14**



**cim 207/14**



**cim 208/14**



DN Ø mm.	1/2 15	3/4 20	1" 25	1 1/4" 32	1 1/2" 40	2" 50
Grms. cim 206/14	<b>280</b>	<b>400</b>	<b>550</b>	<b>835</b>	<b>1165</b>	<b>1655</b>
Grms. cim 207/14	<b>280</b>	<b>400</b>	<b>555</b>	<b>850</b>	<b>1150</b>	<b>1740</b>
Grms. cim 208/14	<b>295</b>	<b>415</b>	<b>600</b>	<b>965</b>	<b>1190</b>	<b>1885</b>
B	73	77	80	88	100	105
C cim 206/14	52	57	68	81	96	112
C cim 207/14	56	63	73	87	101	118
C cim 208/14	69	77	87	104	116	139
D1 cim 206/14-207/14	13	13	14	17	18	20
D2 cim 207/14-208/14	16	18	19	22	23	26
D1 cim 208/14	17	18	21	25	26	30
CH1 cim 206/14-207/14	25	31	38	47	54	66
CH2 cim 207/14-208/14	24	32	40	47	55	69
CH1 cim 208/14	24	27	36	47	50	65

**IMPIEGHI:**

Le valvole a sfera CIM 306 sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo.



**cim 306**

**UTILISATIONS:**

Les robinets à boisseau sphérique CIM 306 sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif.

**SERVICE RECOMMENDATIONS:**

The CIM 306 ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid.



**cim 307**



**cim 308**

DN Ø mm.	1/4 10	3/8 10	1/2 15	3/4 20	1" 25	1 1/4" 32	1 1/2" 40	2" 50	2 1/2" 63	3" 73
Grms. cim 306	185	190	340	600	820	1270	1695	2960	6505	10235
Grms. cim 307	190	200	340	625	825	1370	1750	2895	-	-
Grms. cim 308	195	205	330	645	840	1430	1830	2985	-	-
B	49	49	53	65	70	82	88	94	120	131
C cim 306	47	50	64	74	88	101	105	130	158	183
C cim 307	56	57	72	85	96	112	119	144	-	-
C cim 308	64	64	80	96	105	123	133	158	-	-
D1 cim 306-307	13	14	17	19	22	24	23	29	31	35
D2 cim 307-308	13	13	16	18	21	24	25	28	-	-
CH1 cim 306-307	19	22	27	32	41	49	55	70	86	100
CH2 cim 307-308	22	22	24	32	41	46	57	65	-	-

SERIE  
TYPES  
**T12**



**cim 306/12**



**cim 307/12**



**cim 308/12**

DN	1/2	3/4	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"
Ø mm.	15	20	25	32	40	50	63	76
Grms. cim 306/12	<b>230</b>	<b>355</b>	<b>590</b>	<b>905</b>	<b>1325</b>	<b>2025</b>	<b>4135</b>	<b>6100</b>
Grms. cim 307/12	<b>215</b>	<b>340</b>	<b>540</b>	<b>855</b>	<b>1190</b>	<b>1880</b>	-	-
Grms. cim 308/12	<b>225</b>	<b>345</b>	<b>530</b>	<b>905</b>	<b>1160</b>	<b>1855</b>	-	-
B	52	56	59	72	86	93	120	131
C cim 306/12	61	68	82	92	107	125	151	171
C cim 307/12	60	69	80	92	106	124	-	-
C cim 308/12	69	77	87	104	116	139	-	-
D1 cim 306/12-307/12	17	19	21	23	23	27	27	28
D2 cim 307/12-308/12	16	18	19	22	23	26	-	-
D1 cim 308/12	17	18	21	25	26	30	-	-
CH1 cim 306/12-307/12	25	31	40	49	55	69	86	100
CH2 cim 307/12-308/12	24	32	40	47	55	69	-	-
CH1 cim 308/12	24	27	36	47	50	65	-	-

SERIE  
TYPES  
**T14**



**cim 306/14**



**cim 307/14**



**cim 308/14**

DN	1/2	3/4	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"
Ø mm.	15	20	25	32	40	50	60	76
Grms. cim 306/14	<b>210</b>	<b>325</b>	<b>480</b>	<b>775</b>	<b>1130</b>	<b>1625</b>	<b>2975</b>	<b>4130</b>
Grms. cim 307/14	<b>210</b>	<b>330</b>	<b>485</b>	<b>790</b>	<b>1120</b>	<b>1710</b>	-	-
Grms. cim 308/14	<b>225</b>	<b>345</b>	<b>530</b>	<b>905</b>	<b>1160</b>	<b>1855</b>	-	-
B	52	56	59	72	86	93	120	131
C cim 306/14	52	57	68	81	96	112	133	150
C cim 307/14	56	63	73	87	101	118	-	-
C cim 308/14	69	77	87	104	116	139	-	-
D1 cim 306/14-307/14	13	13	14	17	18	20	23	25
D2 cim 307/14-308/14	16	18	19	22	23	26	-	-
D1 cim 308/14	17	18	21	25	26	30	-	-
CH1 cim 306/14-307/14	25	31	38	47	54	66	82	96
CH2 cim 307/14-308/14	24	32	40	47	55	69	-	-
CH1 cim 308/14	24	27	36	47	50	65	-	-

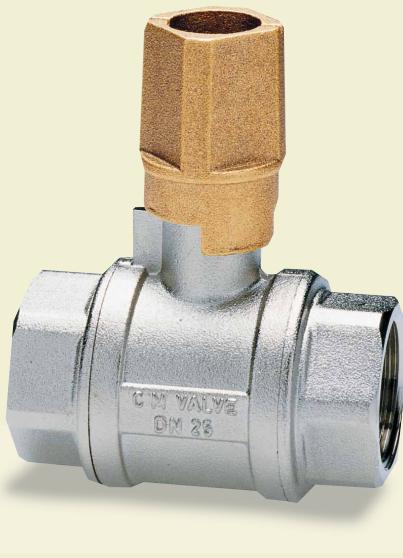
# VALVOLA A SFERA A PASSAGGIO TOTALE CON COMANDO A CAPPUCCIO QUADRO 28x28

**FULLWAY BALL VALVE WITH CAP CONTROL  
28x28 HEAD SQUARE CONTROL**

**ROBINET A BOISSEAU SPHERIQUE A PASSAGE INTEGRAL  
COMMANDÉ PAR CAPUCHON 28x28**

## IMPIEGHI:

Le valvole a sfera CIM 406 sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo.



**cim 406**

## UTILISATIONS:

Les robinets à boisseau sphérique CIM 406 sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif.

## SERVICE RECOMMENDATIONS:

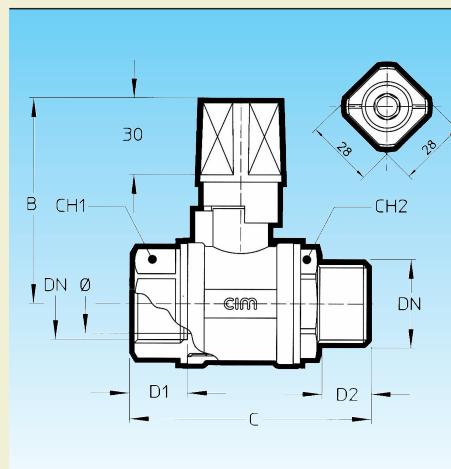
The CIM 406 ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid.



**cim 407**



**cim 408**

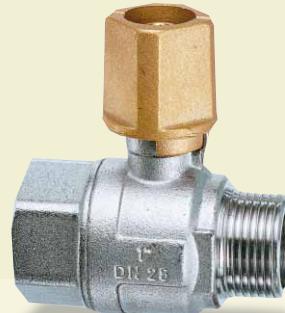


DN Ø mm.	1/4 10	3/8 10	1/2 15	3/4 20	1" 25	1 1/4" 32	1 1/2" 40	2" 50	2 1/2" 63	3" 73
Grms. cim 406	<b>275</b>	<b>280</b>	<b>430</b>	<b>700</b>	<b>915</b>	<b>1390</b>	<b>1790</b>	<b>3055</b>	<b>6510</b>	<b>9970</b>
Grms. cim 407	<b>285</b>	<b>295</b>	<b>435</b>	<b>720</b>	<b>900</b>	<b>1470</b>	<b>1850</b>	<b>2995</b>	-	-
Grms. cim 408	<b>290</b>	<b>300</b>	<b>425</b>	<b>740</b>	<b>940</b>	<b>1525</b>	<b>1925</b>	<b>3085</b>	-	-
B	59	59	63	81	84	94	101	107	127	138
C cim 406	<b>47</b>	<b>50</b>	<b>64</b>	<b>74</b>	<b>88</b>	<b>101</b>	<b>105</b>	<b>130</b>	<b>158</b>	<b>183</b>
C cim 407	56	57	72	85	96	112	119	144	-	-
C cim 408	64	64	80	96	105	123	133	158	-	-
D1 cim 406-407	13	14	17	19	22	24	23	29	31	35
D2 cim 407-408	13	13	16	18	21	24	25	28	-	-
CH1 cim 406-407	19	22	27	32	41	49	55	70	86	100
CH2 cim 407-408	22	22	24	32	41	46	57	65	-	-

SERIE  
TYPES  
**T12**



**cim 406/12**



**cim 407/12**



**cim 408/12**

DN Ø mm.	1/2 15	3/4 20	1" 25	1 1/4" 32	1 1/2" 40	2" 50	2 1/2" 63	3" 76
Grms. cim 406/12	<b>320</b>	<b>445</b>	<b>680</b>	<b>1000</b>	<b>1405</b>	<b>2100</b>	<b>4175</b>	<b>6130</b>
Grms. cim 407/12	<b>310</b>	<b>430</b>	<b>635</b>	<b>950</b>	<b>1290</b>	<b>1980</b>	-	-
Grms. cim 408/12	<b>320</b>	<b>435</b>	<b>625</b>	<b>1000</b>	<b>1255</b>	<b>1950</b>	-	-
B	62	67	70	88	100	105	127	138
C cim 406/12	61	68	82	92	107	125	151	171
C cim 407/12	60	69	80	92	106	124	-	-
C cim 408/12	69	77	87	104	116	139	-	-
D1 cim 406/12-407/12	17	19	21	23	23	27	27	28
D2 cim 407/12-408/12	16	18	19	22	23	26	-	-
D1 cim 408/12	17	18	21	25	26	30	-	-
CH1 cim 406/12-407/12	25	31	40	49	55	69	86	100
CH2 cim 407/12-408/12	24	32	40	47	55	69	-	-
CH1 cim 408/12	24	27	36	47	50	65	-	-

SERIE  
TYPES  
**T14**



**cim 406/14**



**cim 407/14**



**cim 408/14**

DN Ø mm.	1/2 15	3/4 20	1" 25	1 1/4" 32	1 1/2" 40	2" 50	2 1/2" 60	3" 76
Grms. cim 406/14	<b>300</b>	<b>420</b>	<b>570</b>	<b>870</b>	<b>1210</b>	<b>1705</b>	<b>3035</b>	<b>4190</b>
Grms. cim 407/14	<b>300</b>	<b>420</b>	<b>580</b>	<b>885</b>	<b>1215</b>	<b>1805</b>	-	-
Grms. cim 408/14	<b>320</b>	<b>435</b>	<b>625</b>	<b>1000</b>	<b>1255</b>	<b>1950</b>	-	-
B	62	66	70	88	100	105	127	138
C cim 406/14	52	57	68	81	96	112	133	150
C cim 407/14	56	63	73	87	101	118	-	-
C cim 408/14	69	77	87	104	116	139	-	-
D1 cim 406/14-407/14	13	13	14	17	18	20	23	25
D2 cim 407/14-408/14	16	18	19	23	23	26	-	-
D1 cim 408/14	17	18	21	25	26	30	-	-
CH1 cim 406/14-407/14	25	31	38	47	54	66	82	96
CH2 cim 407/14-408/14	24	32	40	47	55	69	-	-
CH1 cim 408/14	24	27	36	47	50	65	-	-

# **VALVOLA A SFERA CON CAPPUCCIO DI SICUREZZA CON COMANDO A CHIAVE**

## **BALL VALVE WITH LOCKABLE SAFETY CAP**

### **ROBINET A BOISSEAU SPHERIQUE AVEC CAPUCHON DE SECURITE ET COMMANDE A CLE**

#### **IMPIEGHI:**

Le valvole a sfera serie CIM "B" sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate negli impianti igienico-sanitari, di riscaldamento, nelle reti di distribuzione idriche e tubazioni ad aria compressa.

#### **VANTAGGI:**

Sono consigliate per le loro caratteristiche di sicurezza su tutti i tipi d'impianto dov'è richiesta o è necessaria l'assoluta inviolabilità. È possibile installare il cappuccio di sicurezza e morosità anche su valvole CIM serie T10, T12, T14 già installate, grazie alla sua intercambiabilità con gli altri organi di manovra. Possibilità di 50 serie diverse di combinazioni. A richiesta può essere fornita una chiave passe-partout.



**cim B12**

PATENT PENDING

#### **SERVICE RECOMMENDATIONS:**

The CIM "B" range of ball valves is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: sanitary systems, heating plants, waterworks and pneumatic networks.

#### **ADVANTAGES:**

The increased security offered by the CIM "B" range is ideal for use where tampering with the open/close mechanism of the valve must be avoided and to which access will be restricted to authorised users. The safety cap is specifically designed to be interchangeable with the handle mechanism on existing valves (CIM 10, 12 and 14 types) and thus can be used as a retro-fit option once the valve has been installed. There are 50 different lock configurations and a master key is available upon request.

#### **UTILISATIONS:**

Les robinets à boisseau sphérique CIM "B" sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations de l'eau sanitaire, du chauffage, d'air comprimé et réseaux de distribution eau.

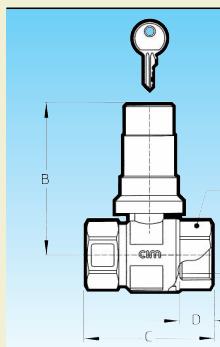
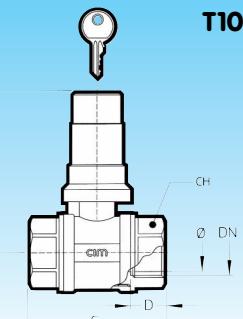
#### **AVANTAGES:**

Grâce à leur caractéristiques de sécurité ils sont recommandés pour toute installation où l'absolue inviolabilité est demandée ou nécessaire. Le capuchon de sécurité peut être utilisé aussi sur les robinets série CIM T10, T12 et T14 déjà installés. Celui-ci est parfaitement interchangeable avec les autres systèmes de manœuvre. 50 différentes séries. Passe-partout disponible sur demande.



**cim B10**

DN	1/2	3/4	1"		T10
Ø mm.	15	20	25		
Grms.	660	910	1130		
B	95	105	110		
C	64	74	88		
D	17	19	22		
CH	27	32	41		



**T12**

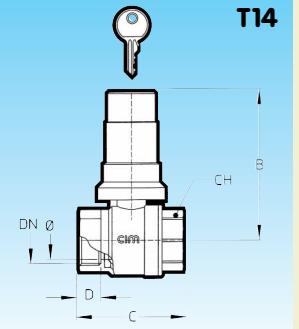
DN	1/2	3/4	1"	1 1/4"
Ø mm.	15	20	25	32
Grms.	550	675	910	1215
B	95	100	105	110
C	61	68	82	92
D	17	19	21	23
CH	25	31	40	49

**cim B12**



**cim B14**

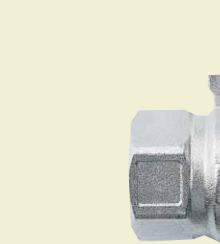
DN	1/2	3/4	1"	1 1/4"	T14
Ø mm.	15	20	25	32	
Grms.	530	650	800	1090	
B	95	110	105	110	
C	52	57	68	81	
D	13	13	14	17	
CH	25	31	38	47	



**cim B16**



**cim B18**



**cim B20**



**cim B22**



**cim B24**



# VALVOLA A SFERA A DUE E TRE VIE CON ATTUATORE ELETTRICO

## ELECTRO-MOTOR ACTUATED BALL VALVES TWO AND THREE WAY

### ROBINET A BOISSEAU SPHERIQUE A DEUX ET TROIS VOIES AVEC ACTIONNEUR ELECTRIQUE

#### IMPIEGHI:

Le valvole a sfera a due e tre vie con attuatore elettrico sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate nei più svariati settori dell'impiantistica. Particolamente indicate come valvole di zona per la regolazione e contabilizzazione di impianti di riscaldamento singoli o a zone, impianti con utilizzazione di energie alternative, impianti con fluidi caldi o freddi e impianti di automazione in genere.

#### FUNZIONAMENTO E INSTALLAZIONE:

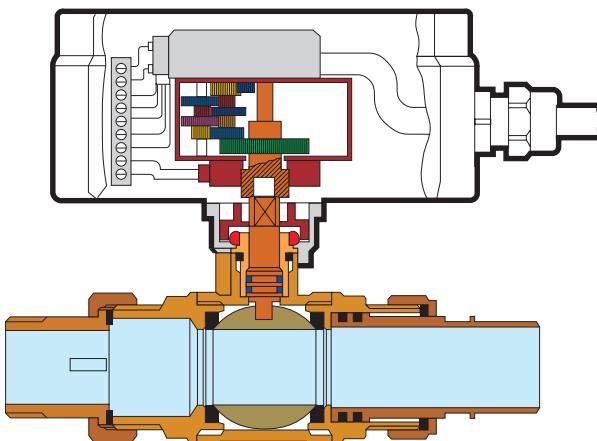
La valvola di zona a sfera comandata da un termostato ambiente si apre con una rotazione di 90° della sfera, consentendo una migliore regolazione della temperatura ambiente voluta; programmata dal termostato. Abbinando un contatore si ottiene la contabilizzazione dei costi di riscaldamento in base al reale utilizzo. Il circuito stampato dell'attuatore elettrico dà il consenso di partenza e d'arresto della pompa, tale funzione avviene sempre e solamente con valvola aperta, per evitare sforzi eccessivi. La valvola collegata ad un termostato, termostato differenziale o timer, funziona come un meccanismo di controllo che sostituisce, in molti casi, la valvola di regolazione. Le valvole di zona a sfera sono indispensabili nelle installazioni che usano fonti di energia alternative e pompe di calore.

#### SERVICE RECOMMENDATIONS:

The electro-motor actuated ball valve, two or three way is manufactured in accordance with EN 29000 - ISO 9000 and offers numerous and varied applications in pipeline systems such as: energy supply, sanitary, cooling and heating installations, chemical-processing industry, solar energy plants, swimming pool engineering, irrigation systems etc.

#### OPERATION AND INSTALLATION:

The zonal ball valve can be operated by a thermostat; that opens with 90° rotation of the ball. Thereby, enabling a precise regulation to the desired room temperature; programmed to the thermostat. Exact, heating costs to the consumers; is readily obtainable by taking a reading from an hour-meter. The printed circuit of the electrical actuator can be set to the start and the finish of the pump. This always occurs at "open" in order to avoid excessive force. Used with a thermostat, differential thermostat or timer, the valve functions as a control mechanism replacing; in many instances; the regulating valve. The zonal ball valve is indispensable in installations using alternative power sources - heat pumps.

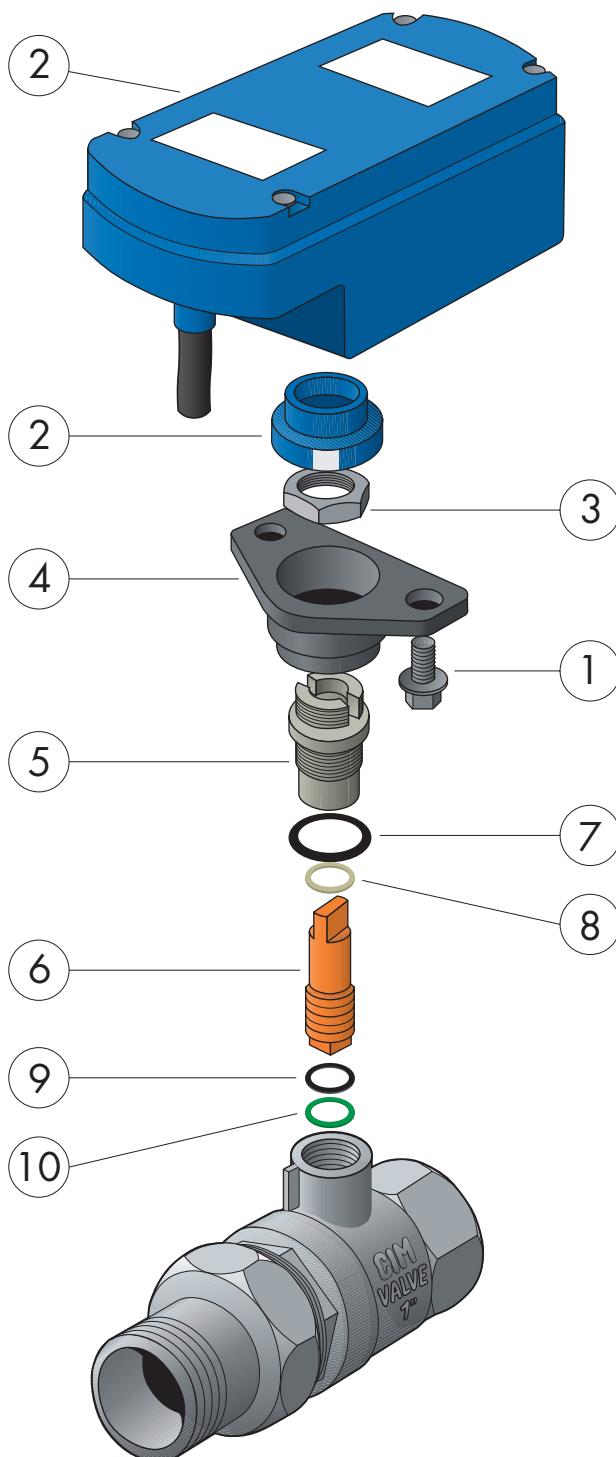


#### UTILISATION:

Les robinets à boisseau sphérique à deux et trois voies avec actionneur électrique sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus différents. Particulièrement indiqués comme robinets de zone pour la régulation et la comptabilisation des installations de chauffage particulière et à zones, installations pour l'utilisation d'énergies alternatives, installations avec fluides chauds ou froids et toutes installations d'automatisation en général.

#### FONCTIONNEMENT ET INSTALLATION:

Le robinet de zone à boisseau sphérique commandés par un thermostat d'ambiance s'ouvre avec une rotation de la sphère de 90°, permettant une régulation meilleure de la température ambiante désirée; il est suffisant de la programmer sur le thermostat. Si l'on incorpore un compteur d'heures on peut obtenir la comptabilisation des frais de chauffage sur la base de l'utilisation réelle. Le circuit imprimé de l'actionneur électrique donne l'impulsion du départ ou d'arrêt à la pompe, qui se produit toujours et seulement à robinet ouvert, pour éviter tout effort excessif. Le robinet raccordé à un thermostat, un thermostat différentiel ou bien un timer, fonctionne comme un mécanisme de contrôle qui remplace, très souvent, le robinet de réglage. Les robinets de zone à boisseau sphérique sont indispensables dans les installations qui utilisent des sources d'énergie alternatives et des pompes à chaleur.



## CARATTERISTICHE TECNICHE DI COLLEGAMENTO TRA VALVOLA A SFERA E MOTORIDUTTORE

Il motoriduttore è collegato alla valvola sfera mediante un dado esagonale di bloccaggio ③.

Il dado esagonale di bloccaggio è a protezione e assicura l'anti-svitamento della capsula premistoppa della valvola a sfera.

Questo sistema permette la manutenzione, con la possibilità di sostituzione o d'ingrassaggio degli O'RINGS, assicurando la massima garanzia, funzionalità e sicurezza della valvola.

Le operazioni necessarie per la manutenzione sono semplici in esecuzione come segue:

- A** - Svitare i dadi 6 MA ①.
- B** - Togliere la scatola motore e l'indicatore di posizione ②.
- C** - Svitare il dado esagonale di bloccaggio ch 21 ③.
- D** - Rimuovere il supporto scatola motore ④.
- E** - Svitare la capsula premistoppa ⑤.
- F** - Sfilare l'asta di manovra ⑥.
- G** - Manutenzione O'RINGS ⑦ ⑧ ⑨ ⑩.

L'indicatore in posizione rosso indica valvola aperta, in posizione blu indica valvola chiusa.

La forma ed il disegno delle guarnizioni della sfera in PTFE consentono una manovra morbida con una bassissima coppia. Assicurando una rotazione perfetta e una tenuta sicura, con una garanzia illimitata di funzionamento del motore, per il minimo sforzo cui è sottoposto.

## TECHNICAL FEATURES FOR CONNECTING THE BALL VALVE AND GEARED MOTOR

The geared motor is connected to the ball valve by an hexagonal locking nut ③.

The hexagonal locking nut prevents the unscrewing of the gland screw, and the possibility of lubricating the O'RINGS, ensures maximum functionality and safety of the valve.

Maintenance is easy and should be carried out as follows:

- A** - Unscrew the nut 6 MA ①.
- B** - Remove the housing and the position indicator ②.
- C** - Unscrew the hexagonal locking nut ch 21 ③.
- D** - Remove the housing support ④.
- E** - Unscrew the gland screw ⑤.
- F** - Extract the stem ⑥.
- G** - Maintenance of the O'RINGS ⑦ ⑧ ⑨ ⑩.

At open valve the indicator is in the red position, while at closed it is in the blue one.

Shape and construction of the ball gaskets, made of PTFE, allow a smooth manouvre with a very low torque.

They also ensure a precise rotation and tightness, with an unlimited warranty of the motor operation, due to the minimum stress to which it is submitted.

## CARACTERISTIQUES TECHNIQUES DE LA CONNEXION ENTRE LE ROBINET A BOISSEAU SPHERIQUE ET LE MOTO-REDUCTEUR

Le moto-réducteur est raccordé au robinet à boisseau sphérique par l'écrou hexagonal de blocage ③.

L'écrou hexagonal de blocage est à protection et assure l'anti-dévissement de la capsule presse-étoupe du robinet à boisseau sphérique.

Ce système permet l'entretien, avec la possibilité de remplacer ou graisser les O'rings, tout en assurant toujours la garantie, le fonctionnement et la sûreté maximales du robinet à boisseau sphérique.

Les opérations nécessaires pour l'entretien, très simples, sont les suivantes:

- A** - Dévisser les écrous 6 MA ①.

- B** - Enlever le carter du moteur et l'indicateur de position ②.

- C** - Dévisser l'écrou hexagonal de blocage ch 21 ③.

- D** - Déplacer le support du carter du moteur ④.

- E** - Dévisser la capsule presse-étoupe ⑤.

- F** - Enlever la tige de manœuvre ⑥.

- G** - Entretien des O'rings ⑦ ⑧ ⑨ ⑩.

L'indicateur en position rouge indique robinet ouvert, en position bleu, indique robinet fermé.

La forme et le dessin des joints en PTFE de la sphère permettent une manœuvre douce avec un couple très petit. Ils assurent une rotation parfaite et une étanchéité sûre, avec une garantie illimitée de fonctionnement du moteur, car il est l'objet d'un effort minimum.

## CARATTERISTICHE TECNICHE DELL'ATTUATORE ELETTRICO:

**Motore:** servocomando a motoriduttore elettrico tipo EMV 110.  
**Tensione d'alimentazione:** 230 V. 50 Hz.  
**Assorbimento elettrico:**  
 5 W serie Cim 700;  
 7,5 W serie Cim 600 RE.  
**Angolo di rotazione:** 2 vie 90°;  
 3 vie L 180°.  
**Tempo di rotazione:** chiusura apertura della valvola 2 vie 30 sec.;  
 3 vie L 240 sec.  
**Grado di protezione motore:** classe II conforme a EN 60335/1.  
**Grado di protezione attuatore:**  
 IP 55 serie Cim 700;  
 IP 54 serie Cim 600 RE.  
**Temperatura ambiente di funzionamento:** minima -10°C, max +55°C.  
**Coppia motrice:** spunto max.:  
 10 Nm serie Cim 700;  
 8 Nm serie Cim 600 RE.

## MAIN FEATURES OF THE ELECTRICAL ACTUATOR:

**Motor:** EMV 110 TYPE, servo-control with geared motor.  
**Voltage:** 230 V. 50 Hz.  
**Electrical input:**  
 5 W types Cim 700;  
 7,5 W types Cim 600 RE.  
**Rotation angle:** 2 way 90°;  
 3 way L type 180°.  
**Opening/closing time:**  
 2 way 30 sec.;  
 3 way L type 240 sec.  
**Protection degree of the motor:** class II conforms to a EN 60335/1.  
**Protection degree of the actuator:**  
 IP 55 types Cim 700;  
 IP 54 types Cim 600 RE.  
**Operating room temperature:**  
 -10°C min., +55°C max.  
**Torque:** take-off max:  
 10 Nm serie Cim 700;  
 8 Nm serie Cim 600 RE.

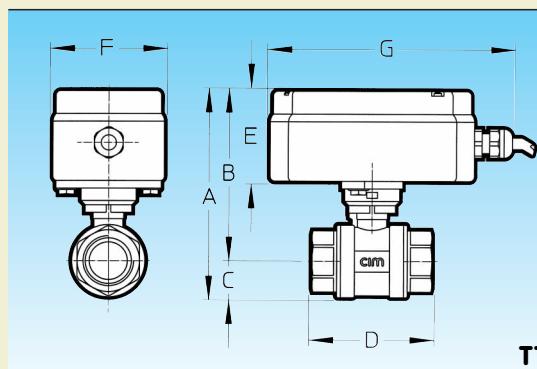
## CARACTERISTIQUES TECHNIQUES DE L'ACTIONNEUR ELECTRIQUE:

**Moteur:** servo-commandé par réducteur à moteur électrique type EMV 110.  
**Tension d'alimentation:** 230 V. 50 Hz.  
**Consommation électrique:**  
 5 W série Cim 700;  
 7,5 W série Cim 600 RE.  
**Angle de rotation:** 2 voies 90°;  
 3 voies L 180°.  
**Temps de rotation:**  
 fermeture-ouverture du robinet  
 2 voies 30 sec.;  
 3 voies L 240 sec.  
**Degré de protection du moteur:** classe II conforme à EN 60335/1.  
**Degré de protection de l'actionneur:**  
 IP 55 série Cim 700;  
 IP 54 série Cim 600 RE.  
**Température ambiante de service:**  
 minimum -10°C, max. +55°C.  
**Couple de manœuvre:** initial max.:  
 10 Nm série Cim 700;  
 8 Nm série Cim 600 RE.

# CIMFIRST



cim 702 - 702 RE

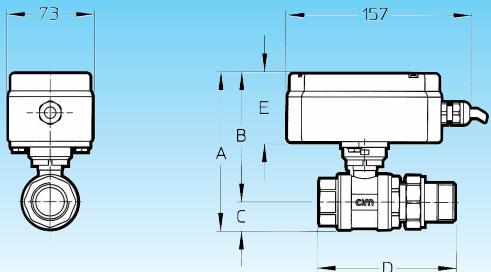


Cim 702	Cim 702/RE	Ø mm.	A	B	C	D	E	F	G	ΔP
1/2"	1/2"	15	120,5	103	17,5	64	59,5	73	157	16
3/4"	3/4"	20	134	112	22	74	59,5	73	157	16
1"	1"	25	141	115,5	25,5	88	59,5	73	157	16
1 1/4"	-	32	204	173	31	101	95	73	157	10
1 1/2"	-	40	215,5	179	36,5	105	95	73	157	10
2"	-	50	230	185,5	44,5	130	95	73	157	10

ΔP Pressione differenziale massima di funzionamento. – N.B.: Serie Cim 702 nelle misure 1 1/4" - 1 1/2" - 2", possibilità di manovra manuale.

ΔP Max. differential exercise pressure. – N.B.: Types Cim 702 the sizes 1 1/4" - 1 1/2" and 2" can be manually operated.

ΔP Pression différentielle max de fonctionnement. – N.B.: Serie Cim 702 dans les mesures 1 1/4" - 1 1/2" - 2", possibilité de manœuvre manuelle.



**T10**

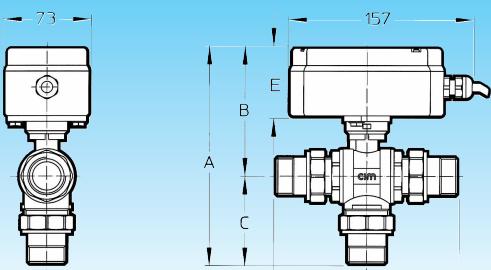
TIPO / TYPE		DIMENSIONI D'INGOMBRO / OVERALL DIMENSIONS DIMENSIONS D'ENCOMBREMENT (mm.)					ΔP
DN	Ø mm.	A	B	C	D	E	bar
<b>3/4</b>	20	134	112	22	110	59,5	16
<b>1"</b>	25	141	115,5	25,5	126,5	59,5	16



**cim 703 - 703 RE**



**cim 700 - 700 RE**



**T10**

TIPO / TYPE		DIMENSIONI D'INGOMBRO / OVERALL DIMENSIONS DIMENSIONS D'ENCOMBREMENT (mm.)					ΔP
DN	Ø mm.	A	B	C	D	E	bar
<b>3/4</b>	20	181	112	69	145	59,5	16
<b>1"</b>	25	196,5	115,5	81	165	59,5	16

TIPO / TYPE		DIMENSIONI D'INGOMBRO / OVERALL DIMENSIONS DIMENSIONS D'ENCOMBREMENT (mm.)					ΔP
DN	Ø mm.	A	B	C	D	E	bar
<b>3/4</b>	20	134	112	22	145	59,5	16
<b>1"</b>	25	141	115,5	25,5	165	59,5	16



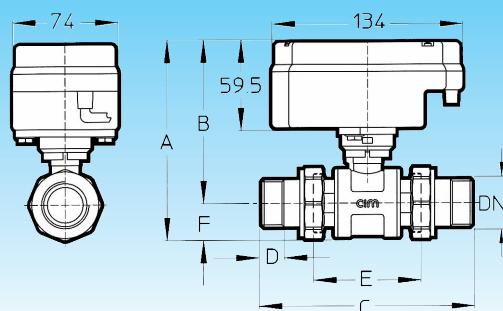
**cim 708 - 708 RE**



**cim 710 - 710 RE**

TIPO / TYPE		DIMENSIONI D'INGOMBRO / OVERALL DIMENSIONS DIMENSIONS D'ENCOMBREMENT (mm.)					ΔP
DN	Ø mm.	A	B	C	D	E	bar
<b>3/4</b>	20	173	112	39	74	59,5	16
<b>1"</b>	25	161,5	115,5	46	88	59,5	16

# CIMSTAR



T14

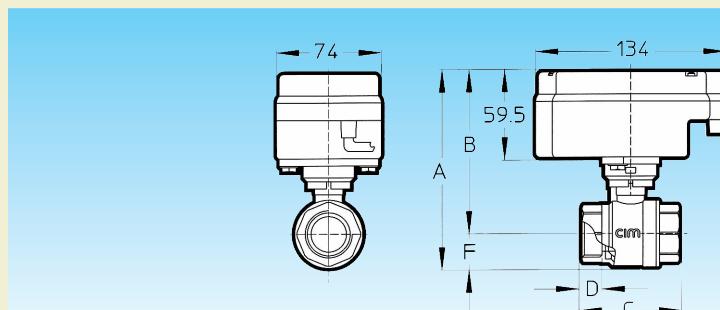
TIPO / TYPE		DIMENSIONI D'INGOMBRO / OVERALL DIMENSIONS DIMENSIONS D'ENCOMBREMENT (mm.)						ΔP
DN	Ø mm.	A	B	C	D	E	F	bar
3/4"	20	127	107,5	126	13	57	19,5	16
1"	25	135	111,5	140,5	14	67	23,5	16
1 1/4"	32	148	119,5	158	14	81,5	28,5	16



cim 600 RE

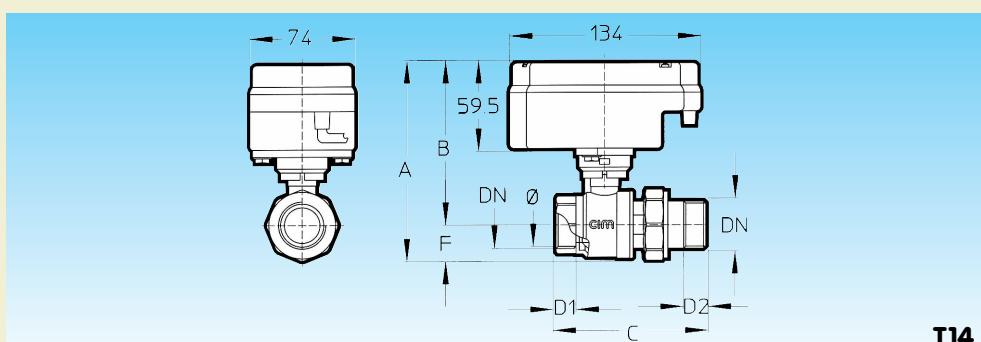


cim 602 RE



T14

TIPO / TYPE		DIMENSIONI D'INGOMBRO / OVERALL DIMENSIONS DIMENSIONS D'ENCOMBREMENT (mm.)						ΔP
DN	Ø mm.	A	B	C	D	E	F	bar
3/4"	20	127	107,5	57	12,5	19,5	16	
1"	25	135	111,5	68	14	23,5	16	
1 1/4"	32	148	119,5	81	17	28,5	16	



T14

TIPO / TYPE		DIMENSIONI D'INGOMBRO / OVERALL DIMENSIONS DIMENSIONS D'ENCOMBREMENT (mm.)						ΔP
DN	Ø mm.	A	B	C	D1	D2	F	bar
3/4"	20	127	107,5	90,5	12,5	13	19,5	16
1"	25	135	111,5	104	14	14	23,5	16
1 1/4"	32	148	119,5	119,5	17	14	28,5	16

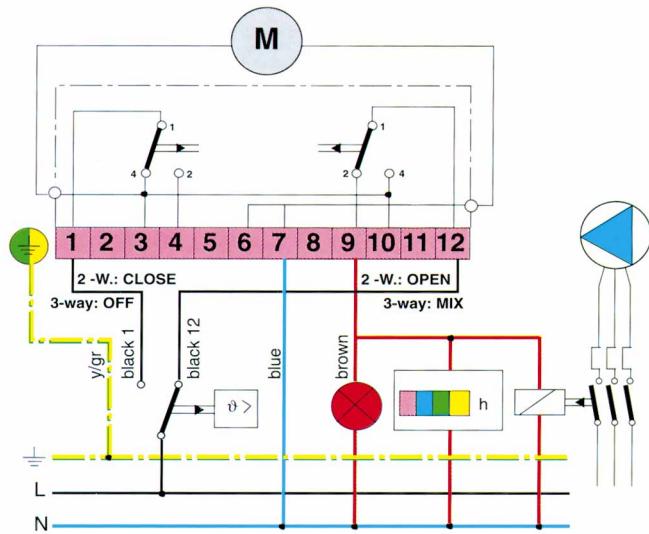


cim 603 RE

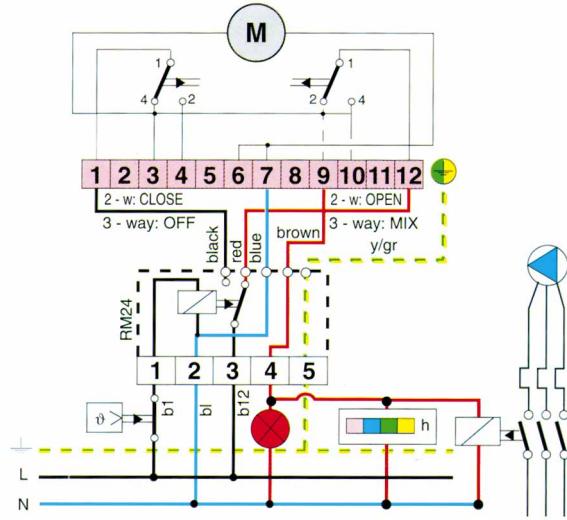
## SCHEMI ELETTRICI

Valvola a 2 vie – Two way valve – Robinet à deux voies: OPEN - CLOSE.

Senza relé – Without relay – Sans relais  
CIM 700 - 702 - 703



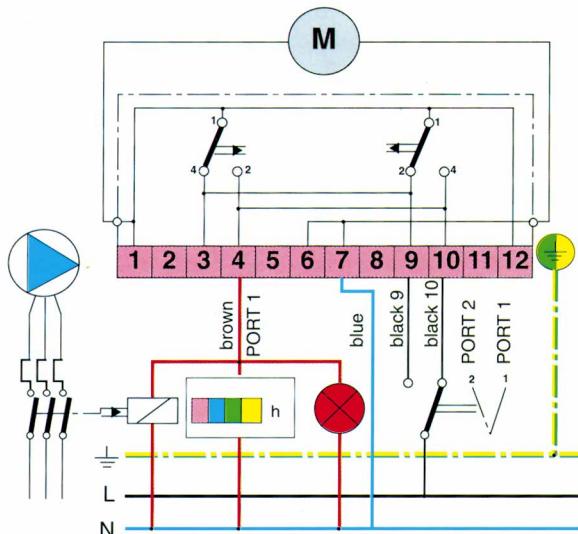
Con relé – With relay – Avec relais  
CIM 700/RE - 702/RE - 703/RE



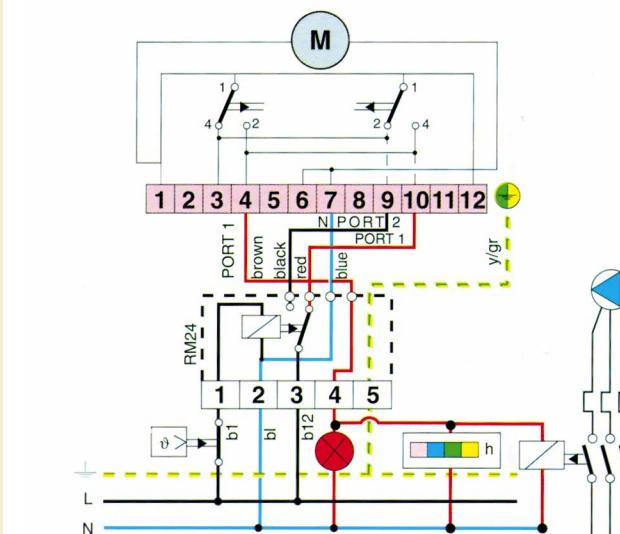
## WIRING DIAGRAM

Valvola a 3 vie a L – Three way valve L type – Robinet à trois voies L: PORT 1 - PORT 2.

Senza relé – Without relay – Sans relais  
CIM 708 - 710

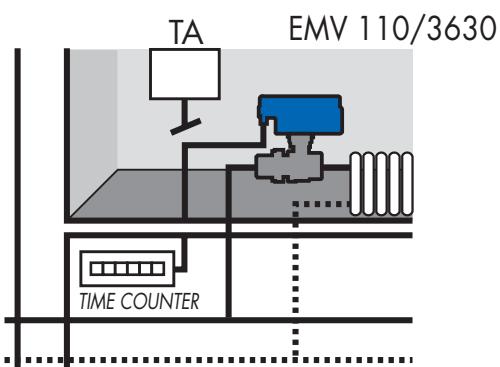


Con relé – With relay – Avec relais  
CIM 708/RE - 710/RE

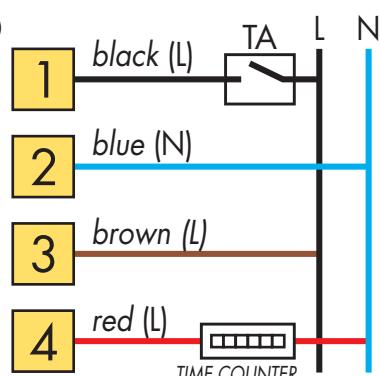


## SCHEMA ELECTRIQUE

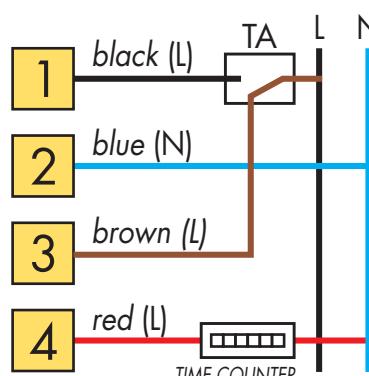
CIM 600/RE - 602/RE - 603/RE



Installazione tipica su un impianto  
Typical application  
Equipement typique sur un installation



con termostato a 2 contatti  
to thermostat with 2 contacts  
avec un thermostat à 2 contacts



con termostato a 3 contatti  
to thermostat with 3 contacts  
avec un thermostat à 3 contacts

**RUBINETTO D'EROGAZIONE A SFERA CON PORTAGOMMA**

**BALL BIB COCK WITH HOSE UNION**

**ROBINET D'ARROSAGE A BOISSEAU SPHERIQUE  
AVEC PORTE-CAOUTCHOUC**

**IMPIEGHI:**

I RUBISTAR sono fabbricati secondo le norme EN 29000 - ISO 9000 e possono essere utilizzati per impianti idraulici, applicazioni industriali ed agricole, generalmente con ogni fluido non corrosivo.

**VANTAGGI:**

Resistenza all'usura superiore a qualsiasi rubinetto tradizionale; tenuta perfetta in qualsiasi condizione d'esercizio; scorrimento diretto dei fluidi con perdite di carico ridotte al minimo; rapidità di manovra con 1/4 di giro.



**cim 34**

**SERVICE**

**RECOMMENDATIONS:**

The RUBISTAR are manufactured in accordance with EN 29000 - ISO 9000 and can be used for domestic plumbing, industrial applications, agricultural requirements, generally with every non aggressive fluid.

**ADVANTAGES:**

Exceptional wear resistance superior to the traditional bib cock; completely leak proof under any normal working condition. The angle through design offers little resistance to flow and reduces pressure drop to a minimum.



**cim 334**



**cim 34 PL**

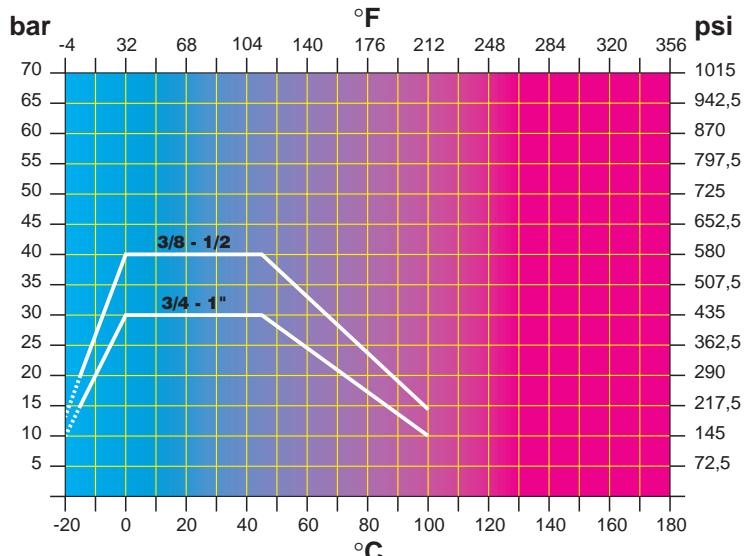
**UTILISATIONS:**

Les RUBISTAR sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les installations hydrauliques domestiques, de l'industrie, de l'agriculture, en général avec tout fluide non corrosif.

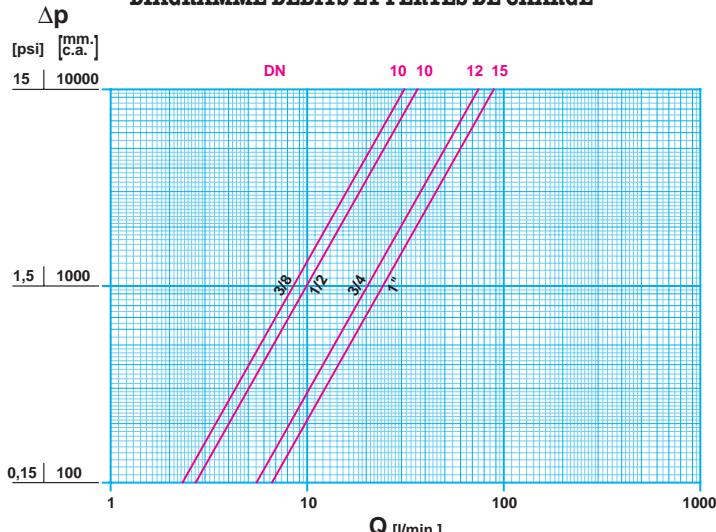
**AVANTAGES:**

Résistance à l'usure supérieure à tout robinet traditionnel; étanchéité parfaite dans toute condition de service. Passage direct avec la perte de charge réduite.

**DIAGRAMMA PRESSIONE / TEMPERATURA - PRESSURE / TEMPERATURE RATINGS**  
**DIAGRAMME DE PRESIONE / TEMPERATURE**



**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



**KV CM CS MT**

DN	3/8	1/2	3/4	1"
Ø mm.	10	15	20	25
KV	1,8	2	4,3	5,4
CM	1	3	5	5
CS	2	6	10	12
MT	10	10	24	24



EN 29000  
ISO 9000



**Pressione di esercizio:** limite di servizio da 40 bar a 30 bar.

**Temperatura di esercizio:** limite di servizio per fluidi da -10°C a 100°C.

**Pressioni di prova:** secondo ISO 5208 (1993).

**Filettatura:** STANDARD - maschio cilindrico a norme ISO 228/1°G. SU RICHIESTA NPT ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2 e nichelato. SFERA: in ottone diamantata e cromata. MANIGLIA: in lega di alluminio Al-Si 12 verniciata rosso RAL 3000. GUARNIZIONI: anelli conici in P.T.F.E.

**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 bar - ELEMENTO: acqua - TEMPERATURA: 15,5°C.

**CM :** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT :** momento torcente max. sull'asta in Nm.

**Maximum operating pressure:** working limit at 40 bar to 30 bar.

**Maximum operating temperature:** working limit for fluids at -10°C to 100°C.

**Test pressures:** according to ISO 5208 (1993).

**Threading:** STANDARD - male parallel threads to ISO 228/1°G. ON REQUEST NPT ANSI B1.20.1.

**Materials:** BODY: hot pressed brass CuZn40Pb2, nickel plated. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: hard duraluminium alloy Al-Si 12 painted red RAL 3000. GASKETS: conical Rings in P.T.F.E.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 bar - ELEMENT: water - TEMPERATURE: 15,5°C.

**CM :** working torque in Nm.

**CS :** starting torque in Nm.

**MT :** max. torque on the stem in Nm.

**Pression maximale d'utilisation:** limite de service de 40 bar à 30 bar.

**Température maximale d'utilisation:** limite de service pour fluides de -10°C à 100°C.

**Pressions d'essai:** selon les normes ISO 5208 (1993).

**Filetage:** STANDARD - male cylindrique selon les normes ISO 228/1°G. SUR DEMANDE NPT ANSI B1.20.1.

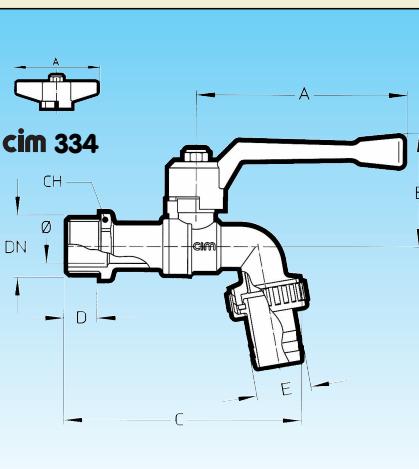
**Matériels:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2, nickelé. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: alliage duraluminium Al-Si 12, vernis rouge RAL 3000. JOINTS: bagues coniques en P.T.F.E.

**KV:** débit en m<sup>3</sup>/h avec un  $\Delta p$  de 1 bar - ELEMENT: eau - TEMPÉRATURE: 15,5°C.

**CM :** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT :** moment de torsion max. sur la tige en Nm.



DN	3/8	1/2	3/4	1"
Ø mm.	10	10	12	15
Grms.	255	265	355	590
A cim 34-34 PL	80	80	80	100
A cim 334	50	70	70	70
B	52	52	53	55
C	91	103	113	130
D	9	14	16	15
E	14	16	23	28
CH	21	23	29	36

# RUBISTAR

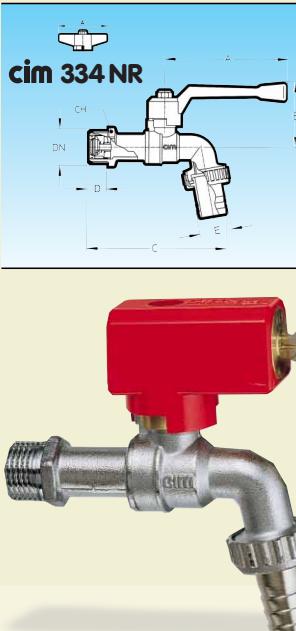
**CON VALVOLA DI NON RITORNO**

**WITH NON RETURN VALVE**

**AVEC CLAPET DE NON RETOUR**



**cim 34 NR**



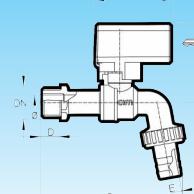
DN Ø mm.	1/2 10	3/4 12
Grms.	<b>265</b>	<b>355</b>
A cim 34 NR	80	80
A cim 334 NR	70	70
B	52	53
C	103	113
D	14	16
E	16	22
CH	23	29



**cim 34 SI**

PATENTED

DN Ø mm.	5/8 10	1/2 10	3/4 12	1" 15
Grms.	<b>440</b>	<b>440</b>	<b>520</b>	<b>770</b>
A	56	56	56	56
B	52	58	59	61
C	91	103	113	130
D	9	14	16	15
E	14	16	23	28
CH	21	23	29	36



# RUBISTAR

**CON MANIGLIA A SERRATURA**

**WITH LOCKABLE HANDLE**

**POIGNEE AVEC SERRURE**

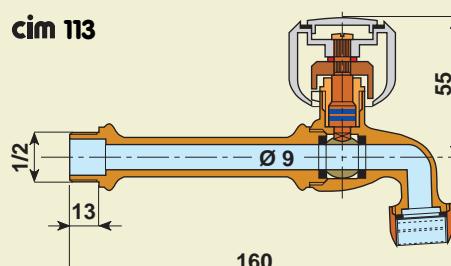
# RUBISTAR

**FINITURA CROMATA – CHROME PLATED FINISH – FINISSAGE CHROME**

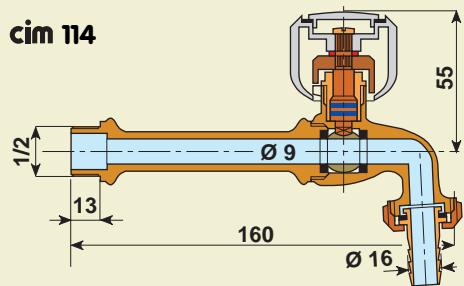
**cim 113**



**cim 113**



**cim 114**



**cim 114**



# IDRANTE A SFERA CON BOCCHETTONE PER INNAFFIAMENTO

## WATERING STANDING BALL VALVE WITH HOSE UNION

### ROBINET MARAICHER A BOISSEAU SPHERIQUE AVEC RACCORD



cim 99

#### IMPIEGHI:

Gli idranti a sfera CIM 99 possono essere utilizzati per: impianti idraulici, igienico-sanitari, idrici e applicazioni agricole.

**Pressione d'esercizio:** limite di servizio 21 bar.

**Temperatura d'esercizio:** limite di servizio -10°C a 100°C.

#### SERVICE RECOMMENDATIONS:

Watering standing ball valve CIM 99 can be used for: domestic and commercial plumbing, agricultural requirements and waterworks.

**Working pressure:** working limit 21 bar.

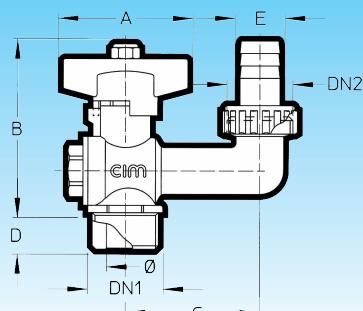
**Working temperature:** working limit for fluids at -10°C a 100°C.

#### UTILISATIONS:

Les robinets maraîchers à boisseau sphérique peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales de l'agriculture.

**Pression de service:** limite de service 21 bar.

**Température de service:** limite de service par fluides de -10°C à 100°C.

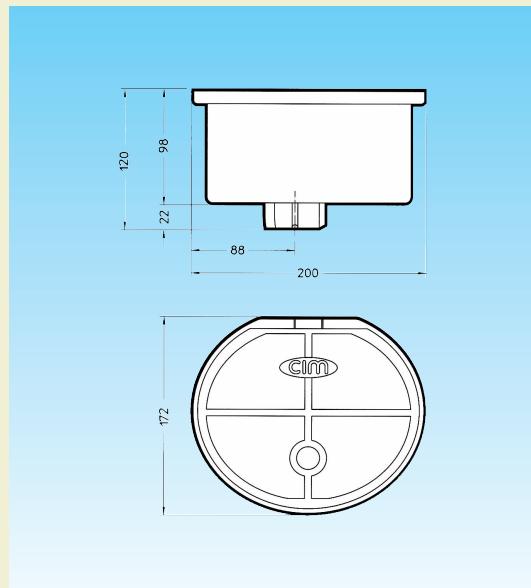
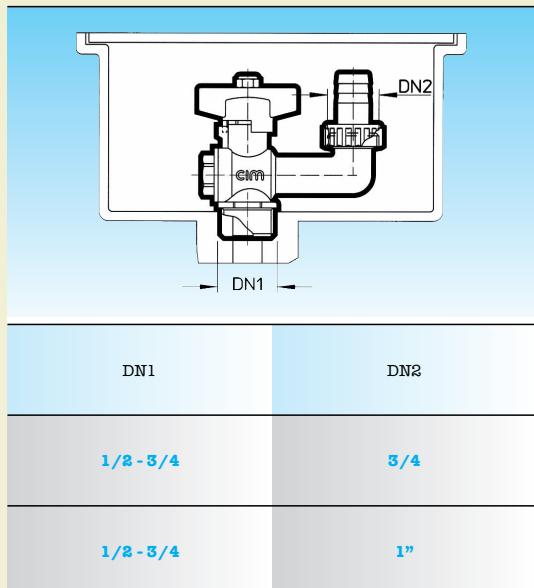


DN1	1/2	3/4	3/4	1"
DN2	3/4	3/4	1"	1 1/4"
Ø mm.	13	13	15	20
Grms.	360	365	420	830
A	50	50	50	85
B	69	69	74	86
C	54	54	54	80
D	15	15	15	28
E	16	16	22	28

## GARDEN BOX



cim 500



MINI BALL VALVE

ROBINET A BOISSEAU SPHERIQUE TYPE MINI

**IMPIEGHI:**

Le valvole a sfera CIM 012 sono fabbricate secondo le norme EN 29000 - ISO 9000 e possono essere utilizzate per: impianti idraulici domestici e commerciali, applicazioni industriali ed agricole, impianti di riscaldamento, idrici, igienico-sanitari, aria compressa, reti di distribuzione olii, benzine, vapore saturo, servizi di acqua calda, linee di condensa, petrolio e altri idrocarburi, generalmente con ogni fluido non corrosivo.



cim 012

**SERVICE RECOMMENDATIONS:**

The CIM 012 ball valve is manufactured in accordance with EN 29000 - ISO 9000 and can be used for: domestic and commercial plumbing, industrial applications, agricultural requirements and heating, sanitary, pneumatic systems, waterworks, oil pipelines, oil, gasoline networks, saturated steam or high temperature, hot water services, condensate lines and is suitable for petrol and other hydrocarbon services, generally with every non aggressive fluid.



cim 011



cim 014

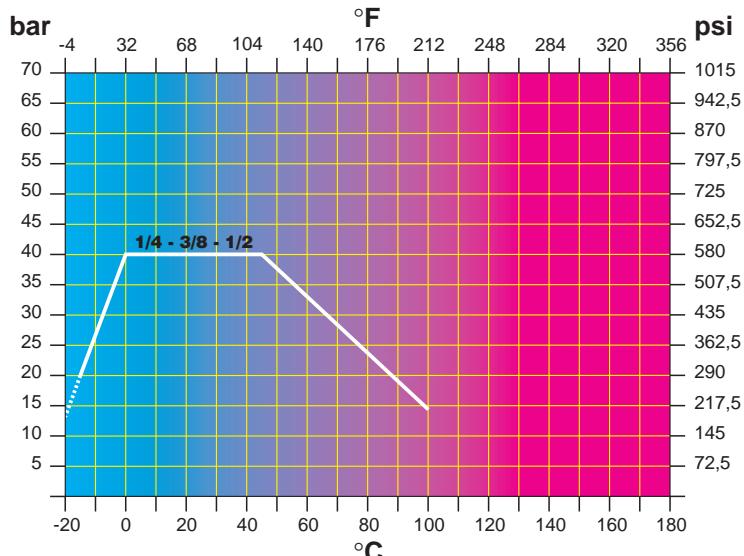


cim 013

**UTILISATIONS:**

Les robinets à boisseau sphérique CIM 012 sont fabriqués selon les normes EN 29000 - ISO 9000 et peuvent être utilisés dans les secteurs les plus variés: installations hydrauliques domestiques et commerciales, de l'industrie, de l'agriculture, du chauffage, de l'eau sanitaire, air comprimé, réseaux de distribution huiles, essence, vapeur d'eau, eau chaude, lignes de condensation, pétrole et autres combustibles, ainsi que tout fluide non corrosif.

**DIAGRAMMA PRESSIONE / TEMPERATURA - PRESSURE / TEMPERATURE RATINGS**  
**DIAGRAMME DESSURE / TEMPERATURE**



EN 29000  
ISO 9000



**Pressione di esercizio:** limite di servizio 40 bar.

**Temperatura di esercizio:** limite di servizio per fluidi da -15°C a 100°C.

**Pressioni di prova:** secondo ISO 5208 (1993).

**Filettatura:** STANDARD - cilindrica a norme ISO 228/1°G.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2 e nichelato. SFERA: in ottone diamantata e cromata. MANIGLIA: NYLON. GUARNIZIONI: in P.T.F.E.

**Sottovuoto:** le valvole sfera serie MINI possono essere usate per aspirazione a: 10<sup>-3</sup> Torr.

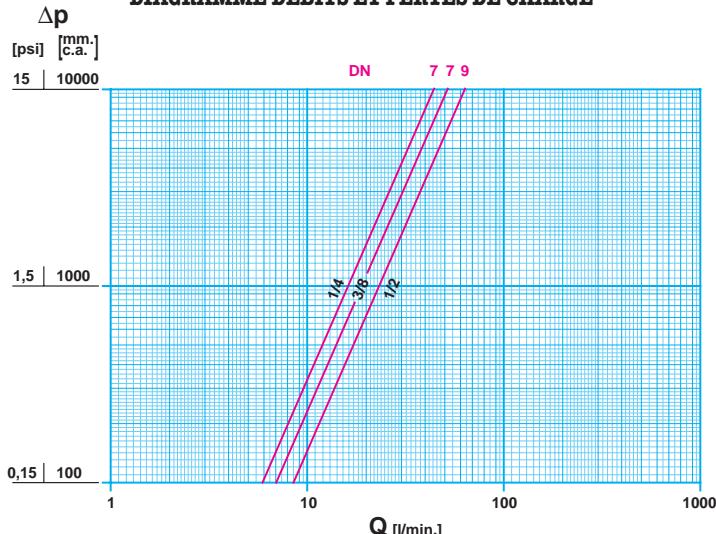
**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 bar - ELEMENTO: acqua - TEMPERATURA: 15,5°C.

**CM :** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT :** momento torcente max. sull'asta in Nm.

**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



**Maximum operating pressure:** working limit 64 bar.

**Maximum operating temperature:** working limit for fluids at -15°C to 100°C.

**Test pressures:** according to ISO 5208 (1993).

**Threading:** STANDARD - parallel threads to ISO 228/1°G.

**Materials:** BODY: hot pressed brass CuZn40Pb2, nickel plated. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: NYLON. GASKETS: P.T.F.E.

**Vacuum:** the MINI ball valves can be used for vacuum: 10<sup>-3</sup> Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 bar - ELEMENT: water - TEMPERATURE: 15,5°C.

**CM :** working torque in Nm.

**CS :** starting torque in Nm.

**MT :** max. torque on the stem in Nm.

**Pression maximale d'utilisation:** limite de service 40 bar.

**Température maximale d'utilisation:** limite de service pour fluides de -15°C à 100°C.

**Pressions d'essai:** selon les normes ISO 5208 (1993).

**Filetage:** STANDARD - cylindrique selon les normes ISO 228/1°G.

**Matériaux:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2, nickelé. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: NYLON. JOINTS: P.T.F.E.

**Sous vide:** les robinets MINI peuvent être utilisés pour aspiration à 10<sup>-3</sup> Torr.

**KV:** débit en m<sup>3</sup>/h avec un  $\Delta p$  de 1 bar - ELEMENT: eau - TEMPÉRATURE: 15,5°C.

**CM :** couple de manœuvre en Nm.

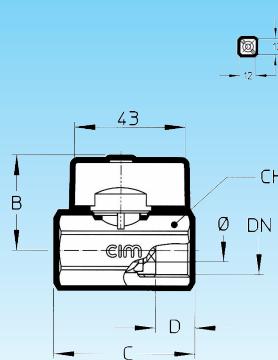
**CS :** premier couple de manœuvre en Nm.

**MT :** moment de torsion max. sur la tige en Nm.

**KV CM CS MT**

DN	1/4	3/8	1/2
Ø mm.	10	10	15
KV	2,6	3,2	4
CM	1	1	1,5
CS	1,5	1,5	2
MT	6	6	9

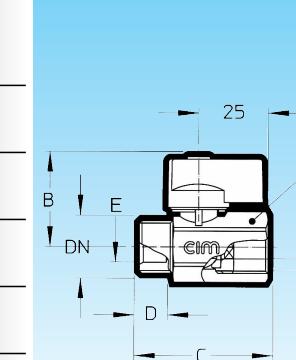
cim 013



DN 1/4 3/8 1/2

Ø mm.	7	7	9
Grms.	120	100	150
B	34	34	36
C	44,5	45	51
D	12,5	12,5	13
CH	21	21	25

cim 014



DN 1/4 3/8 1/2

Ø mm.	7	7	9
Grms.	100	100	140
B	34	34	36
C	44	45	50
D	12	13,5	13
E	8	10	12
CH	21	21	25

**cim 015**

**cim 016**

DN	1/4	3/8	1/2
Ø mm.	7	7	9
Grms.	110	120	180
B	34	34	36
C	56	57	63
D1	12	13,5	13
D2	11	12	12,5
E	8	10	12
CH	21	21	25

**cim 016****cim 017**

**cim 018**

DN	1/4	3/8	1/2	1/2
Ø T.R. mm.	8	10	12	15
Ø mm.	7	7	9	9
Grms.	135	155	240	215
B	34	34	36	36
C	73	73	80	80
D	19	19	19	19
CH	15	20	22	24

**cim 018****cim 019**

**cim 020**

DN	1/4	3/8	1/2	1/2
Ø T.R. mm.	8	10	12	15
Ø mm.	7	7	9	9
Grms.	110	115	170	160
B	34	34	36	36
C	54	54	59	59
D1	19	19	19	19
D2	12,5	12,5	13	13
CH	15	20	22	24

**cim 020****cim 021**

**cim 022**

DN	1/4	3/8	1/2	1/2
Ø T.R. mm.	8	10	12	15
Ø mm.	7	7	9	9
Grms.	125	135	210	205
B	34	34	36	36
C	64	65	72	72
D1	19	19	19	19
D2	11	12	12,5	12,5
CH	15	20	22	24

**cim 022**

## RUBINETTO A SFERA PER TUBO PLASTICO

### BALL VALVE FOR PLASTIC PIPES

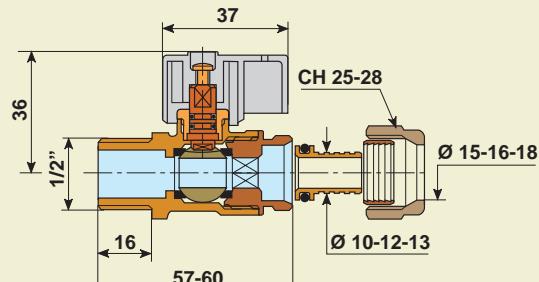
### ROBINET BOISSEAU SPHERIQUE POUR TUYAUX EN PLASTIQUE



cim 271



cim 272



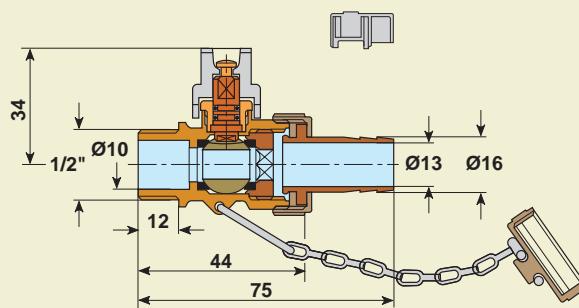
## RUBINETTO SCARICO CALDAIA A SFERA

### DRAIN BALL VALVE FOR BOILERS

### ROBINET DE VIDANGE POUR CHAUDIERE



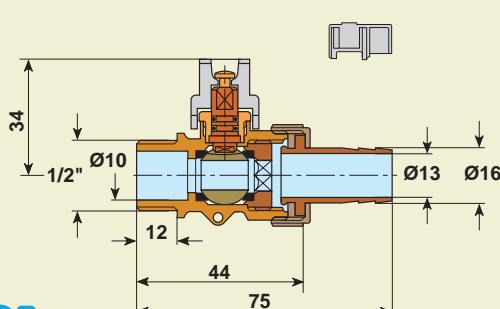
cim 190



cim 193



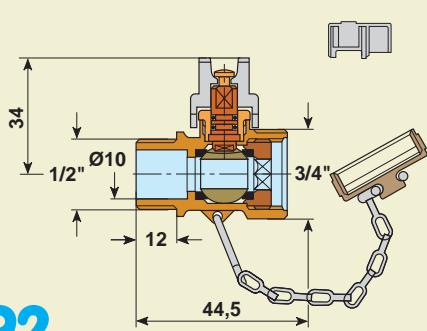
cim 191



cim 194



cim 192

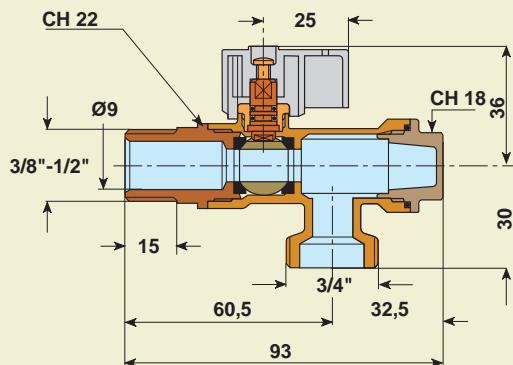
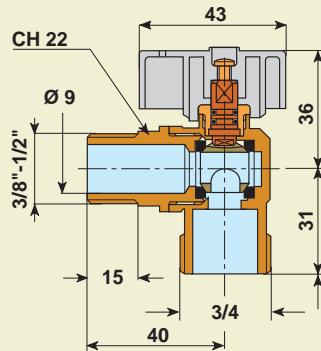


cim 195

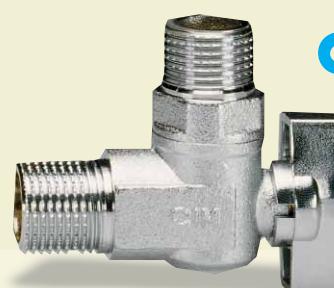




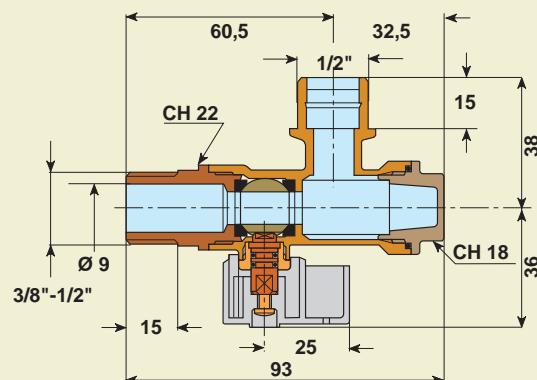
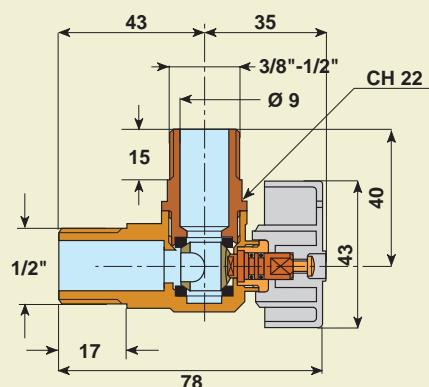
**cim 39**



**cim 39F**



**cim 45**

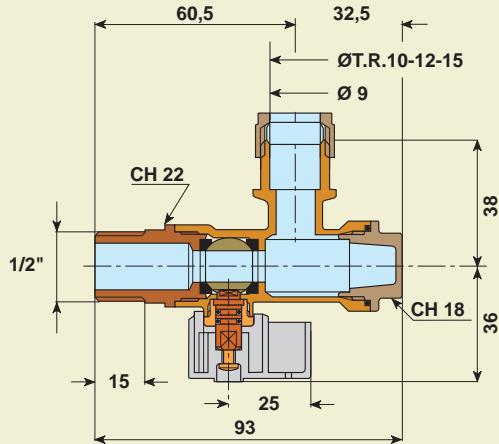
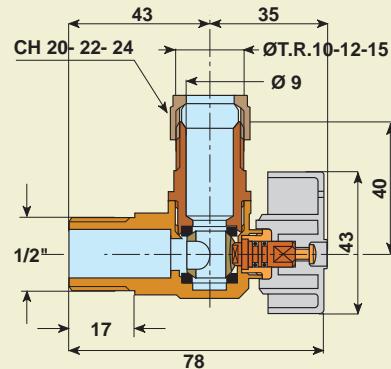


**cim 45F**





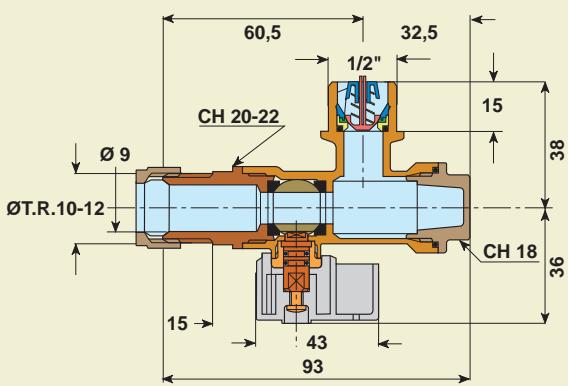
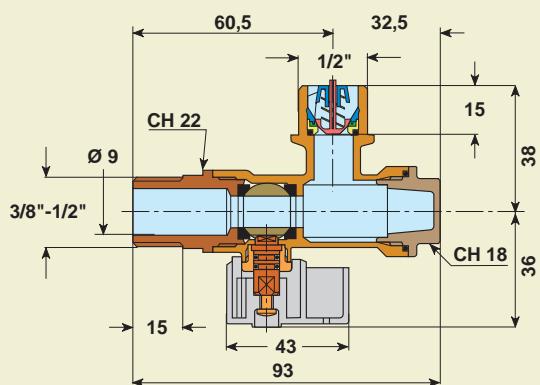
cim 46



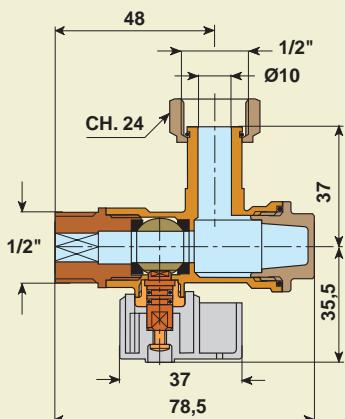
cim 46F



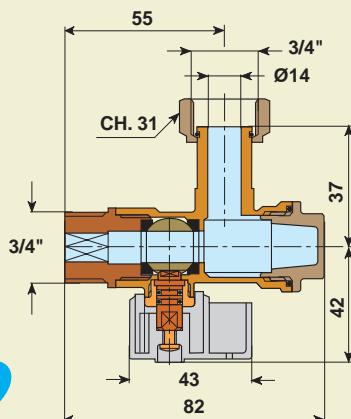
cim 48 NR



cim 49 NR



cim 49



# **VALVOLA A SFERA PER RADIATORE CON REGOLAZIONE BREVETTO N° 0375826**

# **RADIATOR BALL VALVE**

**PATENT N° 0375826**

# **ROBINET A BOISSEAU SPHERIQUE POUR RADIATEUR AVEC REGLAGE**

**BREVET N° 0375826**

## **IMPIEGHI:**

Le valvole a sfera per radiatore CIM sono fabbricate secondo le norme EN 29000 - ISO 9000 e sono progettate per garantire un servizio efficiente nelle installazioni di acqua calda o vapore fino a 150°C. Le valvole sono a passaggio totale ed hanno la possibilità di regolare il flusso dell'acqua con un'apertura totale del 100% o ridotta del 50%. Le operazioni di apertura, chiusura e regolazione sono consentite da 1/4 di giro della maniglia.

### **PERDITE DI PRESSIONE Valori KV**



cim 91

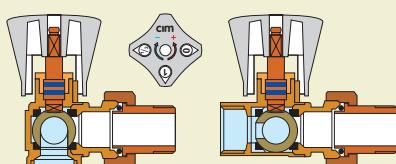
## **UTILISATIONS:**

Les robinets à boisseau sphérique pour radiateur sont fabriqués selon les normes EN 29000 - ISO 9000. Etudiés pour garantir un service efficace dans les installations d'eau chaude ou vapeur jusqu'à 150°C, ils sont à passage intégral et offrent la possibilité de régler l'écoulement de l'eau pour une ouverture totale de 100% ou bien réduite de 50%. Les manoeuvres d'ouverture, fermeture et réglage sont assurées par 1/4 de tour de la poignée.

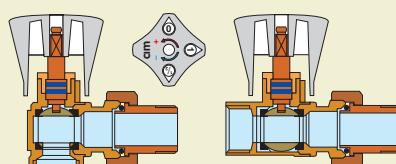
#### **PERTES DE PRESSION Valeurs KV**



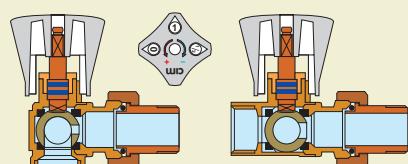
cim 92



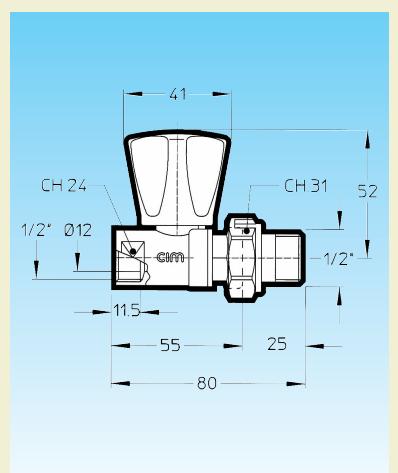
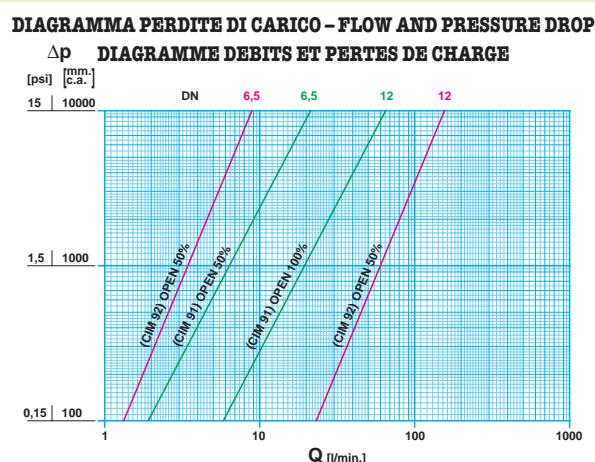
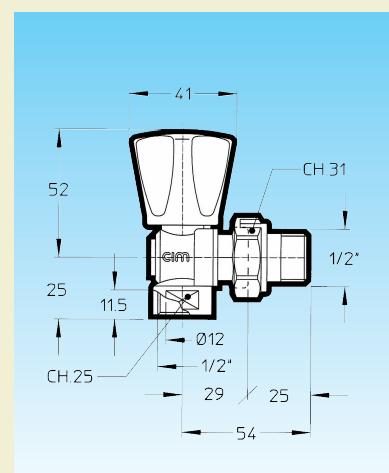
CLOSED



100% OPEN



50% OPEN



**EN 331:1998**

**NORMA EUROPEA**

**EUROPÄISCHE NORM**

**NORME EUROPÉENNE**

**EUROPEAN STANDARD**



**Manually operated ball valves and  
closed bottom taper plug valves for  
gas installations for buildings**



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**valve  
cimberio**

## EC Type Examination Certificate

Issued by BG Technology, Certification Services  
Gas Research & Technology Centre, Ashby Road, Loughborough, Leicestershire LE11 3GR

NOTIFIED BODY NUMBER 0087

JOB NO. E26103

CERTIFICATE NO.

BG/EC-87/96/104 Rev 1

DATE

2 March 1998

ORIGINAL/SUPPLEMENTARY

Original

MANUFACTURER

CAV.UFF. GIACOMO CIMBERIO S.P.A.  
28017 S. MAURIZIO D'OPAGLIA (NO)  
VIA TORCHIO, 57  
ITALY

PRODUCT TYPE

Manually Operated 1/4 Turn Ball Valve

MODEL DESIGNATION

CIM 10/G SERIES

GAS FAMILIES

1st, 2nd and 3rd

DESTINATION COUNTRIES

All EU Countries

EC PRODUCT IDENT. NO.

C87AR104

Note: This revised certificate has been issued to cover a change in manufacturers name, and supersedes the previous certificate issued dated 24 June, 1996.

### DECLARATION

Type samples representative of the above mentioned product have been tested and examined and found to comply with the Essential Requirements detailed in Annex I of the European Gas Appliance Directive (90/396/EEC)

Signed on behalf of Notified Body

  
P G Johnstone  
Manager  
BG Technology  
Certification Services

**BG Technology**

BG Technology is a part of BG plc which includes Transco (in the UK) and British Gas International  
BG plc Registered in England No. 2000000 Registered Office 100 Thames Valley Park Drive, Reading, Berkshire RG6 1PT

## Test Certificate

Issued by BG Technology, Certification Services  
Gas Research & Technology Centre, Ashby Road, Loughborough, Leicestershire LE11 3GR

CONTROL - New

BG/TC/98/16

10 February 1998

Job No.E26103

Manufacturer  
cav.uff. Giacomo Cimberio s.p.a.  
28017 S.Maurizio d'Opaglia(NO)  
Via Torchio, 57  
Italy

Agent  
Cimberio (cim) Ltd.,  
Scandia House  
131 Armfield Close  
West Molesey  
Surrey  
KT8 OJS

### NAME AND TYPE

CIM 10/G Series Ball Valves

Made in Italy

### DECLARATION

Type samples of these new controls were received at the Gas Research & Technology Centre during November 1993. At the request of Cimberio (cim) Ltd., they were tested and examined at the Gas Research & Technology Centre during the period of November 1993 and June 1996 and are certified to comply with EN 331: 1998.

cont'd.....

Signed on behalf of BG Technology

  
P G JOHNSTONE  
MANAGER, CERTIFICATION SERVICES

**BG Technology**

BG Technology is a part of BG plc which includes Transco (in the UK) and British Gas International  
BG plc Registered in England No. 2000000 Registered Office 100 Thames Valley Park Drive, Reading, Berkshire RG6 1PT

## EC Type Examination Certificate

Issued by BG Technology, Certification Services  
Gas Research & Technology Centre, Ashby Road, Loughborough, Leicestershire LE11 3GR

NOTIFIED BODY NUMBER 0087

JOB NO. E26105

CERTIFICATE NO.

BG/EC-87/96/106 Rev 1

DATE

2 March 1998

ORIGINAL/SUPPLEMENTARY

Original

MANUFACTURER

CAV.UFF. GIACOMO CIMBERIO S.P.A.  
28017 S. MAURIZIO D'OPAGLIA (NO)  
VIA TORCHIO, 57  
ITALY

PRODUCT TYPE

Manually Operated 1/4 Turn Ball Valve with Strainer Filter

MODEL DESIGNATION

CIM 620/G SERIES

GAS FAMILIES

1st, 2nd and 3rd

DESTINATION COUNTRIES

All EU Countries

EC PRODUCT IDENT. NO.

C87AR106

Note: This revised certificate has been issued to cover a change in manufacturers name, and supersedes the previous certificate issued dated 24 June, 1996.

### DECLARATION

Type samples representative of the above mentioned product have been tested and examined and found to comply with the Essential Requirements detailed in Annex I of the European Gas Appliance Directive (90/396/EEC)

Signed on behalf of Notified Body

  
P G Johnstone  
Manager  
BG Technology  
Certification Services

**BG Technology**

BG Technology is a part of BG plc which includes Transco (in the UK) and British Gas International  
BG plc Registered in England No. 2000000 Registered Office 100 Thames Valley Park Drive, Reading, Berkshire RG6 1PT

## Test Certificate

Issued by BG Technology, Certification Services  
Gas Research & Technology Centre, Ashby Road, Loughborough, Leicestershire LE11 3GR

CONTROL - New

BG/TC/98/18

10 February 1998

Job No.E26105

Manufacturer  
cav.uff. Giacomo Cimberio s.p.a.  
28017 S.Maurizio d'Opaglia(NO)  
Via Torchio, 57  
Italy

Agent  
Cimberio (cim) Ltd.,  
Scandia House  
131 Armfield Close  
West Molesey  
Surrey  
KT8 OJS

### NAME AND TYPE

CIM 620/G Series Ball Valves

Made in Italy

### DECLARATION

Type samples of these new controls were received at the Gas Research & Technology Centre during July 1994. At the request of Cimberio (cim) Ltd., they were tested and examined at the Gas Research & Technology Centre during the period of July 1994 and June 1996 and are certified to comply with EN 331: 1998.

cont'd.....

Signed on behalf of BG Technology

  
P G JOHNSTONE  
MANAGER, CERTIFICATION SERVICES

**BG Technology**

BG Technology is a part of BG plc which includes Transco (in the UK) and British Gas International  
BG plc Registered in England No. 2000000 Registered Office 100 Thames Valley Park Drive, Reading, Berkshire RG6 1PT

## EC Type Examination Certificate

Issued by BG Technology, Certification Services  
Gas Research & Technology Centre, Ashby Road, Loughborough, Leicestershire LE11 3GR

NOTIFIED BODY NUMBER 0087      JOB NO. E29215

CERTIFICATE NO.      BG/EC-87/96/105/M1 Rev 1

DATE      2 March 1998

ORIGINAL/SUPPLEMENTARY      Supplementary

MANUFACTURER      CAV.UFF. GIACOMO CIMBERIO S.P.A.  
28017 S. MAURIZIO D'OPAGLIA (NO)  
VIA TORCHIO, 57  
ITALY

PRODUCT TYPE      Manually Operated 1/4 Turn Ball Valve

MODEL DESIGNATION      CIM 11 SERIES  
CIM 11G SERIES  
CIM 12G SERIES

GAS FAMILIES      1st, 2nd and 3rd

DESTINATION COUNTRIES      All EU Countries

EC PRODUCT IDENT. NO.      C87AR105

Note: This revised certificate has been issued to cover additional models and a change of name and address for the manufacturer. It supersedes the previous certificate issued, dated 10 December 1997.

### DECLARATION

Type samples representative of the above mentioned product have been tested and examined and found to comply with the Essential Requirements detailed in Annex I of the European Gas Appliance Directive (90/396/EEC)

Signed on behalf of Notified Body



P G Johnstone  
Manager  
BG Technology  
Certification Services

**BG Technology**

BG Technology is a part of BG plc which includes Transco (in the UK) and British Gas International

BG plc Registered in England No. 2000000 Registered Office 100 Thames Valley Park Drive, Reading, Berkshire RG6 1PT

## Test Certificate

Issued by BG Technology, Certification Services  
Gas Research & Technology Centre, Ashby Road, Loughborough, Leicestershire LE11 3GR

CONTROL - New

BG/TC/97/97/M1

10 February 1998

Job No.E29215

Manufacturer  
cav.uff. Giacomo Cimberio s.p.a.  
28017 S.Maurizio d'Opaglia(NO)  
Via Torchio, 57  
Italy

Agent  
Cimberio (cim) Ltd.  
Scandia House  
131 Armfield Close  
West Molesey, Surrey  
KT8 OJS

### NAME AND TYPE

CIM 11/G & 12/G Series Ball Valves

Made in Italy

### DECLARATION

Type samples of these new controls were received at the Gas Research & Technology Centre during November 1997. At the request of Cimberio (cim) Ltd., they were tested and examined at the Gas Research & Technology Centre during the period of November 1997 and December 1997 and are certified to comply with EN 331: 1998.

cont'd.....

Signed on behalf of BG Technology



P G JOHNSTONE  
MANAGER, CERTIFICATION SERVICES

**BG Technology**

BG Technology is a part of BG plc which includes Transco (in the UK) and British Gas International

BG plc Registered in England No. 2000000 Registered Office 100 Thames Valley Park Drive, Reading, Berkshire RG6 1PT

## EC Type Examination Certificate

Issued by BG Technology, Certification Services  
Gas Research & Technology Centre, Ashby Road, Loughborough, Leicestershire LE11 3GR

NOTIFIED BODY NUMBER 0087      JOB NO. E27650

CERTIFICATE NO.      BG/EC-87/96/150 Rev 1

DATE      27 February 1998

ORIGINAL/SUPPLEMENTARY      Original

MANUFACTURER      CAV.UFF. GIACOMO CIMBERIO S.P.A.  
28017 S. MAURIZIO D'OPAGLIA (NO)  
VIA TORCHIO, 57  
ITALY

PRODUCT TYPE      1/4 Turn Ball Valves

MODEL DESIGNATION      CIM 209/M & CIM 209/M CR G

GAS FAMILIES      1st, 2nd and 3rd

SUPPLY PRESSURE      Maximum 5 bar

DESTINATION COUNTRIES      All EU Countries

EC PRODUCT IDENT. NO.      C87AR150

Note: This revised certificate has been issued to cover a change in manufacturers name only, and supersedes the previous certificate issued dated 2 September 1996.

### DECLARATION

Type samples representative of the above mentioned product have been tested and examined and found to comply with the Essential Requirements detailed in Annex I of the European Gas Appliance Directive (90/396/EEC)

Signed on behalf of Notified Body



P G Johnstone  
Manager  
BG Technology  
Certification Services

**BG Technology**

BG Technology is a part of BG plc which includes Transco (in the UK) and British Gas International

BG plc Registered in England No. 2000000 Registered Office 100 Thames Valley Park Drive, Reading, Berkshire RG6 1PT

## Test Certificate

Issued by BG Technology, Certification Services  
Gas Research & Technology Centre, Ashby Road, Loughborough, Leicestershire LE11 3GR

CONTROL - New

BG/TC/98/17

10 February 1998

Job No.E27650

Manufacturer  
cav.uff. Giacomo Cimberio s.p.a.  
28017 S.Maurizio d'Opaglia(NO)  
Via Torchio, 57  
Italy

Agent  
Cimberio (cim) Ltd.  
Scandia House  
131 Armfield Close  
West Molesey, Surrey  
KT8 OJS

### NAME AND TYPE

CIM 209/M & CIM 209/M CR G

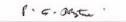
Made in Italy

### DECLARATION

Type samples of these new controls were received at the Gas Research & Technology Centre during December 1994. At the request of Cimberio (cim) Ltd., they were tested and examined at the Gas Research & Technology Centre during the period of December 1994 and September 1996 and are certified to comply with EN 331: 1998.

cont'd.....

Signed on behalf of BG Technology



P G JOHNSTONE  
MANAGER, CERTIFICATION SERVICES

**BG Technology**

BG Technology is a part of BG plc which includes Transco (in the UK) and British Gas International

BG plc Registered in England No. 2000000 Registered Office 100 Thames Valley Park Drive, Reading, Berkshire RG6 1PT

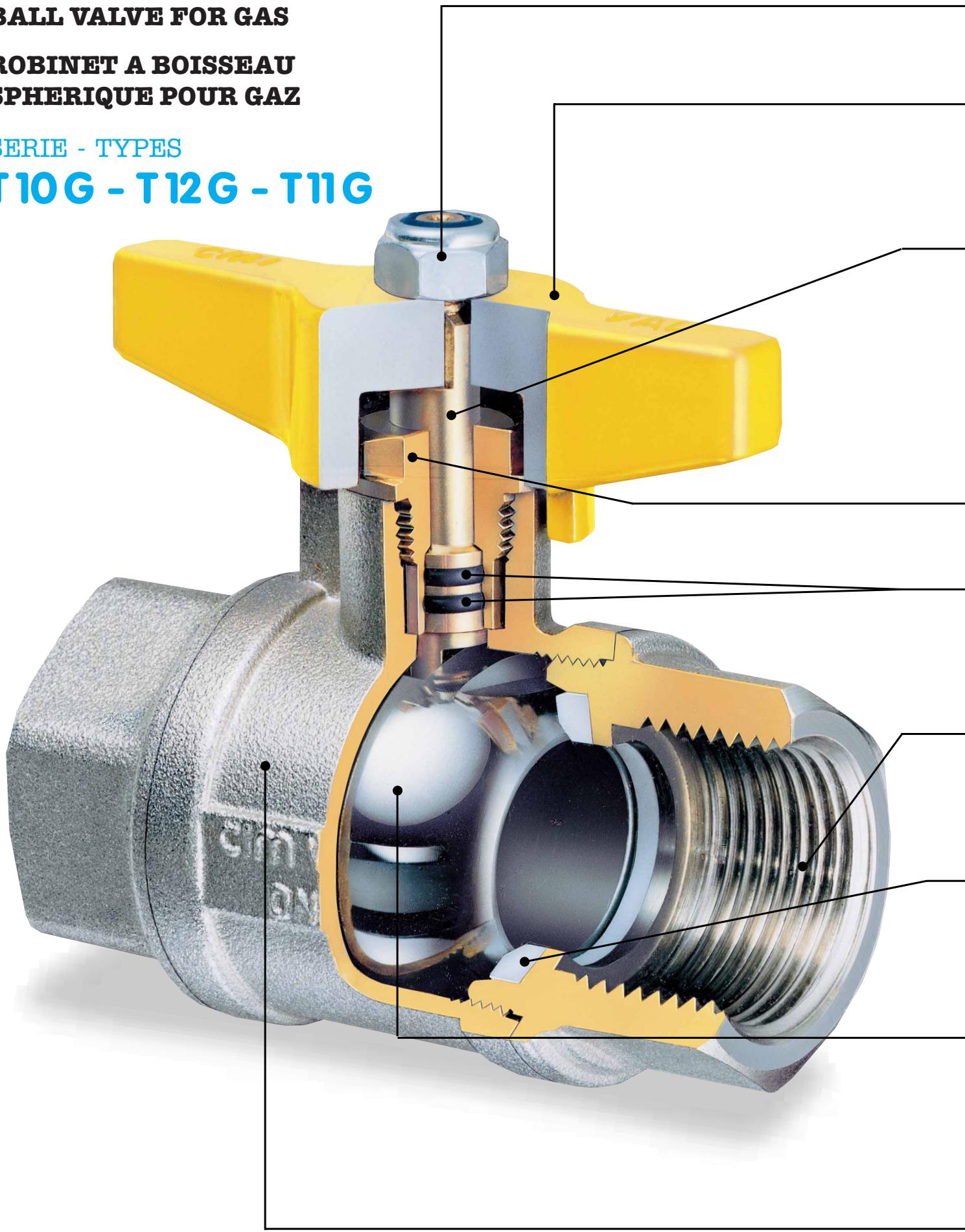
**VALVOLA A SFERA PER GAS**

**BALL VALVE FOR GAS**

**ROBINET A BOISSEAU  
SPHERIQUE POUR GAZ**

**SERIE - TYPES**

**T10G - T12G - T11G**



<b>Dado:</b>	Tipo autobloccante.
<b>Nut:</b>	Self locking type.
<b>Écrou:</b>	Nyl stop.
<b>Maniglia:</b>	Lega in alluminio Al-Si 12, verniciata a fuoco con polvere epossidica.
<b>Handle:</b>	Hard Duralluminium Al-Si 12, epoxy painted.
<b>Levier:</b>	Alliage Duralluminium Al-Si 12.
<b>Asta:</b>	Tornita da barra in ottone: CuZn40Pb2 (serie standard), CuZn36Pb2As (serie "CR").
<b>Stem:</b>	Turned from brass bar CuZn40Pb2 (standard type), non-dezincifiable brass bar CuZn36Pb2As ("CR" type).
<b>Tige:</b>	Tournée de barre en laiton CuZn40Pb2 (série standard); barre en laiton non-dézincifiable CuZn36Pb2As (série "CR").
<b>Premistoppa:</b>	Tornito da barra in ottone: CuZn40Pb2 (serie standard), CuZn36Pb2As (serie "CR").
<b>Cap:</b>	Turned from brass bar CuZn40Pb2 (standard type), non-dezincifiable brass bar CuZn36Pb2As ("CR" type).
<b>Fouloir:</b>	Tourné de barre en laiton CuZn40Pb2 (série standard), barre en laiton non-dézincifiable CuZn36Pb2As (série "CR").
<b>Guarnizioni asta:</b>	Due O'Rings in NBR.
<b>Stem gaskets:</b>	Two O'Rings in NBR.
<b>Joints tige:</b>	Deux O'Rings en NBR.
<b>Manicotti:</b>	Stampati a caldo da barra in ottone: CuZn40Pb2 (serie standard), CuZn36Pb2As (serie "CR").
<b>Screwed ends:</b>	Hot pressed brass CuZn40Pb2 (standard type), non-dezincifiable brass CuZn36Pb2As ("CR" type).
<b>Manchons:</b>	Matricé de barre en laiton CuZn40Pb2 (série standard), barre en laiton non-dézincifiable CuZn36Pb2As (série "CR").
<b>Guarnizioni sfera:</b>	Anelli conici in P.T.F.E. puro, durezza 50÷60 Shore D.
<b>Ball gaskets:</b>	Conical rings in pure P.T.F.E., hardness 50÷60 Shore D.
<b>Joints sphère:</b>	Bagues coniques en P.T.F.E. pur, dureté 50÷60 Shore D.
<b>Sfera:</b>	Stampata a caldo da barra in ottone CuZn40Pb2 (serie standard), CuZn36Pb2As (serie "CR"); superficie speculare, diamantata e cromata.
<b>Ball:</b>	Hot pressed from brass bar CuZn40Pb2 (standard type), non-dezincifiable brass bar CuZn36Pb2As ("CR" type); machined to a micro smooth finish, hard chromium plated.
<b>Sphère:</b>	Matricée de barre en laiton CuZn40Pb2 (série standard), barre en laiton non-dézincifiable CuZn36Pb2As (série "CR"); superficie spéculaire, rectifiée et chromée à épaisseur.
<b>Corpo:</b>	Stampato a caldo da barra in ottone: CuZn40Pb2 (serie standard), CuZn36Pb2As (serie "CR").
<b>Body:</b>	Hot pressed brass CuZn40Pb2 (standard type), CuZn36Pb2As ("CR" type).
<b>Corps:</b>	Matricé à chaud de barre en laiton CuZn40Pb2 (série standard), CuZn36Pb2As (série "CR").

## **VALVOLA A SFERA PER GAS A PASSAGGIO TOTALE**

Attacchi Femmina/Femmina

## **FULLWAY BALL VALVE FOR GAS**

Female/Female Ends

## **ROBINET A BOISSEAU SPHERIQUE POUR GAZ A PASSAGE INTEGRAL**

Manchons Femelle/Femelle

### **IMPIEGHI:**

Le valvole a sfera CIM 10 G sono certificate dalla BG Technology secondo la Norma Europea **EN 331:1998** (Ec. Product Ident. N° C87AR104). Approvate secondo la direttiva Europea apparechi a gas (90/396/EEC). Fabblicate a norme EN 29000 - ISO 9000, sono adatte all'impiantistica distributiva di gas a bassa pressione per le categorie:

**Gas naturali:** gas derivati dal petrolio (Metano) e gas di ricambio.

**Gas di città:** prodotti secondo i diversi procedimenti (Cracking - Cokerie - ecc.).

**Gas liquidi:** propano e miscele di gas propano/butano.



## **cim 10 G**

### **UTILISATIONS:**

Les robinets à boisseau sphérique CIM 10 G sont approuvés par BG Technology selon la Norme Européenne **EN 331:1998** (Ec. Product Ident. N° C87AR104). Sont approuvés selon la Norme Européenne pour les appareils à gaz (90/396/EEC). Fabriqués selon les normes EN 29000 - ISO 9000, peuvent être utilisés dans les réseaux de distribution gaz à basse pression de:

**Gaz naturels:** gaz obtenu du pétrole (Méthane) et mélanges de propane/air.

**Gaz de ville:** produits selon les différents procédés (Craquage - Cokerie - etc.).

**Gaz liquides:** propane et mélanges de propane/butane.

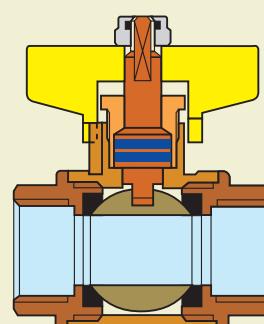
### **SERVICE RECOMMENDATIONS:**

The ball valves CIM 10 G are certified by BG Technology in accordance with the European standard **EN 331:1998** (Ec. Product Ident. N° C87AR104). They are approved in accordance with the European standard for gas appliances (90/396/EEC). Manufactured in accordance with EN 29000 - ISO 9000 are suitable for gas at low pressure for the distribution of:

**Natural gas:** obtained from petroleum (Methane) and propane/air mixtures.

**Town gas:** produced according to different process (Cracking - Coacking, etc.).

**Liquid gas:** propane and mixtures of propane/butane.

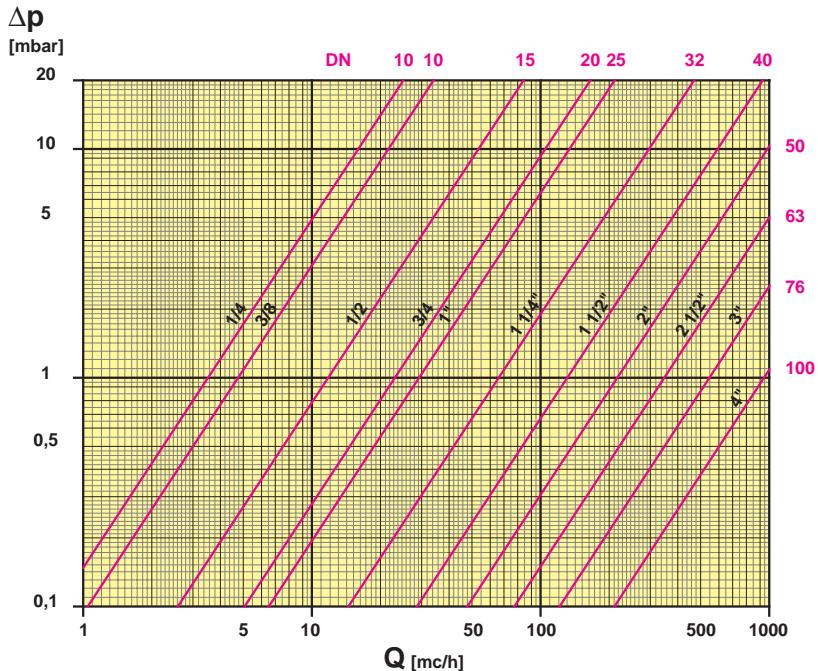


## **cim 310 G**

# EN 331: 1998



**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



**Pressione di esercizio (MOP):** secondo le norme EN 331:1998. Limite di servizio massimo MOP 5-20. Classe 5 MOP.

**Temperatura di esercizio (MOT):** secondo le norme EN 331:1998. Limite di servizio per famiglie gas 1-2-3, da -20°C a 60°C. Classe -20°C.

**Pressione di prova:** secondo le norme EN 331:1998.

**Filettatura:** STANDARD - femmina cilindrica a norme ISO 7/1°Rp. SU RICHIESTA - femmina conica ISO 7/1°Rc oppure filettatura americana NPT a norme ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2 e nichelato. SFERA: in ottone diamantata e cromata. MANIGLIA: in lega di alluminio Al-Si 12 verniciata giallo RAL 1023. GUARNIZIONI: anelli conici in P.T.F.E.

**Sottovuoto:** le valvole CIM 10 G possono essere usate per aspirazione a: 10<sup>-3</sup> Torr.

**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 mbar - **ELEMENTO:** gas - (SG = 0,6).

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure (MOP):** to EN 331:1998. Working limit: MOP 5-20. Class 5 MOP.

**Maximum operating temperature (MOT):** to EN 331:1998. Working limit for gas families 1-2-3, at -20°C to 60°C. Class -20°C.

**Test pressure:** according to EN 331:1998.

**Threading:** STANDARD - female parallel threads to ISO 7/1°Rp. ON REQUEST - female taper threads to ISO 7/1°Rc or american NPT threads ANSI B1.20.1.

**Materials:** BODY: hot pressed brass CuZn40Pb2, nickel plated. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: hard duraluminium alloy Al-Si 12 epoxy painted yellow RAL 1023. GASKETS: conical Rings in P.T.F.E.

**Vacuum:** the CIM 10 G ball valves can be used for vacuum: 10<sup>-3</sup> Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 mbar - ELEMENT: gas - (SG = 0,6).

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation (MOP):** selon EN 331:1998. Limite de service MOP 5-20. Classe 5 MOP.

**Température maximale d'utilisation (MOT):** selon EN 331:1998. Limite de service pour familles de gaz 1-2-3, de -20°C à 60°C. Classe -20°C.

**Pression d'essai:** selon les normes EN 331:1998.

**Filetage:** STANDARD - femelle cylindrique selon les normes ISO 7/1°Rp. SUR DEMANDE - femelle conique selon les normes ISO 7/1°Rc ou bien NPT ANSI B1.20.1.

**Matériaux:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2, nickelé. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: alliage duraluminium Al-Si 12, vernis jaune RAL 1023. JOINTS: bagues coniques en P.T.F.E.

**Sous vide:** les robinets CIM 10 G peuvent être utilisés pour aspiration à 10<sup>-3</sup> Torr.

**KV:** débit en m<sup>3</sup>/h avec un Δp de 1 mbar - ELEMENT: gaz - (SG = 0,6).

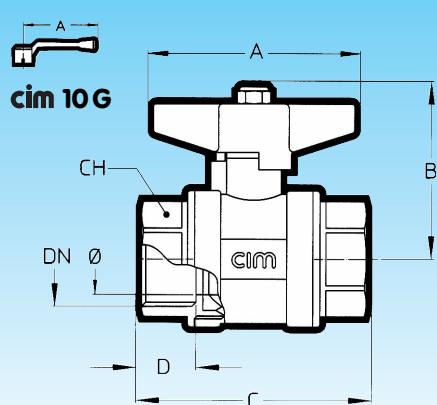
**CM:** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

	<b>KV</b>	<b>CM</b>	<b>CS</b>	<b>MT</b>
DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>20</b>
KV	3,45	4,8	12	23
CM	1	1	3	4
CS	2	2	6	10
MT	10	10	20	45

DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>	<b>2"</b>	<b>2 1/2"</b>	<b>3"</b>	<b>4"</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>	<b>63</b>	<b>76</b>	<b>100</b>
Grms.	<b>180</b>	<b>185</b>	<b>340</b>	<b>610</b>	<b>850</b>	<b>1325</b>	<b>1730</b>	<b>3000</b>	<b>6630</b>	<b>10360</b>	<b>18500</b>
A cim 10 G	80	80	100	120	120	150	150	150	240	240	310
A cim 310 G	50	50	70	85	85	100	100	100	-	-	-
B	50	50	53	65	69	83	89	96	121	132	155
C	47	50	64	74	88	101	105	130	158	183	222
D	12,5	13,5	17	18,5	22	24	23	28,5	31	35	43
CH	19	22	27	32	41	49	55	70	86	100	129



**IMPIEGHI:**

Le valvole a sfera CIM 12 G sono certificate dalla BG Technology secondo la Norma Europea **EN 331:1998** (Ec. Product Ident. N° C87AR105). Approvate secondo la direttiva Europea apparecchi a gas (90/396/EEC). Fabbricate a norme EN 29000 - ISO 9000, sono adatte all'impantistica distributiva di gas a bassa pressione per le categorie:

**Gas naturali:** gas derivati dal petrolio (Metano) e gas di ricambio.

**Gas di città:** prodotti secondo i diversi procedimenti (Cracking - Cokerie - ecc.).

**Gas liquidi:** propano e miscele di gas propano/butano.



**cim 12 G**

**UTILISATIONS:**

Les robinets à boisseau sphérique CIM 12 G sont approuvés par BG Technology selon la Norme Européenne **EN 331:1998** (Ec. Product Ident. N° C87AR105). Sont approuvés selon la Norme Européenne pour les appareils à gaz (90/396/EEC). Fabriqués selon les normes EN 29000 - ISO 9000, peuvent être utilisés dans les réseaux de distribution gaz à basse pression de:

**Gaz naturels:** gaz obtenu du pétrole (Méthane) et mélanges de propane/air.

**Gaz de ville:** produits selon les différents procédés (Craquage - Cokerie - etc.).

**Gaz liquides:** propane et mélanges de propane/butane.

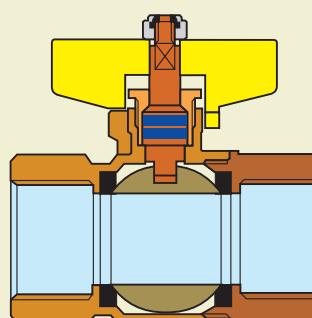
**SERVICE RECOMMENDATIONS:**

The ball valves CIM 12 G are certified by BG Technology in accordance with the European standard **EN 331:1998** (Ec. Product Ident. N° C87AR105). They are approved in accordance with the European standard for gas appliances (90/396/EEC). Manufactured in accordance with EN 29000 - ISO 9000 are suitable for gas at low pressure for the distribution of:

**Natural gas:** obtained from petroleum (Methane) and propane/air mixtures.

**Town gas:** produced according to different process (Cracking - Coacking, etc.).

**Liquid gas:** propane and mixtures of propane/butane.

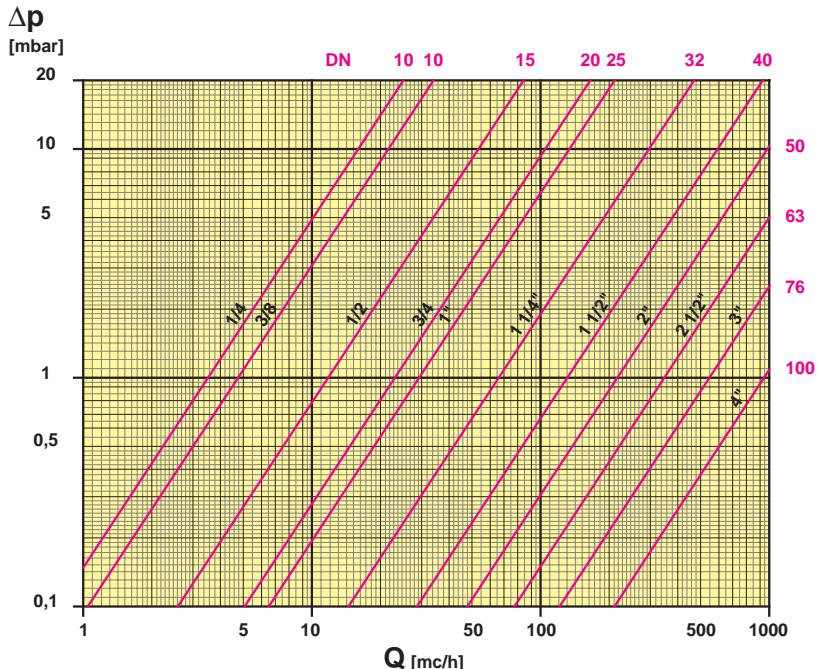


**cim 312 G**

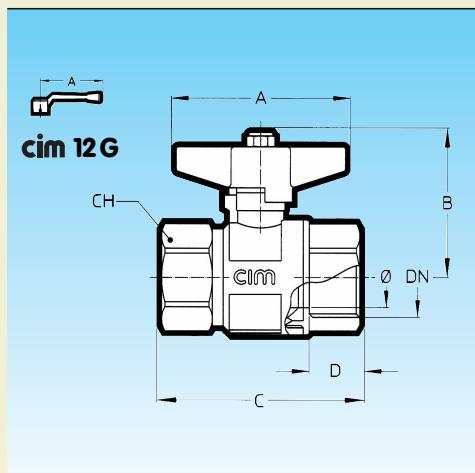
# EN 331: 1998



**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP  
DIAGRAMME DEBITS ET PERTES DE CHARGE**



	KV	CM	CS	MT							
DN	1/4	3/8	1/2	3/4	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
Ø mm.	10	10	15	20	25	32	40	50	63	76	100
KV	3,45	4,8	12	23	30	65	131	214	345	550	950
CM	1	1	3	4	5	8	10	13	15	17	19
CS	2	2	6	10	12	17	22	26	32	36	40
MT	10	10	18	28	28	42	80	80	280	280	550



DN	1/4	3/8	1/2	3/4	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
Ø mm.	10	10	15	20	25	32	40	50	63	76	100
Grms.	115	120	220	360	590	915	1355	2060	4255	6210	10000
A cim 12 G	65	65	80	100	100	120	150	150	240	240	310
A cim 312 G	43	43	70	70	70	85	100	100	-	-	-
B	36	36	52	56	60	73	89	96	121	132	155
C	45	47	61	68	82	92	107	125	151	171	206
D	11,5	12,5	17	18,5	21	22,5	23	26,5	27	28	35
CH	18	20	25	31	40	49	55	69	86	100	123

**Pressione di esercizio (MOP):** secondo le norme EN 331:1998. Limite di servizio massimo MOP 5-20. Classe 5 MOP.

**Temperatura di esercizio (MOT):** secondo le norme EN 331:1998. Limite di servizio per famiglie gas 1-2-3, da -20°C a 60°C. Classe -20°C.

**Pressione di prova:** secondo le norme EN 331:1998.

**Filettatura:** STANDARD - femmina cilindrica a norme ISO 7/1°Rp. SU RICHIESTA - femmina conica ISO 7/1°Rc oppure filettatura americana NPT a norme ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2 e nichelato. SFERA: in ottone diamantata e cromata. MANIGLIA: in lega di alluminio Al-Si 12 verniciata giallo RAL 1023. GUARNIZIONI: anelli conici in P.T.F.E.

**Sottovuoto:** le valvole CIM 12 G possono essere usate per aspirazione a: 10<sup>-3</sup> Torr.

**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 mbar - **ELEMENTO:** gas - (SG = 0,6).

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure (MOP):** to EN 331:1998. Working limit: MOP 5-20. Class 5 MOP.

**Maximum operating temperature (MOT):** to EN 331:1998. Working limit for gas families 1-2-3, at -20°C to 60°C. Class -20°C.

**Test pressure:** according to EN 331:1998.

**Threading:** STANDARD - female parallel threads to ISO 7/1°Rp. ON REQUEST - female taper threads to ISO 7/1°Rc or american NPT threads ANSI B1.20.1.

**Materials:** BODY: hot pressed brass CuZn40Pb2, nickel plated. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: hard duraluminium alloy Al-Si 12 epoxy painted yellow RAL 1023. GASKETS: conical Rings in P.T.F.E.

**Vacuum:** the CIM 12 G ball valves can be used for vacuum: 10<sup>-3</sup> Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 mbar - **ELEMENT:** gas - (SG = 0,6).

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation (MOP):** selon EN 331:1998. Limite de service MOP 5-20. Classe 5 MOP.

**Température maximale d'utilisation (MOT):** selon EN 331:1998. Limite de service pour familles de gaz 1-2-3, de -20°C à 60°C. Classe -20°C.

**Pression d'essai:** selon les normes EN 331:1998.

**Filetage:** STANDARD - femelle cylindrique selon les normes ISO 7/1°Rp. SUR DEMANDE - femelle conique selon les normes ISO 7/1°Rc ou bien NPT ANSI B1.20.1.

**Matiériaux:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2, nickelé. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: alliage duraluminium Al-Si 12, vernis jaune RAL 1023. JOINTS: bagues coniques en P.T.F.E.

**Sous vide:** les robinets CIM 12 G peuvent être utilisés pour aspiration à 10<sup>-3</sup> Torr.

**KV:** débit en m<sup>3</sup>/h avec un Δp de 1 mbar - **ELEMENT:** gas - (SG = 0,6).

**CM:** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

**IMPIEGHI:**

Le valvole a sfera CIM 11 G sono certificate dalla BG Technology secondo la Norma Europea **EN 331:1998** (Ec. Product Ident. N° C87AR105). Approvate secondo la direttiva Europea apparecchi a gas (90/396/EEC). Fabbricate a norme EN 29000 - ISO 9000, sono adatte all'impantistica distributiva di gas a bassa pressione per le categorie:

**Gas naturali:** gas derivati dal petrolio (Metano) e gas di ricambio.

**Gas di città:** prodotti secondo i diversi procedimenti (Cracking - Cokerie - ecc.).

**Gas liquidi:** propano e miscele di gas propano/butano.



# cim 11 G

**UTILISATIONS:**

Les robinets à boisseau sphérique CIM 11 G sont approuvés par BG Technology selon la Norme Européenne **EN 331:1998** (Ec. Product Ident. N° C87AR105). Sont approuvés selon la Norme Européenne pour les appareils à gaz (90/396/EEC). Fabriqués selon les normes EN 29000 - ISO 9000, peuvent être utilisés dans les réseaux de distribution gaz à basse pression de:

**Gaz naturels:** gaz obtenu du pétrole (Méthane) et mélanges de propane/air.

**Gaz de ville:** produits selon les différents procédés (Craquage - Cokerie - etc.).

**Gaz liquides:** propane et mélanges de propane/butane.

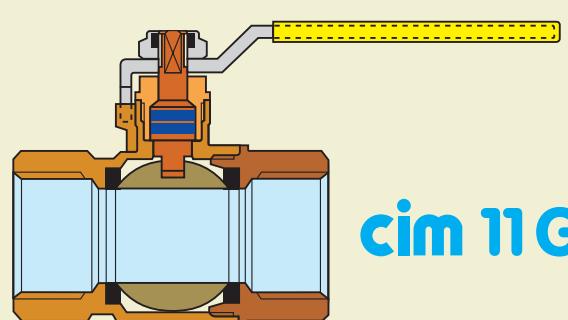
**SERVICE RECOMMENDATIONS:**

The ball valves CIM 11 G are certified by BG Technology in accordance with the European standard **EN 331:1998** (Ec. Product Ident. N° C87AR105). They are approved in accordance with the European standard for gas appliances (90/396/EEC). Manufactured in accordance with EN 29000 - ISO 9000 are suitable for gas at low pressure for the distribution of:

**Natural gas:** obtained from petroleum (Methane) and propane/air mixtures.

**Town gas:** produced according to different process (Cracking - Coacking, etc.).

**Liquid gas:** propane and mixtures of propane/butane.

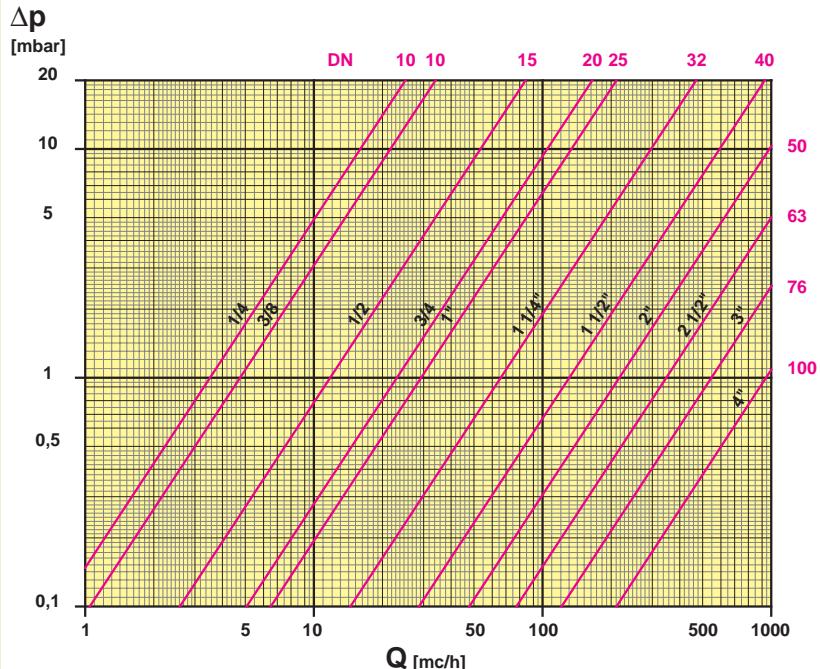


**cim 11 G**

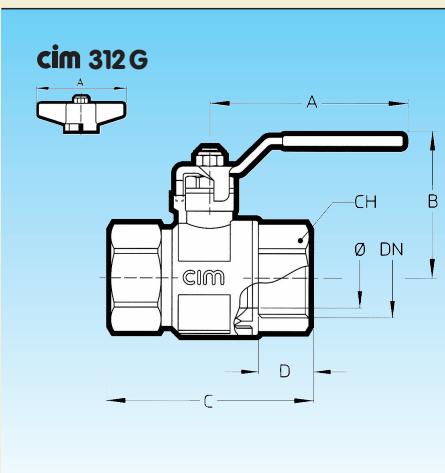
# EN 331: 1998



**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



	<b>KV</b>	<b>CM</b>	<b>CS</b>	<b>MT</b>
DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>20</b>
<b>KV</b>	3,45	4,8	12	23
<b>CM</b>	1	1	3	4
<b>CS</b>	2	2	6	10
<b>MT</b>	10	10	18	28



DN	<b>1/4</b>	<b>3/8</b>	<b>1/2</b>	<b>3/4</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>	<b>2"</b>	<b>2 1/2"</b>	<b>3"</b>	<b>4"</b>
Ø mm.	<b>10</b>	<b>10</b>	<b>15</b>	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>	<b>63</b>	<b>76</b>	<b>100</b>
Grms.	<b>115</b>	<b>120</b>	<b>220</b>	<b>360</b>	<b>590</b>	<b>915</b>	<b>1355</b>	<b>2060</b>	<b>4255</b>	<b>6210</b>	<b>10000</b>
A cim 11 G	65	65	80	100	100	120	150	150	240	240	310
A cim 312 G	43	43	50	70	70	85	100	100	-	-	-
B cim 11 G	34	34	46	53	57	66	81	88	134	150	180
B cim 312 G	36	36	52	56	60	73	89	96	121	132	155
C	45	47	61	68	82	92	107	125	151	171	206
D	11,5	12,5	17	18,5	21	22,5	23	26,5	27	28	35
CH	18	20	25	31	40	49	55	69	86	100	123

**Pressione di esercizio (MOP):** secondo le norme EN 331:1998. Limite di servizio massimo MOP 5-20. Classe 5 MOP.

**Temperatura di esercizio (MOT):** secondo le norme EN 331:1998. Limite di servizio per famiglie gas 1-2-3, da -20°C a 60°C. Classe -20°C.

**Pressione di prova:** secondo le norme EN 331:1998.

**Filettatura:** STANDARD - femmina cilindrica a norme ISO 7/1 Rp. SU RICHIESTA - femmina conica ISO 7/1 Rc oppure filettatura americana NPT a norme ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2 e nichelato. SFERA: in ottone diamantata e cromata. MANIGLIA: CIM 11 G in acciaio trattato in dacromet con impugnatura isolante in PVC - CIM 312 G in lega di alluminio Al-Si 12 verniciata giallo RAL 1023. GUARNIZIONI: anelli conici in P.T.F.E.

**Sottovuoto:** le valvole CIM 11 G possono essere usate per aspirazione a: 10<sup>-3</sup> Torr.

**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 mbar - ELEMENTO: gas - (SG = 0,6).

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure (MOP):** to EN 331:1998. Working limit: MOP 5-20. Class 5 MOP.

**Maximum operating temperature (MOT):** to EN 331:1998. Working limit for gas families 1-2-3, at -20°C to 60°C. Class -20°C.

**Test pressure:** according to EN 331:1998.

**Threading:** STANDARD - female parallel threads to ISO 7/1 Rp. ON REQUEST - female taper threads to ISO 7/1 Rc or american NPT threads ANSI B1.20.1.

**Materials:** BODY: hot pressed brass CuZn40Pb2, nickel plated. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: CIM 11 G dacromet rugged steel with PVC grip - CIM 312 G hard duraluminium alloy Al-Si 12 epoxy painted yellow RAL 1023. GASKETS: conical Rings in P.T.F.E.

**Vacuum:** the CIM 11 G ball valves can be used for vacuum: 10<sup>-3</sup> Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 mbar - ELEMENT: gas - (SG = 0,6).

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation (MOP):** selon EN 331:1998. Limite de service MOP 5-20. Classe 5 MOP.

**Température maximale d'utilisation (MOT):** selon EN 331:1998. Limite de service pour familles de gaz 1-2-3, de -20°C à 60°C. Classe -20°C.

**Pression d'essai:** selon les normes EN 331:1998.

**Filetage:** STANDARD - femelle cylindrique selon les normes ISO 7/1 Rp. SUR DEMANDE - femelle conique selon les normes ISO 7/1 Rc ou bien NPT ANSI B1.20.1.

**Matériels:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2, nickelé. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: CIM 11 G acier traité en dacromet avec poignée isolante en PVC - CIM 312 G alliage duraluminium Al-Si 12, vernis jaune RAL 1023. JOINTS: bagues coniques en P.T.F.E.

**Sous vide:** les robinets CIM 11 G peuvent être utilisés pour aspiration à 10<sup>-3</sup> Torr.

**KV:** débit en m<sup>3</sup>/h avec un Δp de 1 mbar - ELEMENT: gaz - (SG = 0,6).

**CM:** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

## VALVOLA A SFERA CON FILTRO A PASSAGGIO TOTALE BREVETTO N° 0341345

## FULLWAY BALL VALVE WITH STRAINER PATENT N° 0341345

## ROBINET A BOISSEAU SPHERIQUE A PASSAGE INTEGRAL AVEC FILTRE BREVET N° 0341345

### IMPIEGHI:

Le valvole a sfera CIM 620 G sono certificate dalla BG Technology secondo la Norma Europea **EN 331:1998** (Ec. Product Ident. N° C87AR106). Approvate secondo la direttiva Europea apparechi a gas (90/396/EEC). Fabbricate a norme EN 29000 - ISO 9000, sono adatte all'impiantistica distributiva di gas a bassa pressione per le categorie:

**Gas naturali:** gas derivati dal petrolio (Metano) e gas di ricambio.

**Gas di città:** prodotti secondo i diversi procedimenti (Cracking - Cokerie - ecc.).

**Gas liquidi:** propano e miscele di gas propano/butano.

Proteggono e risolvono le problematiche di installazione nella filtrazione dei gas, trattenendo impurità, sabbia, ruggine, trucioli metallici presenti nelle condutture, assicurando così una protezione totale all'impianto.



## cim 620 G

### UTILISATIONS:

Les robinets à boisseau sphérique CIM 620 G sont approuvés par BG Technology selon la Norme Européenne **EN 331:1998** (Ec. Product Ident. N° C87AR106). Sont approuvés selon la Norme Européenne pour les appareils à gaz (90/396/EEC). Fabriqués selon les normes EN 29000 - ISO 9000, peuvent être utilisés dans les réseaux de distribution gaz à basse pression de:

**Gaz naturels:** gaz obtenu du pétrole (Méthane) et mélanges de propane/air.

**Gaz de ville:** produits selon les différents procédés (Craquage - Cokerie - etc.).

**Gaz liquides:** propane et mélanges de propane/butane.

Ils protègent et résolvent tout problème concernant les installations pour le filtrage des gaz, arrêtent toute impureté, sable, rouille, copeaux métalliques circulant dans les conduites, assurant ainsi une protection totale de l'installation.

### SERVICE RECOMMENDATIONS:

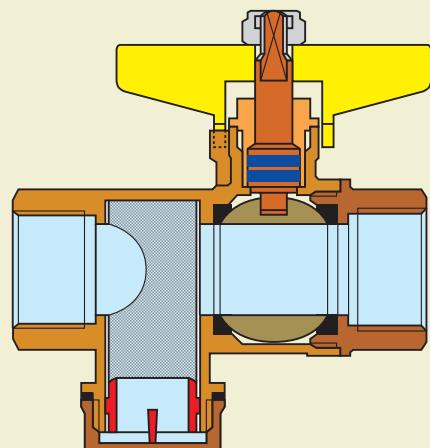
The ball valves CIM 620 G are certified by BG Technology in accordance with the European standard **EN 331:1998** (Ec. Product Ident. N° C87AR106). They are approved in accordance with the European standard for gas appliances (90/396/EEC). Manufactured in accordance with EN 29000 - ISO 9000 are suitable for gas at low pressure for the distribution of:

**Natural gas:** obtained from petroleum (Methane) and propane/air mixtures.

**Town gas:** produced according to different process (Cracking - Coacking, etc.).

**Liquid gas:** propane and mixtures of propane/butane.

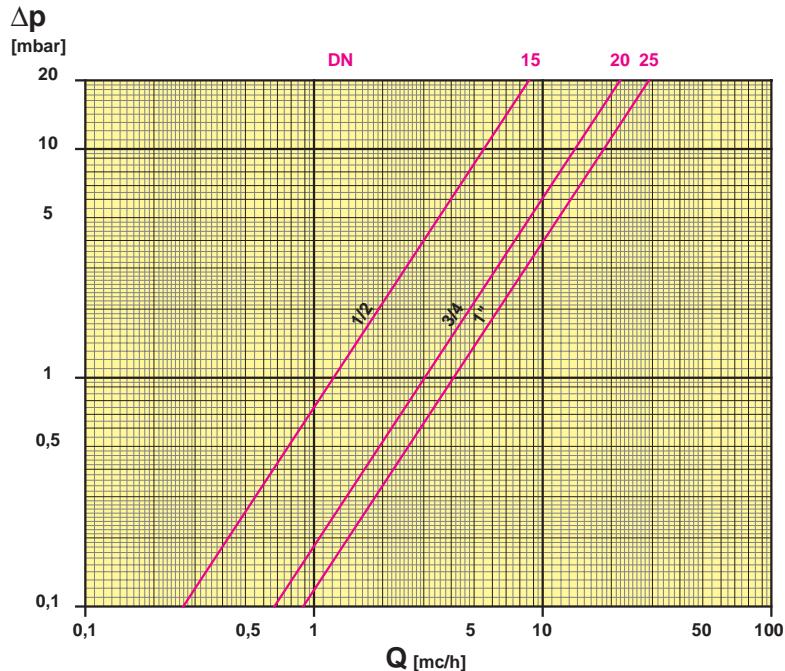
Protecting and expediting installation in the filtration of gas, collecting impurities, sand, rust, metal shavings, assuring total protection of the system.



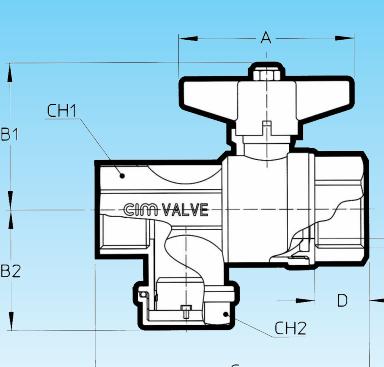
# EN 331: 1998



**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



	KV	CM	CS	MT
DN	1/2	3/4	1"	
Ø mm.	15	20	25	
KV	1,2	3	4	
CM	3	5	6	
CS	6	10	12	
MT	10	24	24	



DN	1/2	3/4	1"
Ø mm.	15	20	25
Grms.	320	520	685
A	50	70	70
B1	52	56	60
B2	39	43	50
C	81	92	112
D	17	19	21
CH1	25	31	38
CH2	25	30	37

**Pressione di esercizio (MOP):** secondo le norme EN 331:1998. Limite di servizio massimo MOP 5-20. Classe 5 MOP.

**Temperatura di esercizio (MOT):** secondo le norme EN 331:1998. Limite di servizio per famiglie gas 1-2-3, da -20°C a 60°C. Classe -20°C.

**Pressione di prova:** secondo le norme EN 331:1998.

**Filettatura:** STANDARD - femmina cilindrica a norme ISO 7/1°Rp. SU RICHIESTA - filettatura americana NPT a norme ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2 e nichelato. SFERA: in ottone diamantata e cromata. MANIGLIA: in lega di alluminio Al-Si 12 verniciata giallo RAL 1023. GUARNOZIONI: anelli conici in P.T.F.E. FILTRO: acciaio inox 18/8 Ø perforazione 0,25 mm.

**Sottovuoto:** le valvole CIM 620 G possono essere usate per aspirazione a: 10<sup>-3</sup> Torr.

**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 mbar - ELEMENTO: gas - (SG = 0,6).

**CM:** coppia di manovra in Nm.

**CS :** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure (MOP):** to EN 331:1998. Working limit: MOP 5-20. Class 5 MOP.

**Maximum operating temperature (MOT):** to EN 331:1998. Working limit for gas families 1-2-3, at -20°C to 60°C. Class -20°C.

**Test pressure:** according to EN 331:1998.

**Threading:** STANDARD - female parallel threads to ISO 7/1°Rp. ON REQUEST - american NPT threads ANSI B1.20.1.

**Materials:** BODY: hot pressed brass CuZn40Pb2, nickel plated. BALL: brass, machined to a micro-smooth finish, hard chromium plated. HANDLE: hard duraluminium alloy Al-Si 12 epoxy painted yellow RAL 1023. GASKETS: conical Rings in P.T.F.E. STRAINER: Stainless steel 18/8 Ø perforations 0,25 mm.

**Vacuum:** the CIM 620 G ball valves can be used for vacuum: 10<sup>-3</sup> Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 mbar - ELEMENT: gas - (SG = 0,6).

**CM:** working torque in Nm.

**CS :** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation (MOP):** selon EN 331:1998. Limite de service MOP 5-20. Classe 5 MOP.

**Température maximale d'utilisation (MOT):** selon EN 331:1998. Limite de service pour familles de gaz 1-2-3, de -20°C à 60°C. Classe -20°C.

**Pression d'essai:** selon les normes EN 331:1998.

**Filetage:** STANDARD - femelle cylindrique selon les normes ISO 7/1°Rp. SUR DEMANDE - femelle conique selon les normes ISO 7/1° Rc ou bien NPT ANSI B1.20.1.

**Matiériaux:** CORPS: matricé à chaud en laiton CuZn40Pb2, nickelé. SPHERE: en laiton, rectifiée et chromée à épaisseur. LEVIER: alliage duraluminium Al-Si 12, vernis jaune RAL 1023. JOINTS: bagues coniques en P.T.F.E. TAMIS: Acier inox 18/8 Ø perforation 0,25 mm.

**Sous vide:** les robinets CIM 620 G peuvent être utilisés pour aspiration à 10<sup>-3</sup> Torr.

**KV:** débit en m<sup>3</sup>/h avec un Δp de 1 mbar - ELEMENT: gaz - (SG = 0,6).

**CM:** couple de manœuvre en Nm.

**CS :** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

**VALVOLA A SFERA PER GAS  
A PASSAGGIO TOTALE**  
Attacchi Maschio/Femmina

**FULLWAY BALL VALVE  
FOR GAS**  
Male/Female Ends

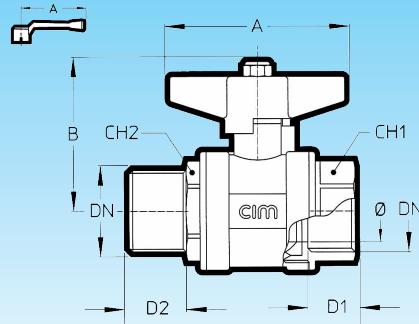
**ROBINET A BOISSEAU  
SPHERIQUE POUR GAZ  
A PASSAGE INTEGRAL**  
Manchons Male/Femelle



cim 201G

cim 301G

cim 201G



DN	1/4	3/8	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	10	10	15	20	25	32	40	50
Grms.	185	195	345	630	835	1400	1780	2925
A cim 201 G	80	80	100	120	120	150	150	150
A cim 301 G	50	50	70	85	85	100	100	100
B	50	50	53	65	69	83	89	96
C	56	57	72	85	96	112	119	144
D1	12,5	12,5	17	18,5	22	24	23	28,5
D2	12,5	12,5	15,5	18	20,5	23,5	25	28
CH1	19	22	27	32	41	49	55	70
CH2	22	22	24	32	41	46	57	65

**VALVOLA A SFERA PER GAS  
A PASSAGGIO TOTALE**  
Attacchi Maschio/Maschio

**FULLWAY BALL VALVE  
FOR GAS**  
Male/Male Ends

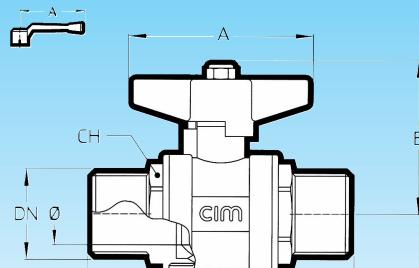
**ROBINET A BOISSEAU  
SPHERIQUE POUR GAZ  
A PASSAGE INTEGRAL**  
Manchons Male/Male



cim 202G

cim 302G

cim 202G



DN	1/4	3/8	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	10	10	15	20	25	32	40	50
Grms.	190	200	335	655	850	1460	1860	3015
A cim 202 G	80	80	100	120	120	150	150	150
A cim 302 G	50	50	70	85	85	100	100	100
B	50	50	53	65	69	83	89	96
C	64	64	80	96	105	123	133	158
D	12,5	12,5	15,5	18	20,5	23,5	25	28
CH	22	22	24	32	41	46	57	65

# T12G

## VALVOLA A SFERA PER GAS A PASSAGGIO TOTALE Attacchi Maschio/Femmina

## FULLWAY BALL VALVE FOR GAS Male/Female Ends

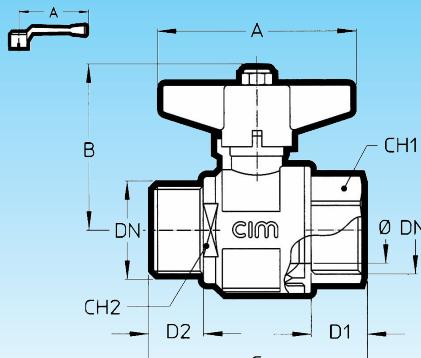
## ROBINET A BOISSEAU SPHERIQUE POUR GAZ A PASSAGE INTEGRAL Manchons Male/Femelle



**cim 201/12 G**

**cim 301/12 G**

**cim 201/12 G**



DN	1/4	3/8	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	10	10	15	20	25	32	40	50
Grms.	110	110	210	340	545	870	1225	1915
A cim 201/12 G	65	65	80	100	100	120	150	150
A cim 301/12 G	43	43	70	70	70	85	100	100
B	36	36	52	56	60	73	89	96
C	46	47	60	69	80	92	106	124
D1	11,5	12,5	17	18,5	21	22,5	23	26,5
D2	12,5	12,5	15,5	18	18,5	22	23	26
CH1	18	20	25	31	40	49	55	69
CH2	20	20	24	32	40	47	55	69

# T12G

## VALVOLA A SFERA PER GAS A PASSAGGIO TOTALE Attacchi Maschio/Maschio

## FULLWAY BALL VALVE FOR GAS Male/Male Ends

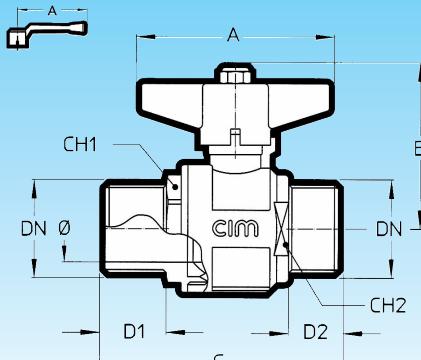
## ROBINET A BOISSEAU SPHERIQUE POUR GAZ A PASSAGE INTEGRAL Manchons Male/Male



**cim 202/12 G**

**cim 302/12 G**

**cim 202/12 G**



DN	1/4	3/8	1/2	3/4	1"	1 1/4"	1 1/2"	2"
Ø mm.	10	10	15	20	25	32	40	50
Grms.	110	120	220	345	530	915	1185	1885
A cim 202/12 G	65	65	80	100	100	120	150	150
A cim 302/12 G	43	43	70	70	70	85	100	100
B	36	36	52	56	60	73	89	96
C	55	55	69	77	87	104	116	139
D1	12,5	12,5	17	18	21	25	26	29,5
D2	12,5	12,5	15,5	18	18,5	22	23	26
CH1	18	18	24	27	36	47	50	65
CH2	20	20	24	32	40	47	55	69

**IMPIEGHI:**

Le valvole a sfera CIM 229 G sono fabbricate secondo le norme EN 29000 - ISO 9000. Sono adatte all'impiantistica distributiva di gas a bassa pressione secondo la norma Europea EN 331:1998 per le categorie:

**Gas naturali:** gas derivati dal petrolio (Metano) e gas di ricambio.

**Gas di città:** prodotti secondo i diversi procedimenti (Cracking - Cokerie - ecc.).

**Gas liquidi:** propano e miscele di gas propano/butano.



**cim 229 G**



**cim 230 G**

**UTILISATIONS:**

Les robinets à boisseau sphérique CIM 229 G sont fabriqués selon les normes EN 29000 - ISO 9000. Ils peuvent être utilisés dans les réseaux de distribution gaz à basse pression selon la Norme Européenne EN 331:1998 pour:

**Gaz naturels:** gaz obtenu du pétrole (Méthane) et mélanges de propane/air.

**Gaz de ville:** produits selon les différentes procédés (Craquage - Cokerie - etc.).

**Gaz liquides:** propane et mélanges de propane/butane.

**SERVICE RECOMMENDATIONS:**

The ball valves CIM 229 G are manufactured in accordance with EN 29000 - ISO 9000. They are suitable for gas at low pressure according to the European standard EN 331:1998 for the distribution of:

**Natural gas:** obtained from petroleum (Methane) and propane/air mixtures.

**Town gas:** produced according to different process (Cracking - Coacking - etc.).

**Liquid gas:** propane and mixtures of propane/butane.



**cim 231 G**



**cim 232 G**

	DN1 x DN2	1/2 x 1/2	3/4 x 3/4	1" x 1"
Ø mm.	<b>15</b>	<b>20</b>	<b>25</b>	
Grms.	<b>265</b>	<b>545</b>	<b>755</b>	
A	70	85	85	
B	53	65	69	
C cim 229 G	35	39	47	
C cim 231 G	35	42	49	
D1	16	18,5	22	
D2 cim 229 G	17	18	22	
D2 cim 231 G	15	18	19	
E	31	37	44	
CH	25	32	41	

**cim 229 G - cim 231 G**

	DN1 x DN2	1/2 x 1/2	3/4 x 3/4	1" x 1"
Ø mm.	<b>15</b>	<b>20</b>	<b>25</b>	
Grms.	<b>285</b>	<b>565</b>	<b>780</b>	
A	70	85	85	
B	53	65	69	
C cim 230 G	35	39	47	
C cim 232 G	35	42	49	
D1	15,5	18	20,5	
D2 cim 230 G	17	18	22	
D2 cim 232 G	15	18	19	
E	38,5	48	52	
CH	24	32	41	

**cim 230 G - cim 232 G**

	DN1 x DN2	1/2 x 1/2	3/4 x 3/4	1" x 1"
Ø mm.	<b>15</b>	<b>20</b>	<b>25</b>	
Grms.	<b>285</b>	<b>565</b>	<b>780</b>	
A	70	85	85	
B	53	65	69	
C cim 230 G	35	39	47	
C cim 232 G	35	42	49	
D1	15,5	18	20,5	
D2 cim 230 G	17	18	22	
D2 cim 232 G	15	18	19	
E	38,5	48	52	
CH	24	32	41	

**IMPIEGHI:**

Le valvole a sfera per gas tipo incasso sono fabbricate secondo le norme EN 29000 - ISO 9000. Sono adatte all'impiantistica distributiva di gas a bassa pressione, secondo la norma Europea EN 331:1998 per le categorie:

**Gas naturali:** gas derivati dal petrolio (Metano) e gas di ricambio.

**Gas di città:** prodotti secondo i diversi procedimenti (Cracking - Cokerie - ecc.).

**Gas liquidi:** propano e miscele di gas propano/butano.



**cim 27 G**



**cim 28 G**

**UTILISATIONS:**

Les robinets à boisseau sphérique pour gaz a encastrer sont fabriqués selon les normes EN 29000 - ISO 9000. Ils peuvent être utilisés dans les réseaux de distribution gaz à basse pression selon la Norme Européenne EN 331:1998 pour:

**Gaz naturels:** gaz obtenu du pétrole (Méthane) et mélanges de propane/air.

**Gaz de ville:** produits selon les différentes procédés (Craquage - Cockerie - etc.).

**Gaz liquides:** propane et mélanges de propane/butane.

**SERVICE  
RECOMMENDATIONS:**

The ball valves for gas to panel mount are manufactured in accordance with EN 29000 - ISO 9000. They are suitable for gas at low pressure according to the European standard EN 331:1998 for the distribution of:

**Natural gas:** obtained from petroleum (Methane) and propane/air mixtures.

**Town gas:** produced according to different process (Cracking - Coacking - etc.).

**Liquid gas:** propane and mixtures of propane/butane.

DN	3/8	1/2	3/4	1"
Ø mm.	10	15	20	25
Grms.	420	500	740	990
A cim 27 G	100	100	100	100
A cim 28 G	70	70	70	70
B	77	80	85	88
C	50	62	74	88
D	13,5	16	18,5	22
CH	22	25	32	41

## KIT INCASSO GAS A NORME UNI CIG

## BUILT-IN KIT FOR GAS - TO UNI-CIG STANDARDS

## KIT A ENCASTRER POUR GAZ - SELON NORMES UNI-CIG

**Kit incasso gas a norme UNI 7129.92** composto da:

- **valvola a sfera** (CIM 27 G) per gas, tipo incasso, a passaggio integrale;
- **rosone** da lastra rame Ø mm. 100, cromato, con freccia di direzione e diciture "aperto-chiuso", possibilità di regolazione di 21 mm.;
- **scatola** incasso di polipropilene.

**Gasbox** è un kit d'incasso ispezionabile e consente l'installazione di una valvola a sfera ad incasso CIM 27 G. È conforme alla Norma UNI-CIG 7129.92 ove, al punto

2.3.3.3, si prevede che: "**Tutti i rubinetti e le giunzioni filettate devono essere a vista od inseriti in scatole non a tenuta**".

Previo lo svitamento del rosone, è infatti consentito un agevole controllo delle filettature di giunzione della valvola alla rete di distribuzione gas.

Le scritte sul rosone con freccia di direzione consentono di "**rilevare facilmente le posizioni di aperto e di chiuso**" della valvola, come prescritto al punto 2.2.2.1 della Norma.

**Built-in kit according to UNI 7129.92 standard,** composed by:

- **ball valve** (CIM 27 G) for gas, fullway built-in type;



**cim 27 GB**

**Kit à encastrer selon normes UNI 7129.92** composé par:

- **robinet à boisseau sphérique** (CIM 27 G) pour gaz, modèle à encastrer, à passage intégral;
- **rosace** en feuille de cuivre Ø 100 mm. chromé, avec flèche de direction et indication "aperto-chiuso" (ouvert-fermé), possibilité de régulation de 21 mm.;
- **boîte** à encastrer en polypropylène.

**Gasbox** est un kit à encastrer vérifiable qui permet l'installation d'un robinet à boisseau sphérique à encastrer CIM 27 G. Il est conforme aux normes UNI-CIG

- **copper cover plate** Ø 100 mm. chrome plated, with directional arrow and marking "aperto-chiuso" (open-closed), 21 mm. possible adjustment;
- **built-in box** in polypropylene.

**Gasbox** is a verifiable built-in kit which allows the installation of a built-in ball valve CIM 27 G. It is made according to UNI-CIG 7129.92 Standard that, at par.

2.3.3.3 states that "**all ball valves and threaded connections should be visible or installed into not hermetic boxes**".

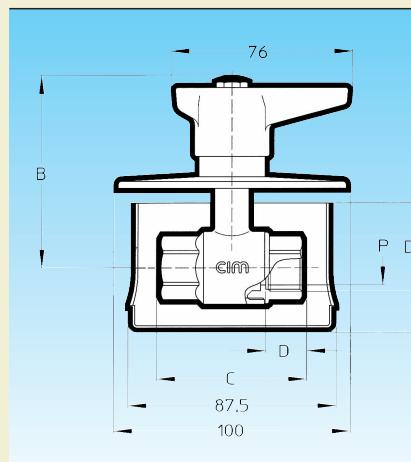
After the loosening of the cover plate it is possible, in fact, to easily check the threads connecting the valve to the gas distribution network.

The marking on the cover plate as well as the directional arrow allow to "**easily verify the open and closed positions**" of the ball valve, as required at par. 2.2.2.1 of the above mentioned standard.

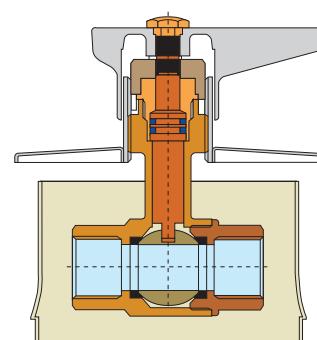
7129.92 où, au par. 2.3.3.3. il est prévu que "**tous les robinets et les raccords filetés doivent être visibles ou bien encastrés dans des boîtes non étanches**".

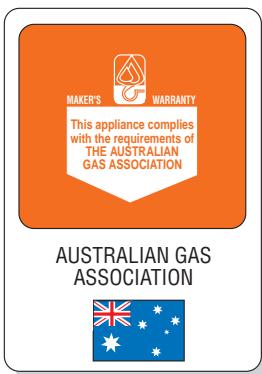
Après le dévissage de la rosace, il est possible d'effectuer, en effet, un contrôle aisément des filets qui raccordent le robinet au réseau de distribution du gaz.

L'indication sur la rosace avec la flèche de direction permet de "**vérifier facilement les positions ouvert et fermé**" du robinet, comme prévu dans le par. 2.2.2.1 de la Norme.



DN	3/8	1/2	3/4
Ø mm.	10	15	20
Grms.	475	555	795
B	76	79	85
C	50	62	75
D	13	16	19
CH	22	25	32





**IMPIEGHI:**

Le valvole a sfera CIM 410 G sono approvate dalla BG Technology secondo la Norma Europea **EN 331:1998**. Approvate secondo la direttiva Europea apparecchi a gas (90/396/EEC). Fabbricate a norme EN 29000 - ISO 9000, sono adatte all'impiantistica distributiva di gas a bassa pressione per le categorie:

**Gas naturali:** gas derivati dal petrolio (Metano) e gas di ricambio.

**Gas di città:** prodotti secondo i diversi procedimenti (Cracking - Cokerie - ecc.).

**Gas liquidi:** propano e miscele di gas propano/butano.



**cim 410 G**

**SERVICE RECOMMENDATIONS:**

The ball valves CIM 410 G are certified by BG Technology in accordance with the European standard **EN 331:1998**. They are approved in accordance with the European standard for gas appliances (90/396/EEC). Manufactured in accordance with EN 29000 - ISO 9000 are suitable for gas at low pressure for the distribution of:

**Natural gas:** obtained from petroleum (Methane) and propane/air mixtures.

**Town gas:** produced according to different process (Cracking - Coacking, etc.).

**Liquid gas:** propane and mixtures of propane/butane.

**UTILISATIONS:**

Les robinets à boisseau sphérique CIM 410 G sont approuvés par BG Technology selon la Norme Européenne **EN 331:1998**. Sont approuvés selon la Norme Européenne pour les appareils à gaz (90/396/EEC). Fabriqués selon les normes EN 29000 - ISO 9000, peuvent être utilisés dans les réseaux de distribution gaz à basse pression de:

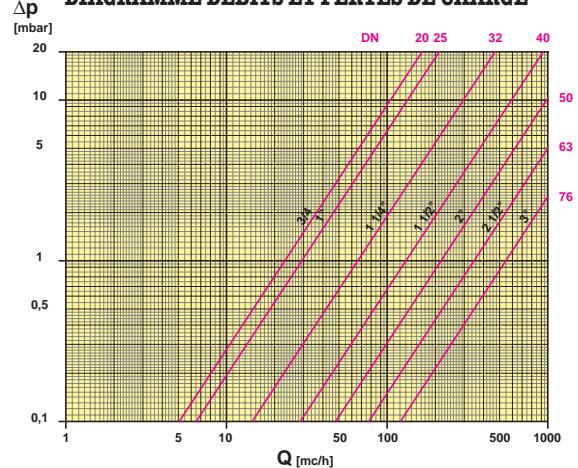
**Gaz naturels:** gaz obtenu du pétrole (Méthane) et mélanges de propane/air.

**Gaz de ville:** produits selon les différents procédés (Craquage - Cokerie - etc.).

**Gaz liquides:** propane et mélanges de propane/butane.

DN	3/4	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"
Ø mm.	20	25	32	40	50	63	76
Grms.	610	840	1315	1705	2930	6510	9960
A	39	39	46	46	46	62	62
B	61	65	80	85	92	126	145
C	74	88	101	105	130	158	183
D	18,5	22	24	23	28,5	31	35
CH	32	41	49	55	70	86	100

**DIAGRAMMA PERDITE DI CARICO - FLOW AND PRESSURE DROP**  
**DIAGRAMME DEBITS ET PERTES DE CHARGE**



**411G**

	<b>KV</b>	<b>CM</b>	<b>CS</b>	<b>MT</b>
DN	<b>3/4</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>
Ø mm.	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>
KV	23	30	65	131
CM	4	5	8	10
CS	10	12	17	22
MT	45	45	93	93

**Pressione di esercizio (MOP):** secondo le norme EN 331:1998. Limite di servizio massimo MOP 5-20. Classe 5 MOP.

**Temperatura di esercizio (MOT):** secondo le norme EN 331:1998. Limite di servizio per famiglie gas 1-2-3, da -20°C a 60°C. Classe -20°C.

**Pressione di prova:** secondo le norme EN 331:1998.

**Filettatura:** STANDARD - femmina cilindrica a norme ISO 7/1°Rp. SU RICHIESTA - femmina conica ISO 7/1°Rc oppure filettatura americana NPT a norme ANSI B1.20.1.

**Materiali:** CORPO: in ottone stampato CuZn40Pb2 e nichelato. SFERA: in ottone diamantata e cromata. CAPPUCIO DI MANOVRA: tipo con quadro chiave 12, con freccia di direzione, in ottone stampato. CAPPELLO DI PROTEZIONE: tipo ad incastro, con dicitura "gas" e freccia di direzione, in ABS colore giallo RAL 1023. GUARNIZIONI: anelli conici in P.T.F.E.

**Sottovuoto:** le valvole CIM 410 G possono essere usate per aspirazione a: 10<sup>-3</sup> Torr.

**KV:** portata in m<sup>3</sup>/h alla perdita di pressione di 1 mbar - ELEMENTO: gas - (SG = 0,6).

**CM:** coppia di manovra in Nm.

**CS:** coppia di spunto in Nm.

**MT:** momento torcente max. sull'asta in Nm.

**Maximum operating pressure (MOP):** to EN 331:1998. Working limit: MOP 5-20. Class 5 MOP.

**Maximum operating temperature (MOT):** to EN 331:1998. Working limit for gas families 1-2-3, at -20°C to 60°C. Class -20°C.

**Test pressure:** according to EN 331:1998.

**Threading:** STANDARD - female parallel threads to ISO 7/1°Rp. ON REQUEST - female taper threads to ISO 7/1°Rc or american NPT threads ANSI B1.20.1.

**Materials:** BODY: hot pressed brass CuZn40Pb2, nickel plated. BALL: brass, machined to a micro-smooth finish, hard chromium plated. OPERATION CAP: square 12 key type with directional arrow, hot pressed brass. PROTECTION CAP: type to mount with the wording "gas" and directional arrow, ABS made, yellow - RAL 1023. GASKETS: conical Rings in P.T.F.E.

**Vacuum:** the CIM 410 G ball valves can be used for vacuum: 10<sup>-3</sup> Torr.

**KV:** capacity in m<sup>3</sup>/h at pressure drop of 1 mbar - ELEMENT: gas - (SG = 0,6).

**CM:** working torque in Nm.

**CS:** starting torque in Nm.

**MT:** max. torque on the stem in Nm.

**Pression maximale d'utilisation (MOP):** selon EN 331:1998. Limite de service MOP 5-20. Classe 5 MOP.

**Température maximale d'utilisation (MOT):** selon EN 331:1998. Limite de service pour familles de gaz 1-2-3, de -20°C à 60°C. Classe -20°C.

**Pression d'essai:** selon les normes EN 331:1998.

**Filetage:** STANDARD - femelle cylindrique selon les normes ISO 7/1°Rp. SUR DEMANDE - femelle conique selon les normes ISO 7/1°Rc ou bien NPT ANSI B1.20.1.

**Matériaux:** CORPS: matricé à chaud de barre en laiton CuZn40Pb2, nickelé. SPHERE: en laiton, rectifiée et chromée à épaisseur. CAPUCHON DE MANŒUVRE: type carré clé 12, avec flèche de direction, en laiton matricé. CHAPEAU DE PROTECTION: à encastre avec légende "gas" et flèche de direction, en ABS couleur jaune RAL 1023. JOINTS: bagues coniques en P.T.F.E.

**Sous vide:** les robinets CIM 410 G peuvent être utilisés pour aspiration à 10<sup>-3</sup> Torr.

**KV:** débit en m<sup>3</sup>/h avec un Δp de 1 mbar - ELEMENT: gaz - (SG = 0,6).

**CM:** couple de manœuvre en Nm.

**CS:** premier couple de manœuvre en Nm.

**MT:** moment de torsion max. sur la tige en Nm.

<b>T12G</b>		DN	<b>3/4</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>	<b>2"</b>
		Ø mm.	<b>20</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>
	Grms.	<b>405</b>	<b>640</b>	<b>920</b>	<b>1560</b>	<b>2040</b>	
A		39	39	39	46	46	
B		58	62	70	85	92	
C		68	82	92	107	125	
D		18,5	21	22,5	23	26,5	
CH		31	40	49	55	69	

# VALVOLA A SFERA A PASSAGGIO TOTALE COMPLETA DI GIUNTO DIELETTRICO

## FULLWAY BALL VALVE WITH ISOLATING JOINT

### ROBINET A BOISSEAU SPHERIQUE A PASSAGE INTEGRAL AVEC JOINT DIELECTRIQUE

#### IMPIEGHI:

- per installazione di acqua, gas, idrocarburi;
- per la separazione delle condotte in zone distinte, favorendo la regolazione delle correnti di protezione;
- per il sezionamento elettrico delle derivazioni di utenza e delle opere di presa, per la loro protezione catodica;
- per allacciamenti di utenze (consentendo la separazione elettrica tra la rete principale e l'impianto dell'utente).

#### VANTAGGI:

- annullamento, od almeno rallentamento, dei fenomeni di corrosione, evitando così interruzioni nei servizi di erogazione, interventi di manutenzione straordinaria, perdite del prodotto;
- riduzione dei tempi di installazione e perfetta tenuta assicurata dal monoblocco (valvola a sfera e giunto isolante) nei confronti delle due parti singole;
- risparmi dei costi di manutenzione, grazie alla protezione catodica dell'impianto.

#### CARATTERISTICHE:

- resistenza in aria: superiore a 5 Mohm;
- tensione di prova: superiore a 3.000 V - 50 Hz;
- pressione idraulica di prova: 1,5 x PN;
- temperatura di esercizio: fino a 70°C;
- resistenza pieno d'acqua:

$$R = p \frac{L - (2x)}{S} \text{ Ohm}$$

(Avendo: R = resistenza in Ohm; L = lunghezza totale del giunto in cm.; x = lunghezza interna del giunto privo di rivestimento isolante in mm.; S = sezione di passaggio del giunto in cm<sup>2</sup>; p = resistività dell'acqua in Ohm · cm.).

#### AVVERTENZE:

Importante raffreddare il giunto durante la saldatura per evitare di danneggiare il materiale isolante.



**cim 415**



**cim 416**

#### SERVICE RECOMMENDATIONS:

- water, oil, gas plants;
- the compartmentalization of pipelines into distinct areas; inhibits the free flow of harmful electric currents;
- cathodic protection is ensured for the individual users specific requirement;
- the consumers connection provide insulation between the users plant or machinery and the main supply.

extra maintenance costs and media contamination;

- a considerable saving in both costs and installation time together with the perfect tightness that is assured by the monobloc construction i.e. ball valve and isolating joint in one unit;
- the saving of maintenance costs due to the cathodic protection provided by this unique product.

#### ADVANTAGES:

- the elimination or a significant reduction of corrosive damage; thus ameliorating interruptions in flow;

#### MECHANICAL PROPERTIES:

- resistance in air: over 5 Mohm;
- testing voltage: over 3.000 V - 50 Hz;
- hydraulic test pressure: 1,5 x PN;

- working temperature: up to 70°C;
- resistance (water at full flow) is by the following formula:

$$R = p \frac{L - (2x)}{S} \text{ Ohm}$$

(R = Ohm; L = length of joints in cm.; x = length of joint, not internally covered with insulation, in mm.; S = cross sectional area of joint of joint in 6 m<sup>2</sup> through which the product passes; p = resistivity of water in Ohm · cm.).

#### VERY IMPORTANT:

It is imperative that if any welding takes place near this product that the insulating material is kept cool.

## UTILISATIONS:

- installations hydrauliques et canalisations pour gaz et pétrole;
- séparation des conduites en différentes zones, en favorisant le réglage des courants de protection;
- sectionnement électrique des dérivations d'usagers et des œuvres de prise, pour leur protection cathodique;
- branchement des usagers (isolation) électrique entre le réseau principal et l'installation de l'usager).

## AVANTAGES:

- annulation, ou au moins ralentissement, des phénomènes de

corrosion, pour éviter ainsi les interruptions du service de distribution, les interventions d'entretien supplémentaires, les fuites; - réduction des temps d'installation et étanchéité parfaite garantie par le monobloc (robinet à boisseau sphérique et joint isolant) au lieu des deux pièces détachées. - économie des frais d'entretien, grâce à la protection cathodique de l'installation.

- tension d'essai: au dessus de 3.000 V - 50 Hz;

- pression hydraulique d'essai: 1,5 x PN;

- température de service: jusqu'à 70°C;

- résistance plein d'eau:

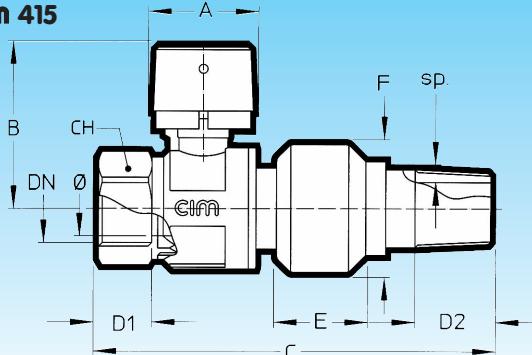
$$R = p \frac{L - (2x)}{S} \text{ Ohm}$$

(données: R = Résistance en Ohm; L = Longueur totale du joint en cm.; x = Longueur intérieure du joint sans revêtement isolant en mm.; S = Coupe du passage du joint en cm<sup>2</sup>; p = Résistivité de l'eau en Ohm · cm.).

## ADVERTISSEMENT:

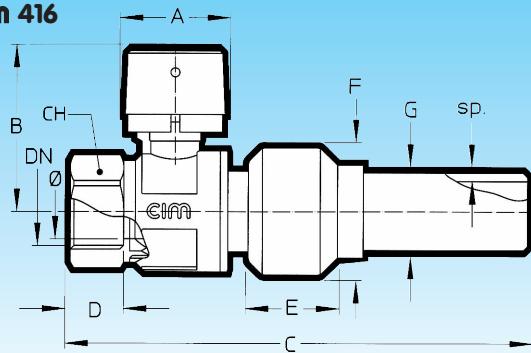
Il est très important, pendant la soudure, de refroidir le joint pour éviter des dommages au matériel isolant.

**cim 415**



DN	Ø mm.	Grms.	A	B	C	D1	D2	E	F	sp.	CH
3/4	20	770	39	58	132	18,5	20	31	50	4	31
1"	25	1130	39	62	144	21	20	32	56	4	40
1 1/4"	32	1505	39	70	170	22,5	22	35	66	4	49
1 1/2"	40	2245	46	85	184	23	22	36	72	4	55
2"	50	3290	46	92	191	26,5	22	38	85	5	69

**cim 416**



DN	Ø mm.	Grms.	A	B	C	D	E	F	G	sp.	CH
3/4	20	840	39	58	187	18,5	31	50	26,9	3	31
1"	25	1295	39	62	206	21	32	56	33,7	4	40
1 1/4"	32	1765	39	70	232	22,5	35	66	42,4	4	49
1 1/2"	40	2440	46	85	250	23	37	72	48,3	4	55
2"	50	3500	46	92	271	26,5	39	85	60,3	4	69

## SCHEDA TECNICA

**Corpo e manicotto:** stampati a caldo da barra in ottone CuZn40Pb2.

**Sfera:** ricavata da barra in ottone CuZn40Pb2, superficie speculare, diamantata e cromata.

**Capsula e asta:** tornite da barra in ottone.

**Guarnizione asta:** due O'Rings in Perbunan NBR a norme DIN 3635/1.

**Guarnizione sfera:** P.T.F.E. puro. Durezza 50÷60 Shore D.

**Cappuccio di manovra:** tipo con quadro chiave 12, con freccia di direzione, in ottone stampato.

**Cappellotto di protezione:** tipo ad incastro con diciture "gas" e freccia di direzione in ABS colore giallo RAL 1023.

**Sigillante per filettature:** adesivo anaerobico a norme DIN 30 331-3.

**Giunto:** acciaio UNI 7088 FE 45.1 API 5LGR.B.

**Guarnizioni isolanti:** policarbonato con fibra di vetro.

**Guarnizioni di tenuta idraulica:** NBR.

**Filettatura corpo:** femmina cilindrica a norme UNI ISO 7/1° Rp.

**Filettatura giunto:** maschio conico a norme UNI ISO 7/1° Rc.

## TECHNICAL DATA:

**Body and screwed end:** hot pressed brass CuZn40Pb2.

**Ball:** turned from brass bar CuZn40Pb2, machined to a microsmooth finish, hard chromium plated.

**Cap and stem:** turned from brass bar.

**Stem gaskets:** two O'Rings in NBR Perbunan to DIN 3635/1.

**Ball gaskets:** Pure P.T.F.E. Hardness 50÷60 Shore D.

**Operation cap:** square 12 key type with directional arrow, hot pressed brass.

**Protection cap:** type to mount with the wording "gas" and directional arrow, ABS made, yellow - RAL 1023.

**Threading seal:** anaerobic adhesive to DIN 30 661-3.

**Joint:** steel to UNI 7088 FE 45.1 API 5LGER.B.

**Isolating gaskets:** polycarbonate with glass fibre.

**Hydraulic seal gaskets:** NBR.

**Body threading:** female parallel threads to UNI ISO 7/1° Rp.

**Joint threading:** male taper threads to UNI ISO 7/1° Rc.

## FICHE TECHNIQUE:

**Corps et manchons:** matricés à chaud de barre en laiton CuZn40Pb2.

**Sphère:** tournée de barre en laiton CuZn40Pb2, surface spéculaire, rectifiée et chromée à épaisseur.

**Tige, presse-étoupe:** tournées de barre en laiton.

**Joints tige:** deux O-rings en Perbunan NBR selon normes DIN 3635/1.

**Joints sphère:** P.T.F.E. pur. Dureté 50÷60 Shore D.

**Capuchon de manœuvre:** type carré clé 12, avec flèche de direction, en laiton matricé.

**Chapeau de protection:** à encastrer avec légende "gas" et flèche de direction, en ABS couleur jaune RAL 1023.

**Adhésif pour filetage:** anaérobie selon normes DIN 30 661-3.

**Joint:** acier UNI 7088 FE 45.1 API 5LGR.B.

**Joints isolants:** polycarbonate avec fibre de verre.

**Joint d'étanchéité hydraulique:** NBR.

**Filetage corps:** femelle cylindrique selon normes UNI ISO 7/1° Rp.

**Filetage joint:** mâle conique selon normes UNI ISO 7/1° Rc.

# VALVOLA A SFERA CON DISPOSITIVO DI BLOCCAGGIO AUTOMATICO

## BALL VALVE WITH AUTOMATIC LOCKING DEVICE

### ROBINET A BOISSEAU SPHERIQUE AVEC DISPOSITIF DE BLOCAGE AUTOMATIQUE

#### IMPIEGHI:

Le valvole a sfera CIM 15 G sono certificate dalla BG Technology secondo la Norma Europea **EN 331:1998**. Approvate secondo la direttiva Europea apparecchi a gas (90/396/EEC). Fabbricate a norme EN 29000 - ISO 9000, sono adatte all'impiantistica distributiva di gas a bassa pressione per le categorie:

**Gas naturali:** gas derivati dal petrolio (Metano) e gas di ricambio.

**Gas di città:** prodotti secondo i diversi procedimenti (Cracking - Cokerie - ecc.).

**Gas liquidi:** propano e miscele di gas propano/butano.

Possibilità di 12 serie diverse. A richiesta può essere fornita di chiave passe-partout.



**cim 15 G**

PATENTED

#### SERVICE RECOMMENDATIONS:

The ball valves CIM 15 G are certified by BG Technology in accordance with the European standard **EN 331:1998**. They are approved in accordance with the European standard for gas appliances (90/396/EEC). Manufactured in accordance with EN 29000 - ISO 9000 are suitable for gas at low pressure for the distribution of:

**Natural gas:** obtained from petroleum (Methane) and propane/air mixtures.

**Town gas:** produced according to different process (Cracking - Coacking, etc.).

**Liquid gas:** propane and mixtures of propane/butane.

12 different lock ranges. On request the valve can be supplied with passe-partout.

#### UTILISATIONS:

Les robinets à boisseau sphérique CIM 15 G sont approuvés par BG Technology selon la Norme Européenne **EN 331:1998**. Sont approuvés selon la Norme Européenne pour les appareils à gaz (90/396/EEC). Fabriqués selon les normes EN 29000 - ISO 9000, peuvent être utilisés dans les réseaux de distribution gaz à basse pression de:

**Gaz naturels:** gaz obtenu du pétrole (Méthane) et mélanges de propane/air.

**Gaz de ville:** produits selon les différents procédés (Craquage - Cokerie - etc.).

**Gaz liquides:** propane et mélanges de propane/butane.

12 séries différentes. Sur demande le robinet peut être fourni avec passe-partout.

	DN	3/4	1"
	Ø mm.	20	25
	Grms.	765	930
	A	56	56
	B	66	70
	C	74	88
	D	18,5	22
	CH	32	41



**cim 18 G**

PATENTED

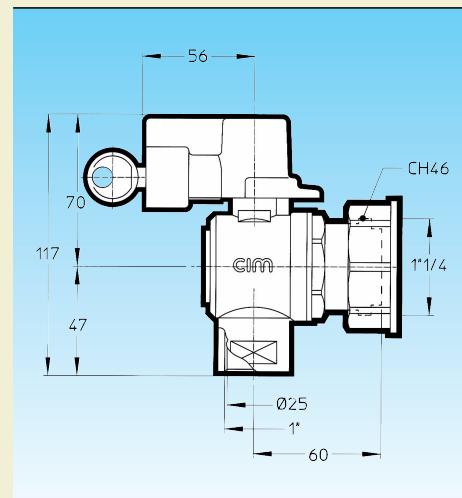
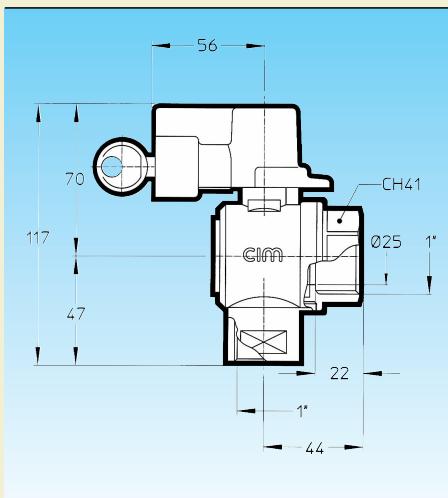
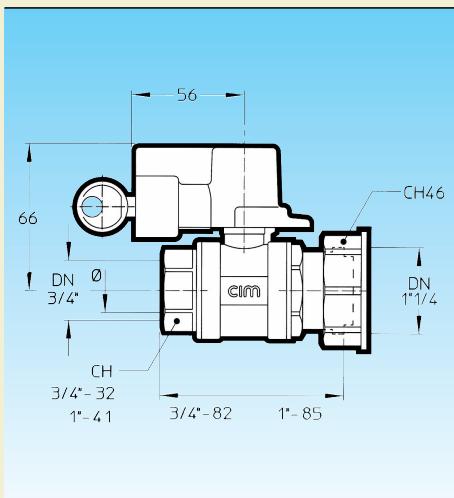


**cim 19 G**

PATENTED



**cim 19 GC**



**cim 12 GSI**

PATENTED

DN	1/2	3/4	1"
Ø mm.	15	20	25
Grms.	400	530	775
A	56	56	56
B	64	68	72
C	61	68	82
D	17	18,5	21
CH	25	31	40

**IMPIEGHI:**

Le valvole a sfera CIM 16 G sono fabbricate secondo le norme EN 29000 - ISO 9000. Sono adatte all'impiantistica distributiva di gas a bassa pressione secondo la norma Europea EN 331:1998 per le categorie:

**Gas naturali:** gas derivati dal petrolio (Metano) e gas di ricambio.

**Gas di città:** prodotti secondo i diversi procedimenti (Cracking - Cokerie - ecc.).

**Gas liquidi:** propano e miscele di gas propano/butano.



**cim 16 G**



**cim 233 G**

**UTILISATIONS:**

Les robinets à boisseau sphérique CIM 16 G sont fabriqués selon les normes EN 29000 - ISO 9000. Ils peuvent être utilisés dans les réseaux de distribution gaz à basse pression selon la Norme Européenne EN 331:1998 pour:

**Gaz naturels:** gaz obtenu du pétrole (Méthane) et mélanges de propane/air.

**Gaz de ville:** produits selon les différentes procédés (Craquage - Cockerie - etc.).

**Gaz liquides:** propane et mélanges de propane/butane.

**SERVICE**

**RECOMMENDATIONS:**

The ball valves CIM 16 G are manufactured in accordance with EN 29000 - ISO 9000. They are suitable for gas at low pressure according to the European standard EN 331:1998 for the distribution of:

**Natural gas:** obtained from petroleum (Methane) and propane/air mixtures.

**Town gas:** produced according to different process (Cracking - Coacking - etc.).

**Liquid gas:** propane and mixtures of propane/butane.

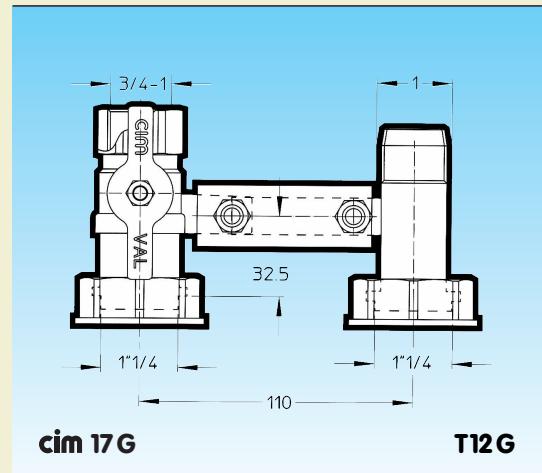
	DN1 x DN2	3/4 x 1 1/4"	1" x 1 1/4"		DN1 x DN2	1" x 1 1/4"
Ø mm.	17,5	20		Ø mm.	25	
Grms.	470	510		Grms.	870	
A	70	70		A	85	
B	55	56		B	69	
C	75	78		C	47	
CH1	31	38		E	60	
CH2	46	46		CH	46	

SERIE  
TYPES  
**T12G**

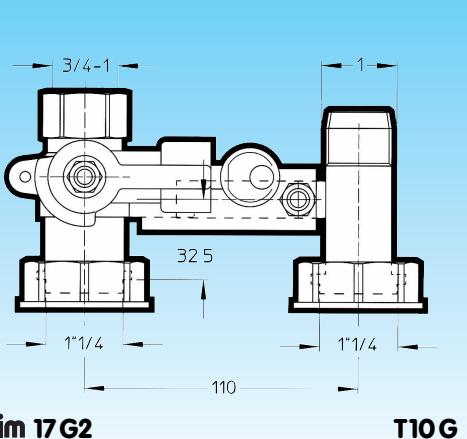
MENSOLA UNIFICATA PER MISURATORI  
CON VALVOLA A SFERA

**WALL BRACKET FOR METER WITH BALL VALVE**

**CONSOLE UNIFIEE POUR MESUREURS  
AVEC ROBINET A BOISSEAU SPHERIQUE**



**cim 17 G**



**cim 17 G2**

PATENTED

# RUBINETTI A SFERA PER GAS

## BALL BIB COCK FOR GAS

### ROBINET A BOISSEAU SPHERIQUE POUR GAZ

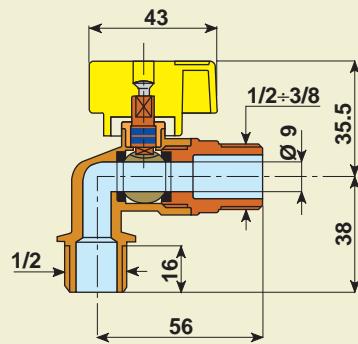
#### IMPIEGHI:

Le valvole a sfera CIM 151 sono fabbricate secondo le norme EN 29000 - ISO 9000. Sono adatte all'impiantistica distributiva di gas a bassa pressione secondo la norma Europea EN 331:1998 per le categorie:

**Gas naturali:** gas derivati dal petrolio (Metano) e gas di ricambio.

**Gas di città:** prodotti secondo i diversi procedimenti (Cracking - Cokerie - ecc.).

**Gas liquidi:** propano e miscele di gas propano/butano.



cim 151

#### UTILISATIONS:

Les robinets à boisseau sphérique CIM 151 sont fabriqués selon les normes EN 29000 - ISO 9000. Ils peuvent être utilisés dans les réseaux de distribution gaz à basse pression selon la Norme Européenne EN 331:1998 pour:

**Gaz naturels:** gaz obtenu du pétrole (Méthane) et mélanges de propane/air.

**Gaz de ville:** produits selon les différentes procédés (Craquage - Cokerie - etc.).

**Gaz liquides:** propane et mélanges de propane/butane.

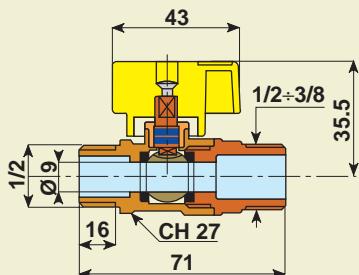
#### SERVICE RECOMMENDATIONS:

The ball valves CIM 151 are manufactured in accordance with EN 29000 - ISO 9000. They are suitable for gas at low pressure according to the European standard EN 331:1998 for the distribution of:

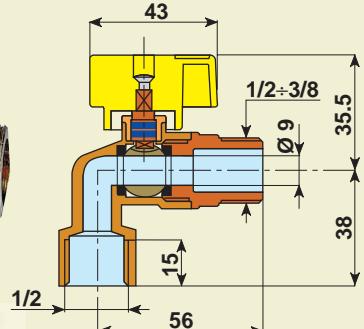
**Natural gas:** obtained from petroleum (Methane) and propane/air mixtures.

**Town gas:** produced according to different process (Cracking - Coacking - etc.).

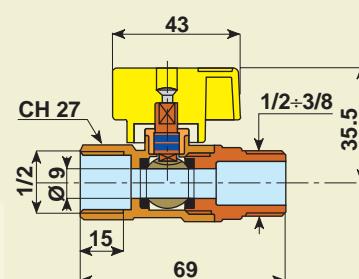
**Liquid gas:** propane and mixtures of propane/butane.



cim 171



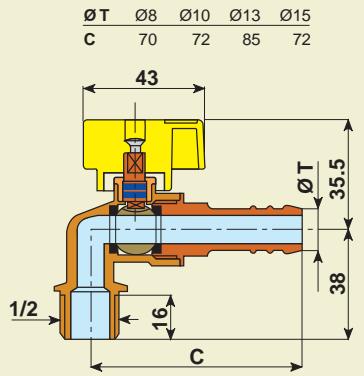
cim 153



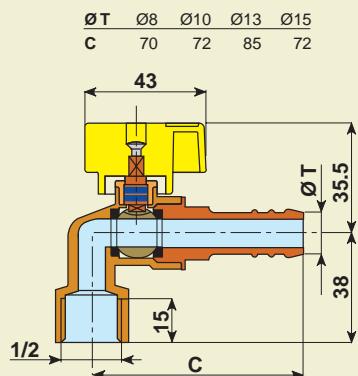
cim 173



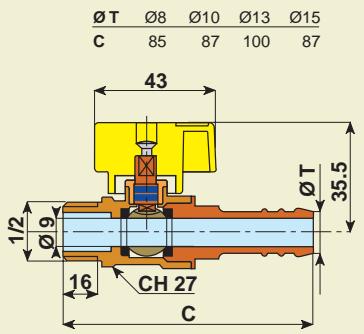
**cim 150**



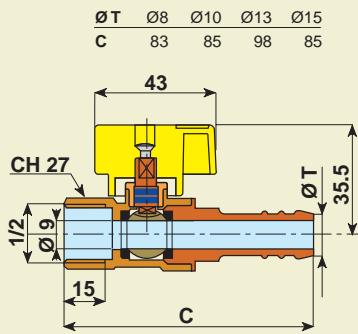
**cim 152**



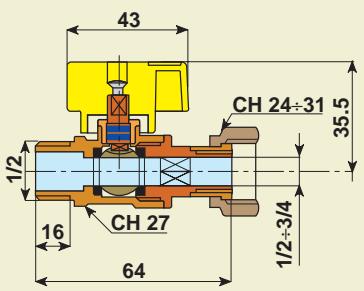
**cim 170**



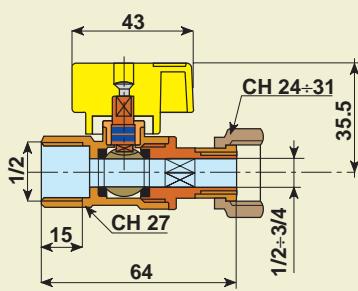
**cim 172**



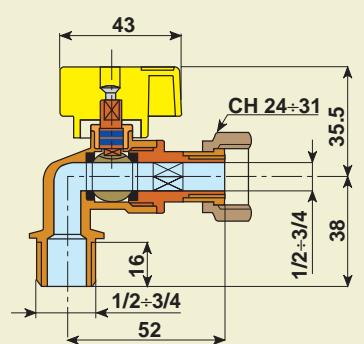
**cim 187**



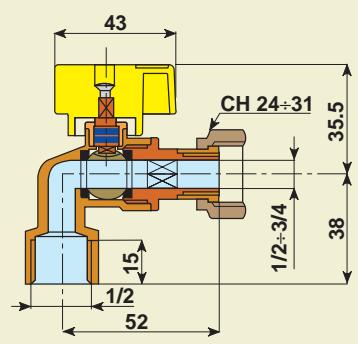
**cim 188**



**cim 185**

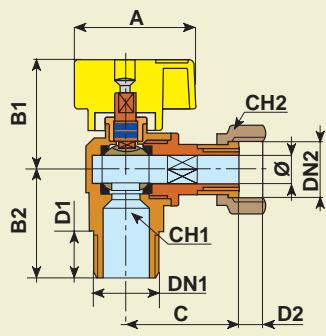


**cim 186**



**cim 185S**

DN1 x DN2	1/2 x 1/2	1/2 x 3/4	1/2 x 5/4	3/4 x 3/4
Ø mm.	9	9	15	15
Grms.	<b>215</b>	<b>240</b>	<b>330</b>	<b>335</b>
A	43	43	50	50
B1	39	39	52,5	52,5
B2	43	43	35	35
C	35	36	46	46
D1	17	17	15	13
D2	8	9	9	9
CH1	24	24	27	27
CH2	24	31	31	31



# CIMFAST

## VALVOLA A SFERA PER GAS CON DISPOSITIVO COMBINATO DI INNESTO RAPIDO E DISINNESTO TERMICO

## GAS BALL VALVE WITH INTEGRATED COMBINED QUICK CONNECTOR AND AUTOMATIC THERMAL DISCONNECTOR

PATENTED



### LINEA AERODINAMICA

Forma compatta, ingombro minimo,  
valvola certificata AGA-CGA-UL

### MANIGLIA DI COMANDO

Movimento semplice e sicuro

### DISINNESTO TERMICO

Il disinnesto avviene alla  
temperatura ambiente di 150°C

### DISPOSITIVO DI SICUREZZA

Garanzia assoluta, impossibile  
effettuare manovre errate

### INNESTO RAPIDO A FACCIA PIANA

Evita manomissioni e previene  
l'entrata di grasso e sporco

### COLLEGAMENTO

Mediante flessibile per gas.  
È il più sicuro e duraturo collegamento  
per apparecchiature mobili



1

### STREAMLINE DESIGN

Compact shape saves space

2

### EASY TURN HANDLE

Makes valve simple to operate

3

### THERMAL SHUT-OFF

Shuts off flow at internal  
temperatures above 300°F

4

### SAFETY SLEEVE

**Can not** disconnect gas connector  
until valve is shut-off.

**Can not** open valve until gas  
connector is attached

5

### FLAT FACE QUICK DISCONNECT

Keeps dirt and grime from  
entering

6

### CONNECTOR

AGA & CGA Certified.  
High quality, safest and longest  
lasting gas connectors for  
movable equipment

L'innesto rapido non può essere disinserito se la maniglia è in posizione aperta.

La manovra di disinnesco è possibile solo a valvola chiusa.



The gas connector can not be disconnected until the gas valve is shut off.



The valve can not be opened until the gas connector is properly attached.

La maniglia non può essere azionata e quindi la valvola rimane in posizione chiusa sinché l'innesto rapido non è inserito.

**CIMFAST** è il primo ed unico sistema che unisce una valvola sfera per gas ad un disinnesco rapido, progettato appositamente per l'industria alimentare, soddisfacendo le richieste di sicurezza ed affidabilità degli operatori di cucine industriali.

Grazie alla sua particolare configurazione CIMFAST contemporaneamente esegue le funzioni sia di valvola a sfera che di disinnesco rapido. L'insieme disinnesco/valvola a sfera semplifica il collegamento ed assicura una perfetta installazione.

Il sistema di chiusura deve essere sempre installato a monte del flessibile di collegamento alla cucina.

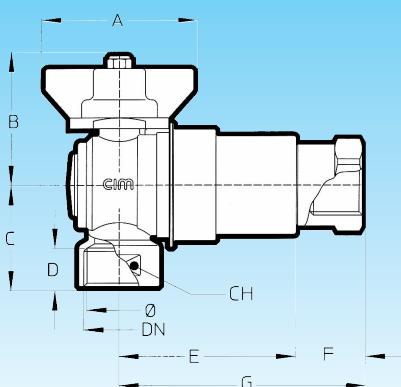
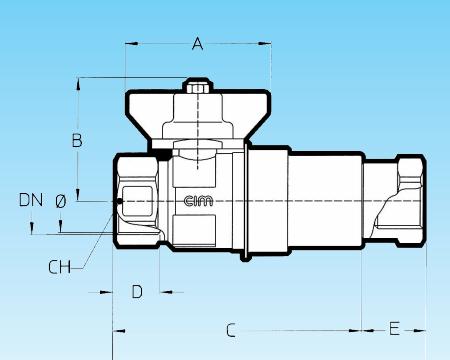
**CIMFAST** the first and only quick disconnect-valve combination designed for the foodservice industry meets the safety and operational needs of commercial kitchen operators. CIMFAST does the work of both the quick disconnect and valve.

This integral quick disconnect/valve design streamlines the connection and insures proper installation. The coupler (shut off) part of the quick disconnect is always upstream of the connector.



**cim 1001**

DN	1/2	3/4	1"
Ø mm.	15	20	25
Grms.	490	805	1120
A	70	70	70
B	52	56	60
C	98	108	124
D	17	19	21
E	21	23	29
F	119	131	153
CH	25	31	40



DN	3/4	1"
Ø mm.	20	25
Grms.	830	1055
A	70	70
B	56	60
C	45	48
D	20	18
E	74	83
F	23	29
G	97	112
CH	27	38



**cim 1002**

# RUBINETTI A SFERA PER GAS FILETTATURA AMERICANA NPT

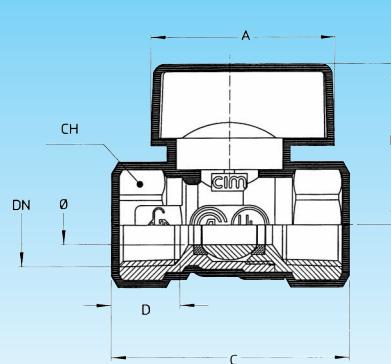
## BALL BIB COCK FOR GAS AMERICAN NPT THREADS

### ROBINET A BOISSEAU SPHERIQUE FILETAGE AMERIQUE NPT

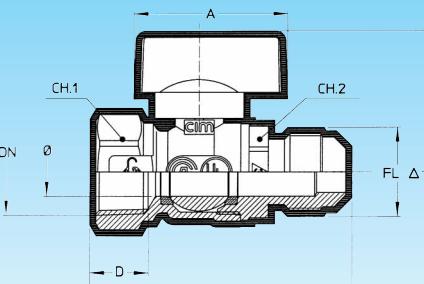


**cim 102**

DN	3/8	1/2	3/4
Ø mm.	10	10	15
Grms.	125	160	245
A	43	43	43
B	39	39	41,5
C	47	57	63
D	12,5	15,5	16
CH	20	25	31,6



DN	1/2	1/2	1/2	3/4
FL	3/8	1/2	5/8	5/8
Δ	1	2	3	3
Ø mm.	10	10	10	15
Grms.	155	170	190	250
A	43	43	43	43
B	39	39	39	41,5
C	63	68	69,5	76,5
D	15,5	15,5	15,5	16
CH1	25	25	25	31,6
CH2	18	20	25	25

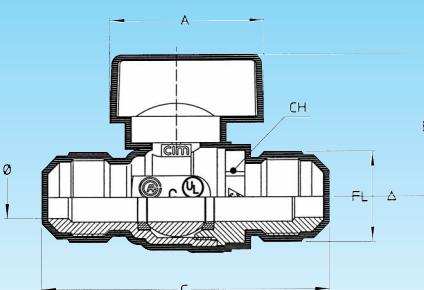


**cim 103**



**cim 109**

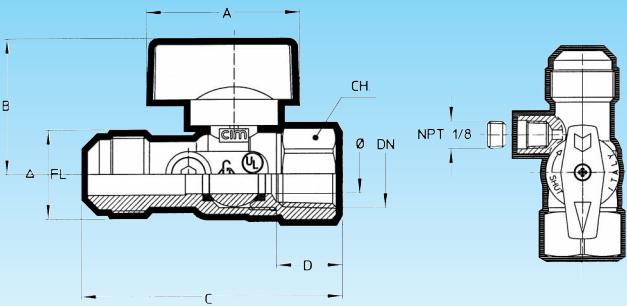
FL	3/8	1/2	5/8
Δ	1	2	3
Ø mm.	10	10	15
Grms.	135	165	235
A	43	43	43
B	39	39	41,5
C	65	73	84
CH	18	20	25



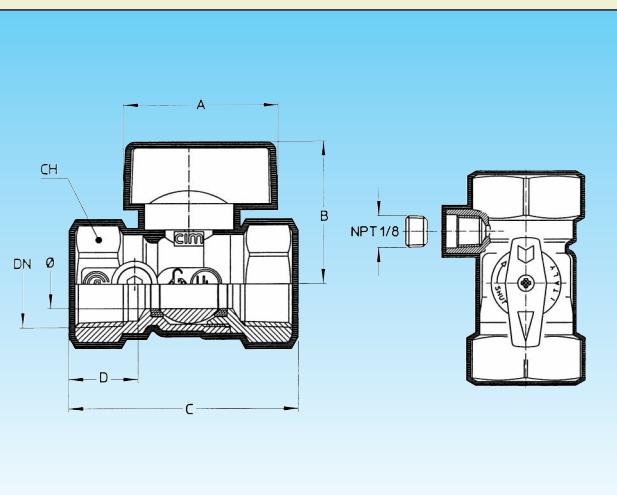


**cim 106**

DN	1/2	1/2
FL	1/2	5/8
Δ	2	3
Ø mm.	10	12
Grms.	180	220
A	43	43
B	39	40
C	70	76
D	15,5	18
CH	25	25



DN	1/2	3/4
Ø mm.	10	15
Grms.	180	265
A	43	43
B	39	41,5
C	61	66
D	15,5	16
CH	25	32

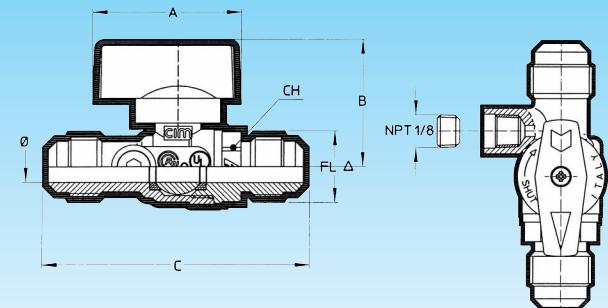


**cim 107**

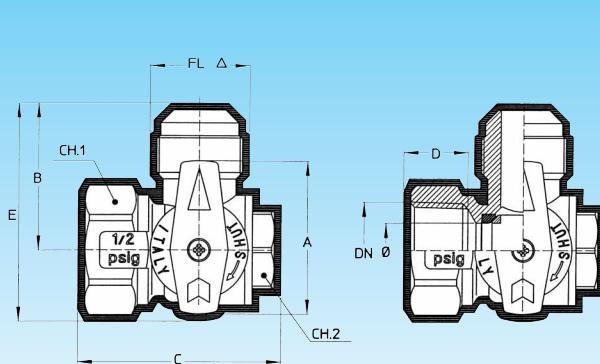


**cim 108**

FL	3/8	1/2
Δ	1	2
Ø mm.	10	10
Grms.	160	190
A	43	43
B	39	39
C	72	81
CH	18	20



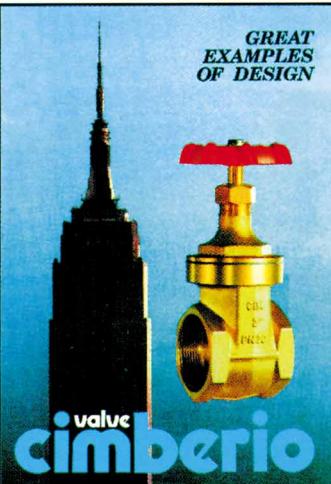
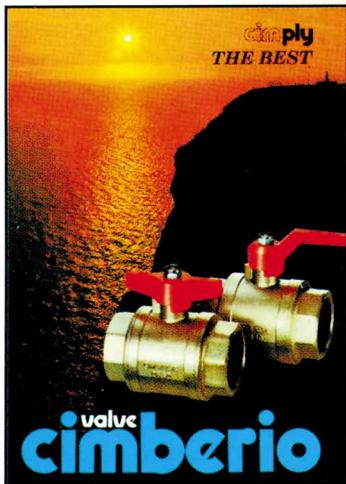
DN	1/2	1/2	1/2	3/4
FL	3/8	1/2	5/8	5/8
Δ	1	2	3	3
Ø mm.	10	10	10	15
Grms.	160	165	190	255
A	43	43	43	43
B	29	33	36	39
C	46	46	46	52
D	15,5	15,5	15,5	16
E	47	51	53	56
CH1	25	25	25	32
CH2	18	18	18	21



**cim 105**



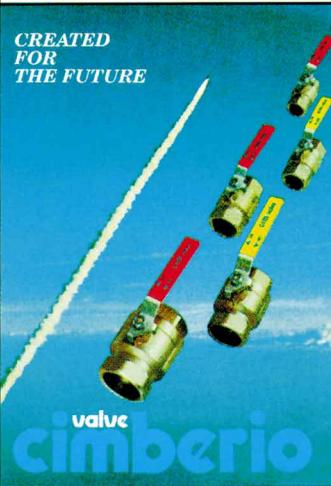
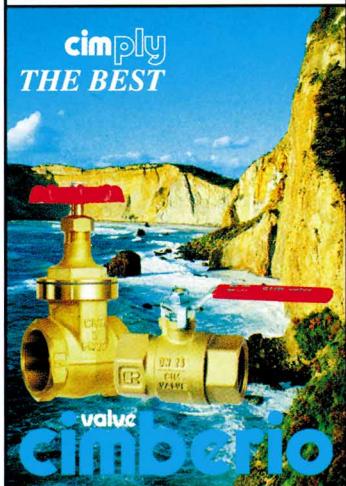
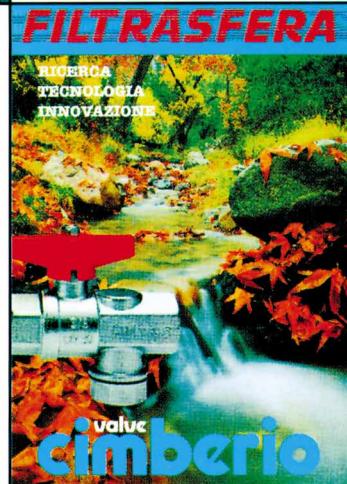




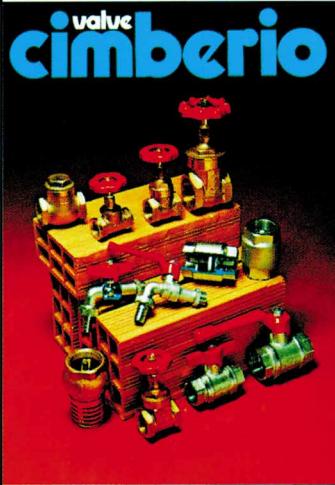
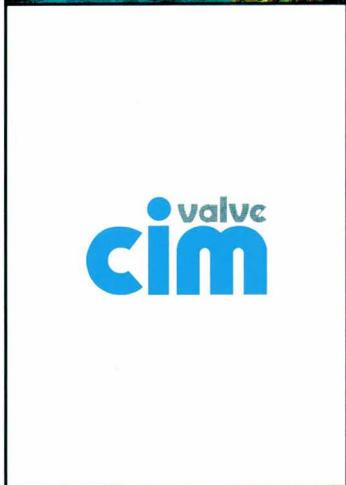
valve  
**cim**



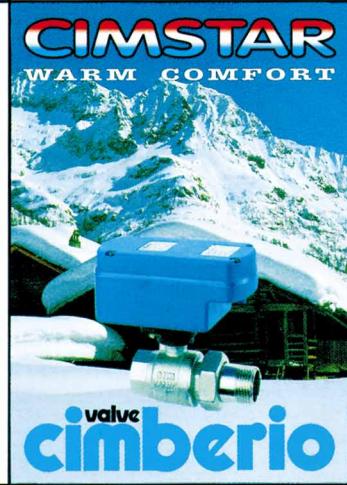
valve  
**cim**



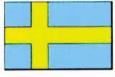
valve  
**cim**



valve  
**cim**







cim<sup>value</sup>



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